ENGELS
BAKSTEEN
Sinds 1913

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Locatie Helden: **Gevelbaksteen**
Handvorm

Locatie Oeffelt: **Gevelbaksteen**
Vormbak
Tighel-brik®
Handvorm

INHOUD

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INHOUD

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Traditie in baksteen

De stenen van Steenfabriek Engels schrijven geschiedenis. Sinds de oprichting van het familiebedrijf, ruim een eeuw geleden, is in de productiewijze het één en ander veranderd, maar de hoogwaardige kwaliteit en de karakteristieke eigenschappen van de gevelstenen bleven behouden.

Brick tradition

The bricks manufactured by Brick factory Engels are making history. From the foundation of the family company, more than a century ago, the way of manufacturing our bricks has changed through the years, but the high-quality and the character of our bricks is still the same.

Backstein Tradition

Die Backsteine der Steenfabriek Engels haben Geschichte geschrieben. Seit der Gründung des Familienbetriebes, vor mehr als einem Jahrhundert, hat sich einiges geändert. Die Herstellungsprozedur wurde ständig weiterentwickelt und optimiert. Dabei haben wir die hochwertige Qualität und die charakteristischen Merkmale unserer Backsteine stets erhalten.

Tradition en brique

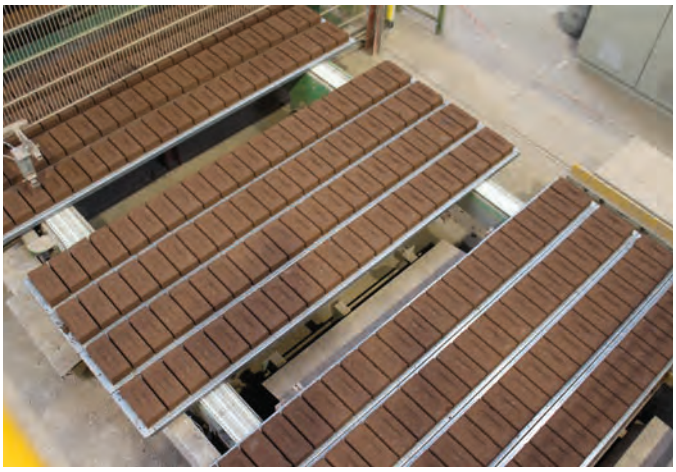
Les briques de la briqueterie Engels ont écrit l'histoire. Depuis la création de la société familiale, il y a déjà plus qu'un siècle, beaucoup de choses sont changées dans le procédé de fabrication, mais la qualité extraordinaire et les propriétés spécifiques des briques de parement ont été maintenues.

Via volautomatische installaties, drooginrichtingen en modern gestuurde tunnelovens, vinden zo'n 100 miljoen gevelstenen jaarlijks hun weg in Nederland en ver erbuiten.

Through fully automatic installations, dry chambers and modern tunnel kilns, about 100 million bricks find their way into the Netherlands and far beyond the Dutch boundary.

Mittels vollautomatischen Anlagen, Trockeneinrichtungen und modern gesteuerte Tunnelöfen, finden jährlich etwa 100 Millionen unserer Backsteine den Weg in die Niederlande und fern ausserhalb unserer Landesgrenzen.

Au moyen d'installations complètement automatisées, de séchoirs adaptés et de fours gérés informatiquement, chaque année, 100 millions de briques trouvent leur destination aux Pays Bas et en dehors.



ENGELS BAKSTEEN

RUIM 110 JAAR BAKSTENEN VAN ENGELS

Zo rond 1912 is Leopold H.H. Engels, zoon van Franciscus J.M. (Leonardus) Engels en kleinzoon van Johannes Michael Engels, die burgemeester was in de gemeente Helden van 1815 tot 1846, begonnen met een steenfabriek aan de Steenstraat in die tijd "de Huishoek" in Panningen. Hij was landbouwer van beroep, net als z'n vader, was hiervoor ook opgeleid, maar twijfelde aan de toekomst in de landbouw.

De vergunning voor het oprichten van een steenfabriek is door Leopold Engels aangevraagd op 23 maart 1913 en afgegeven op 5 mei 1913 door burgemeester en wethouders van Helden. Datum oprichting volgens Kamer van Koophandel is 25 maart 1913 onder de naam Steenfabriek Leopold Engels N.V. welke in 1961 is omgezet in de besloten vennootschap Steenfabriek Leopold Engels B.V. waarna de naam in 2004 is gewijzigd in Steenfabriek Engels Helden B.V.

Aan het einde van de 19e en het begin van de 20e eeuw zijn er in Nederland vele steenfabrieken opgericht. Het was de tijd dat de steden flink moesten uitbreiden want de mensen trokken van het platteland naar de stad op zoek naar werk in de opkomende industrie. Er waren veel bakstenen nodig voor huizen, fabrieken, spoorwegen (stations en viaducten), wegen en overheidsgebouwen. In Panningen waren vanaf 1913 twee steenfabrieken gevestigd die samen aan ruim 100 mensen werk verschaften en hierdoor voor de gemeenschap in Helden van grote betekenis waren. Rond de eeuwwisseling werd er een nieuw type oven ontwikkeld, namelijk de ringoven. Dit was het moment dat men de stenen ging bakken op een vaste locatie en zo ook het begin van Steenfabriek Engels. Voorheen bouwde men een veldoven daar waar klei aanwezig was en er gebouwd werd. Als de gebouwen klaar waren brak men de veldoven ook weer af en werd verplaatst naar de volgende bouwlocatie. Wanneer er grotere aantallen bakstenen nodig waren maakte men in de regel gebruik van ringovens voor metselstenen en kamerovens voor straatstenen. Deze ringvlam- en zigzagovens waren efficiënter in energieverbruik en leverden ook bakstenen van betere kwaliteit dan de eerdere veldovens. De investering was groter, maar door uiteindelijk lagere productiekosten en betere kwalitatieve eindproducten van deze bedrijven legden de veldovens het loodje.
Steenfabriek Leopold Engels werkte in aanvang met paardenkracht om de klei te mengen en plastisch te maken, maar na enige tijd deed ook hier de stoommachine haar intrede. Stoomsteenfabriek was destijds ook op het dak van de ovenhal te lezen. Voor de tweede wereldoorlog had Engels reeds elektromotoren om de pers en de mengers aan te drijven. Deze motoren en de eigen vrachtauto werden echter door de bezetter in beslag genomen. De fabriek heeft tijdens een groot deel van de oorlog stil gelegen. De schoorsteen werd door de bezetter met springstof verwoest waardoor er veel schade was ontstaan. Na de bevrijding werden de schoorsteen, de gebouwen en het machinepark snel hersteld. Er waren namelijk dringend stenen nodig voor de opbouw van het land.

Het bakken van stenen ging het hele jaar door maar het handvormen en drogen van stenen gebeurde alleen in de maanden dat er op een natuurlijke manier gedroogd kon worden wat betekende dat een deel van de werknemers 's winters thuis moest blijven. In de jaren vijftig werd er een 'automatische' drogerij gebouwd en vanaf toen kon men het hele jaar door produceren. Voorheen werden er alleen van april tot oktober stenen gevormd en gedroogd, maar vanaf dat moment was er voor iedereen het hele jaar werk.

Het persen van de stenen werd systematisch verder gemechaniseerd waardoor men meer stenen kon produceren en het lichamelijk zware werk verdween. De machines werden groter en sneller en de productieaantallen, soorten en kleuren namen toe.
Steenfabriek Engels bouwde in 1965 haar eerste tunneloven (Zehner) welke in 1985 is vervangen voor een grotere moderne

tunneloven (Hassler). In 1996 werden een zetmachine en ontladingsmachine geplaatst waarna in 1997 een tweede tunneloven werd bijgebouwd waarmee de capaciteit verdubbelde.

In 2004 werd Steenfabriek Hagens te Oeffelt (gemeente Boxmeer) overgenomen, dit bedrijf werd reeds in 1898 opgericht als Steenfabriek Het Kruispunt. Deze fabriek heeft in de jaren verschillende eigenaren gehad. De familie Hagens die het bedrijf van 1954 tot 2004 voerden, hadden dezelfde bedrijfsfilosofie en hierdoor is de integratie van dit bedrijf binnen Engels Baksteen zeer voorspoedig verlopen.

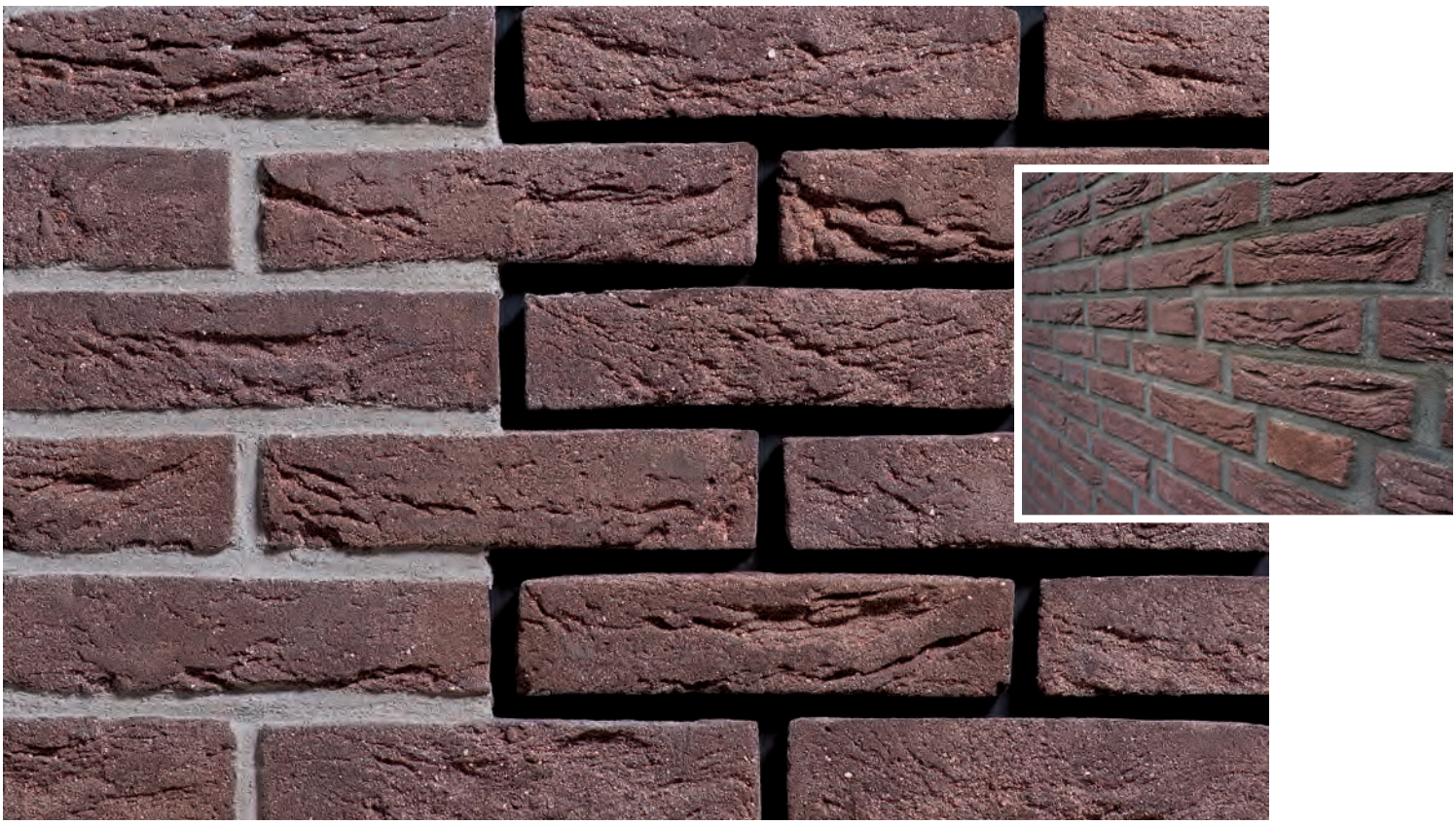
Continu verbeteren van - en investeren in kleivoorbewerking, persen, droogsystemen, automatisch stapelen, verpakken, kwaliteitscontrole, marketing en arbo-omstandigheden door de vier generaties Engels samen met de inzet van vele medewerkers hebben er in geresulteerd dat Engels Baksteen nu een belangrijke en gewaardeerde speler is, niet alleen op de Nederlandse maar ook op de Europese baksteenmarkt. Export is in de jaren van groei een belangrijke afzetmarkt geworden. Export vindt plaats naar o.a. Engeland, Ierland, Duitsland, België, Polen, Tsjechië, Slowakije, Hongarije, Litouwen, Denemarken en Zweden.
De fabriek in Panningen heeft de capaciteit om ruim 75 miljoen bakstenen per jaar te produceren in meer dan 100 verschillende sorteringen in het oorspronkelijke handvorm karakter. De fabriek in Oeffelt heeft de capaciteit om 50 miljoen bakstenen per jaar te produceren in handvorm, vormbak en wasserstrich. 100 jaren van investeren in het productieapparaat heeft geresulteerd in twee moderne fabrieken welke kleurvaste bakstenen fabriceren van hoge kwaliteit.

Met de twee productielocaties in Panningen en Oeffelt waar met veel inzet door eigenaren en medewerkers gewerkt wordt aan de toekomst van alle betrokkenen, klanten, omgeving en het milieu, blijft het bedrijf voor Nederland en ook Europa een groeidiamant. Het zoeken naar innovatieve duurzame productontwikkelingen en nemen van energiebesparende maatregelen horen bij het dagelijkse 'maatschappelijk verantwoord' ondernemen door Engels Baksteen. In de lijn van de energiebesparende maatregelen en milieu heeft de fabriek in Panningen in 2019 een grondige renovatie ondergaan met onder andere het plaatsen van een nieuwe pers. Daarnaast zijn op de daken van de diverse hallen op zowel de locatie Panningen als Oeffelt zonnepanelen geplaatst. Engels baksteen gaat zeer bewust om met grondstoffenwinning en milieu. Na de kleiwinning wordt het winningsgebied aan de natuur teruggegeven in het kader van 'ruimte voor de rivieren' en wordt er door Staatsbosbeheer zogenoemde 'natte' natuurontwikkeling gerealiseerd waarin flora en fauna zich ongeremd kunnen ontwikkelen.
Engels Baksteen heeft zich geconformeerd aan de meerjarenafspraak Energie-Efficiency MJA-3 met het ministerie van Economische zaken over het terugdringen van het energieverbruik en de daaraan gekoppelde CO_2-uitstoot.
Als familiebedrijf heeft Engels veel aandacht voor het welzijn van de werknemers. Door de sector op Europees niveau gemaakte afspraken over stofbeheersing vinden stelselmatig een praktische toepassing op de werkvloer. Geluid is gereduceerd, de machineveiligheid gewaarborgd en de voor de mens gevaarlijke handelingen zijn in overwegende mate gemechaniseerd.
Voor het hergebruiken van spoelwater en afvalzand, het afzuigen van stof en het zuiveren van rookgassen maken we gebruik van installaties welke voldoen aan de Europese BREF welke de stand van de techniek voor de keramische industrie beschrijft. Hierdoor kan Engels voldoen aan de strenge eisen m.b.t. stof op de werkplek en uitstoot van rookgassen.
Kwaliteit en duurzaamheid gaan hand in hand bij Engels Baksteen. De levensduur van onze producten is één van de belangrijkste aspecten in relatie tot de werkelijke milieubelasting. Door de eeuwen heen is bewezen dat keramische producten een zeer lange levensduur hebben. Dat heeft zowel een relatie met de esthetische- als met de technische eigenschappen.

Engels Baksteen levert alle gevelbakstenen onder CE markering, NL-BSB certificaat en KOMO certificering volgens NEN-EN 771-1 en BRL1007.

Engels een naam met garantie voor kwaliteit.

BRUINBEZAND



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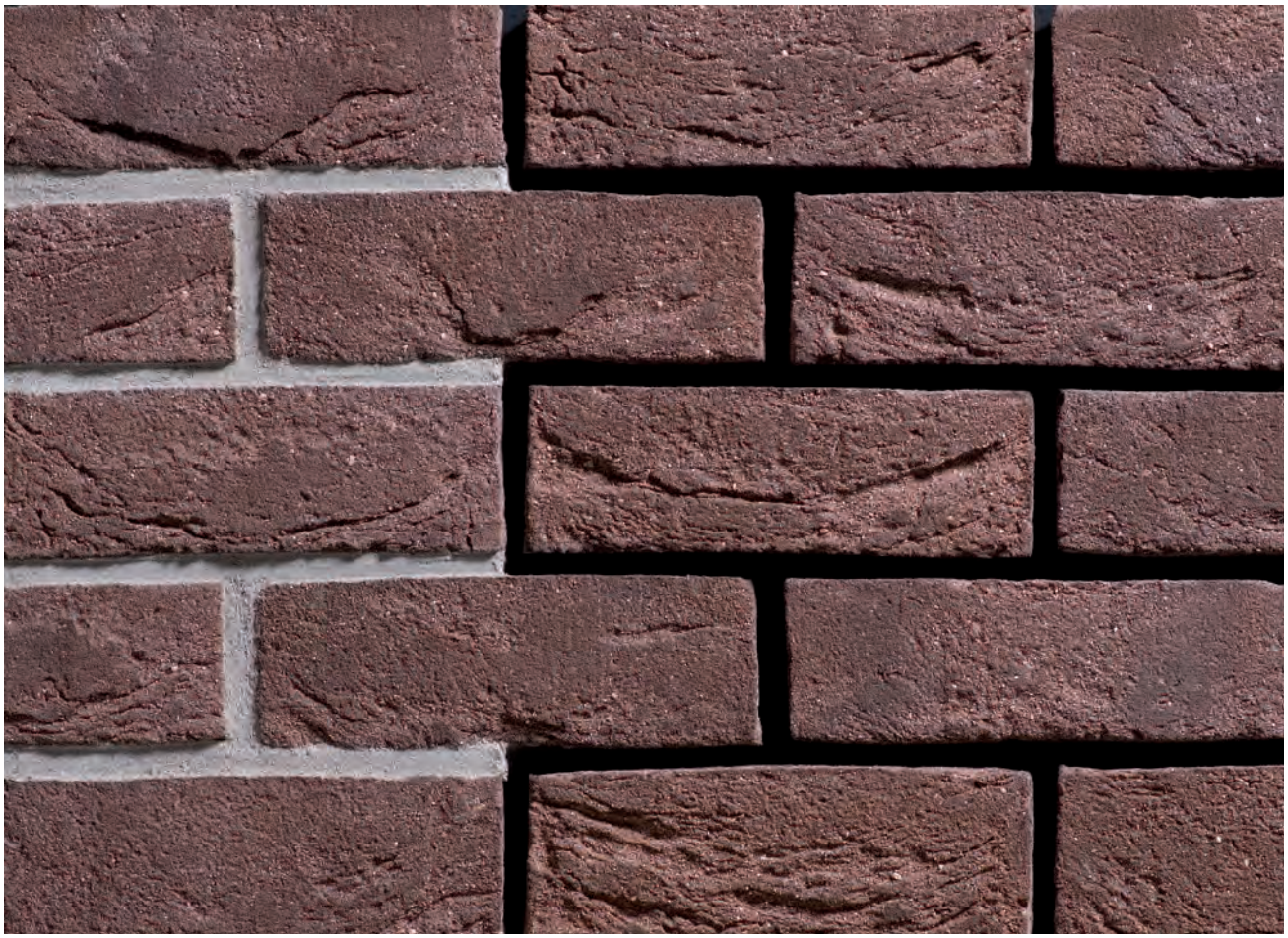

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RAVENZWART

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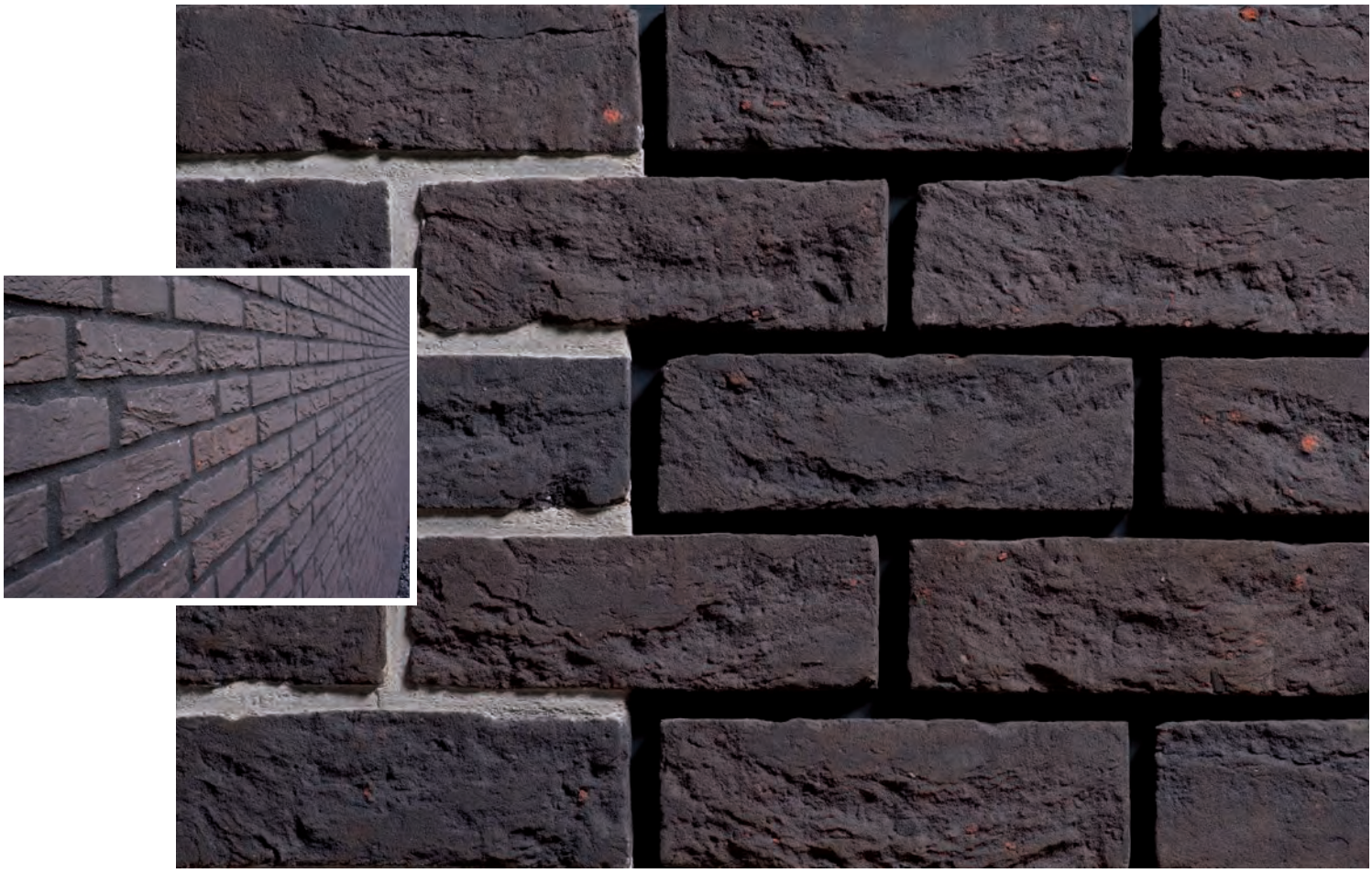

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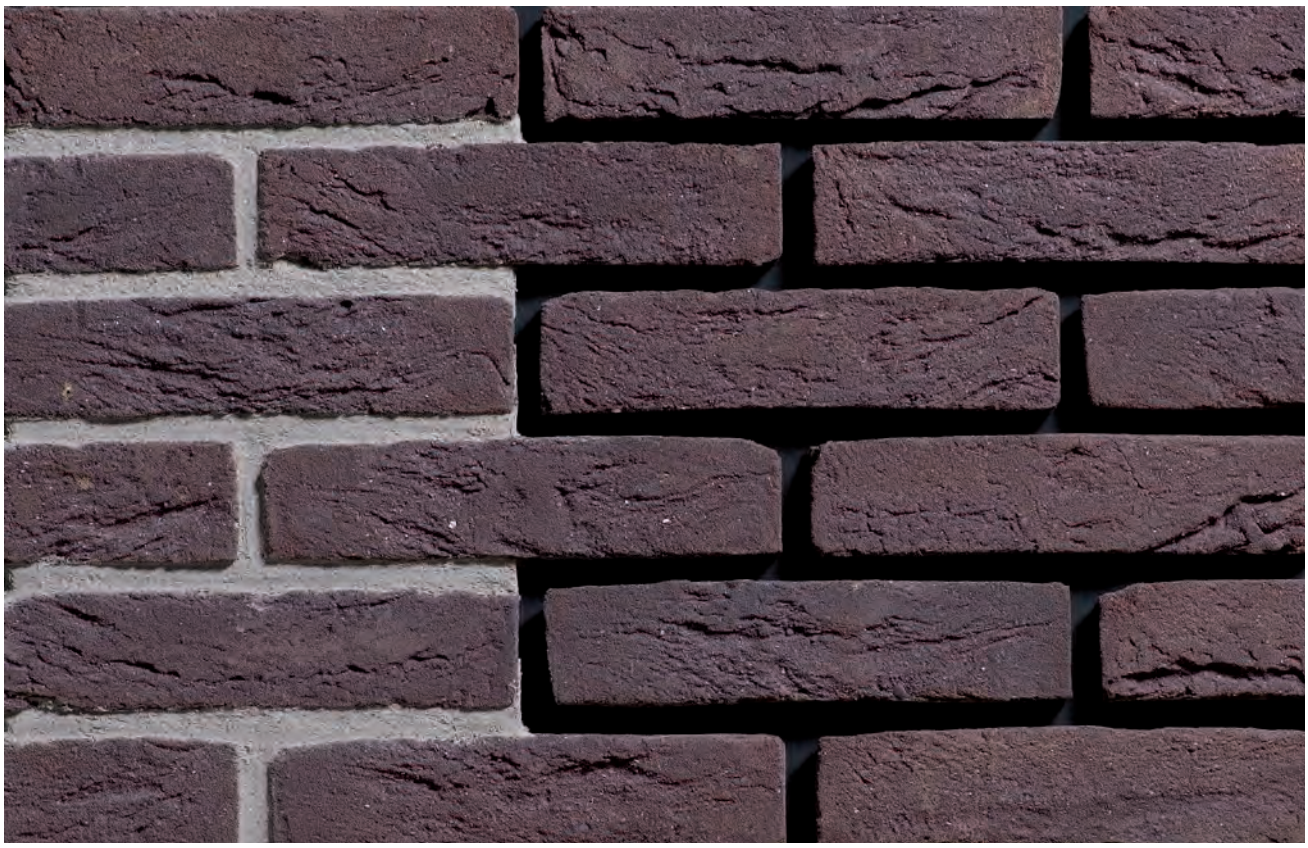

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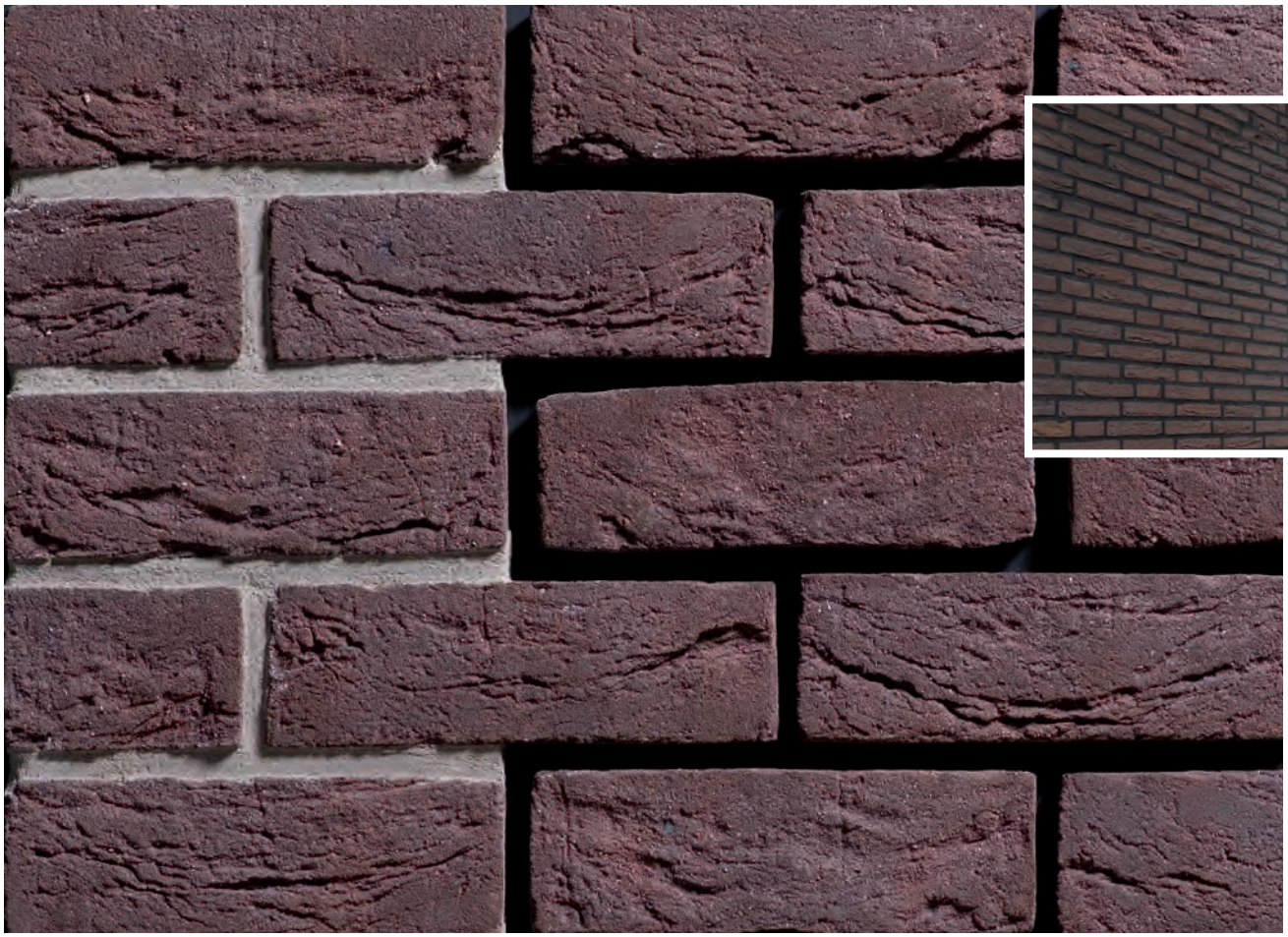

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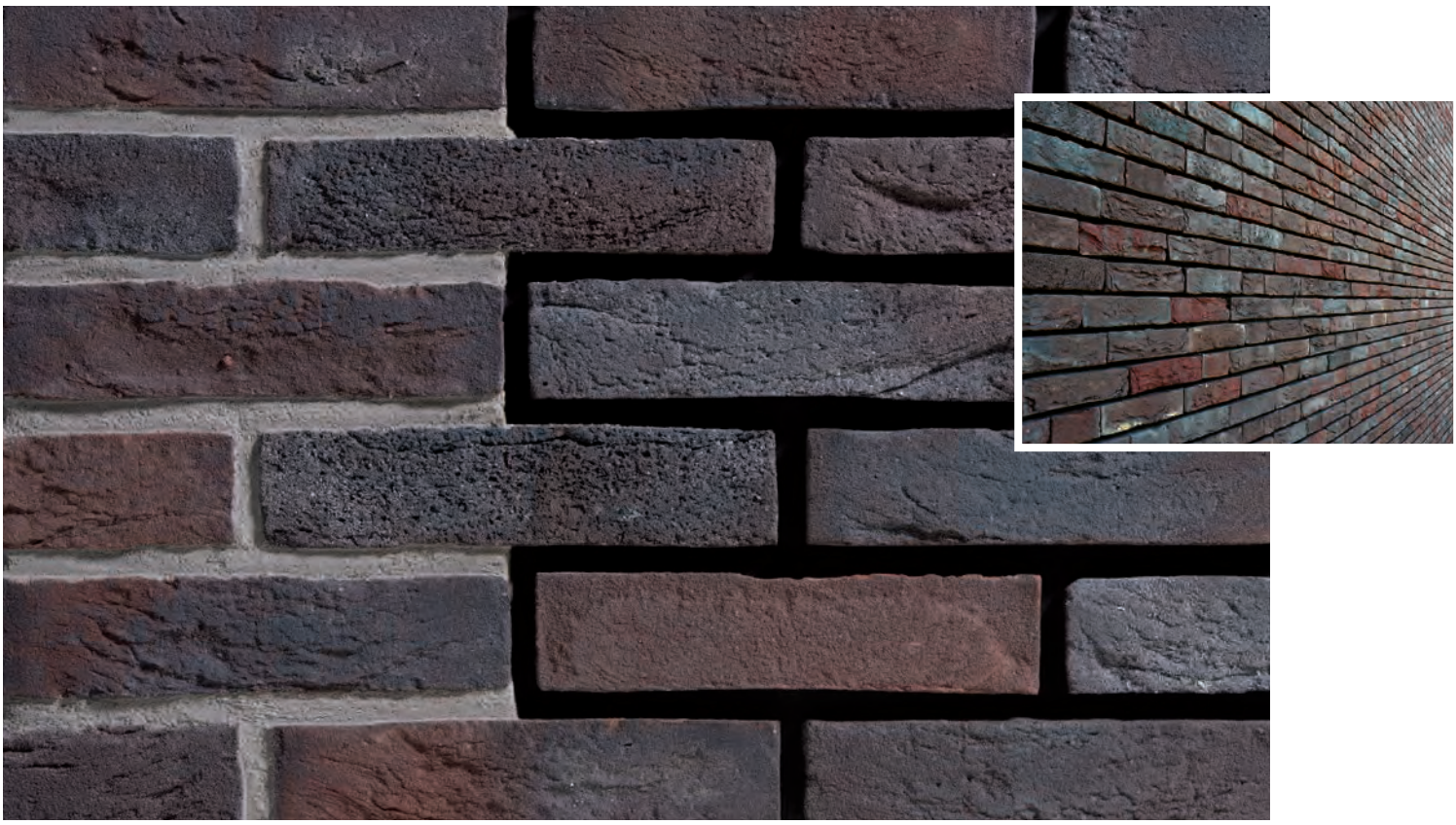

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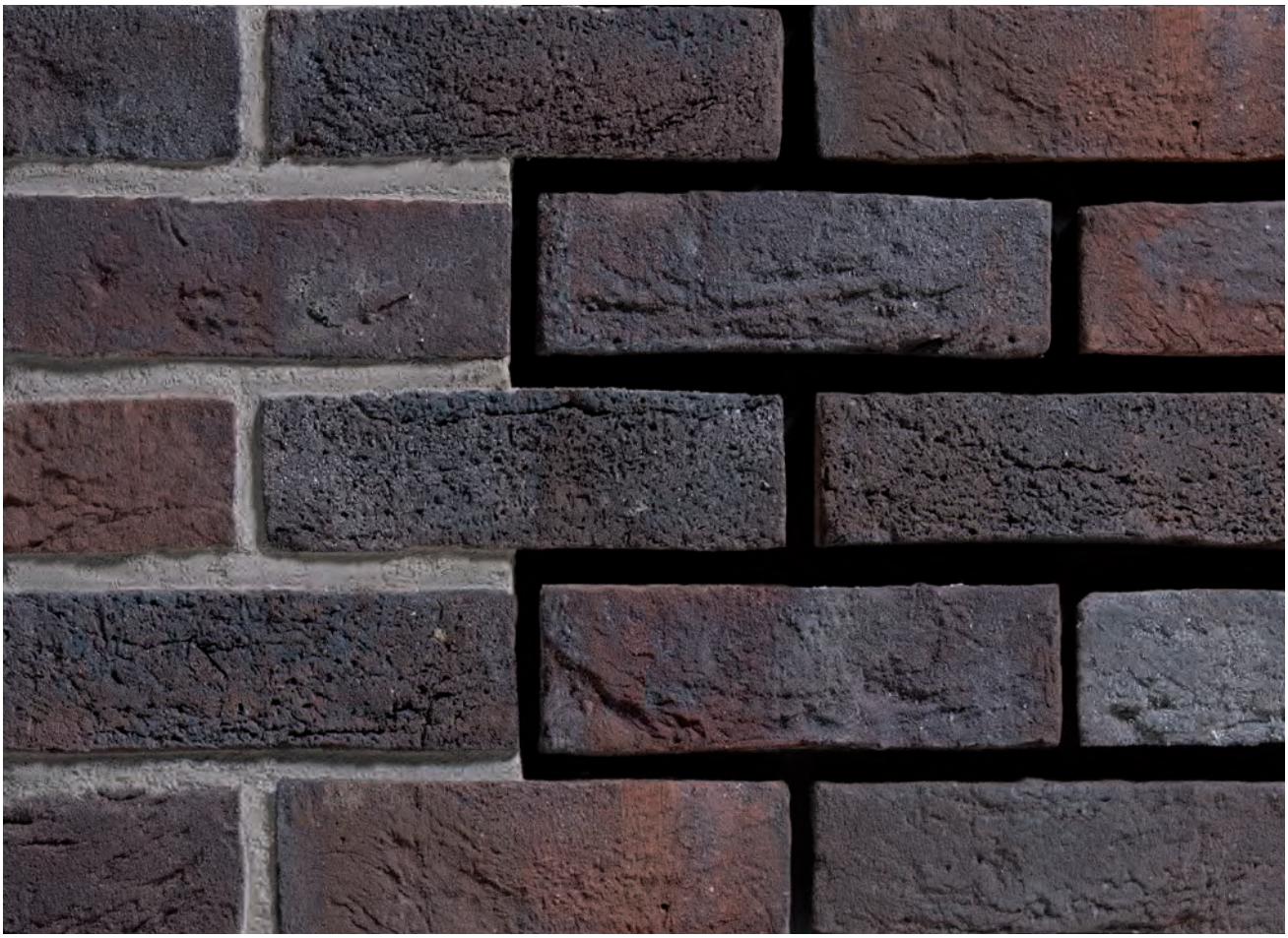

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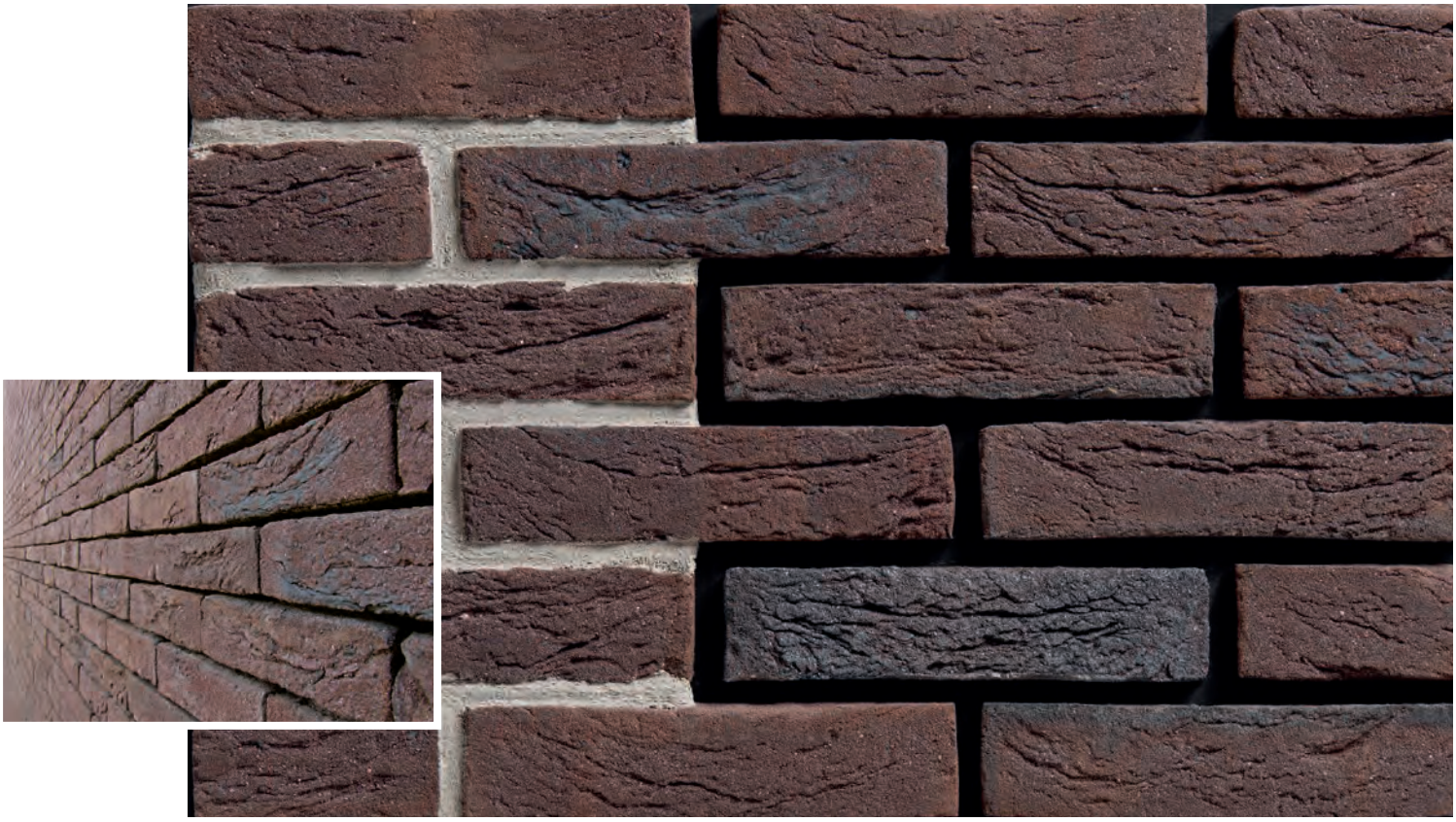

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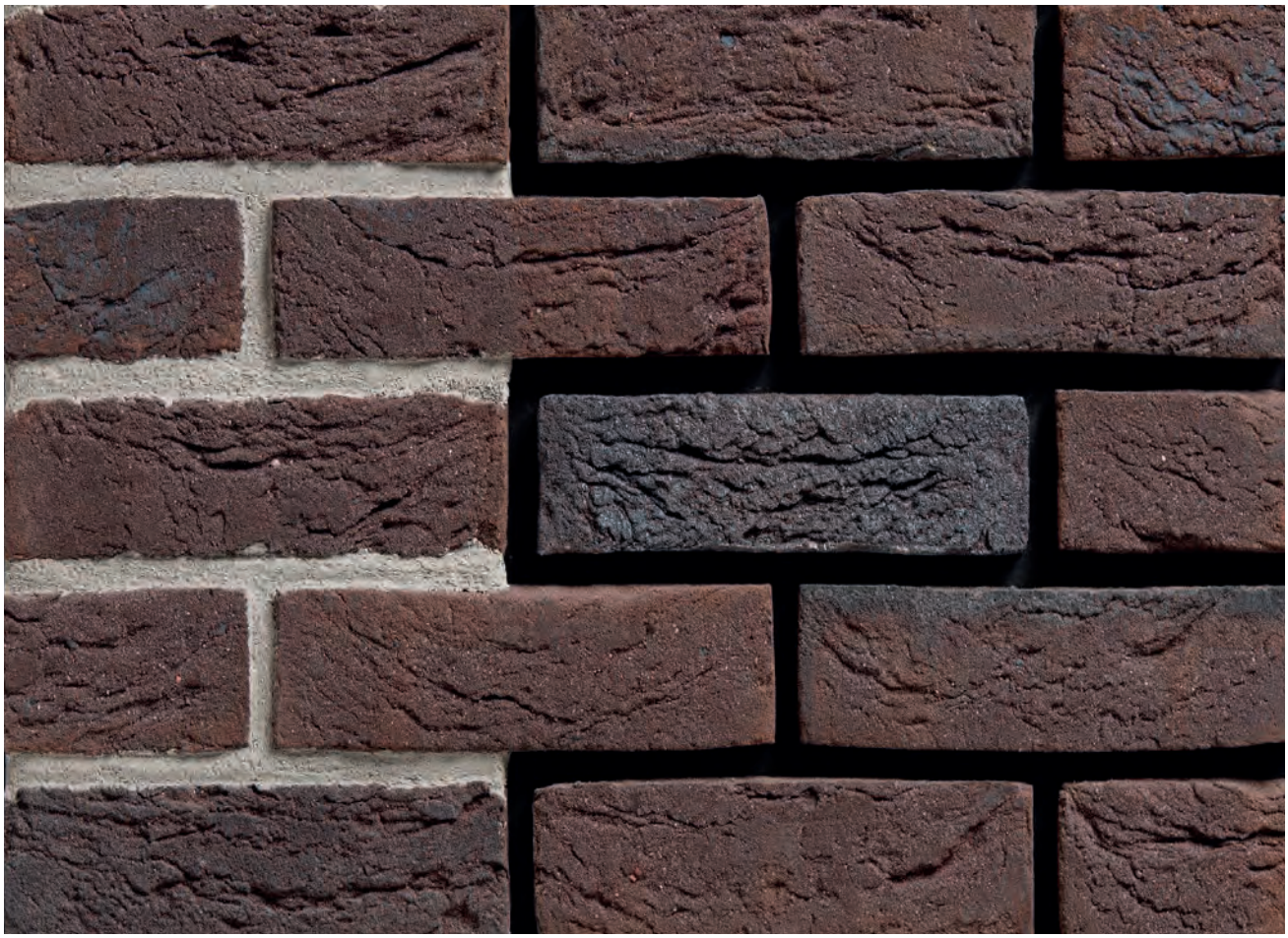

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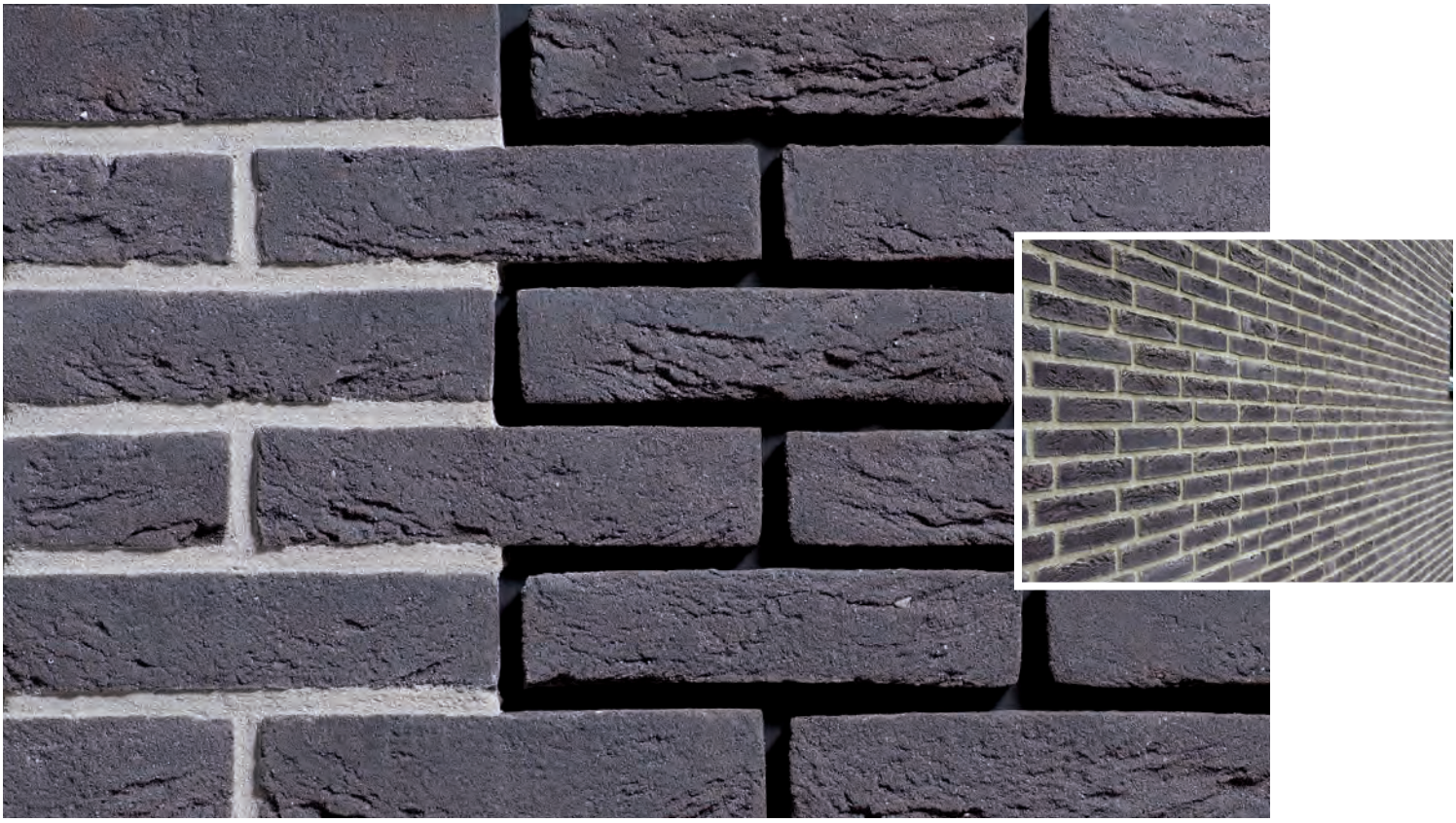

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ENGELS RUSTIEK

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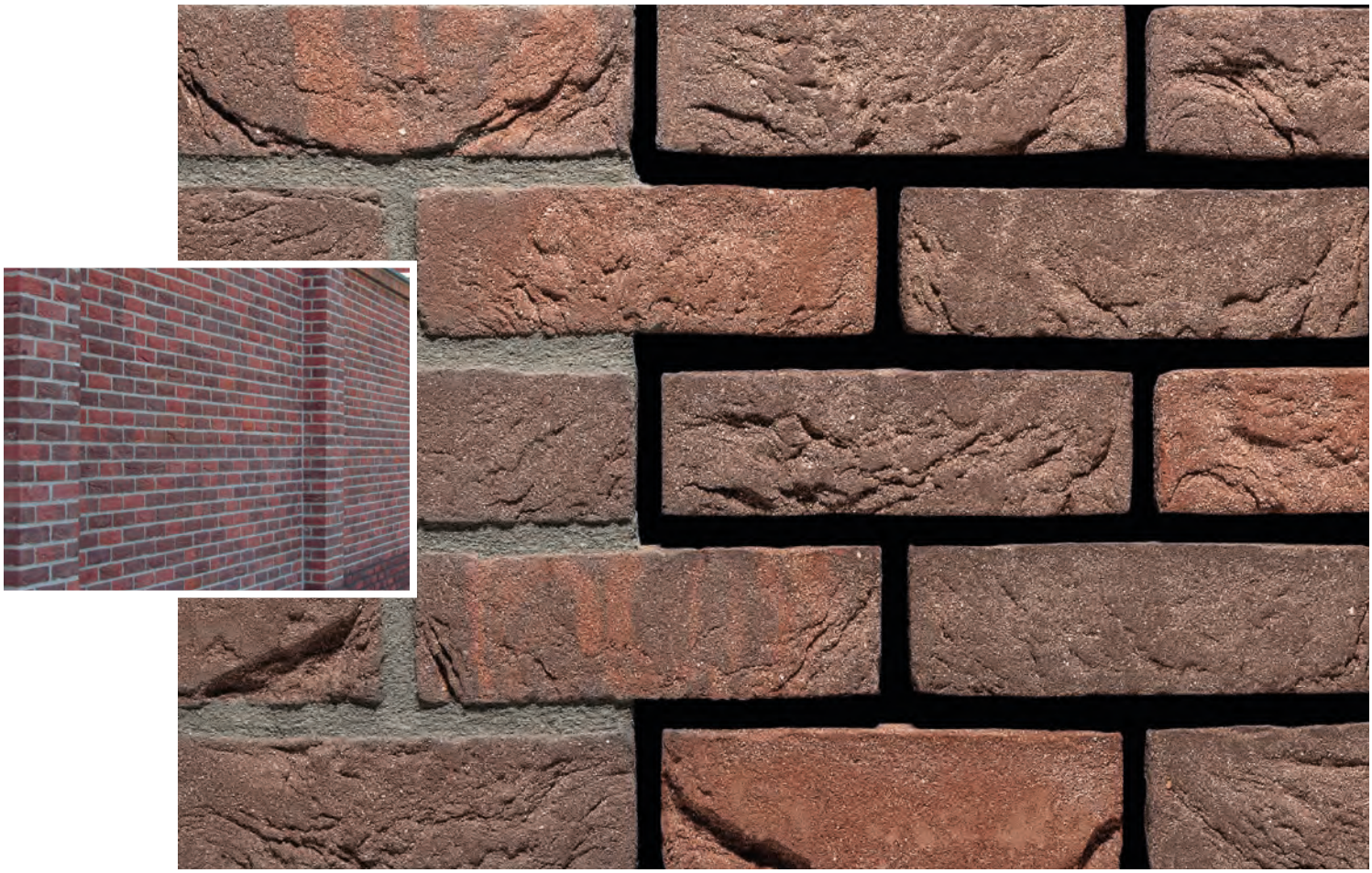

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ZWART BLAUW BEZAAGSELD

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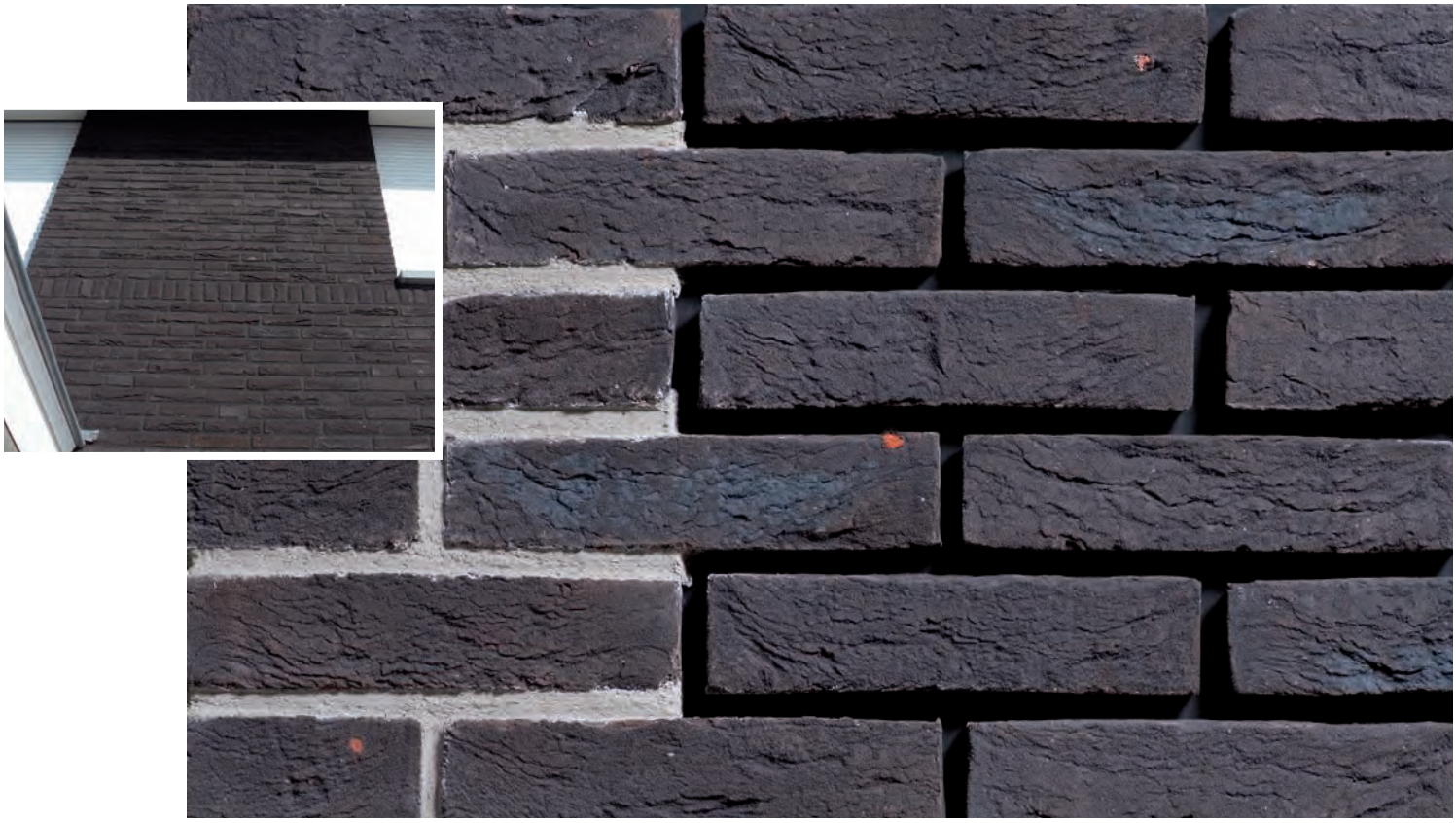

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BLACKSTONE

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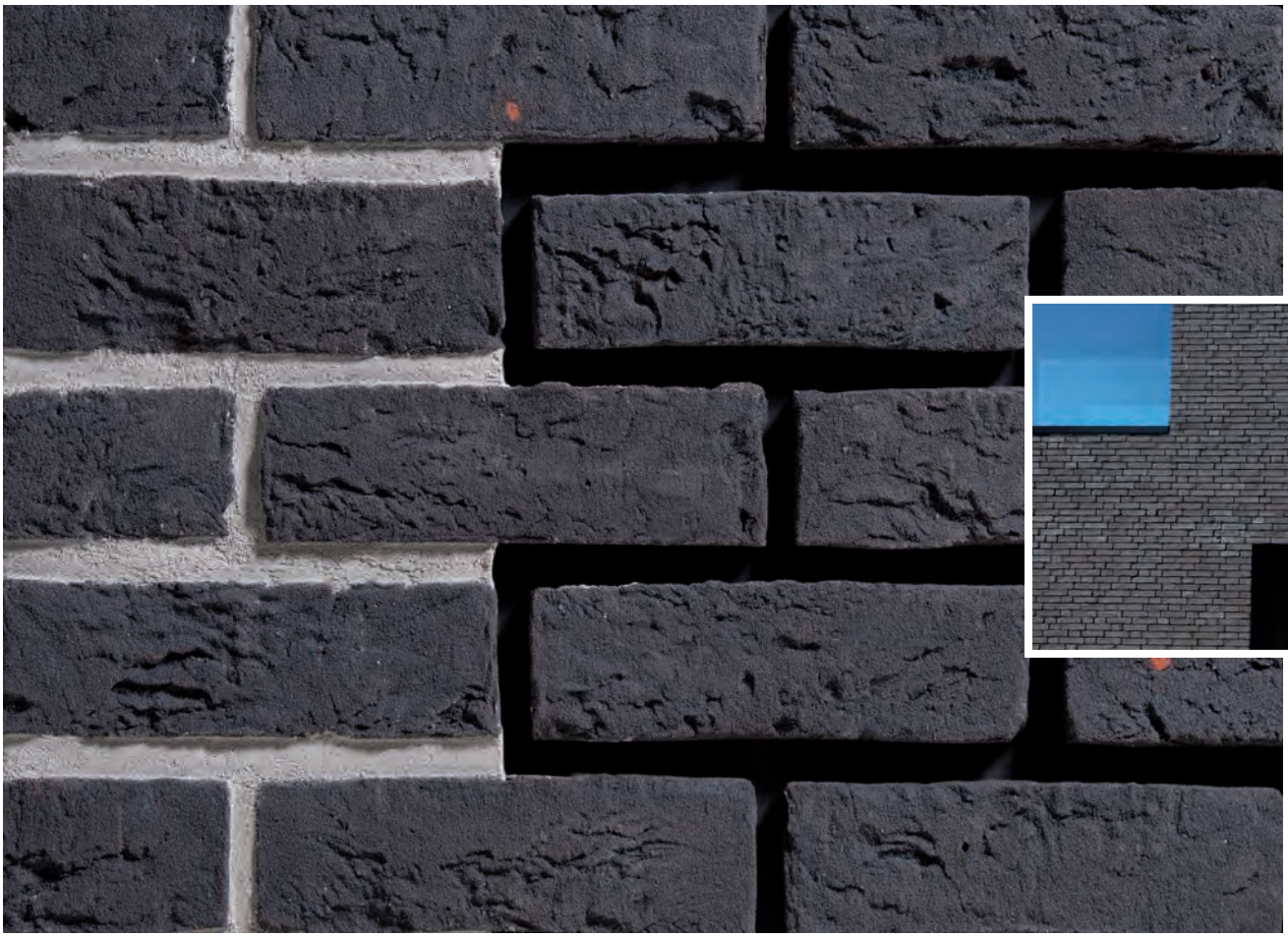

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IMPERIAL

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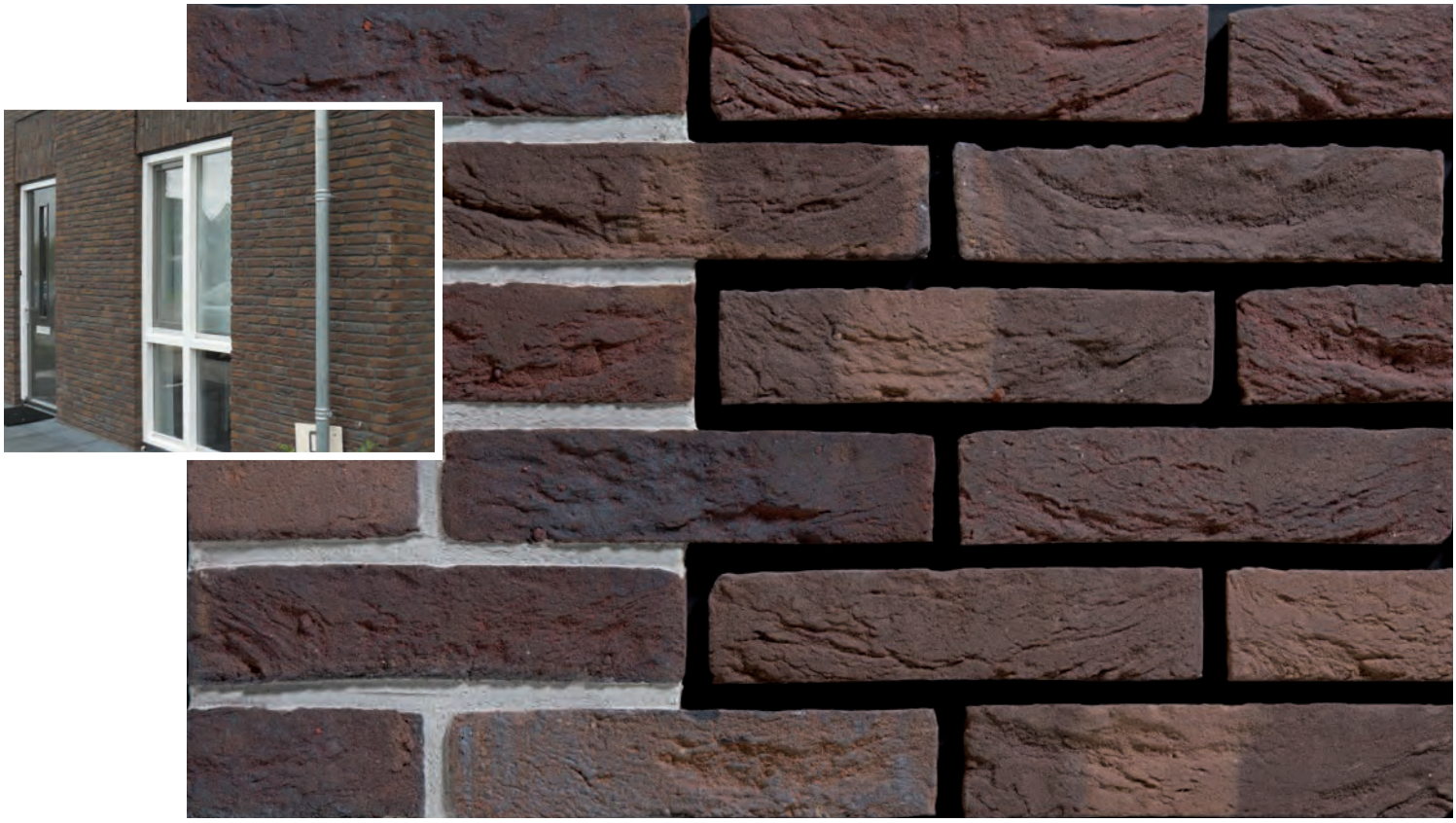

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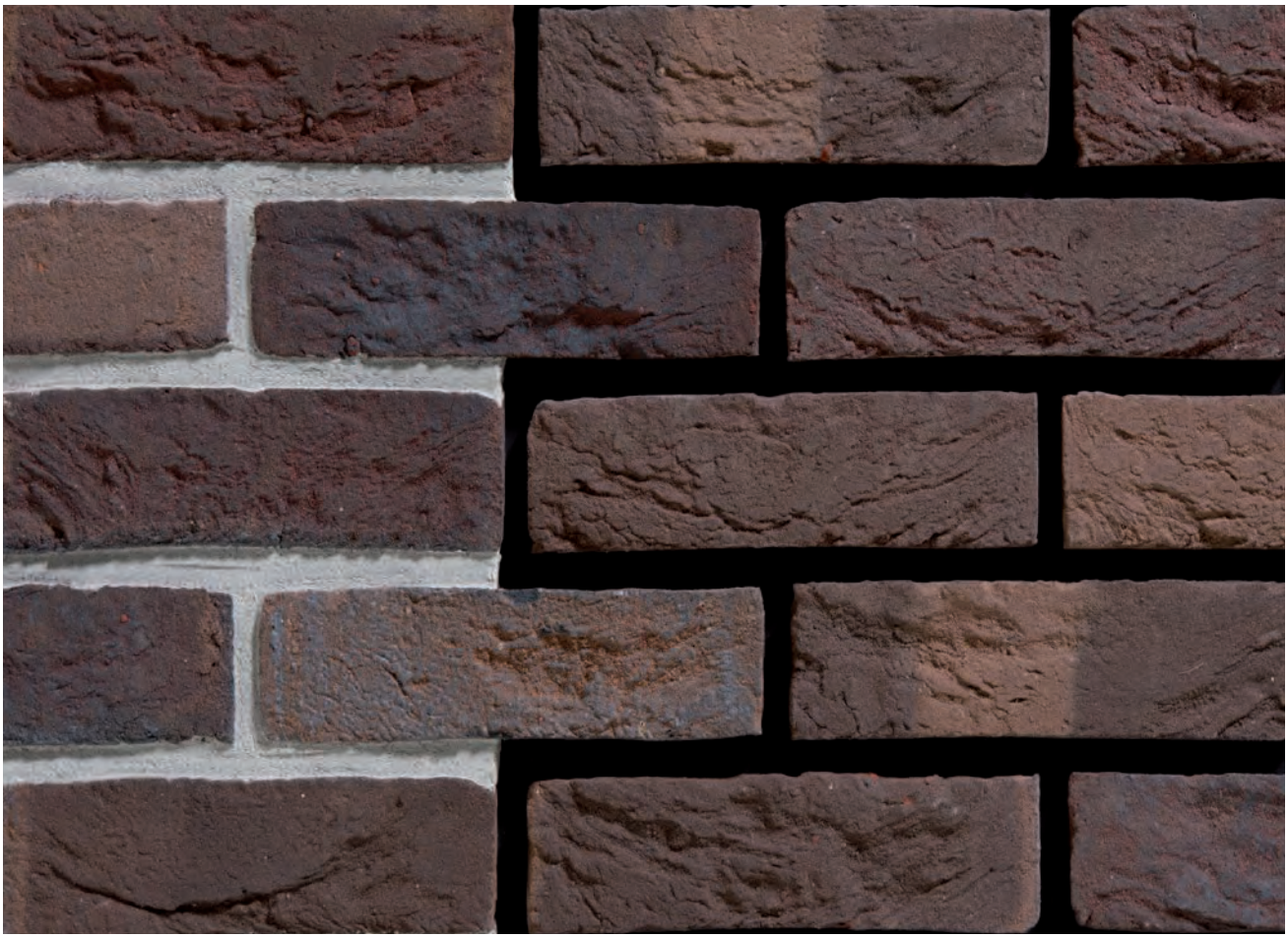

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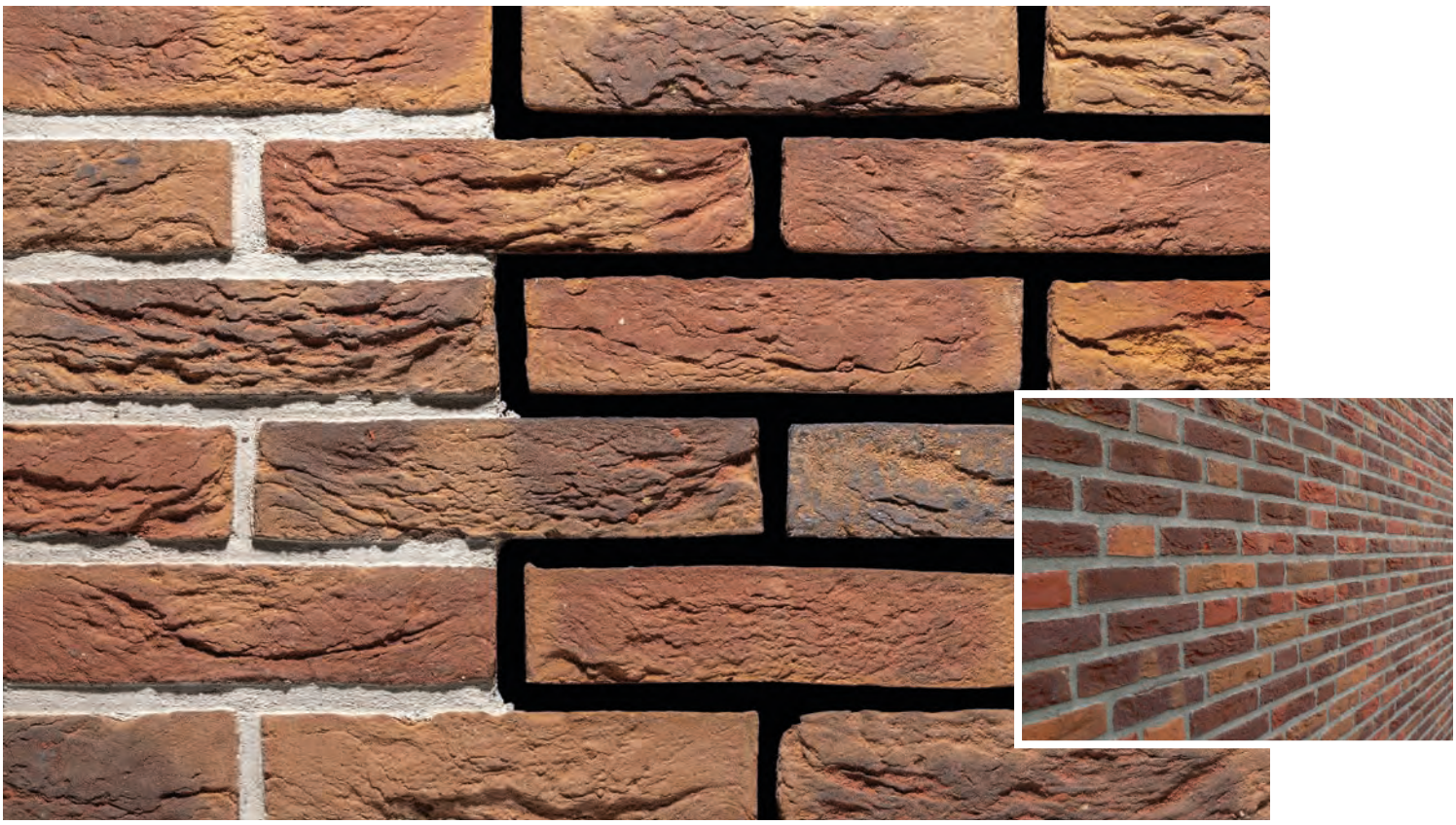

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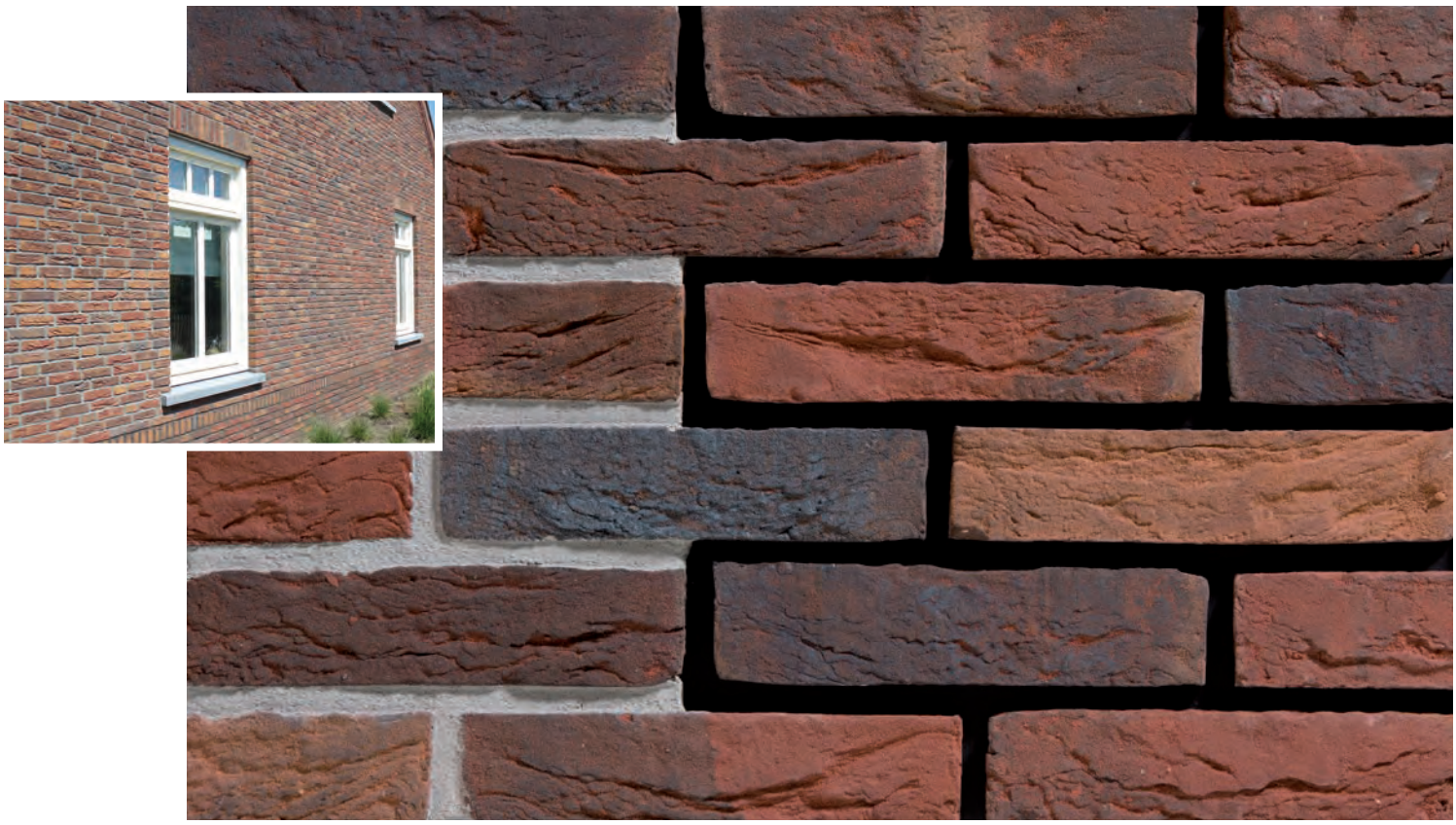

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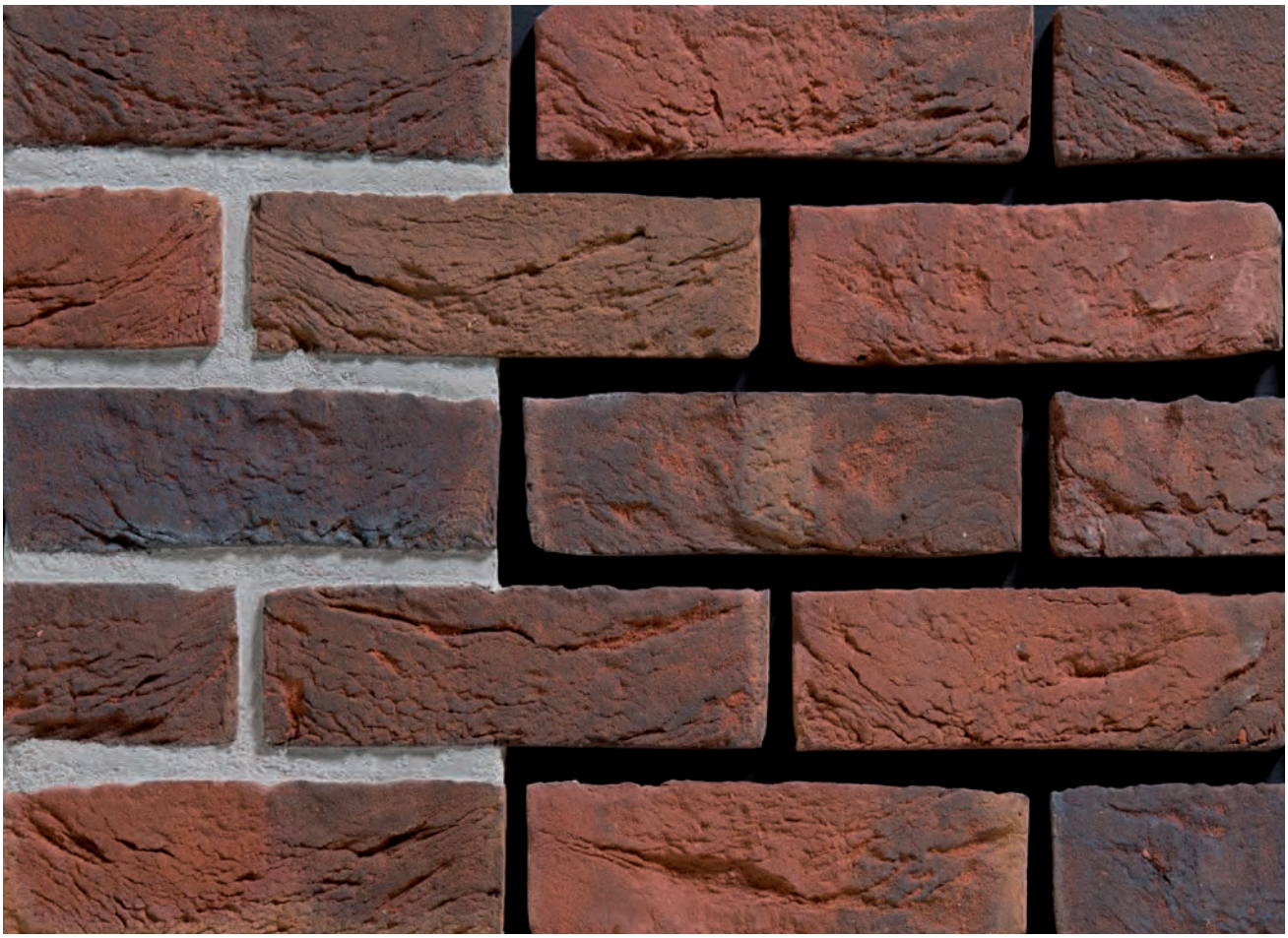

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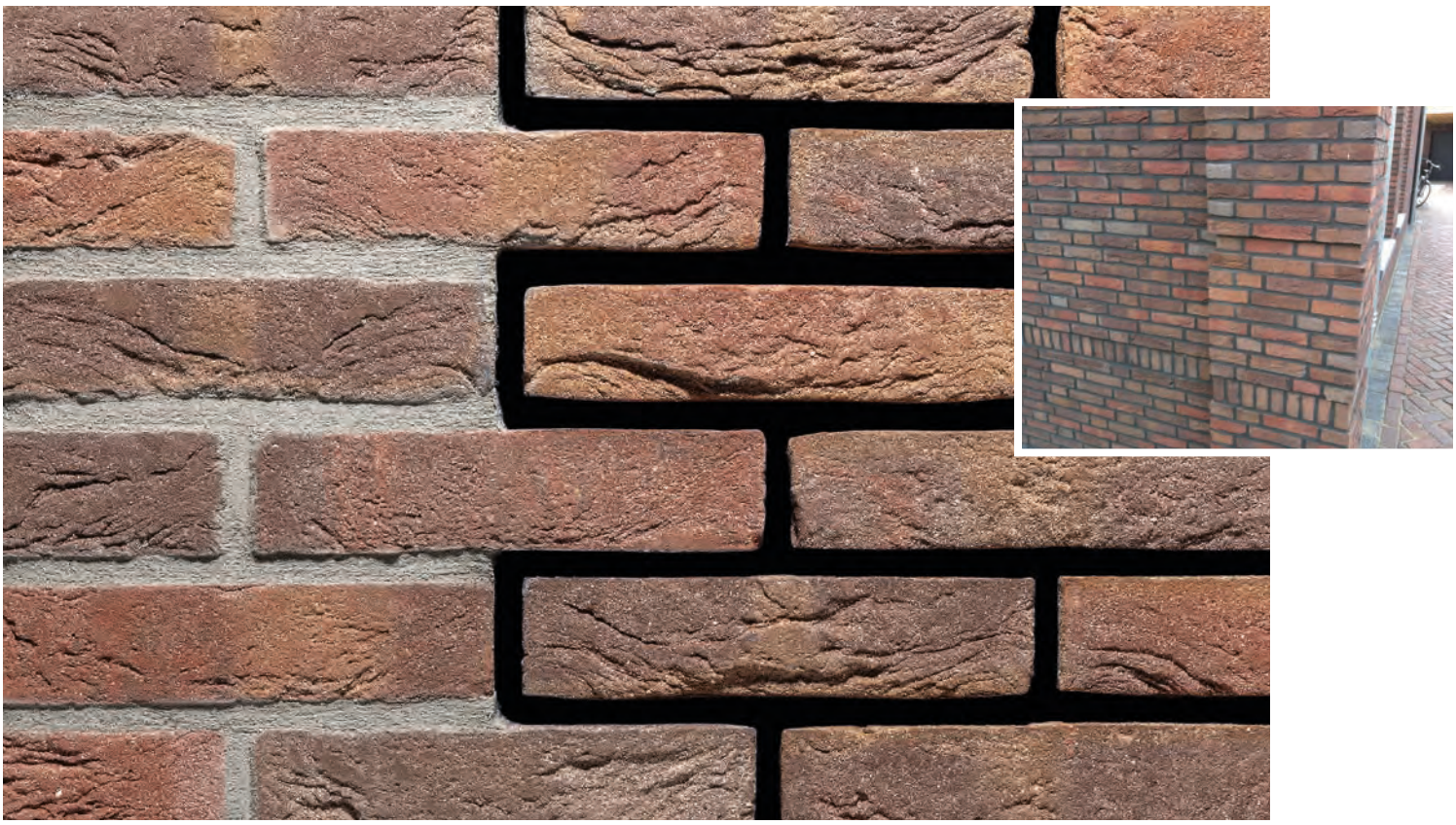
ENGELS RUSTIEK GEREDUCEERD



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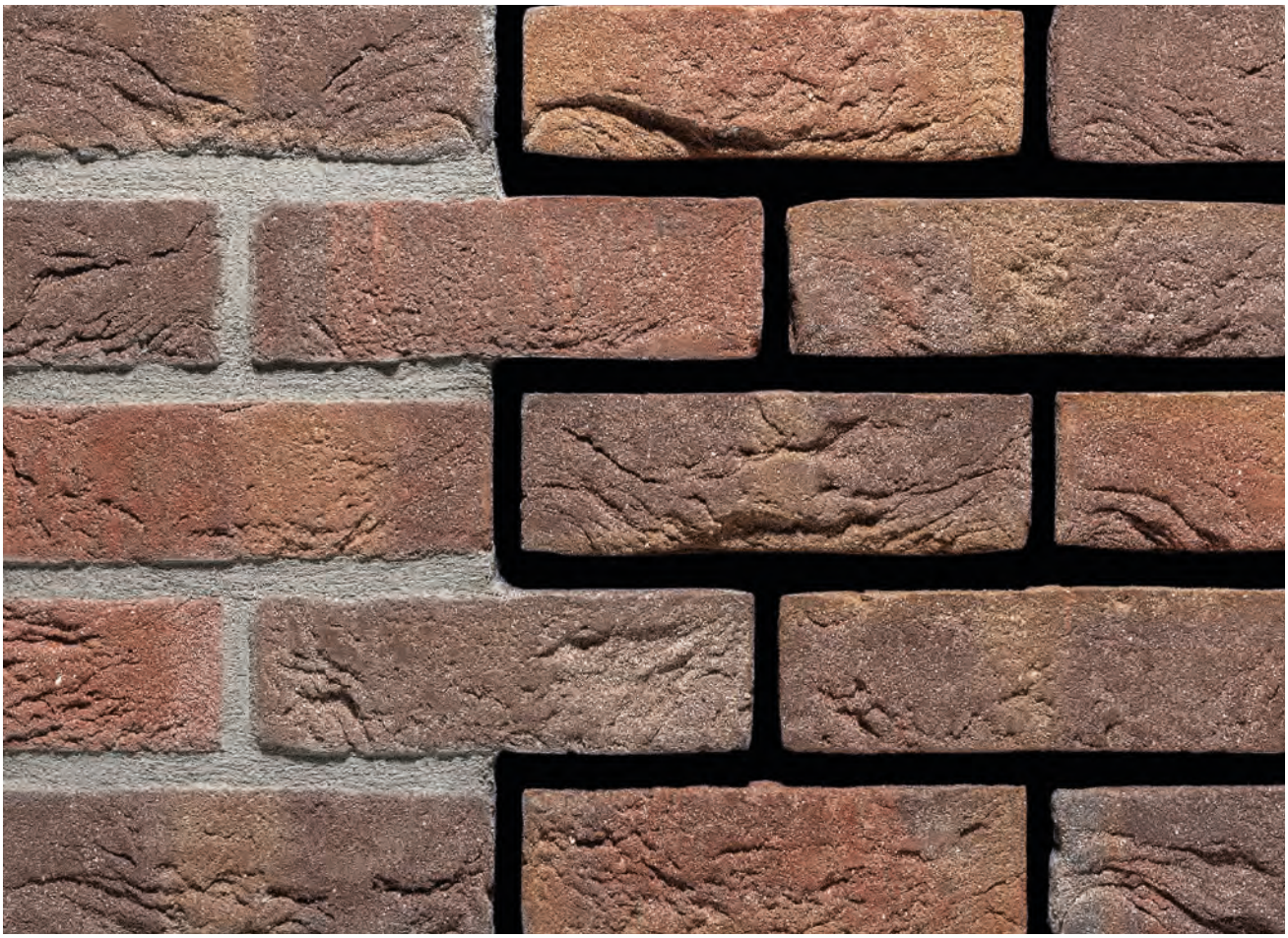

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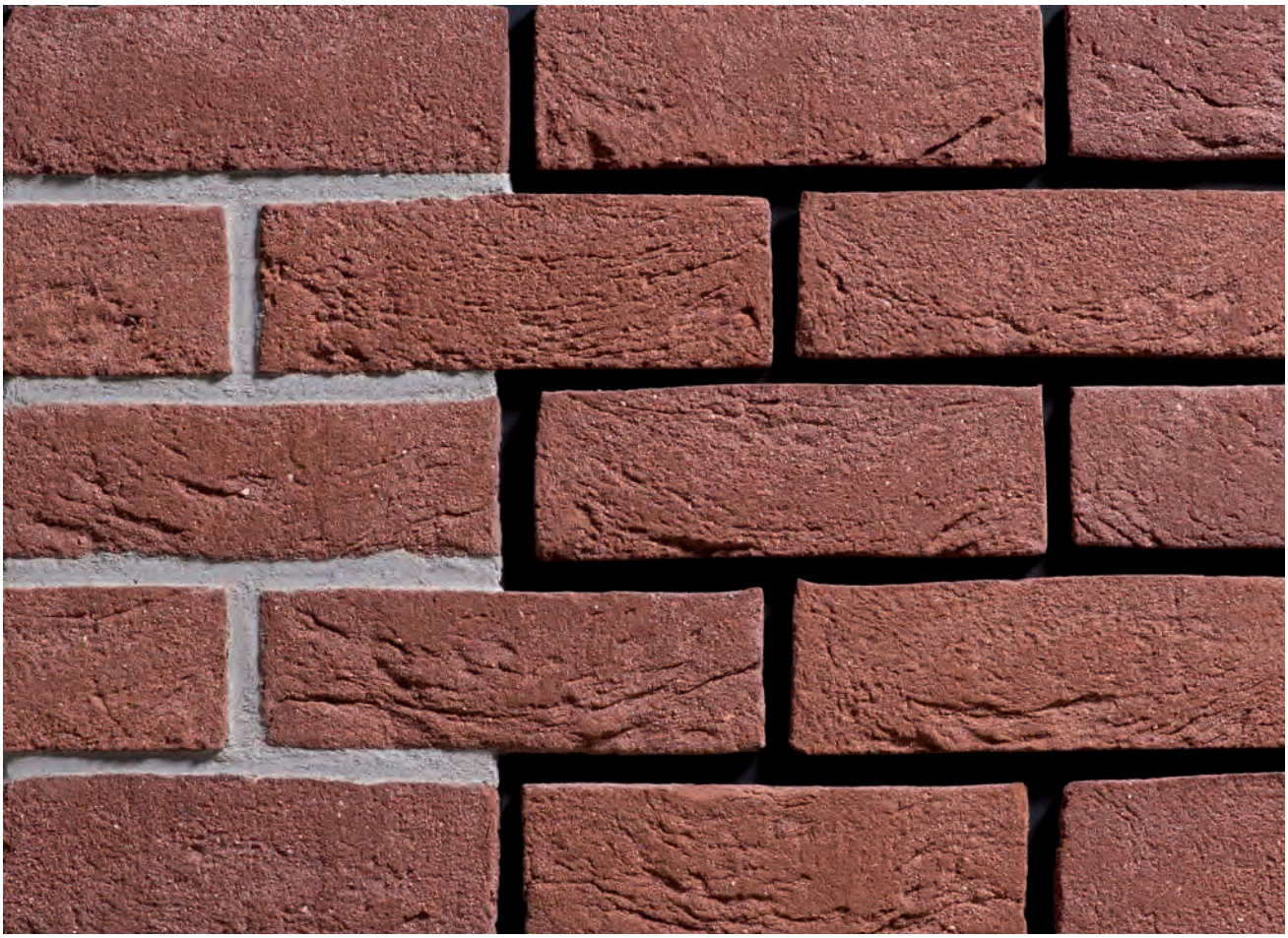

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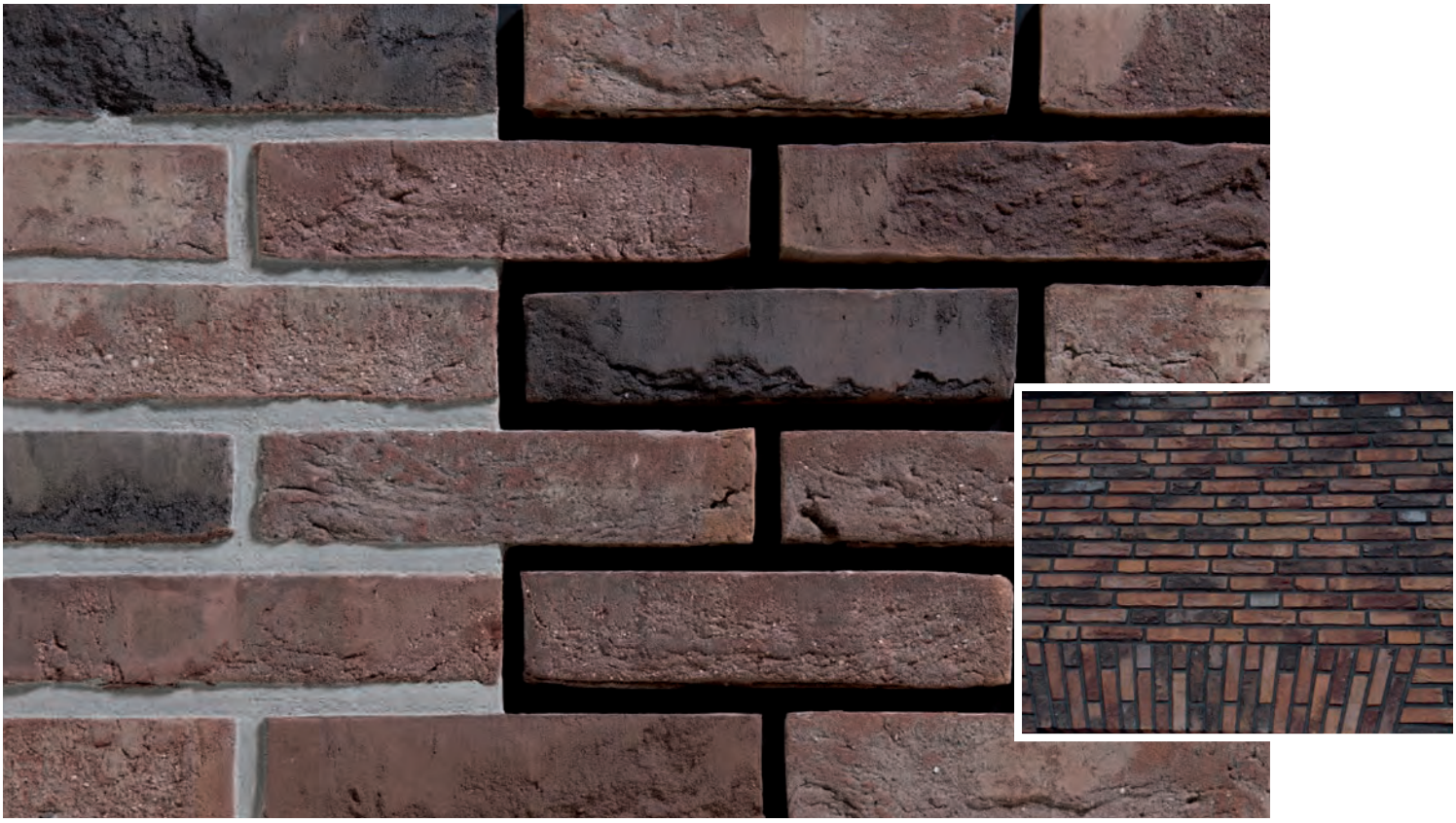

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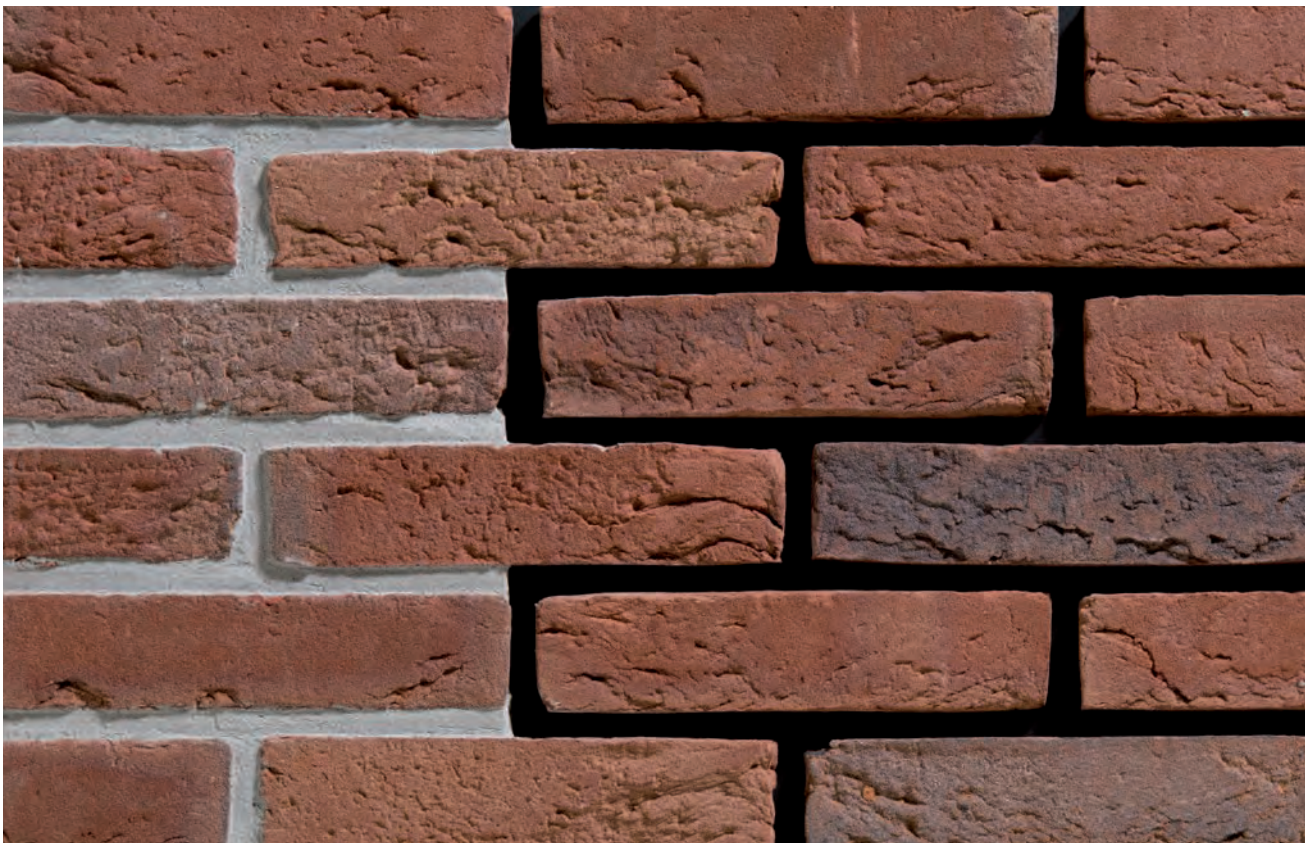

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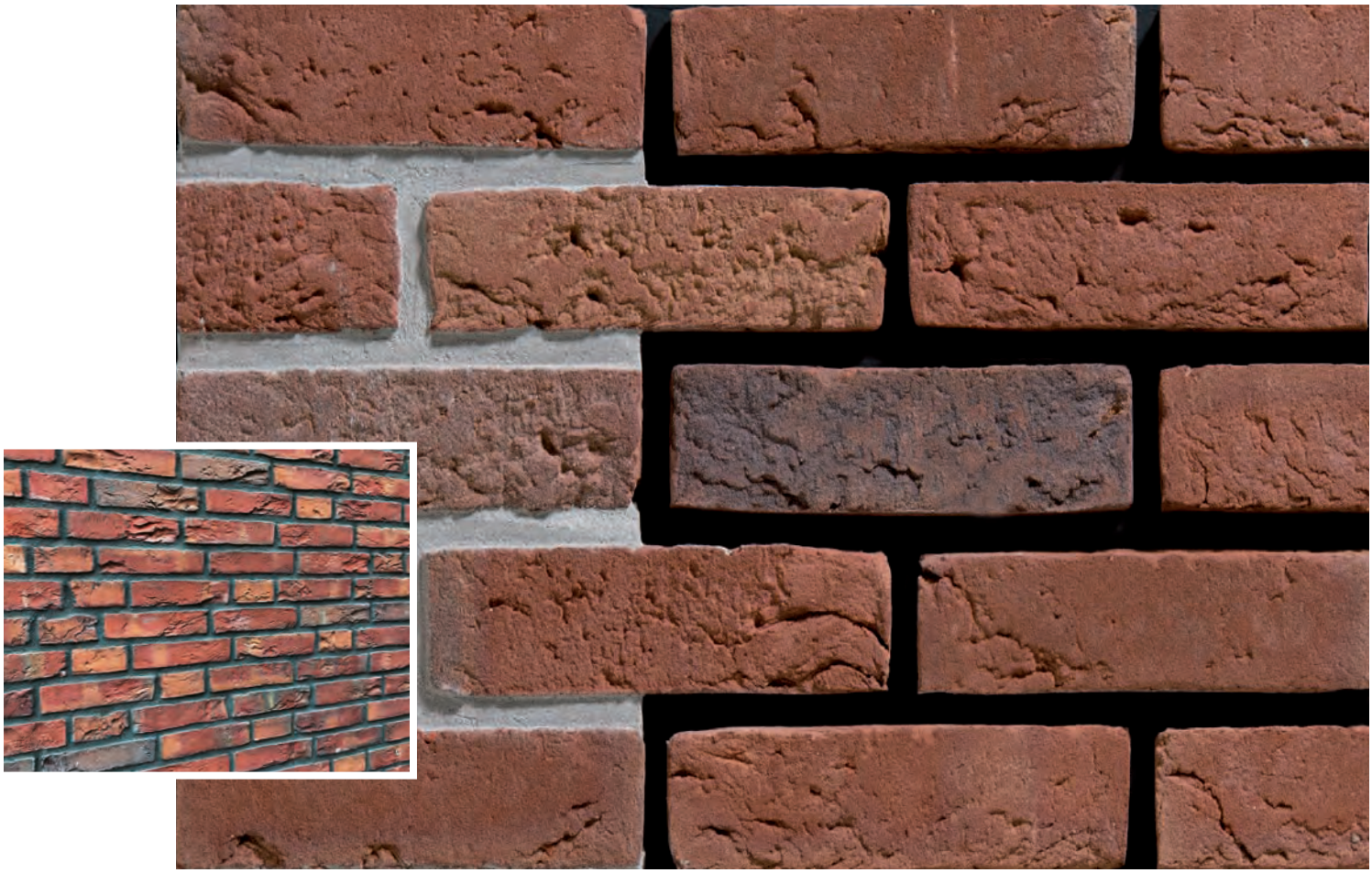

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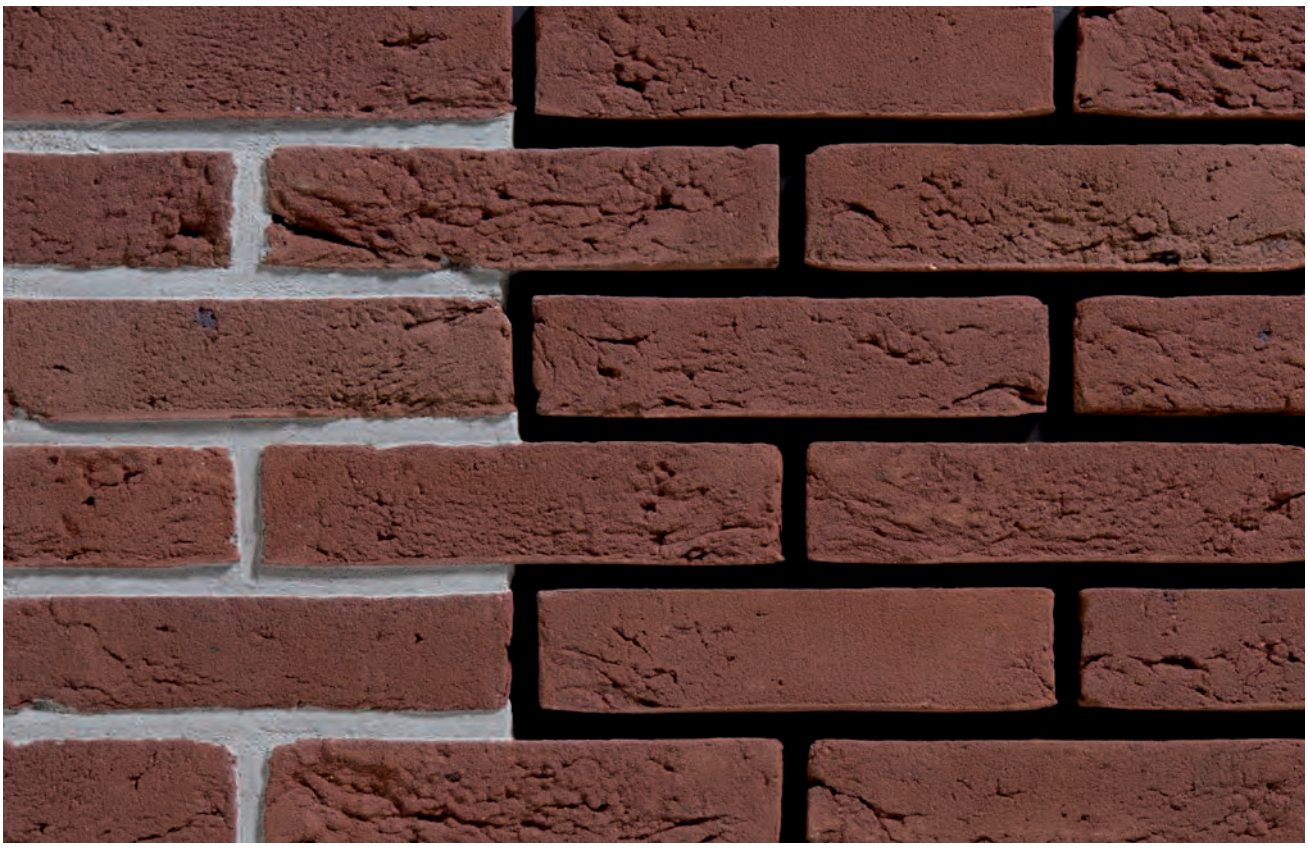

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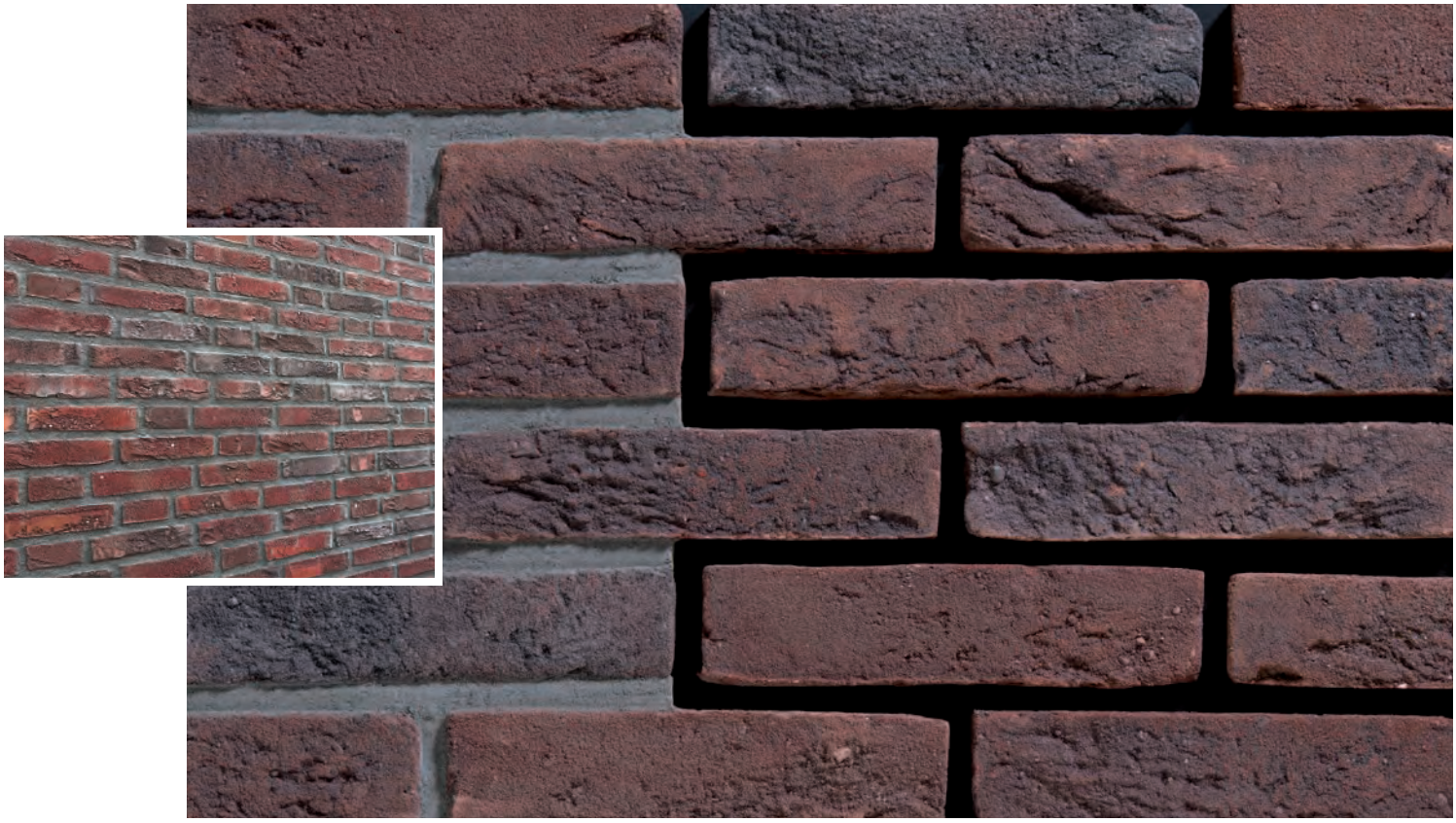

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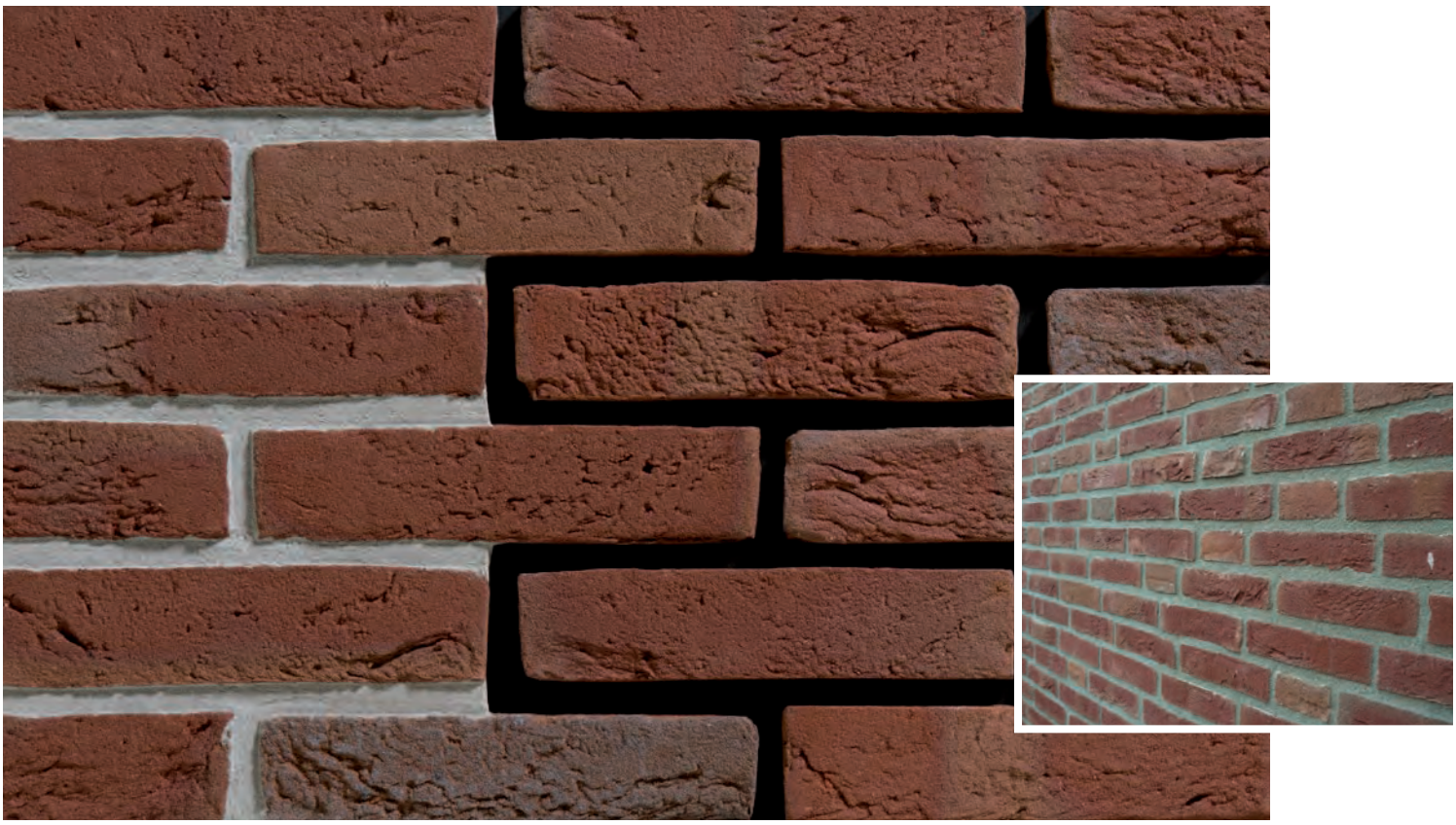

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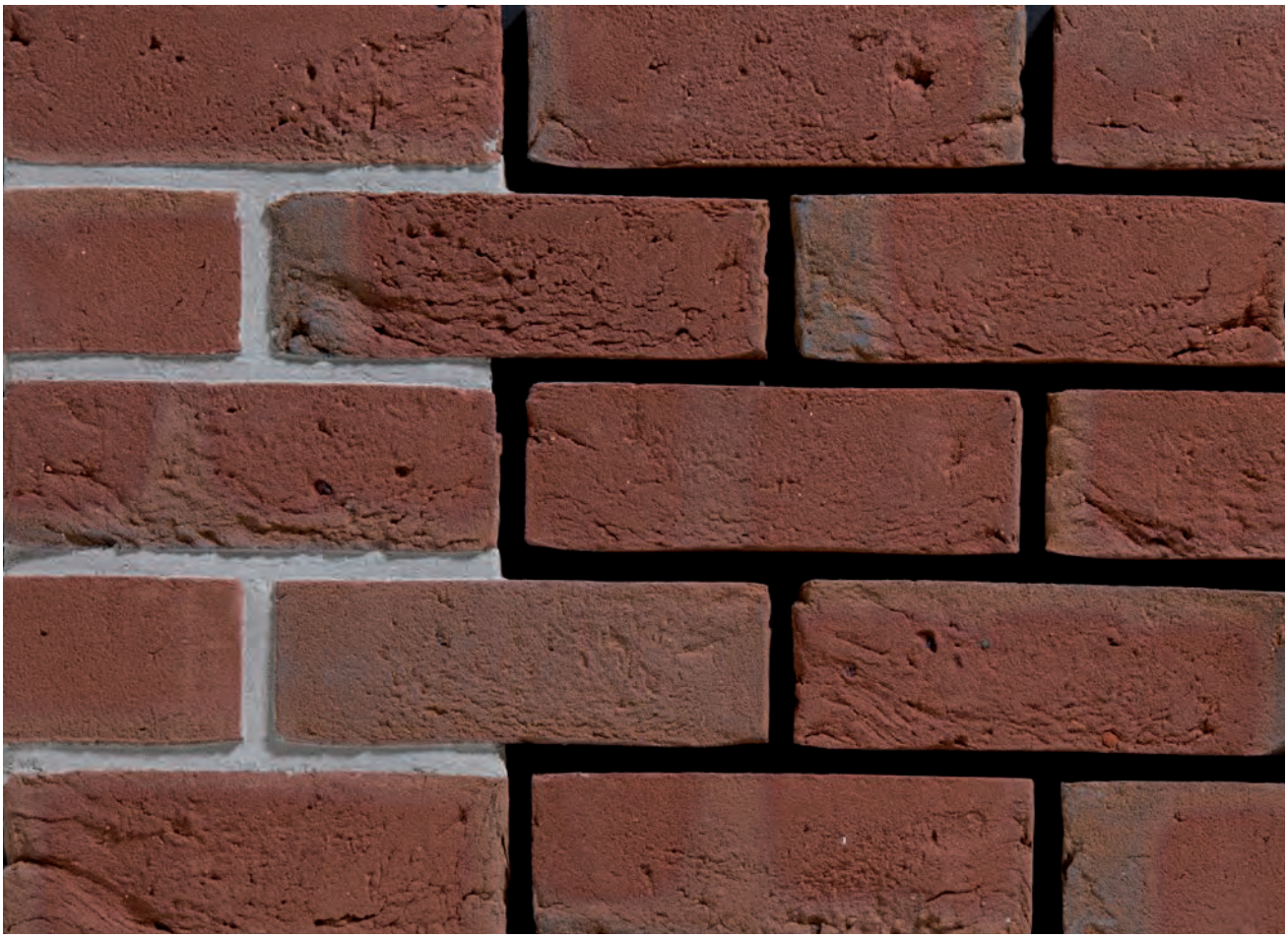

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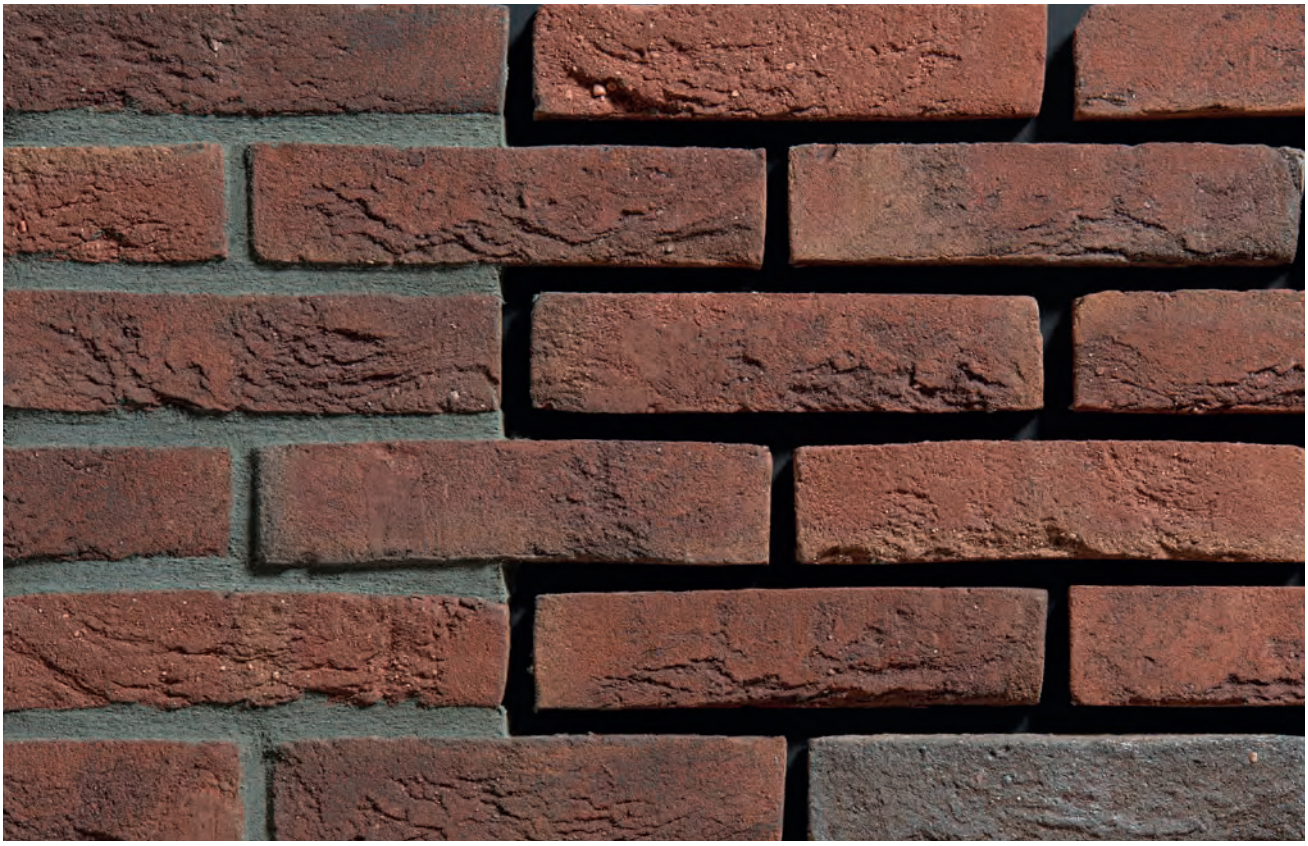

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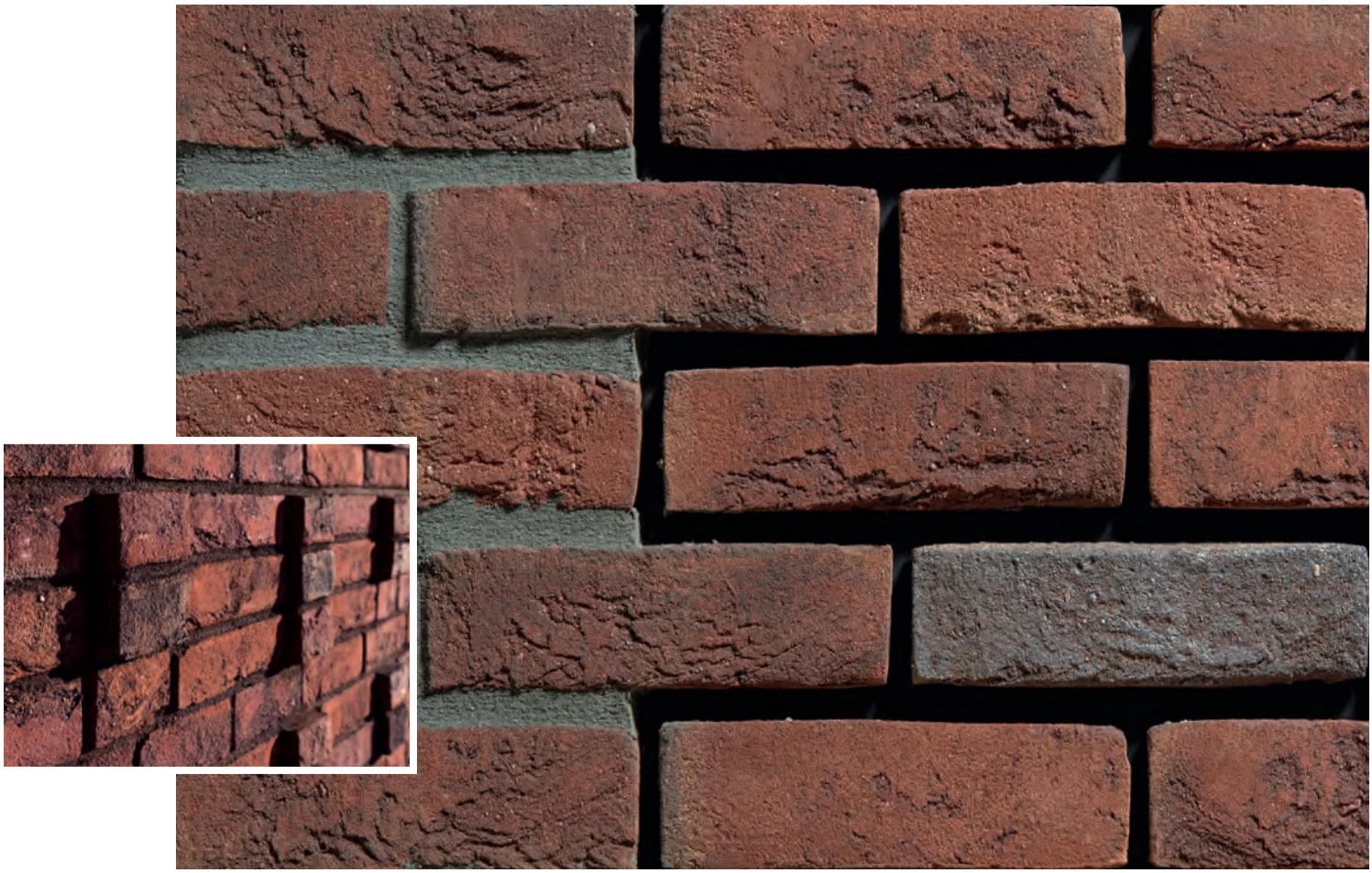

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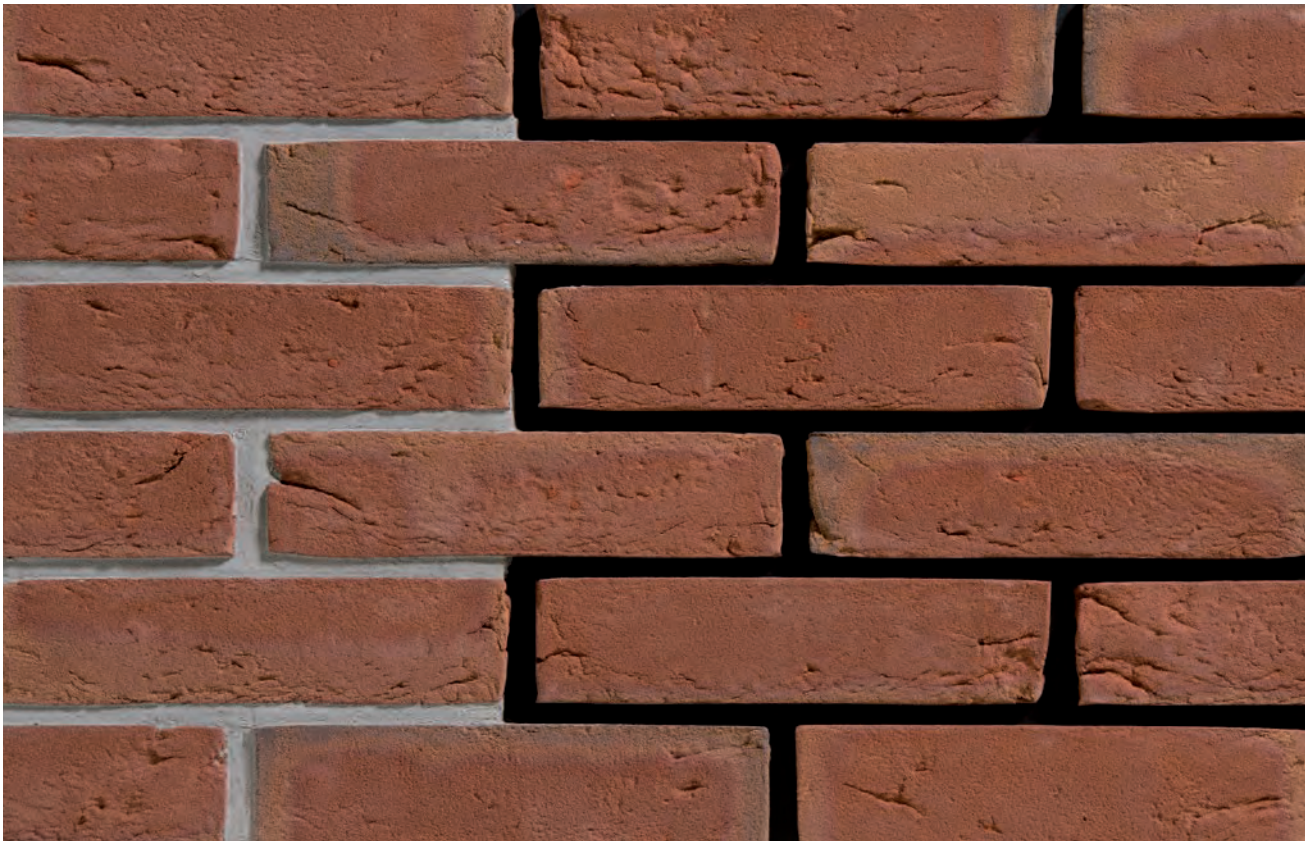

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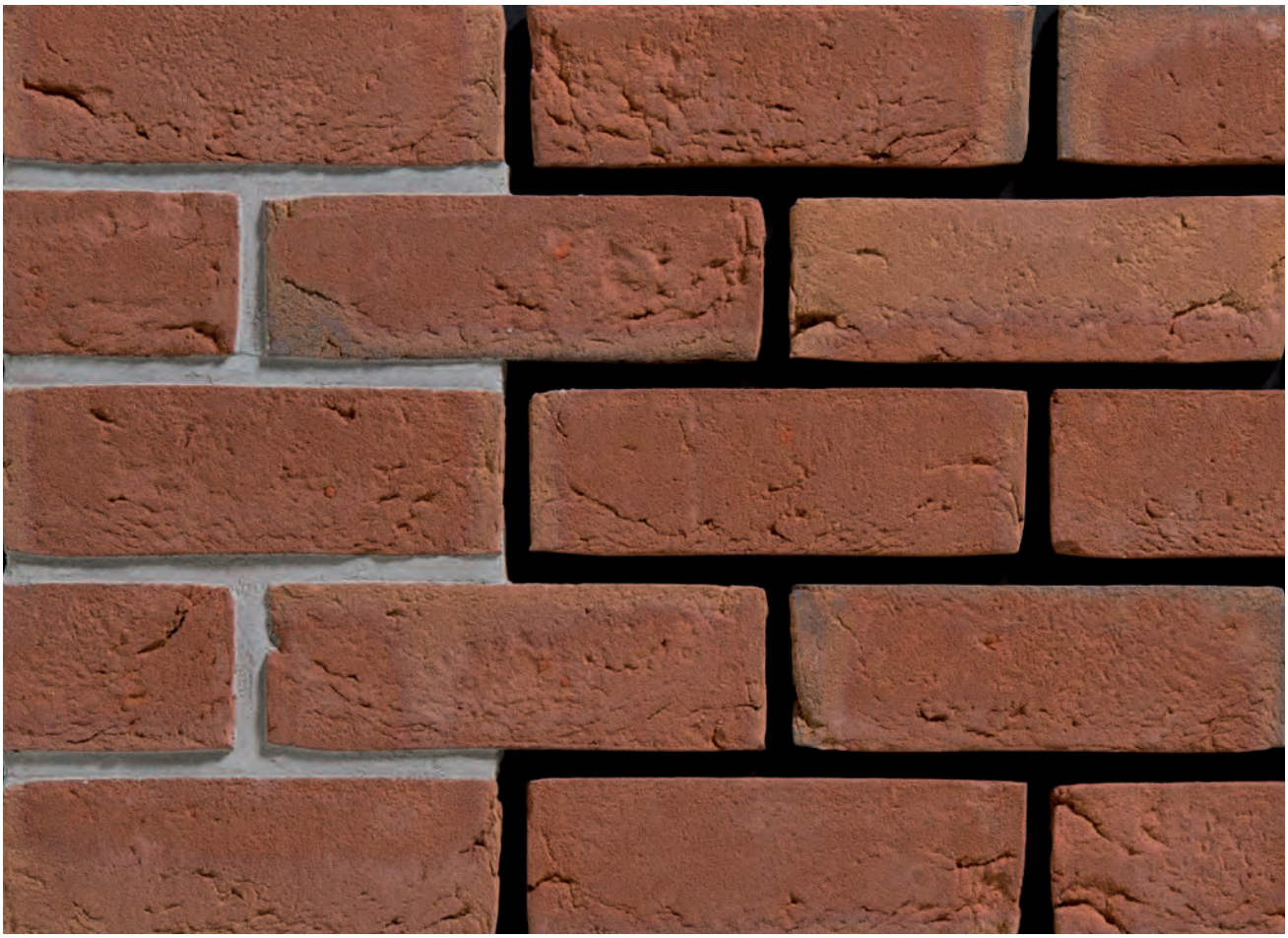

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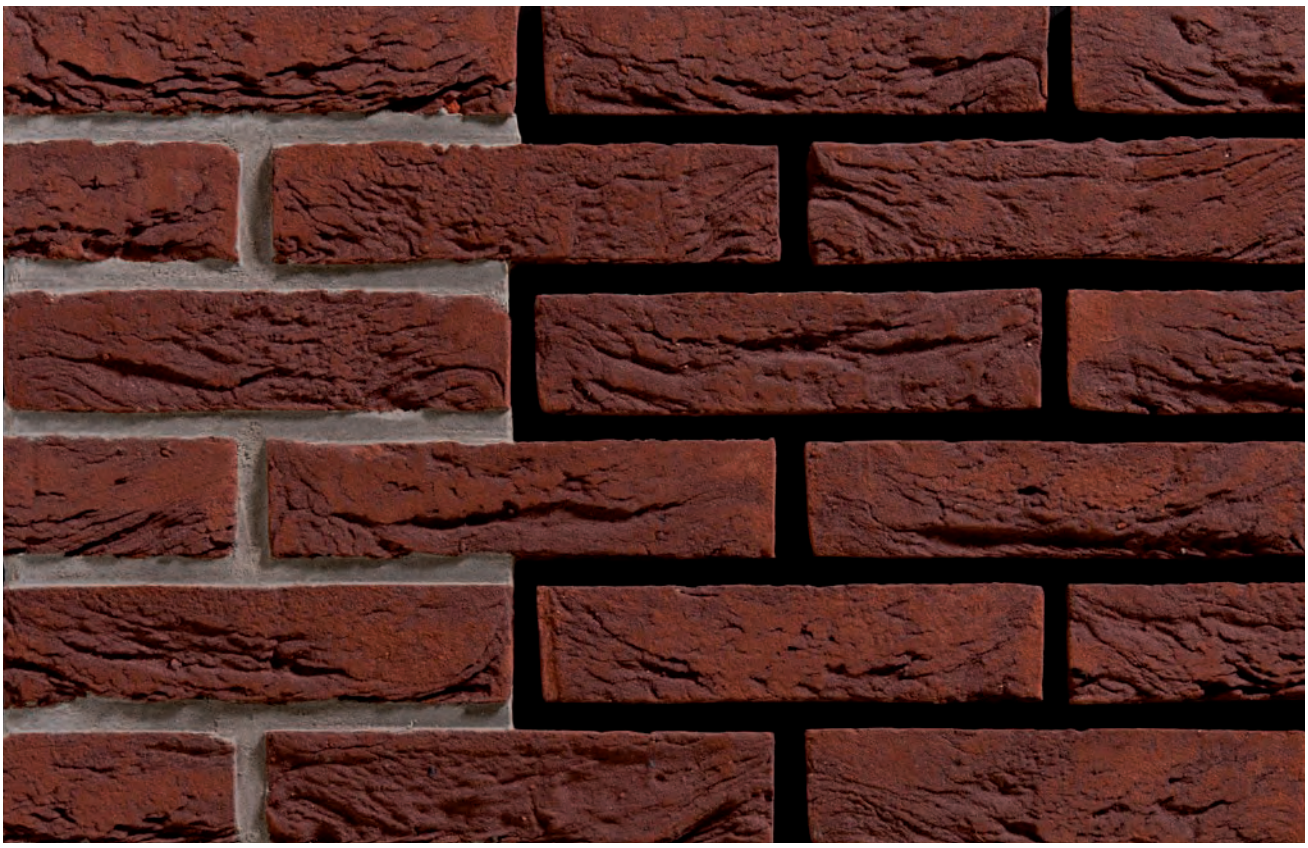

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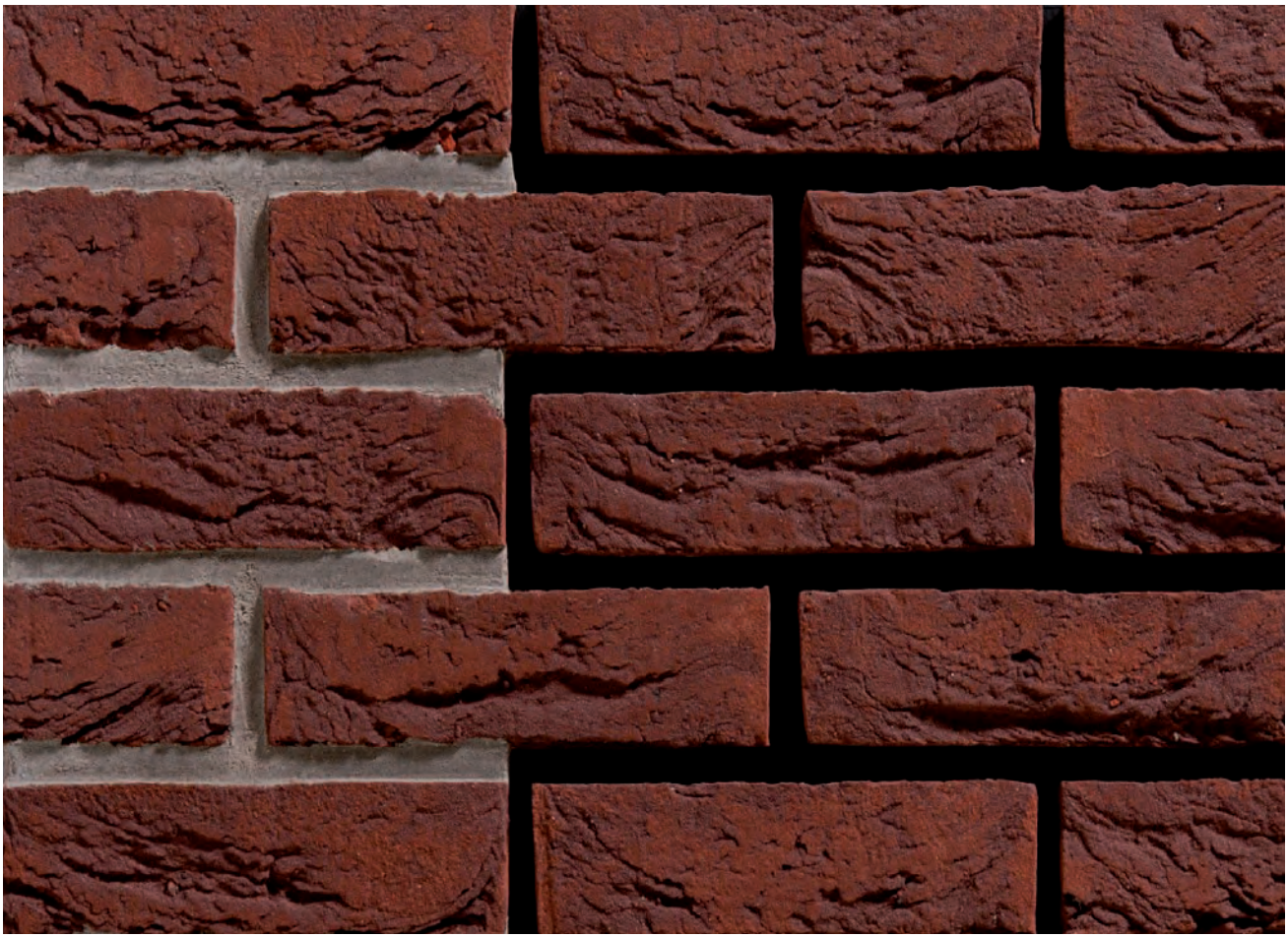

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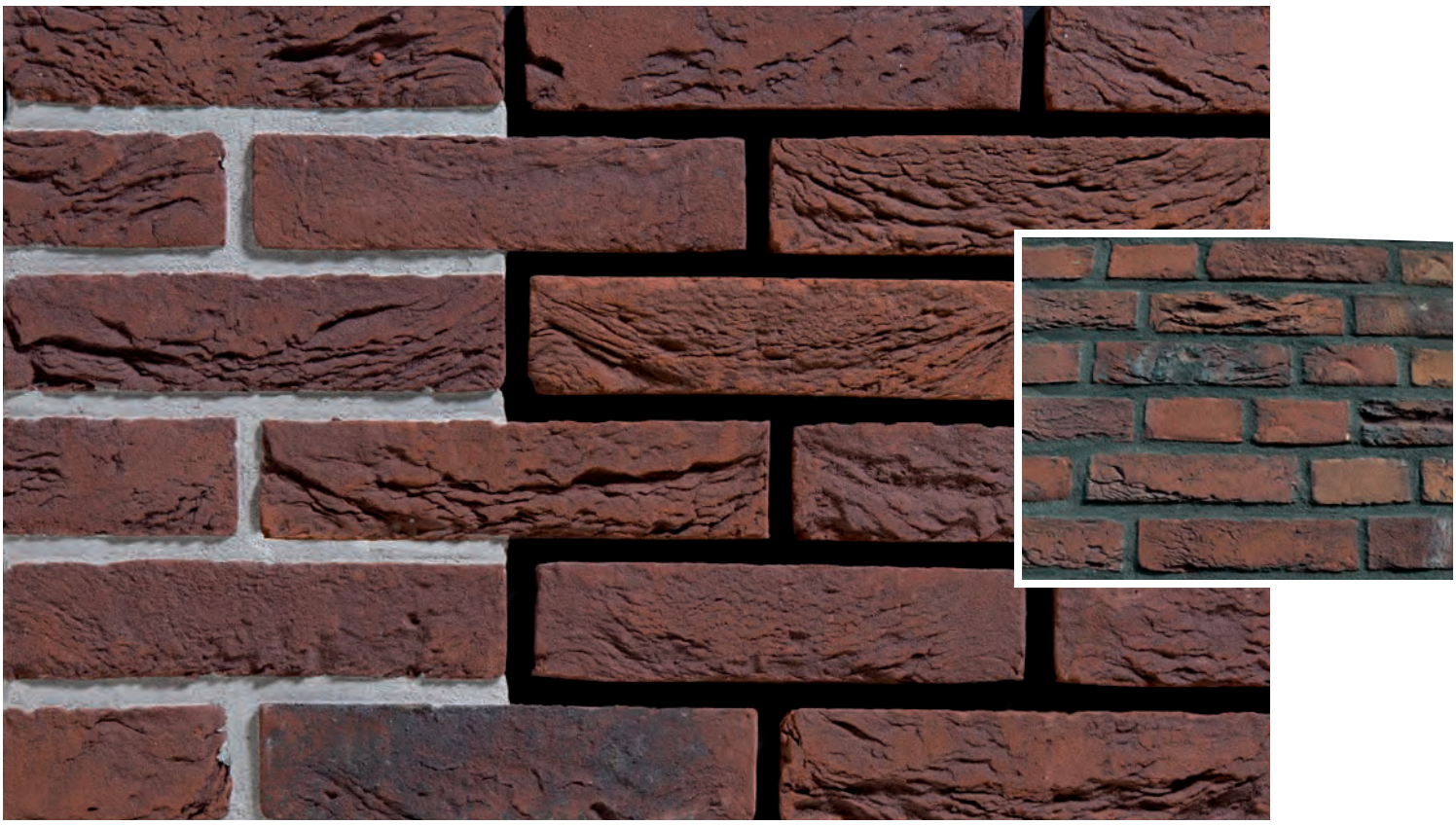

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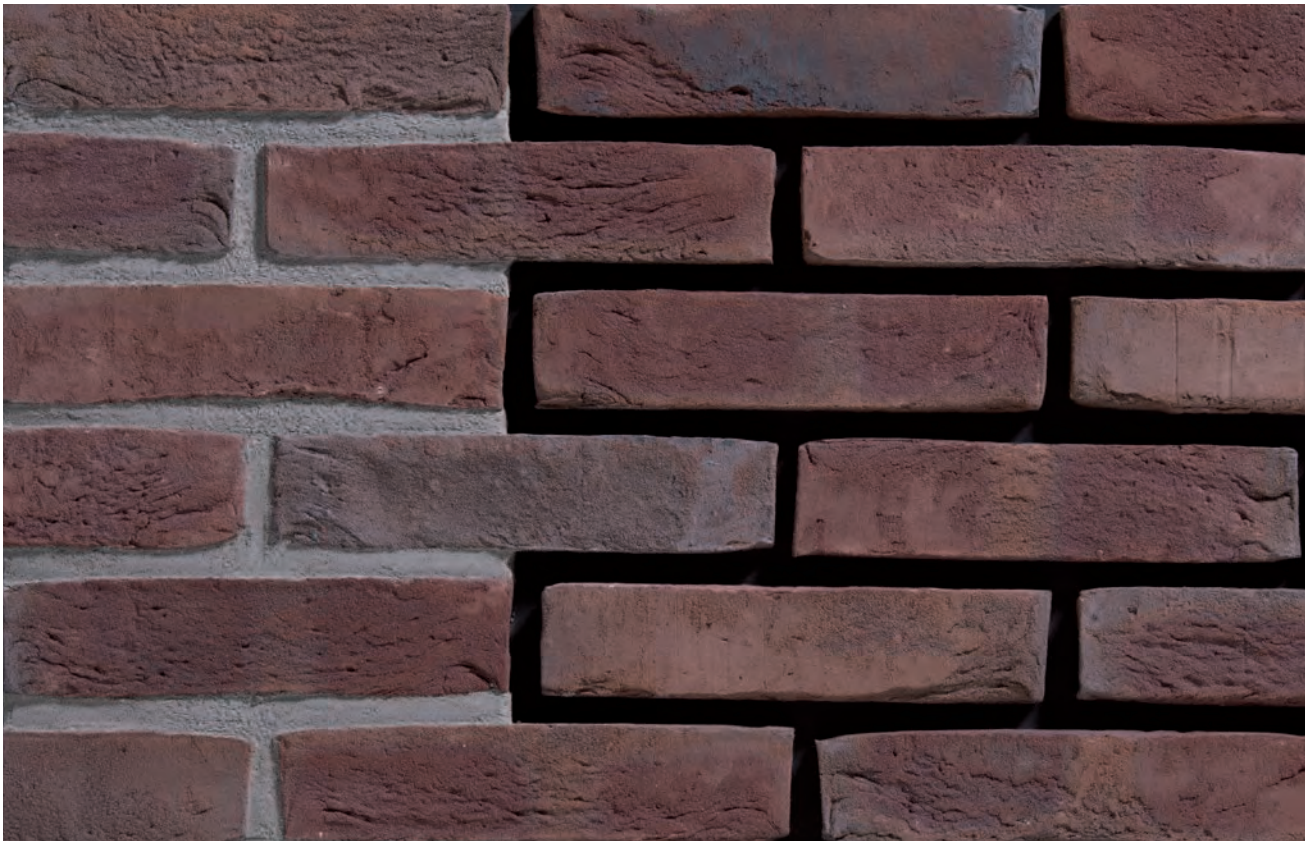

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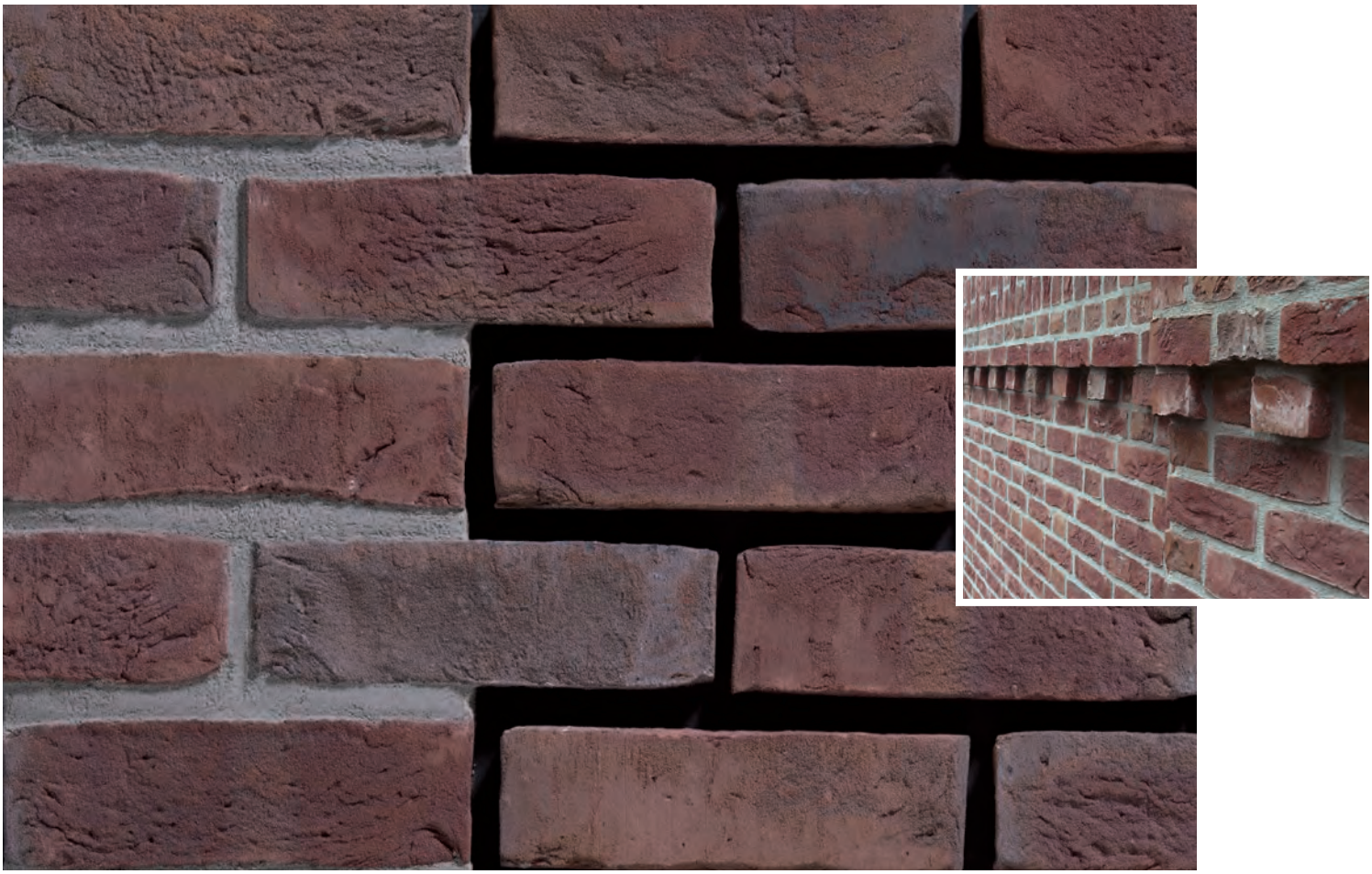

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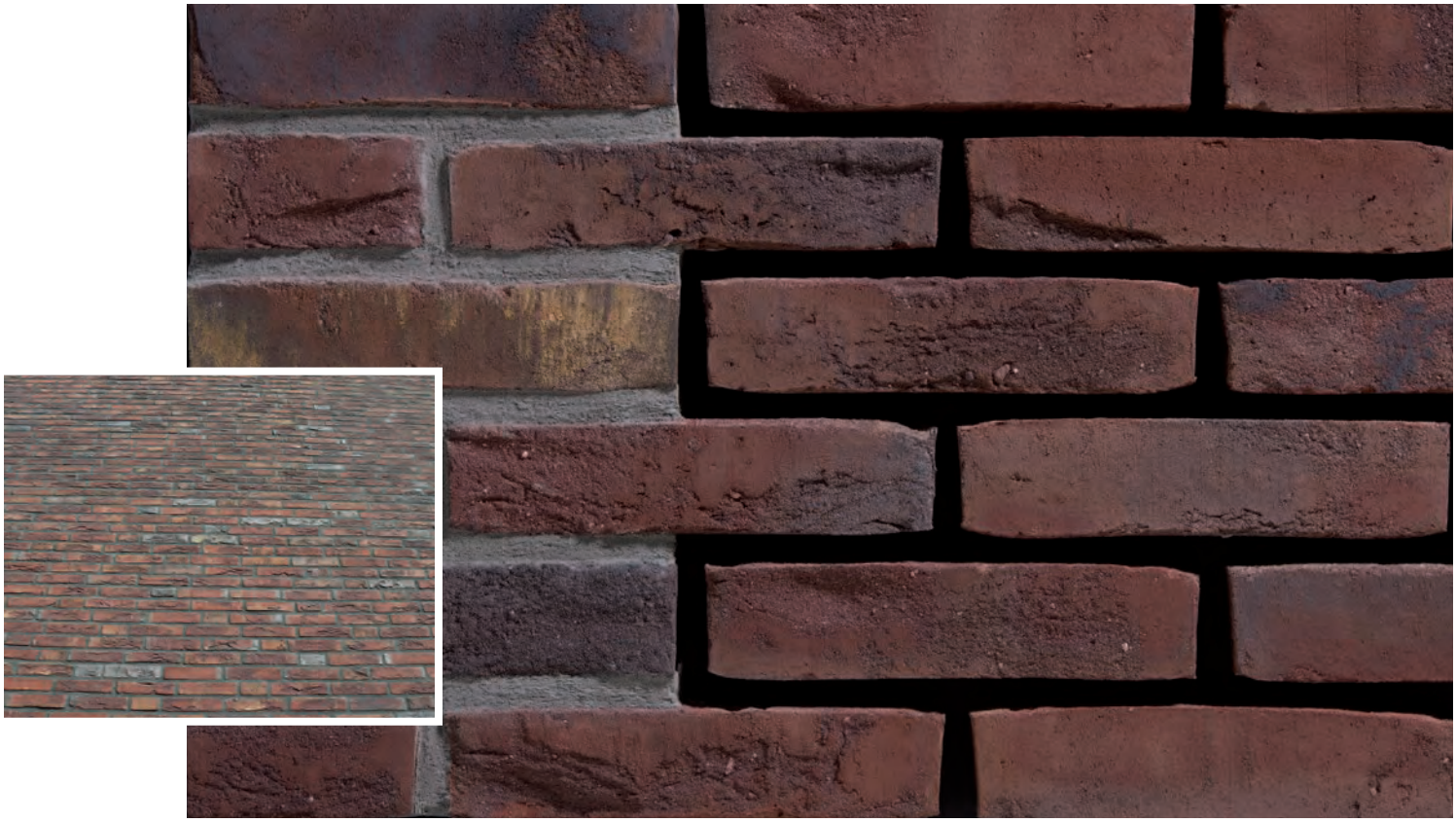

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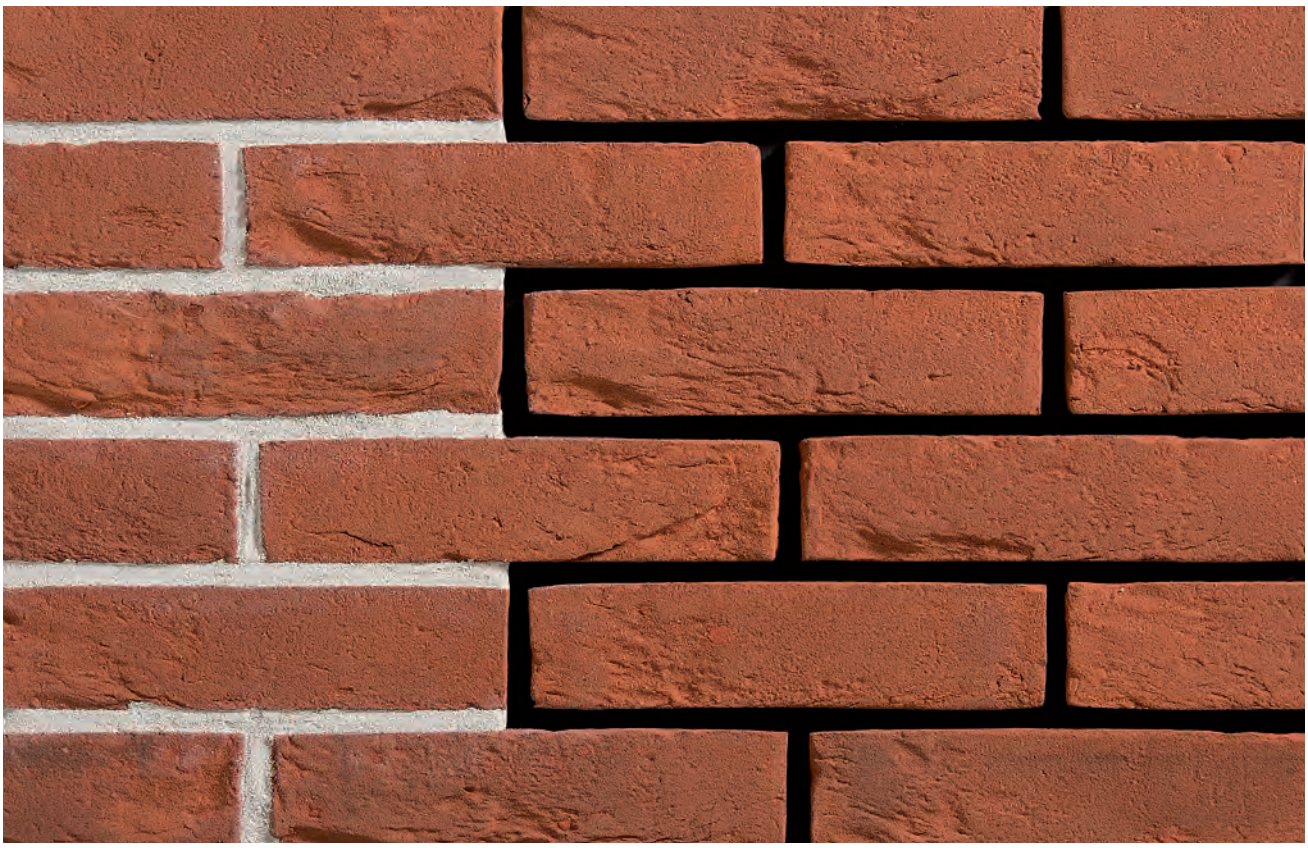

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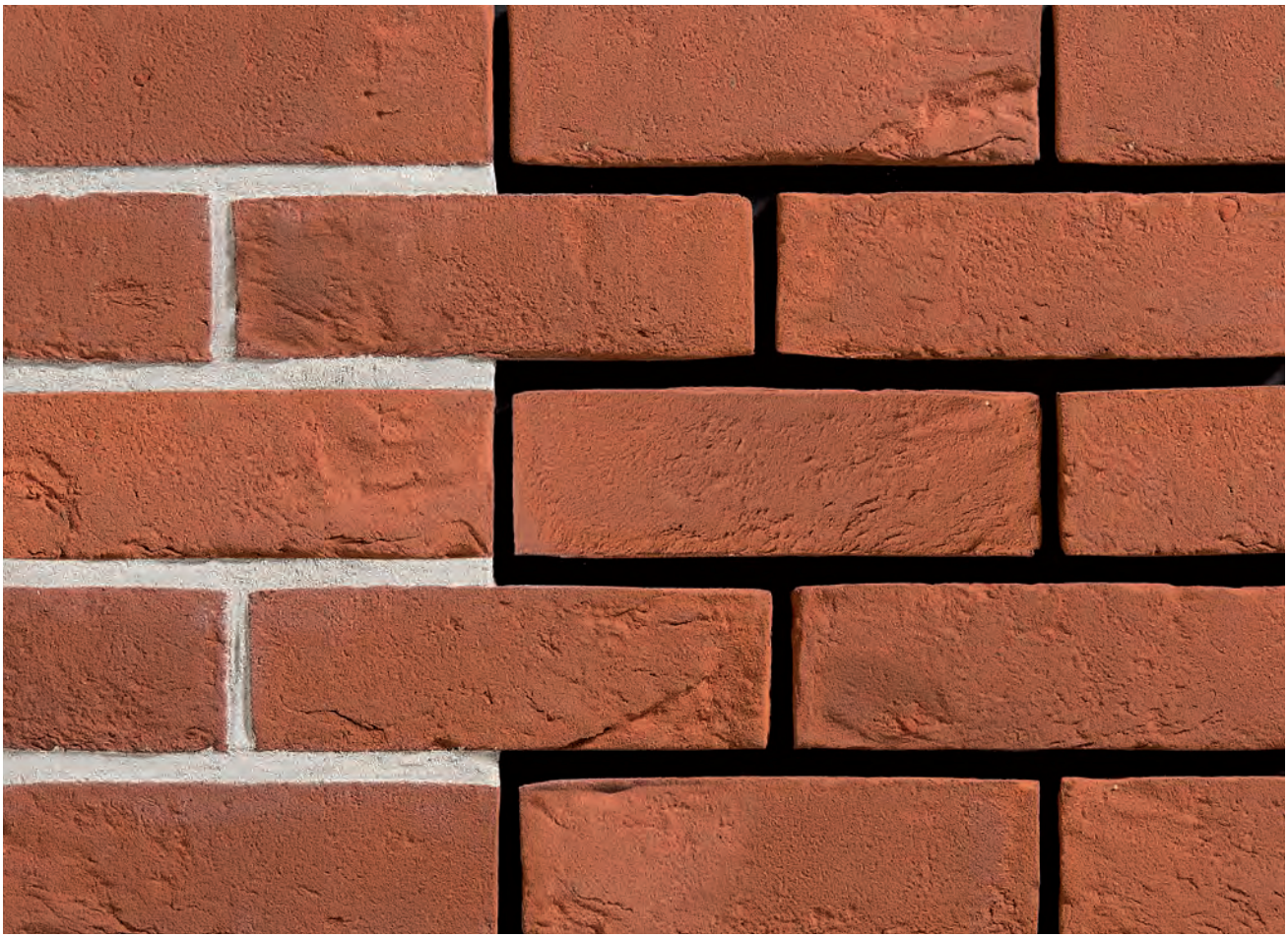

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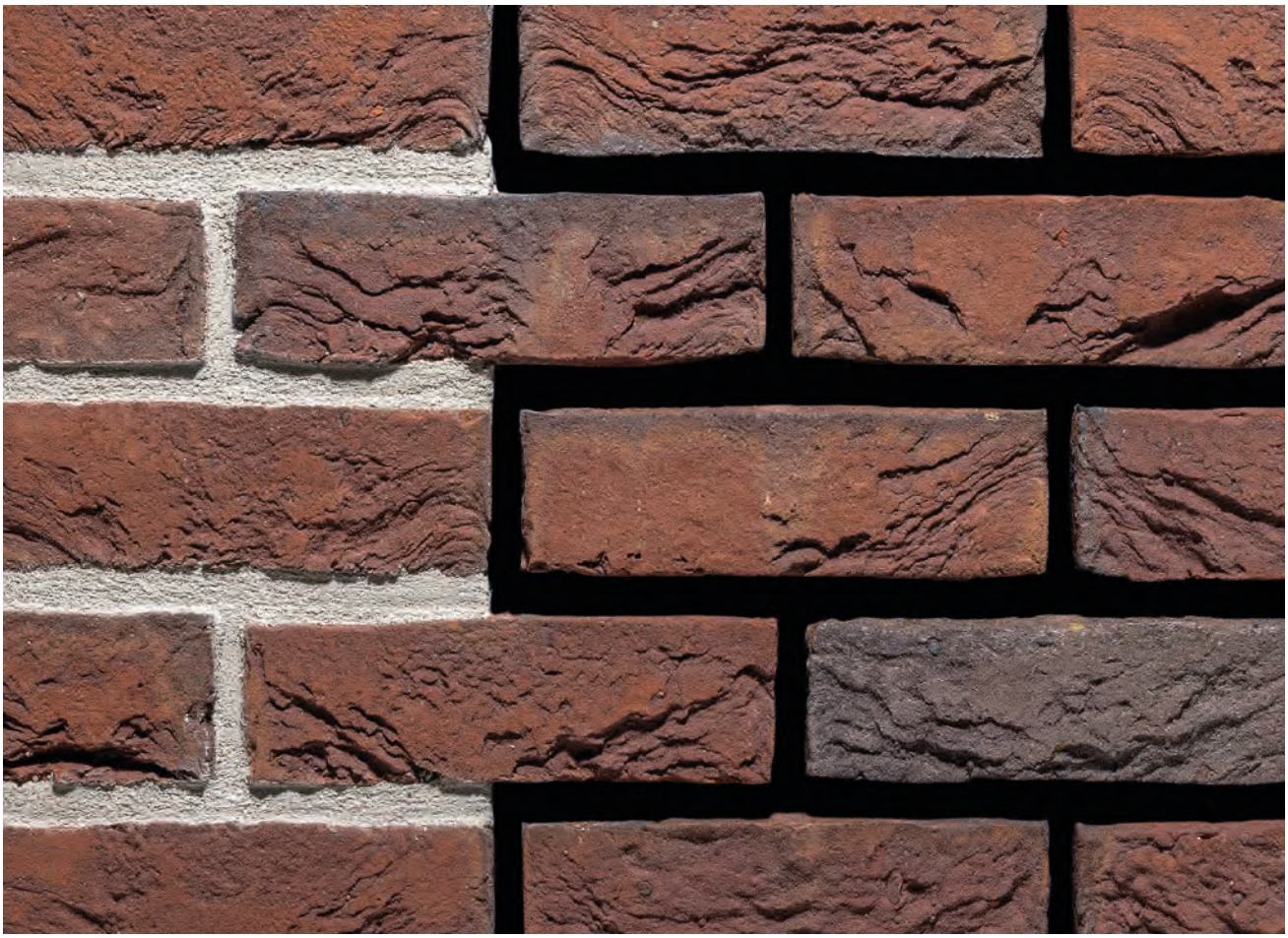

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SCARLET ORANJE BONT

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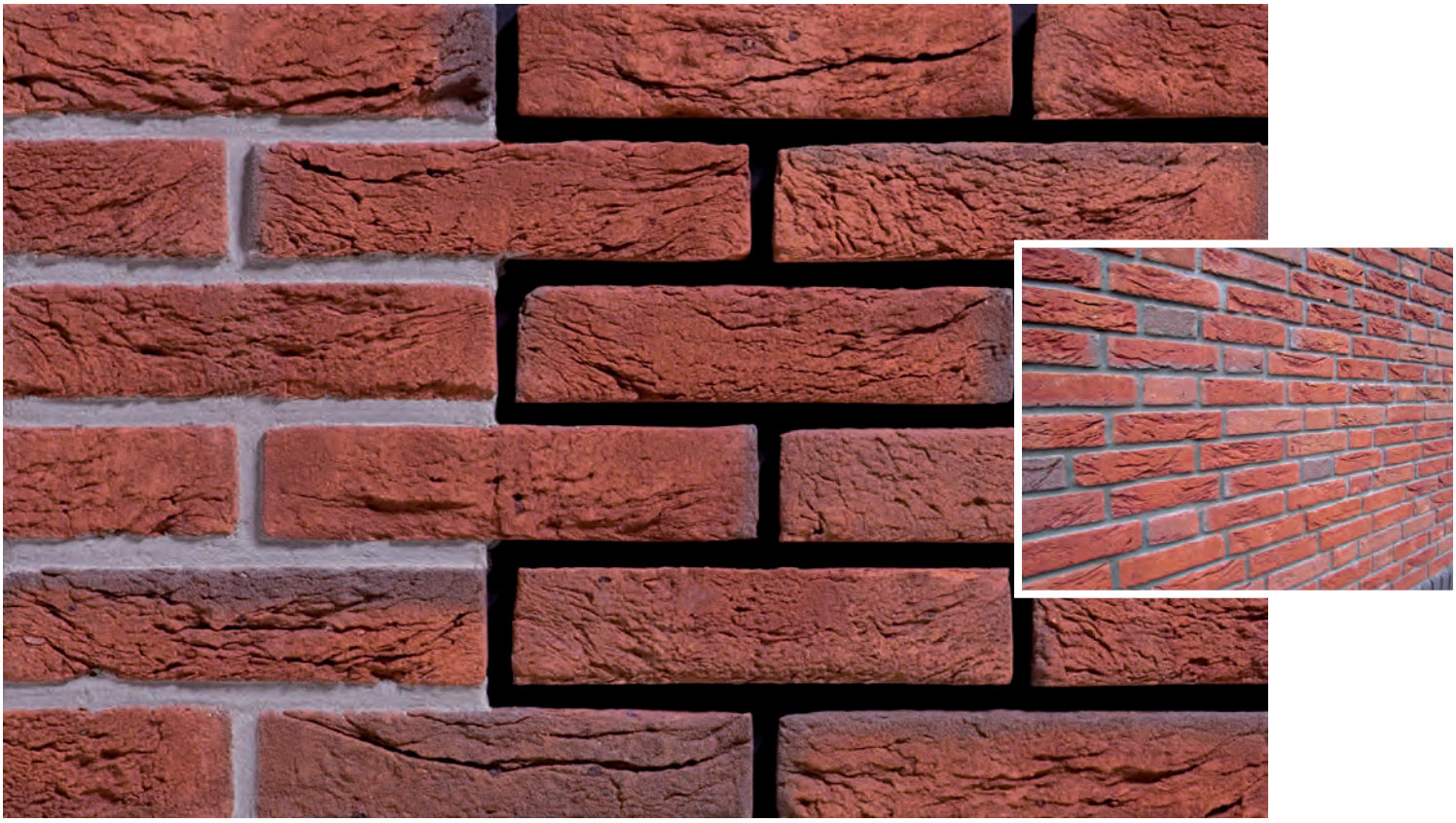

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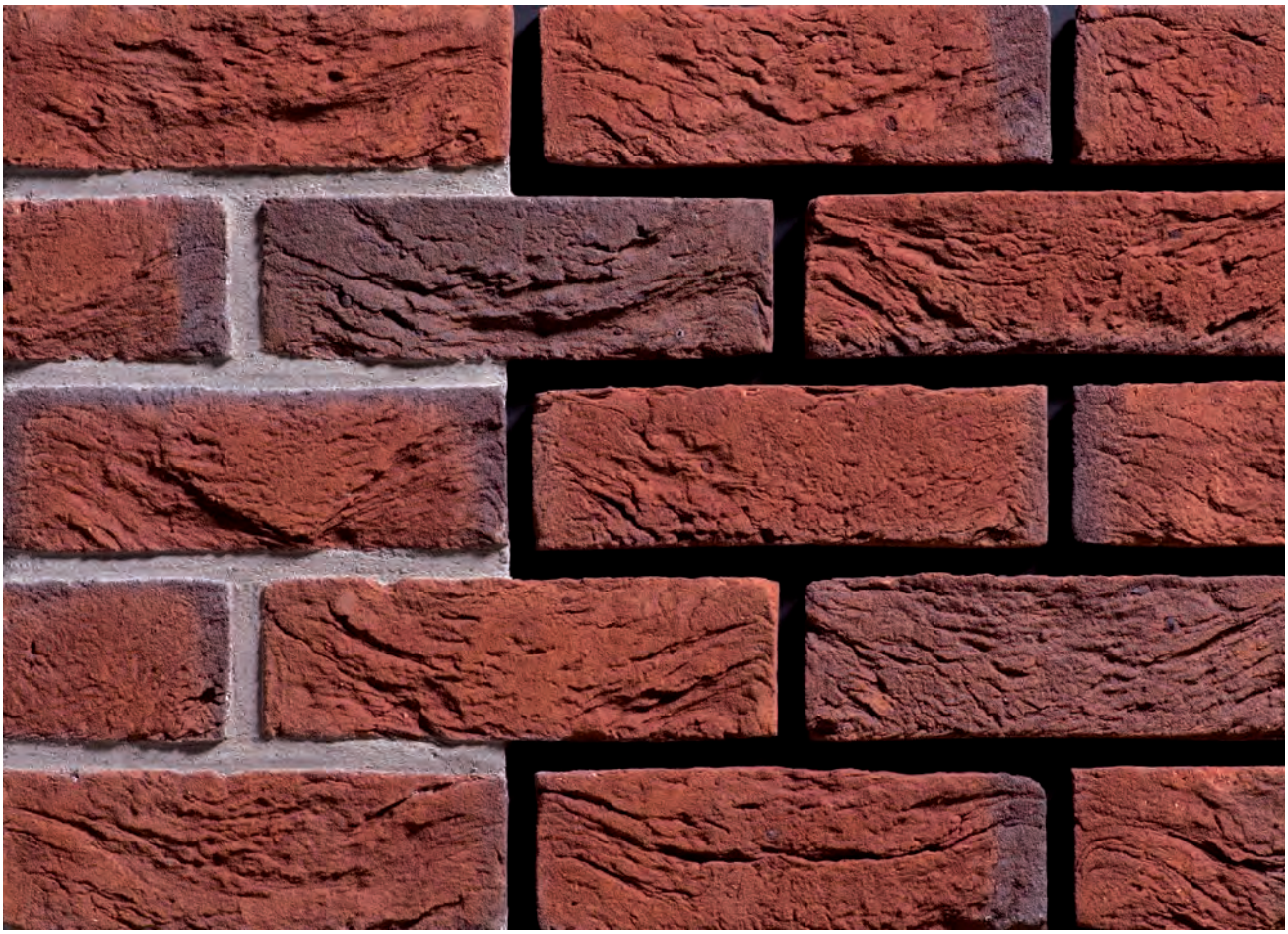

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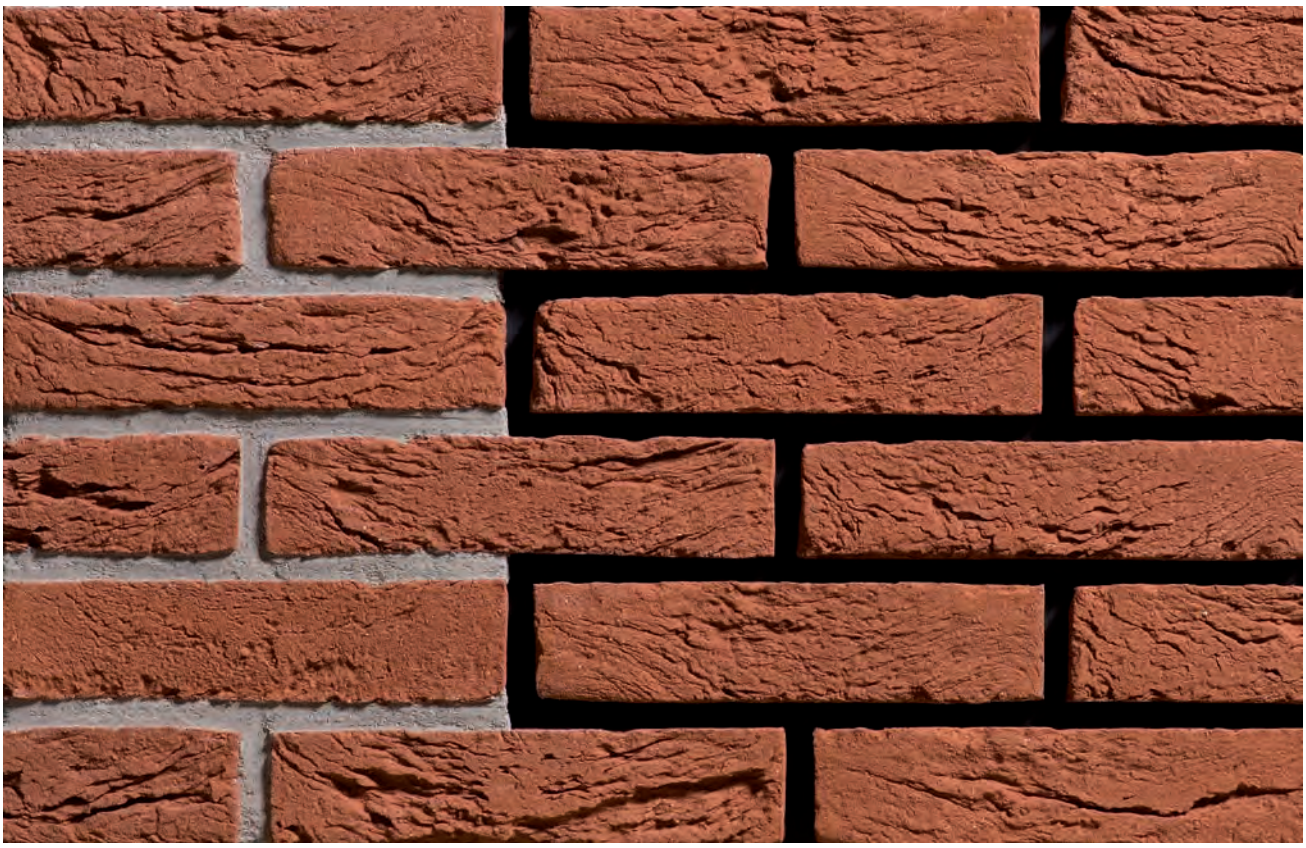

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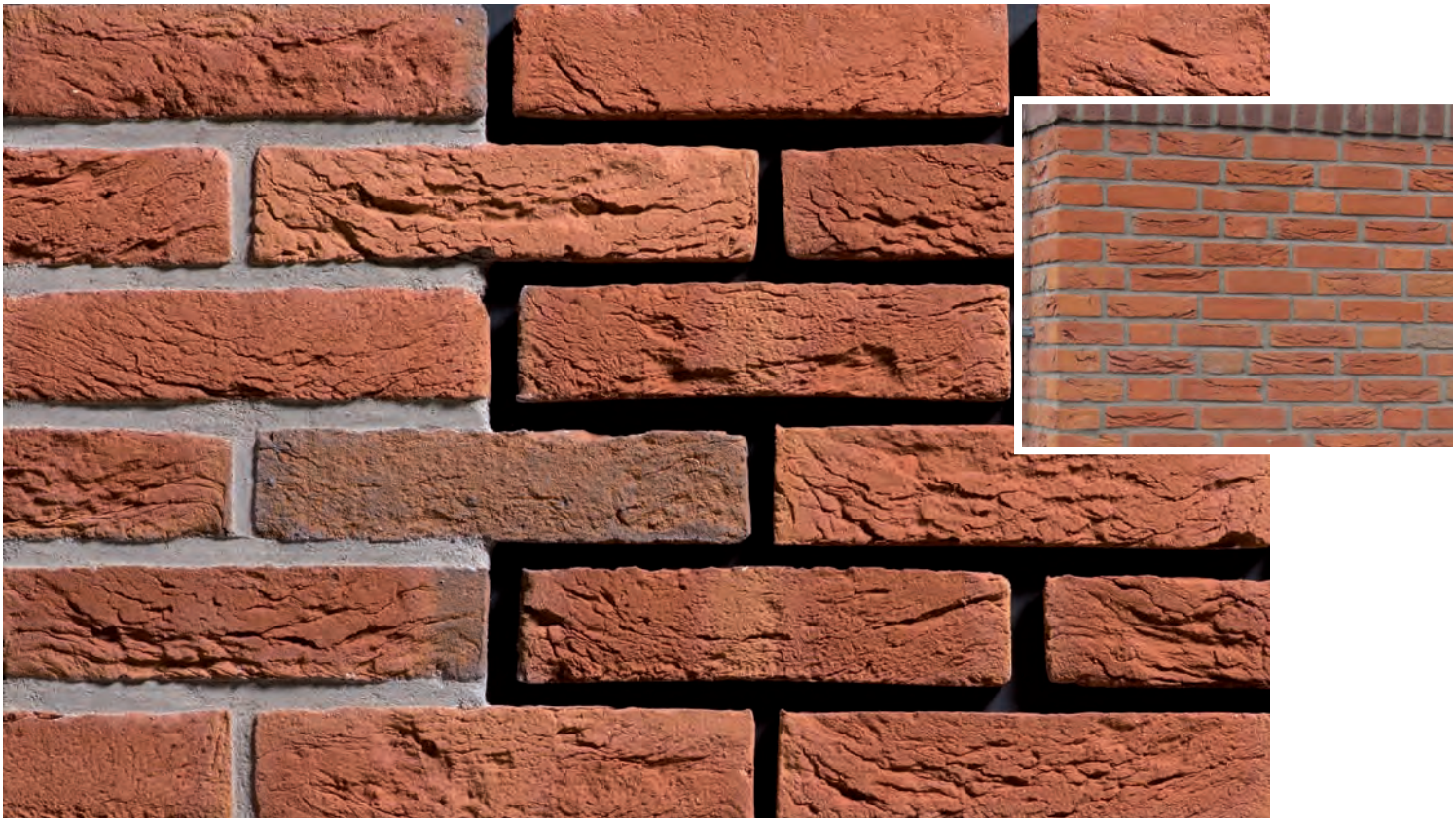

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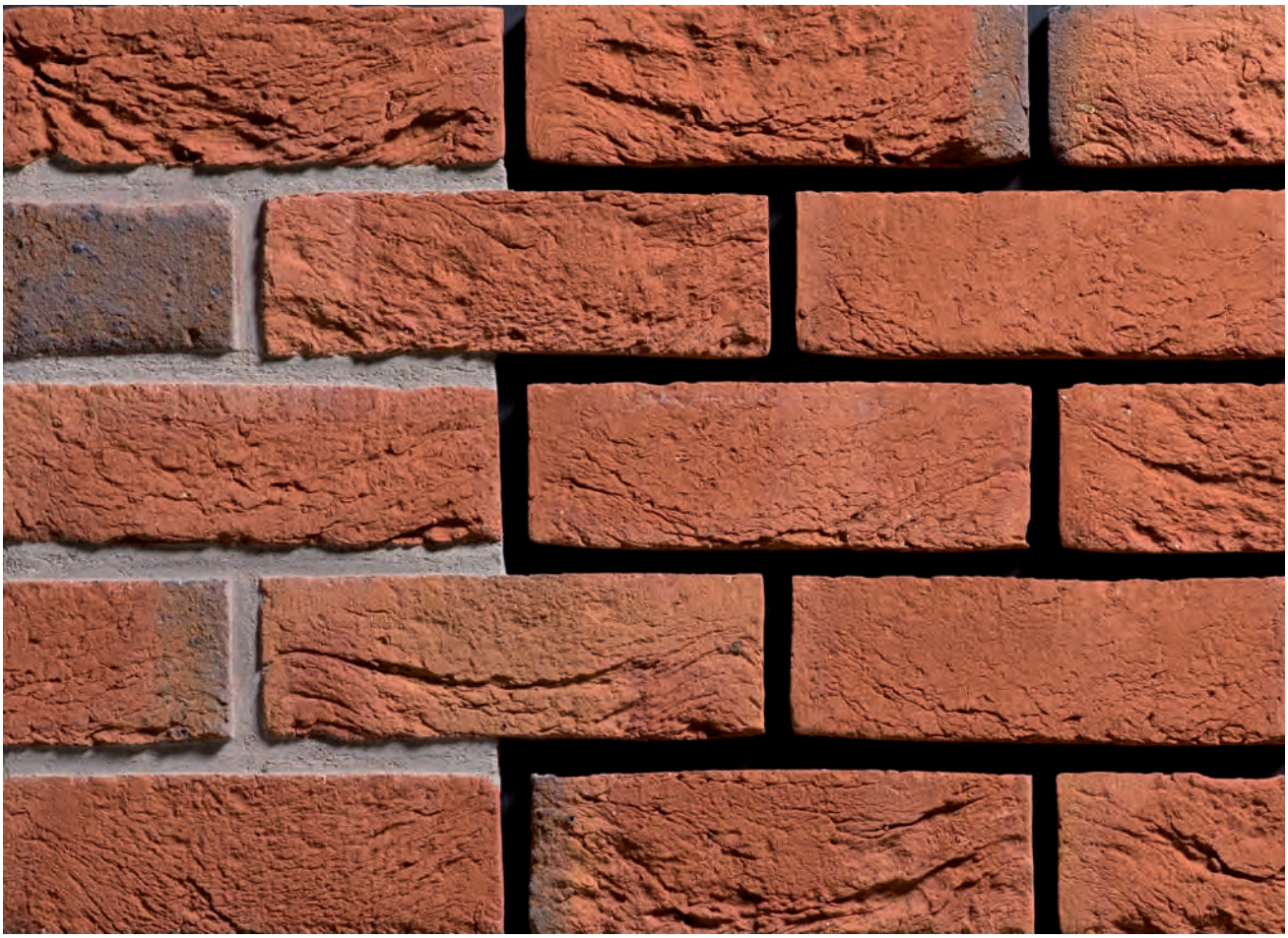

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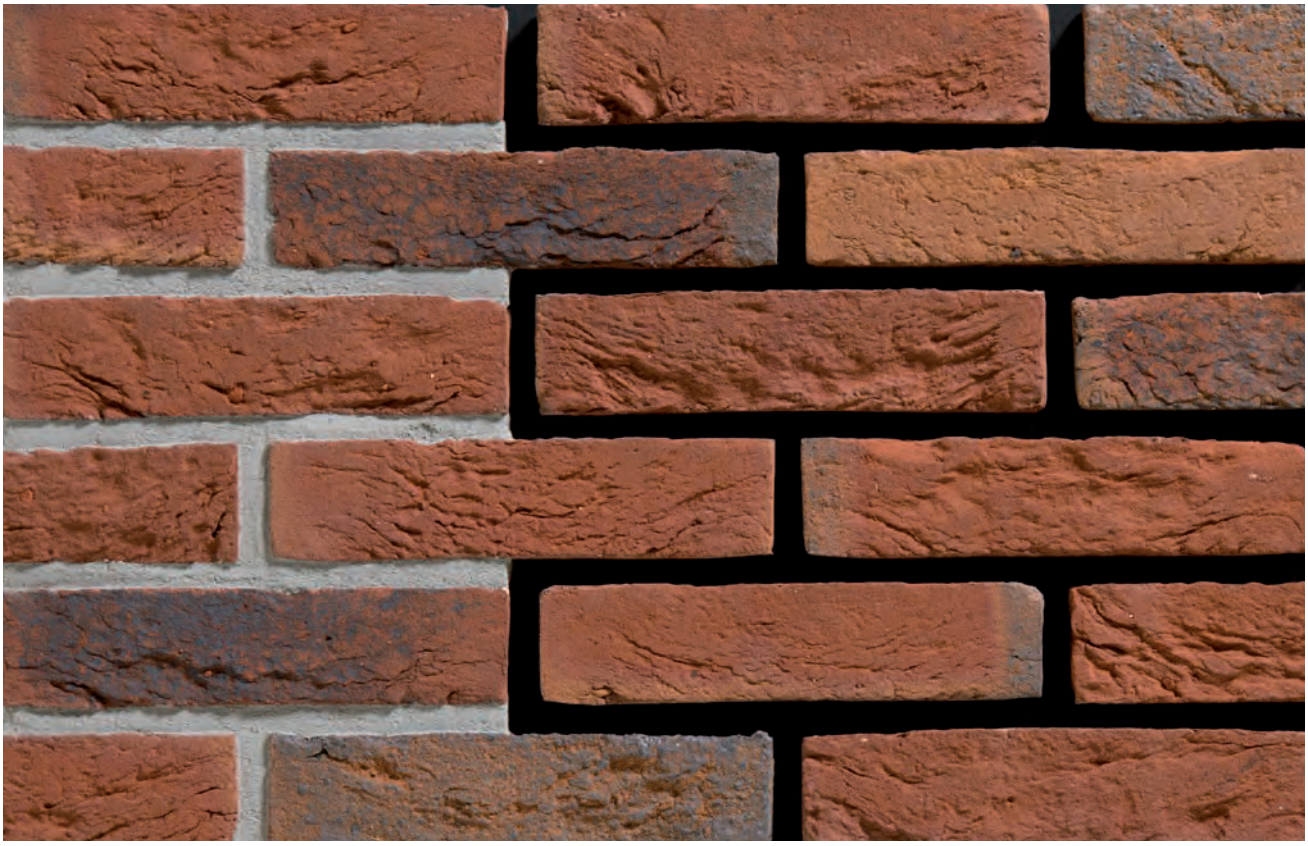

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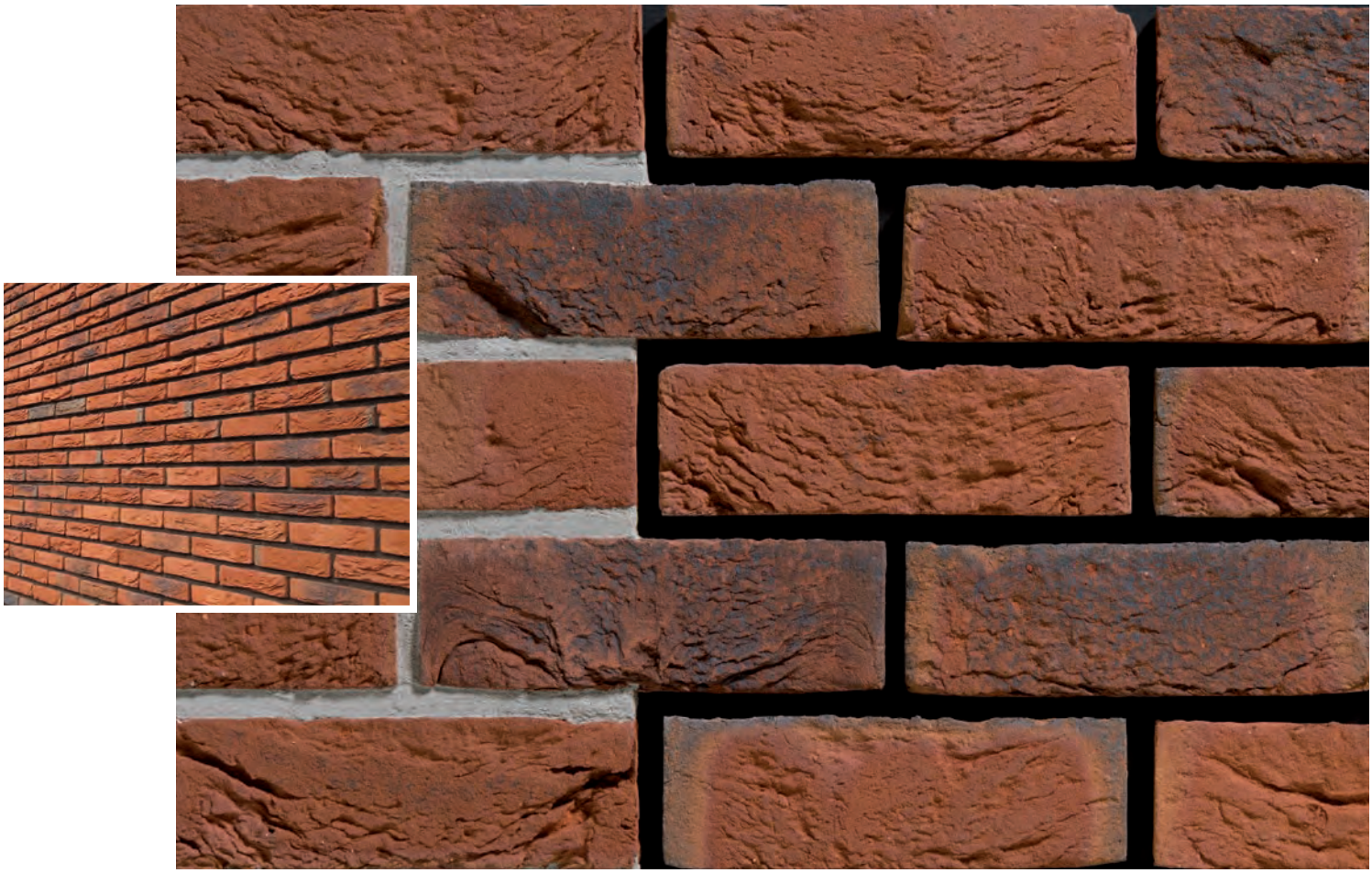

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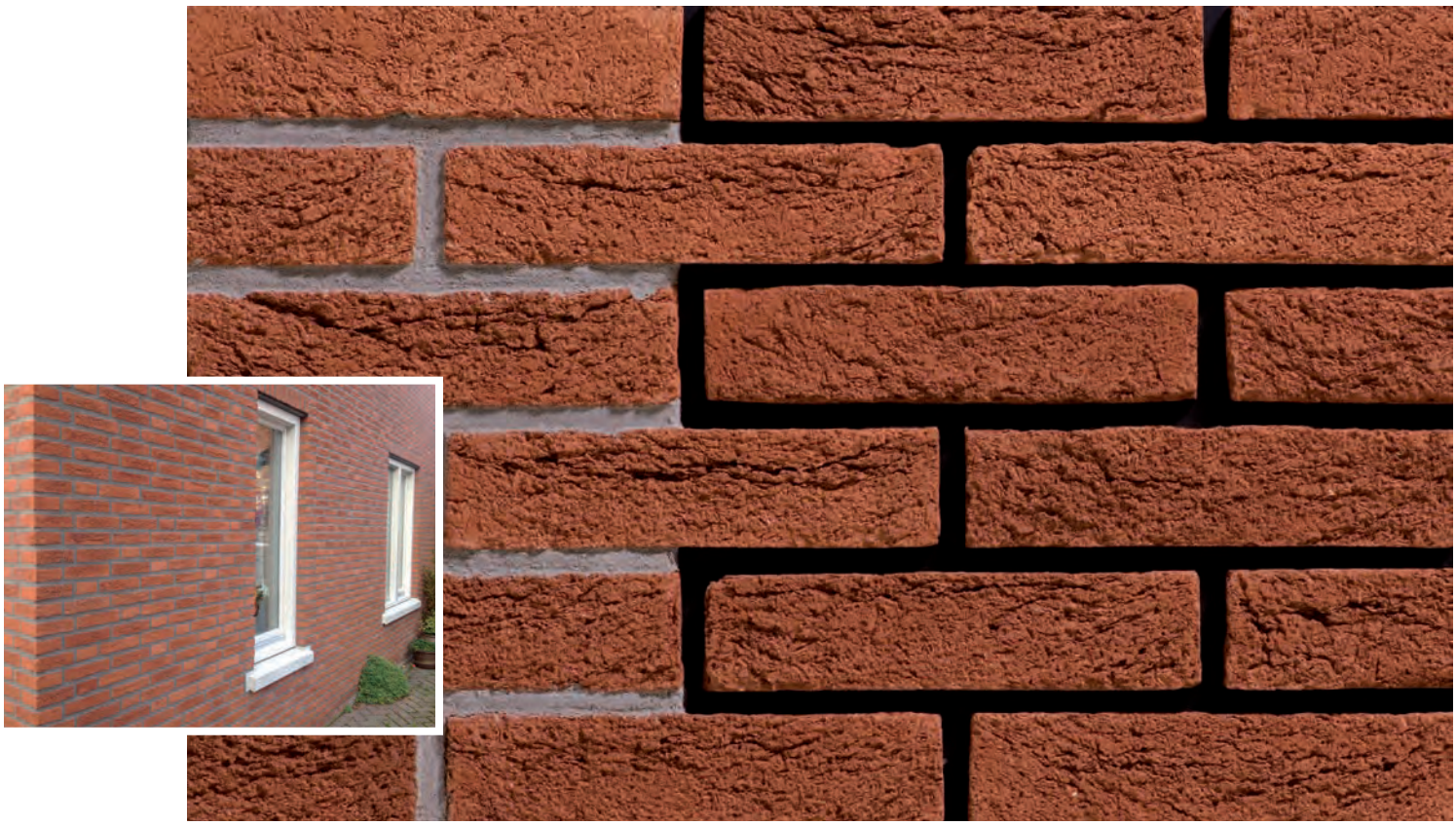

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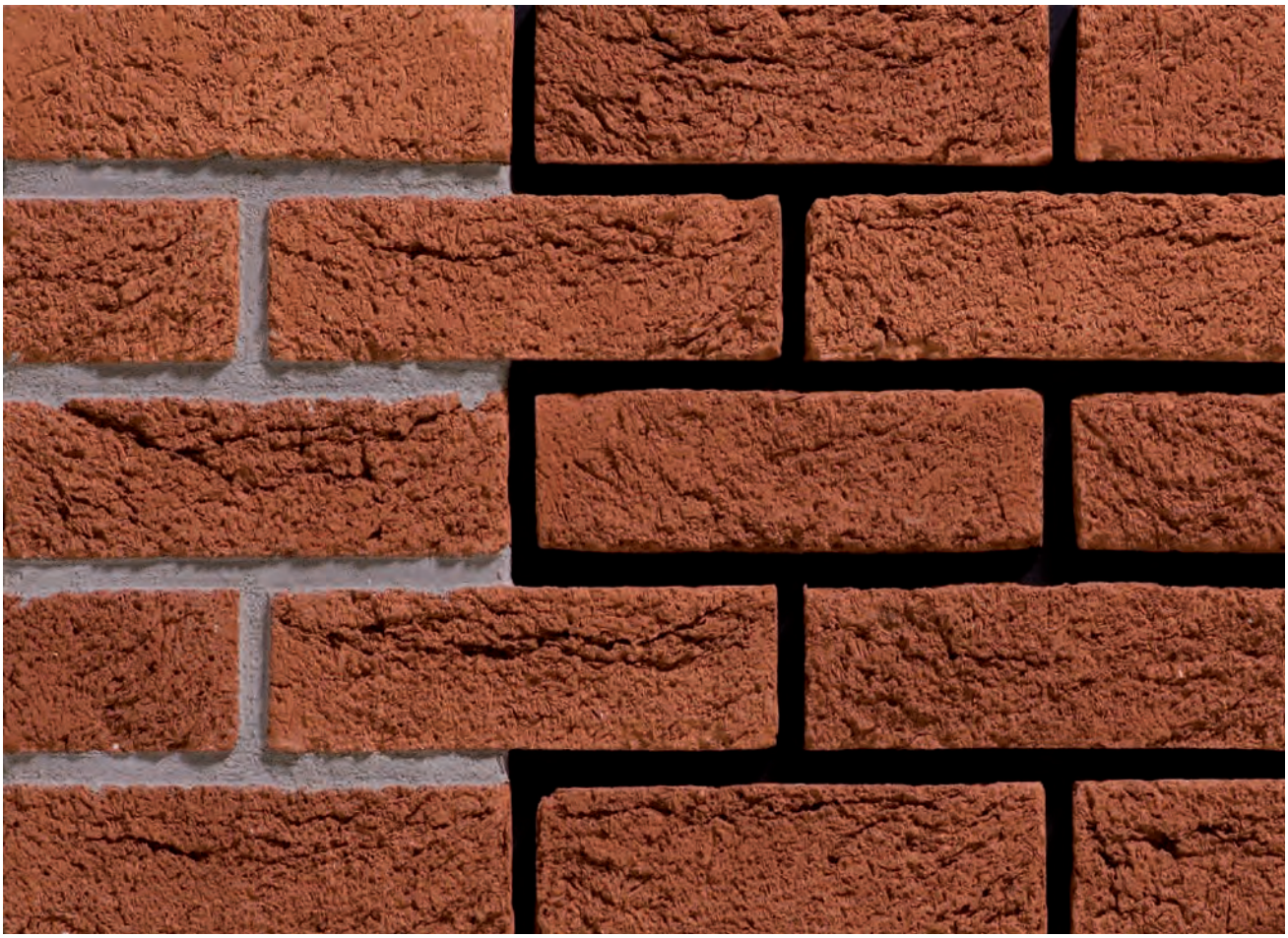

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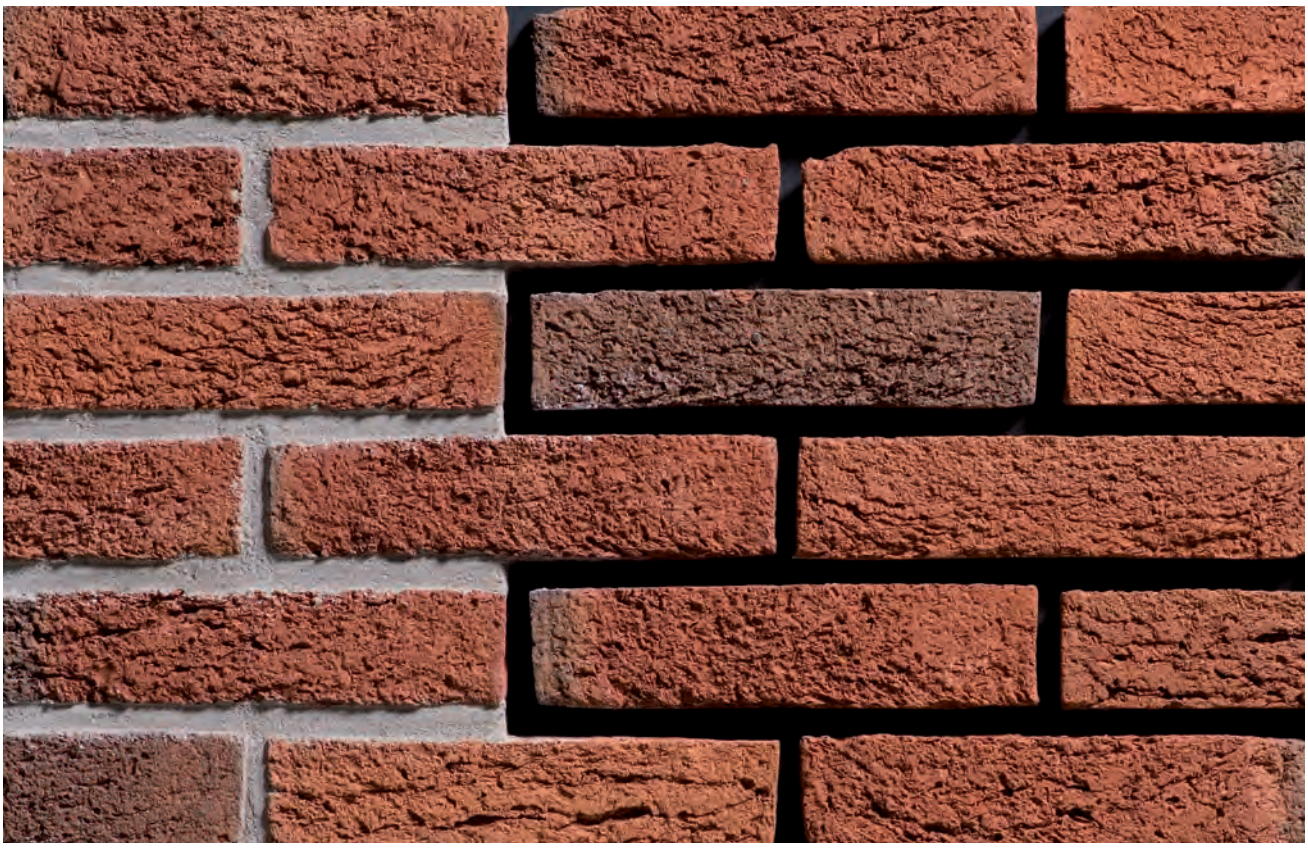

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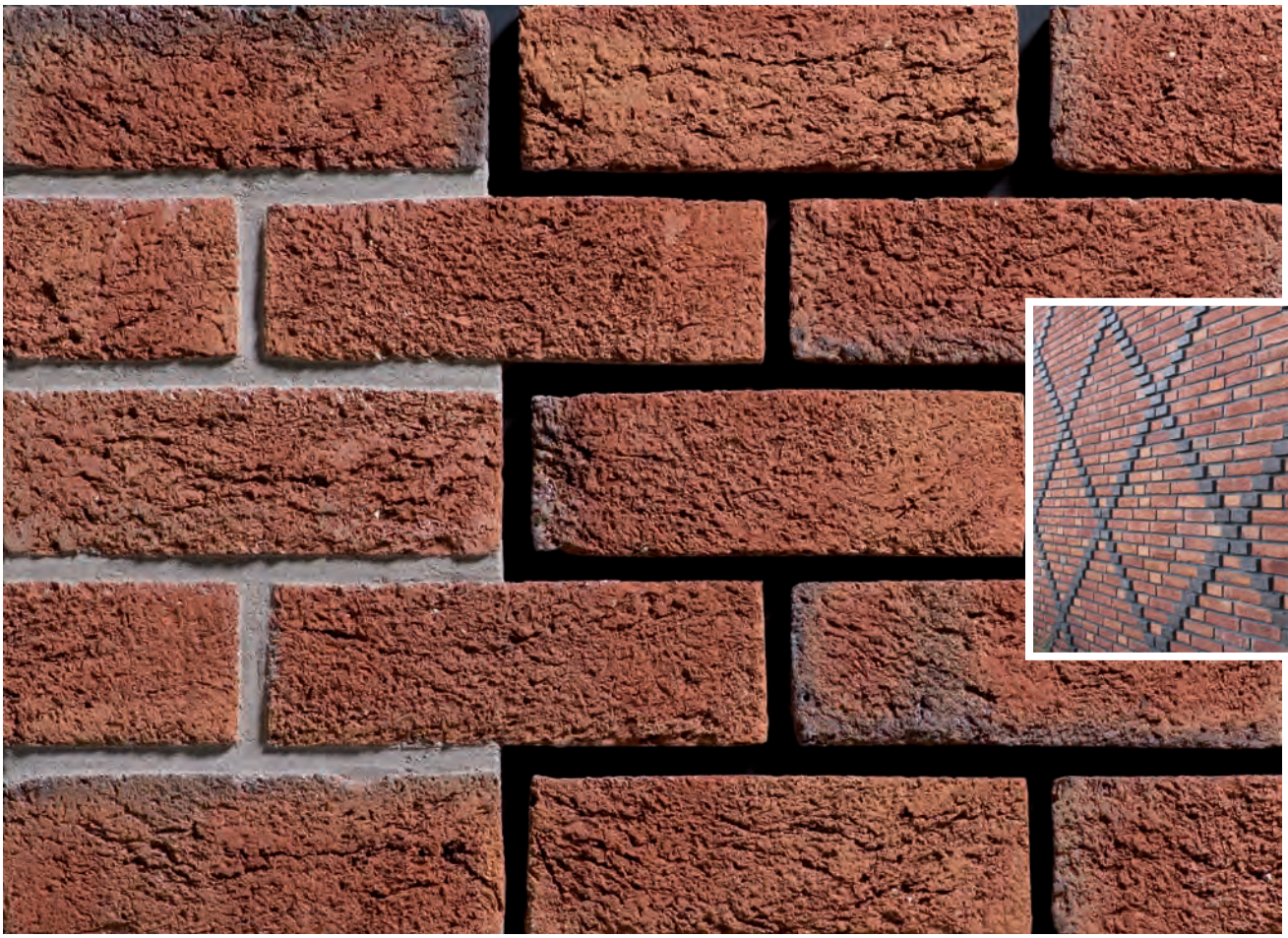

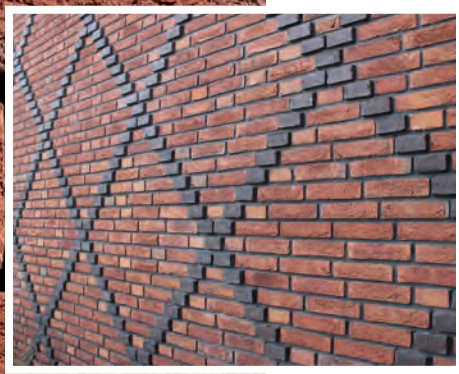

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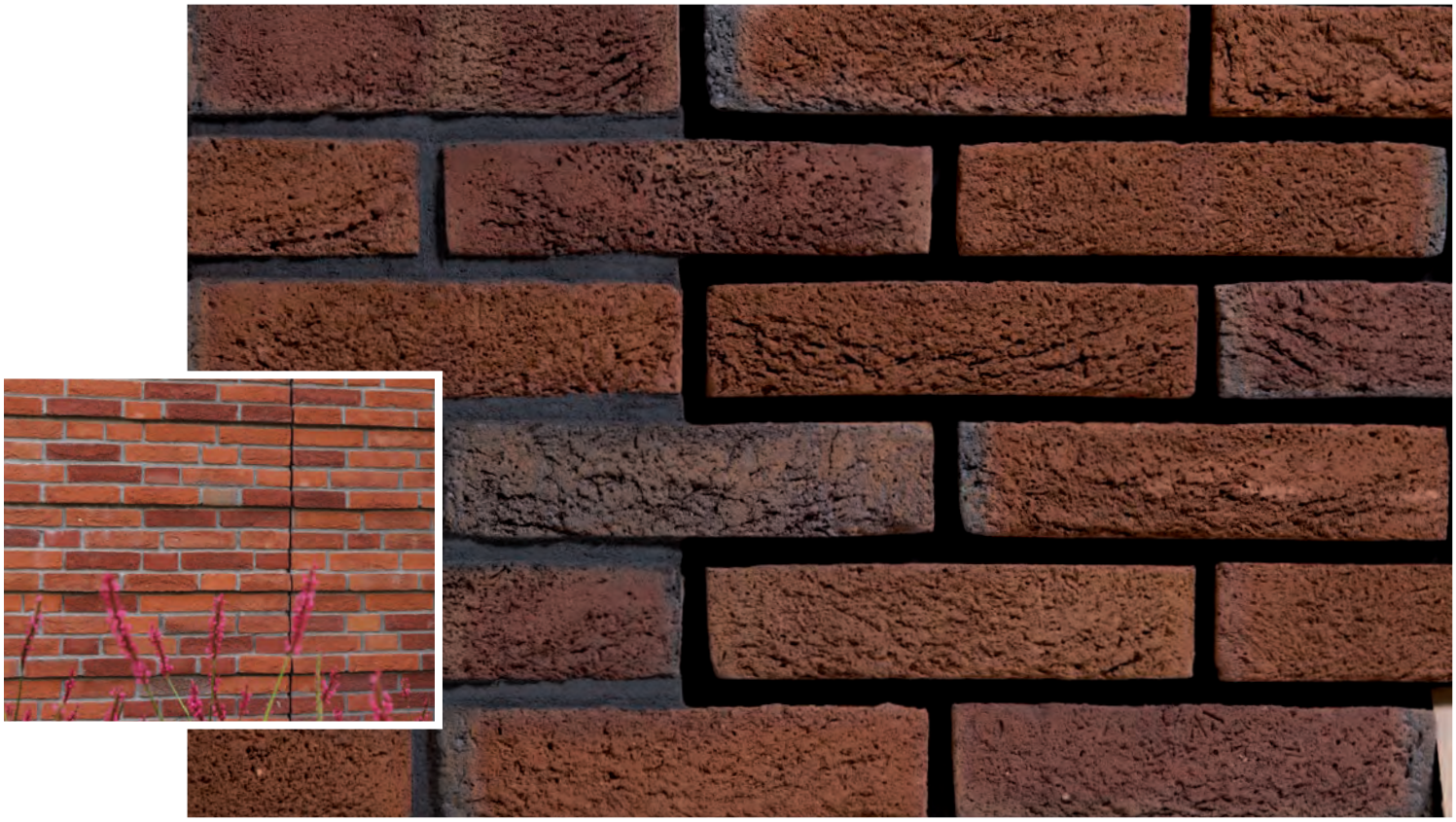

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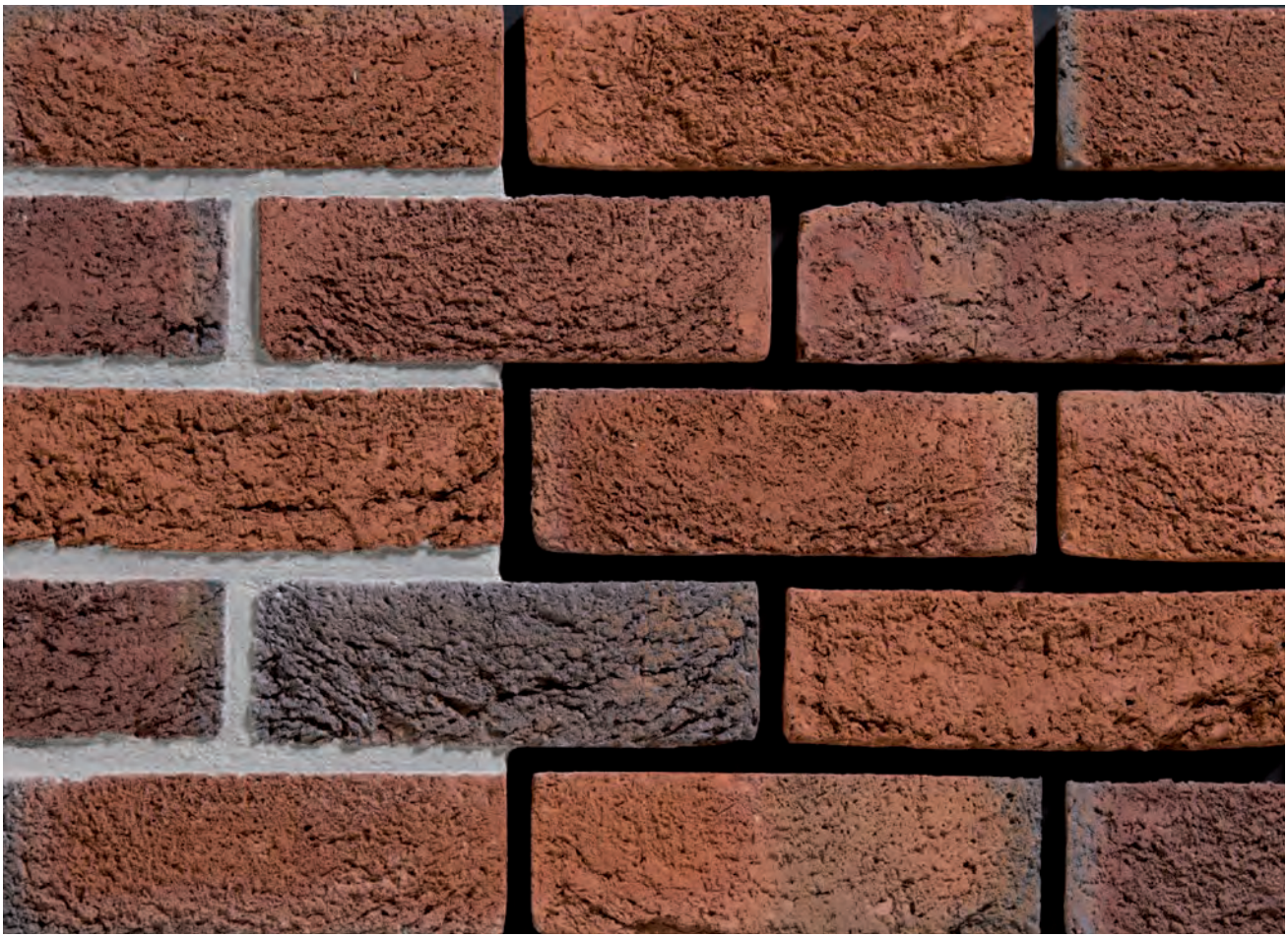

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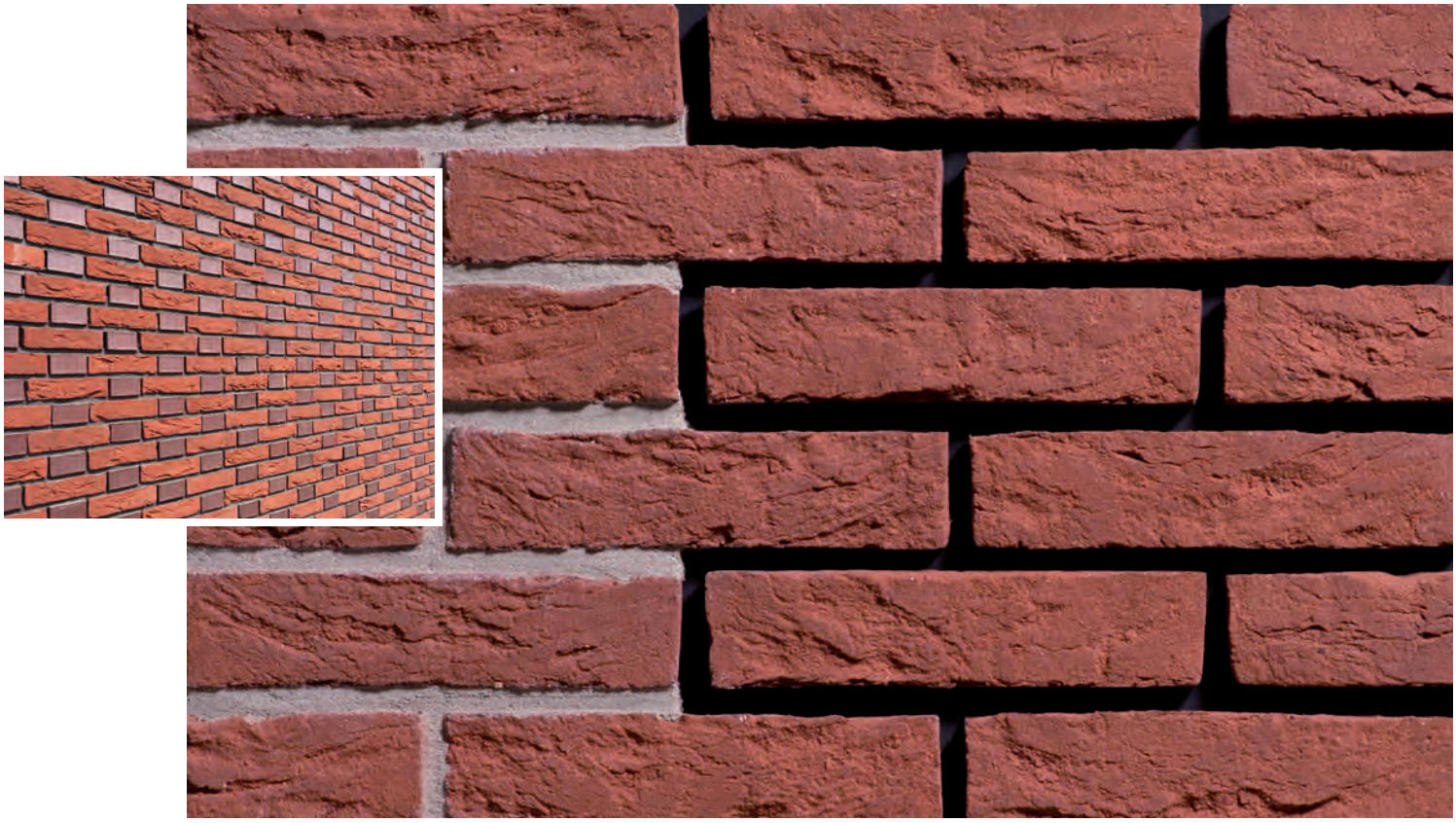

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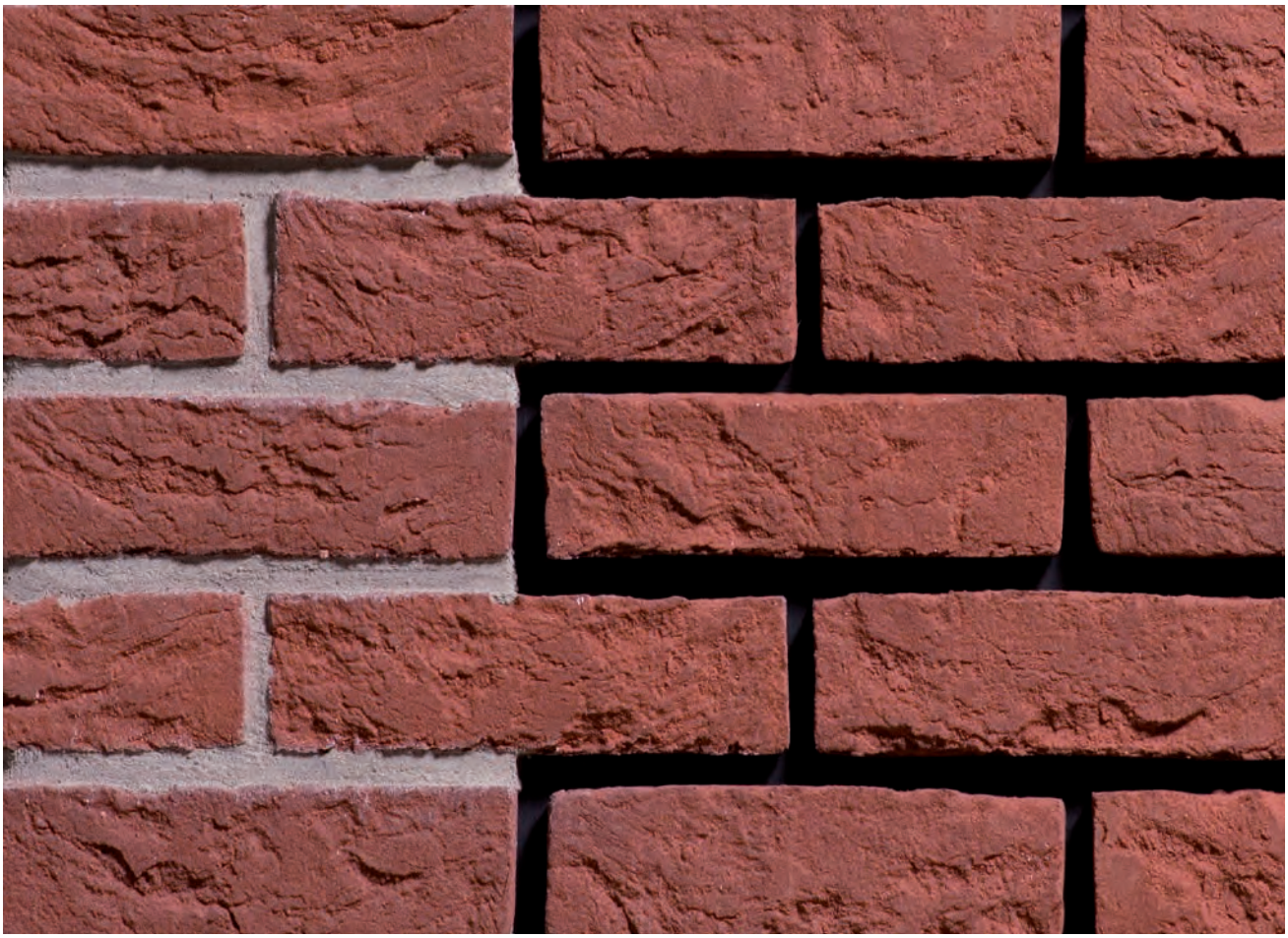

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SALINA

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ESJA

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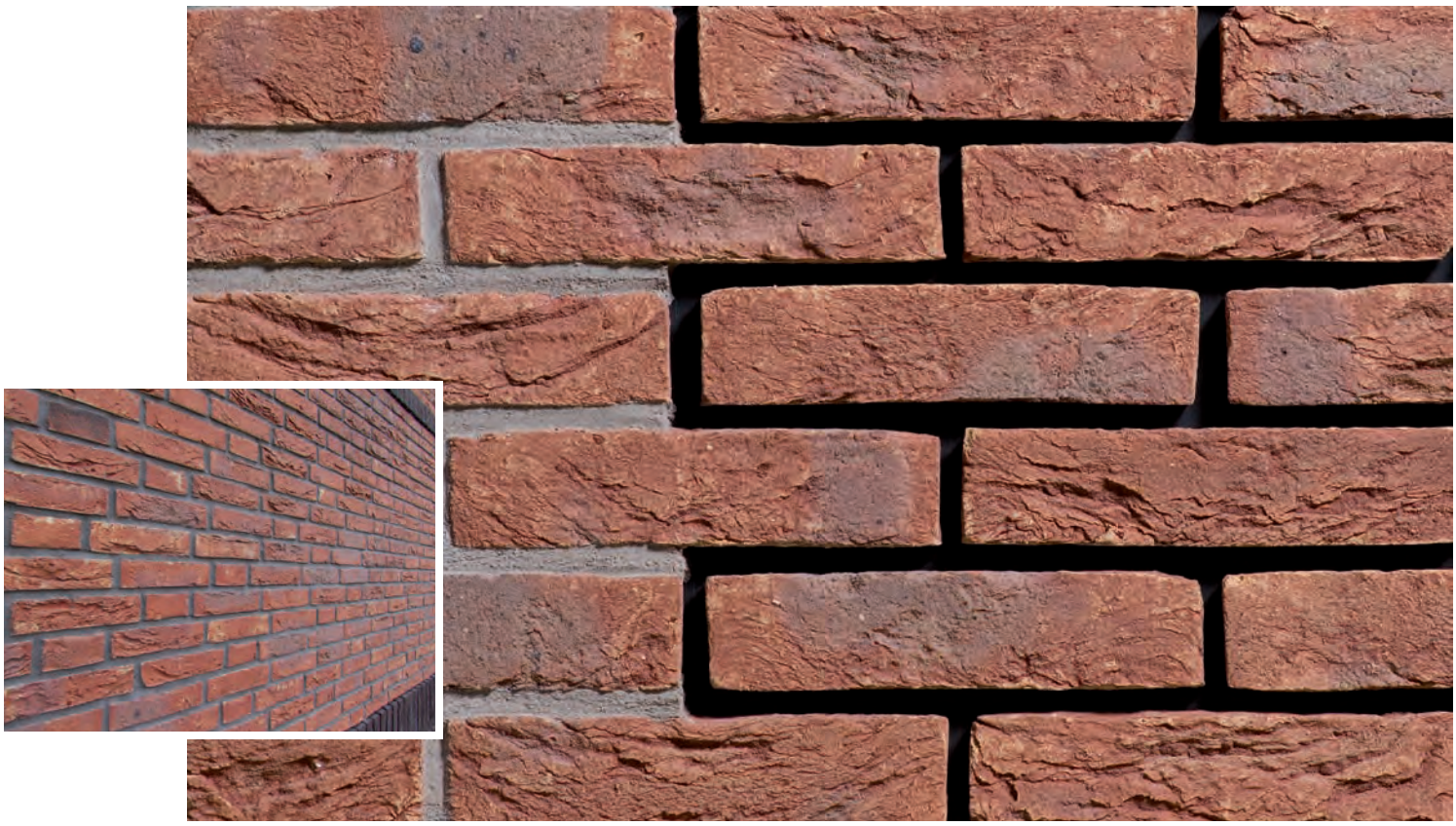
KOPER ROOD



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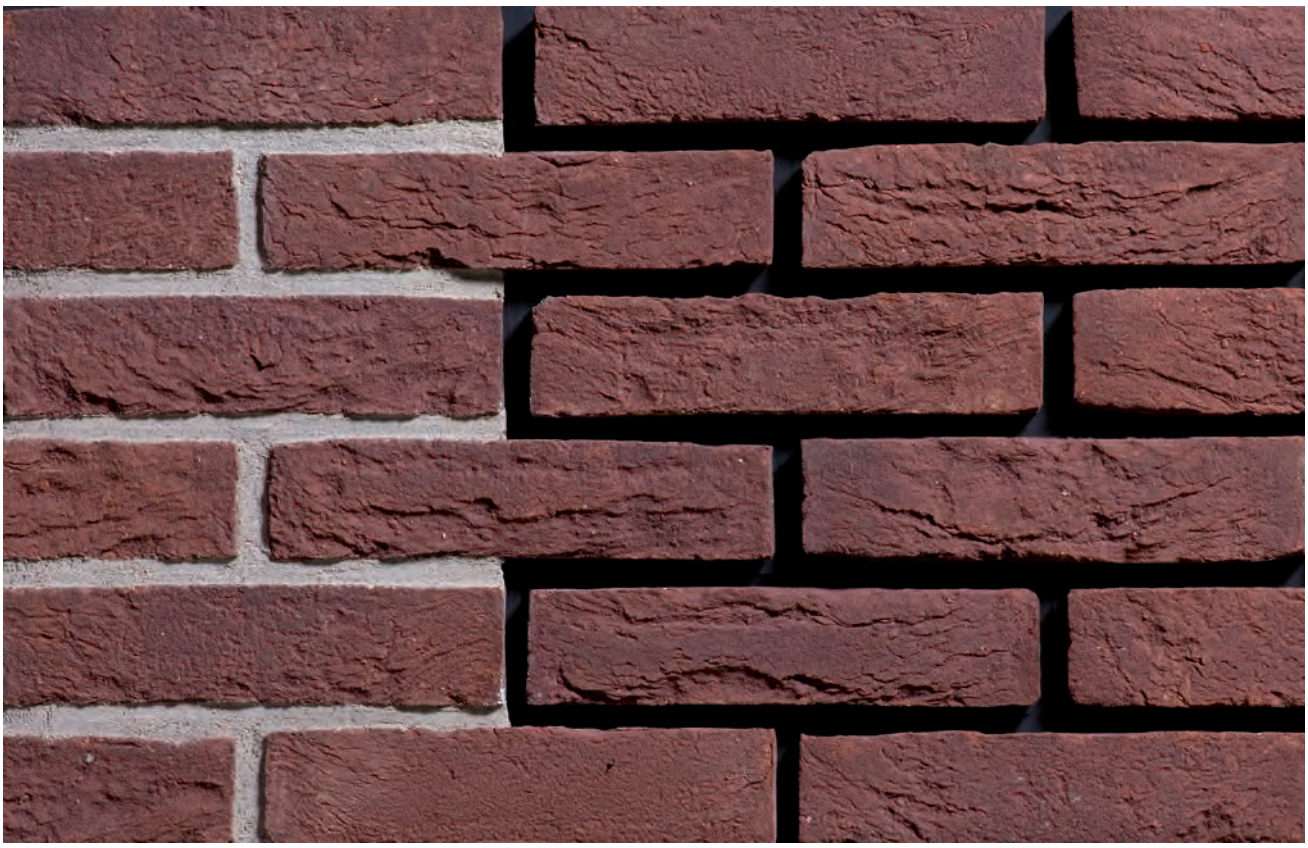

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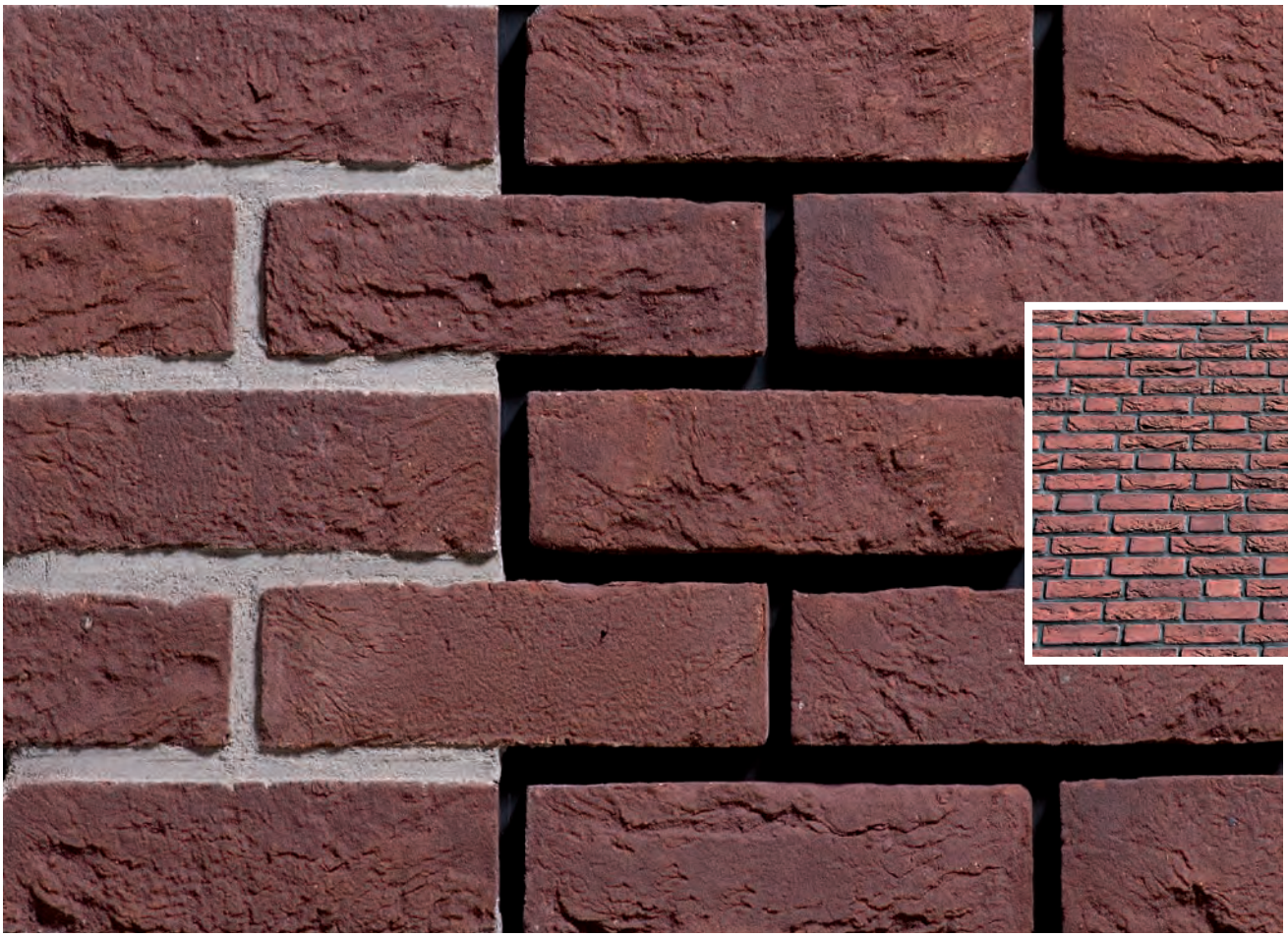

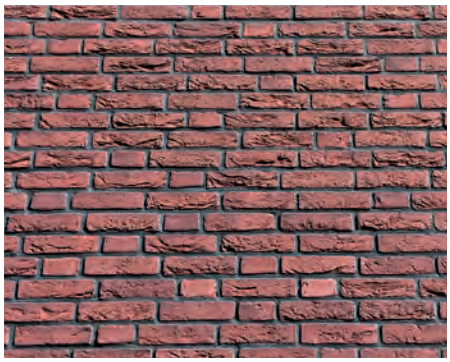

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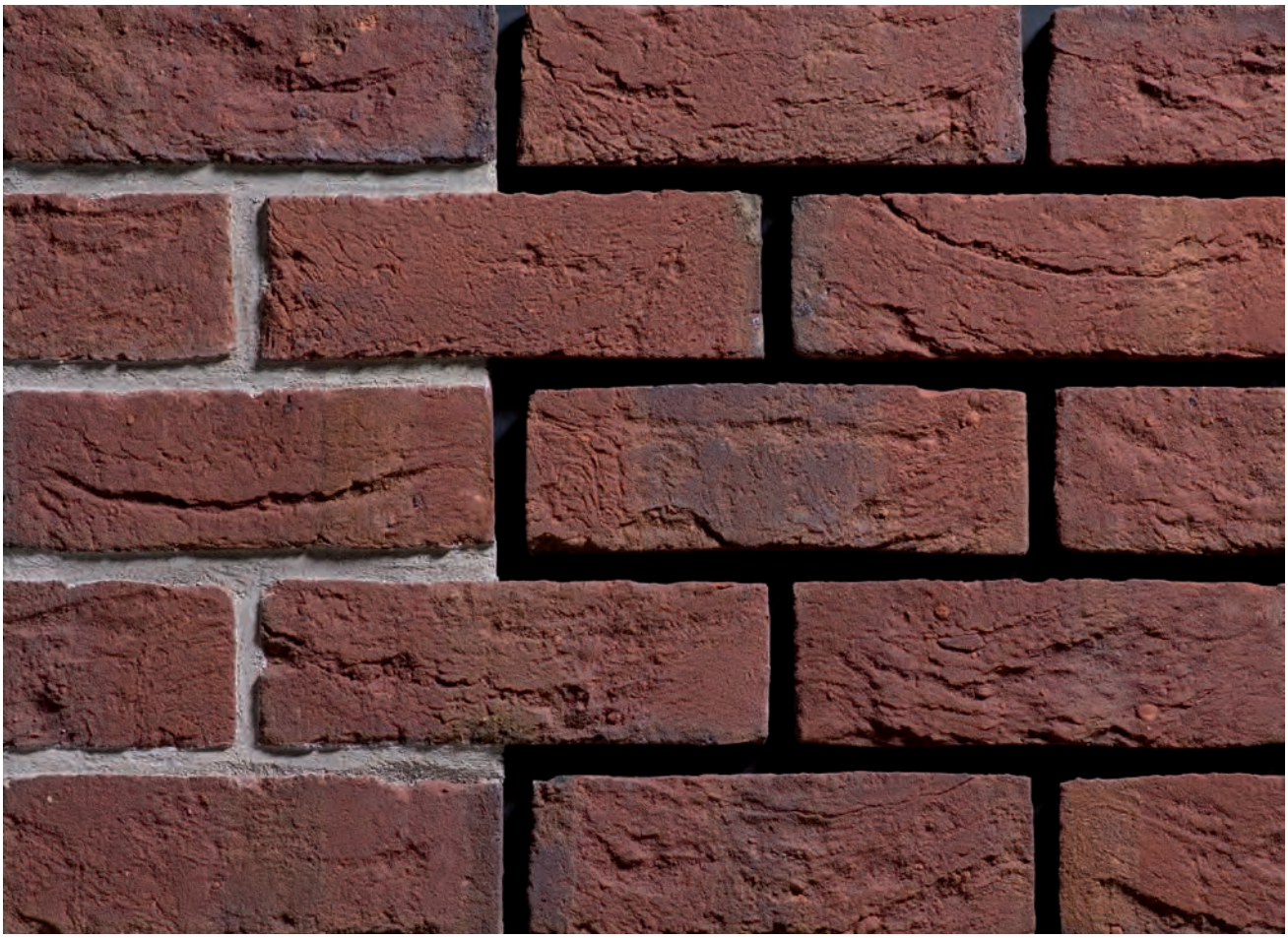

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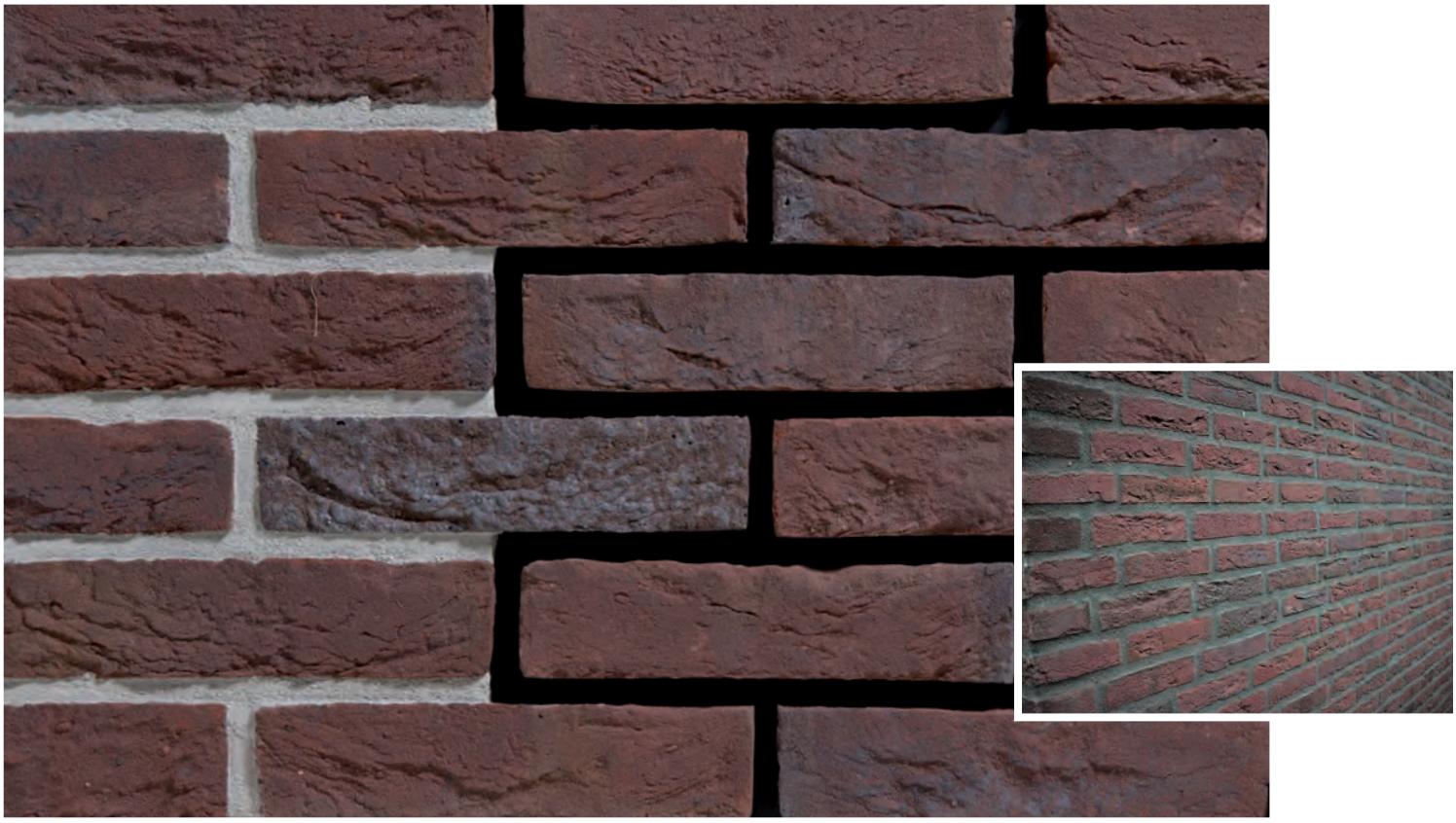

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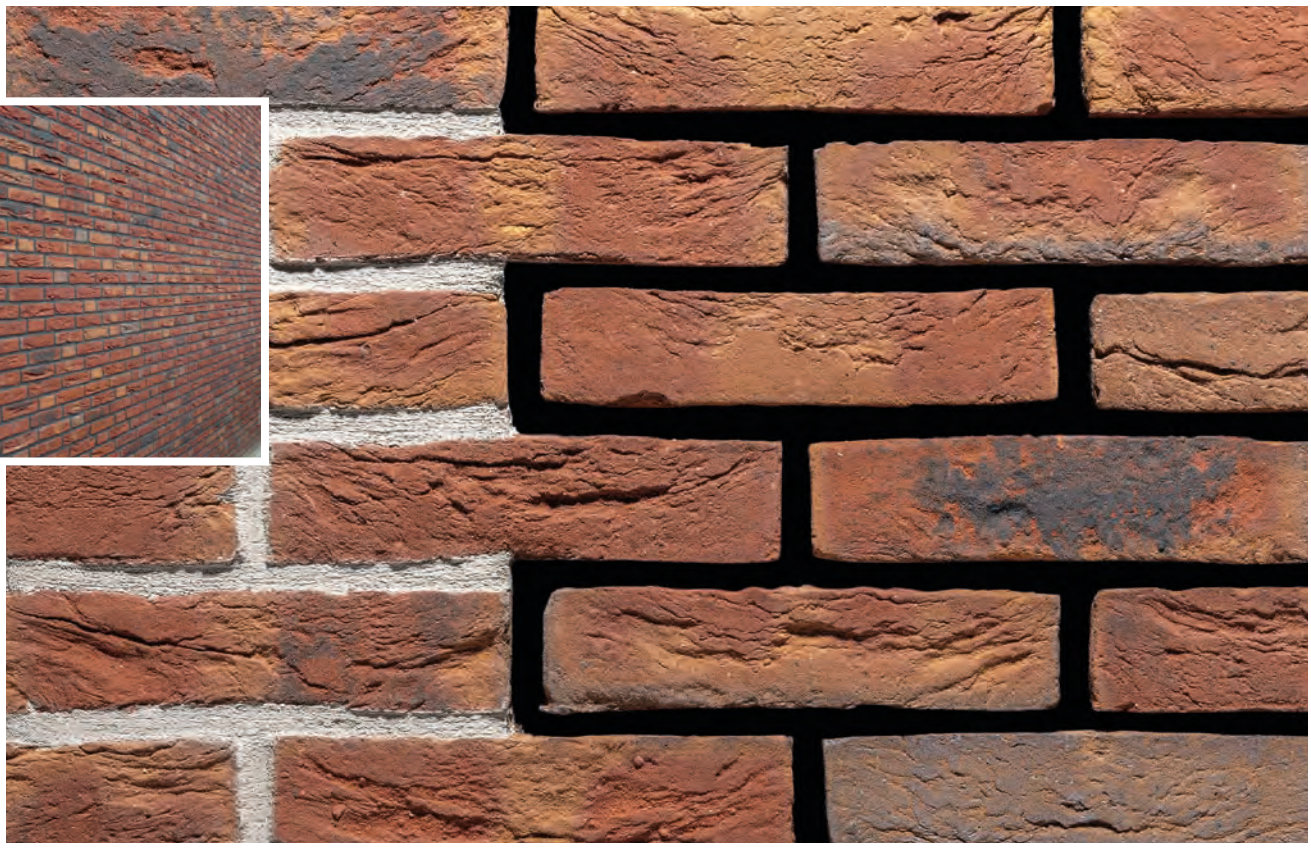

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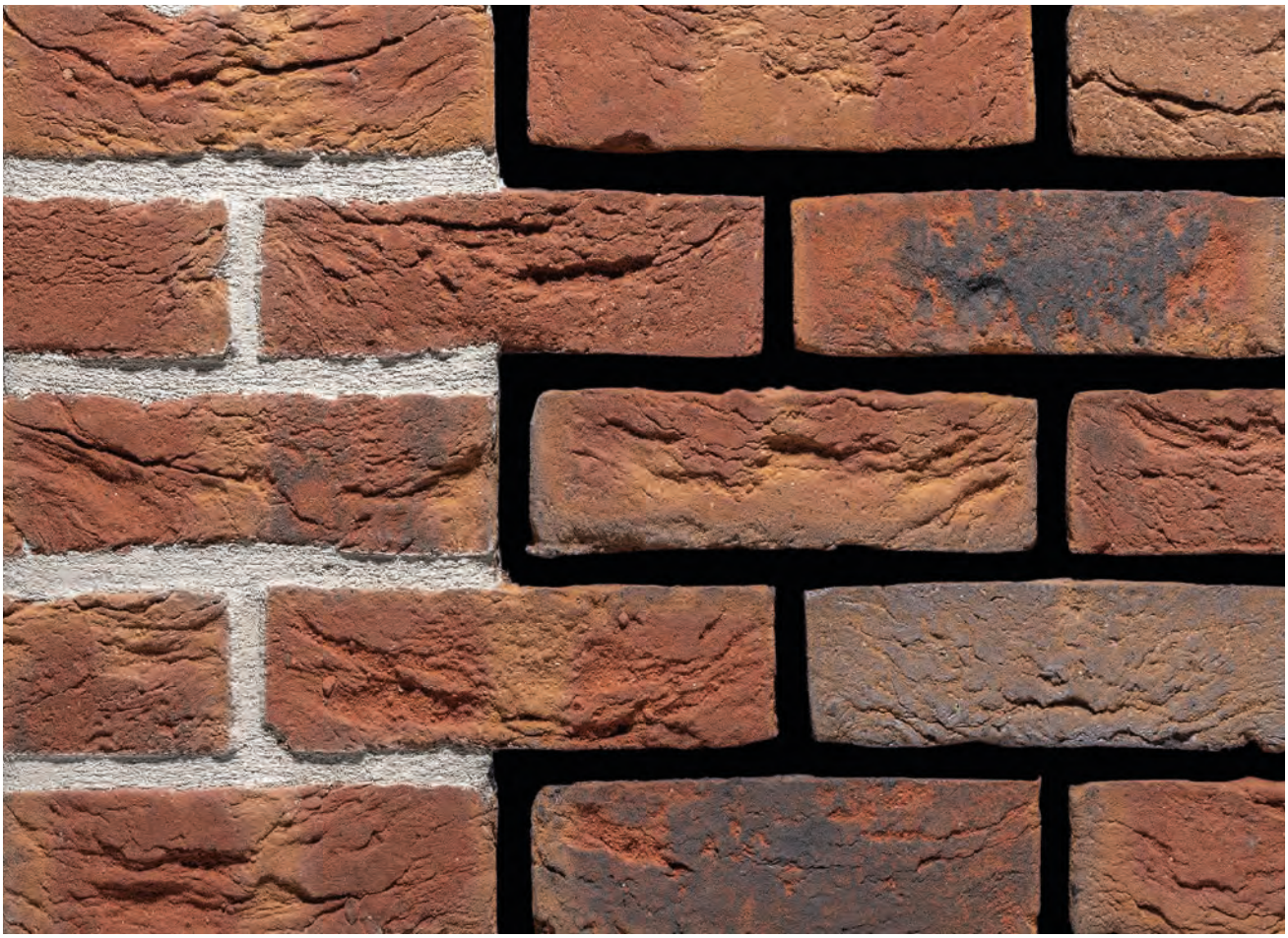

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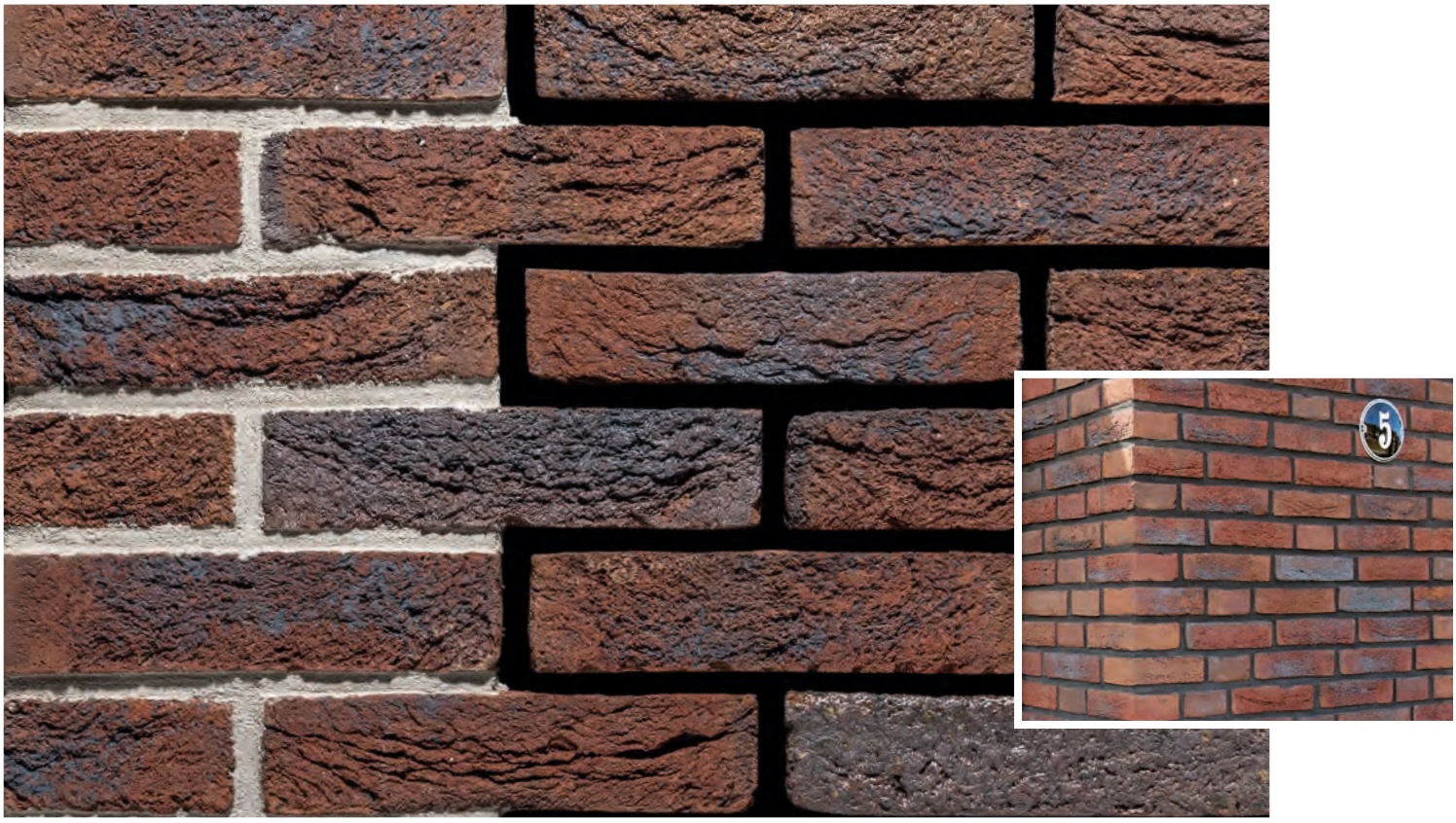

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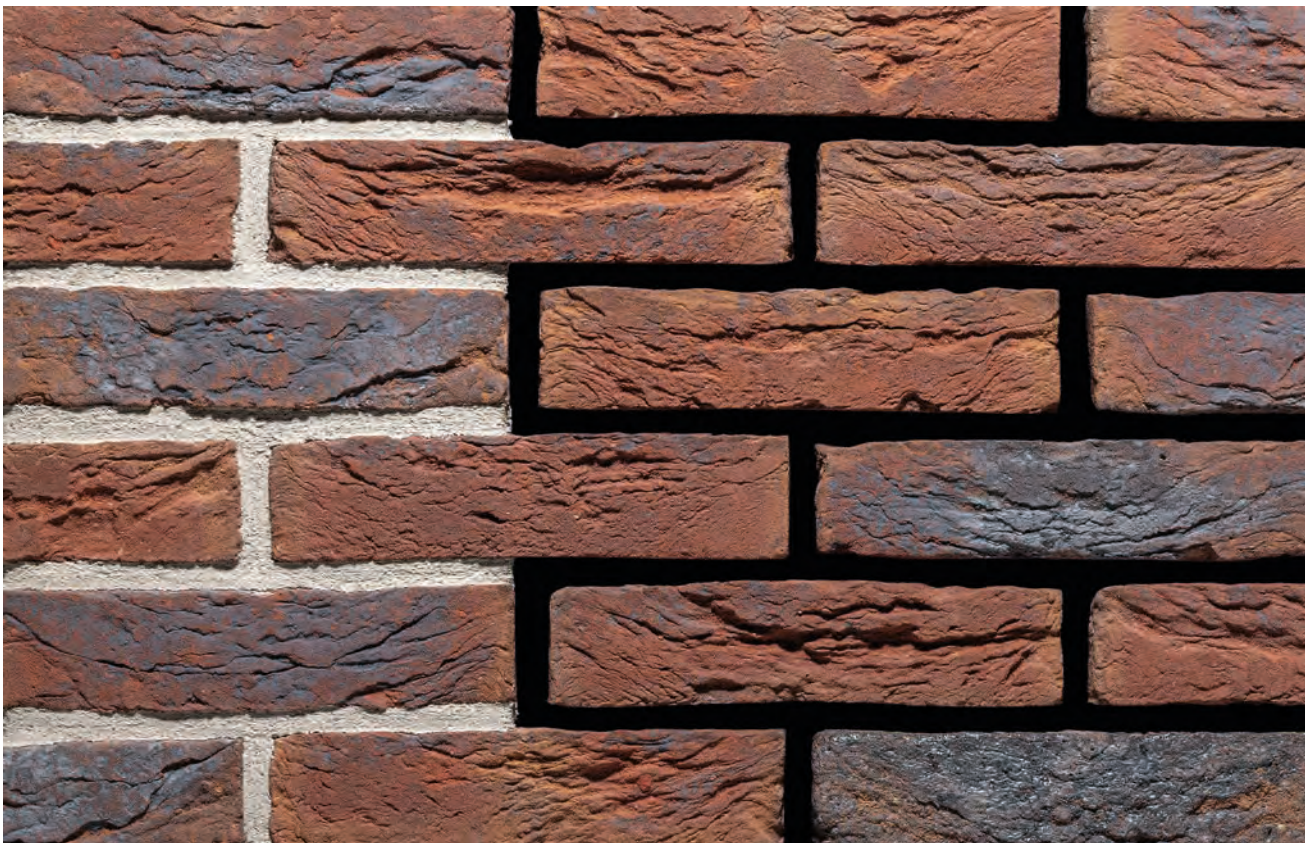

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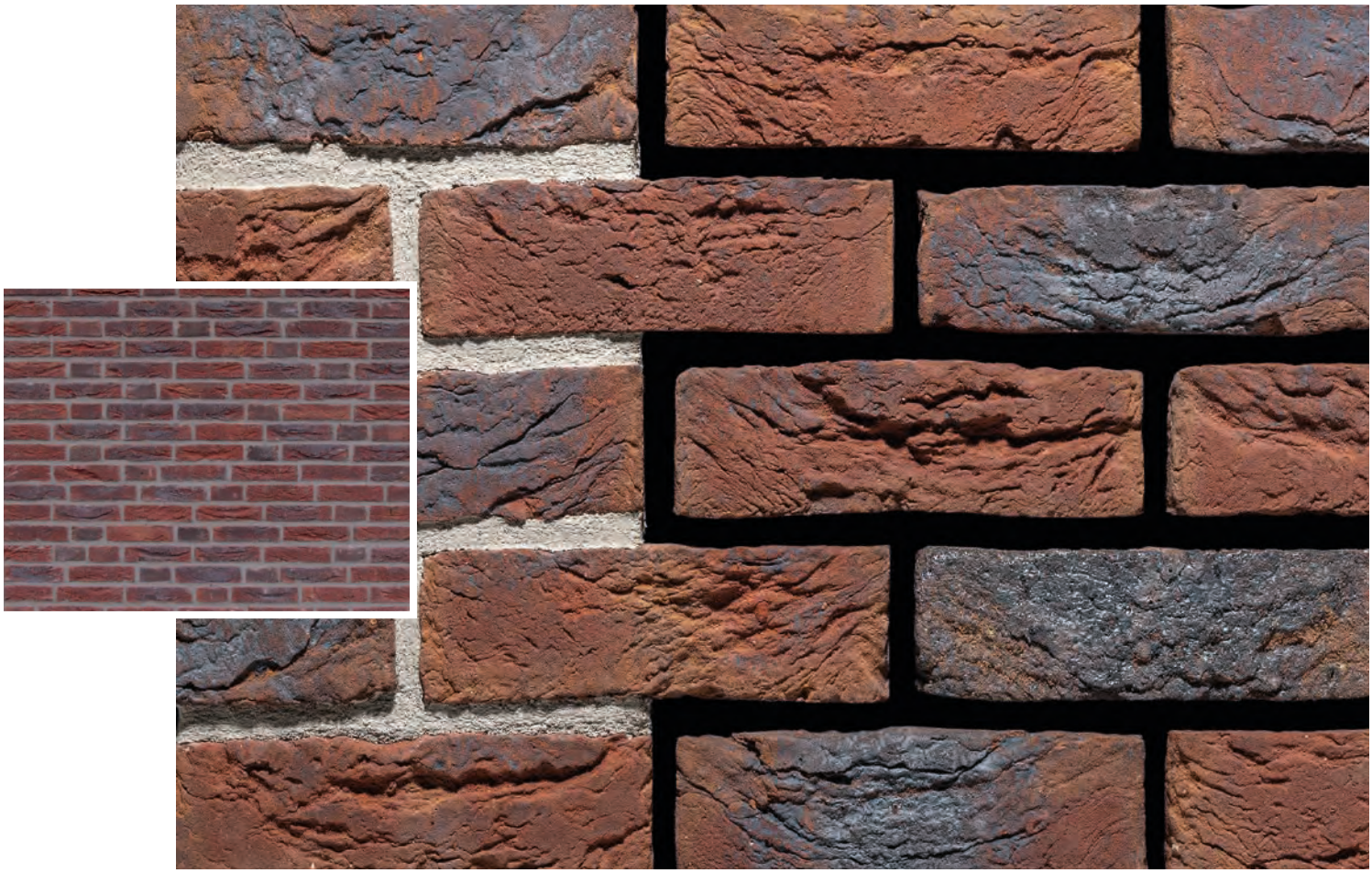

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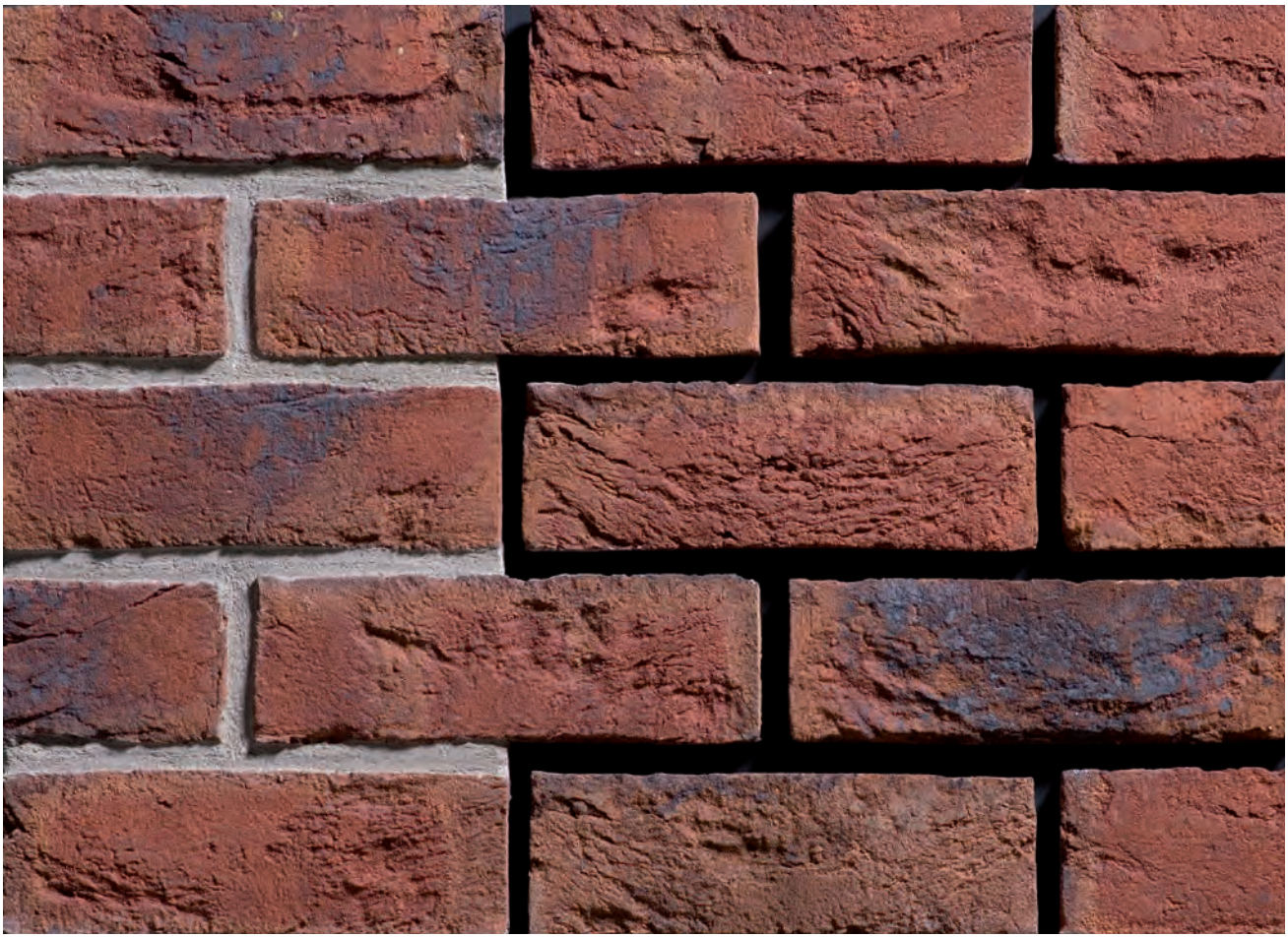

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TOENDRA BONT

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TOENDRA BONT GESINTERD

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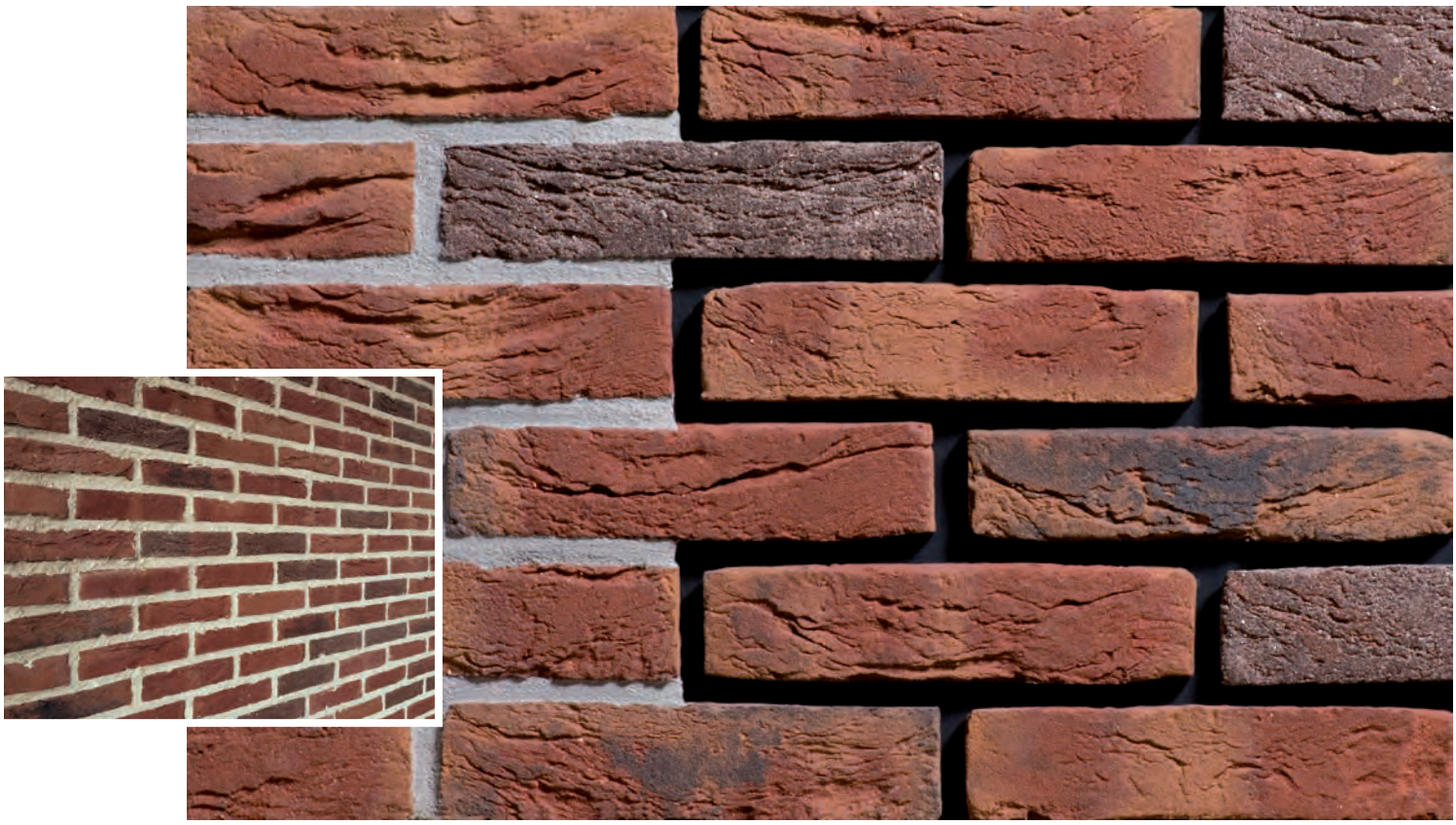

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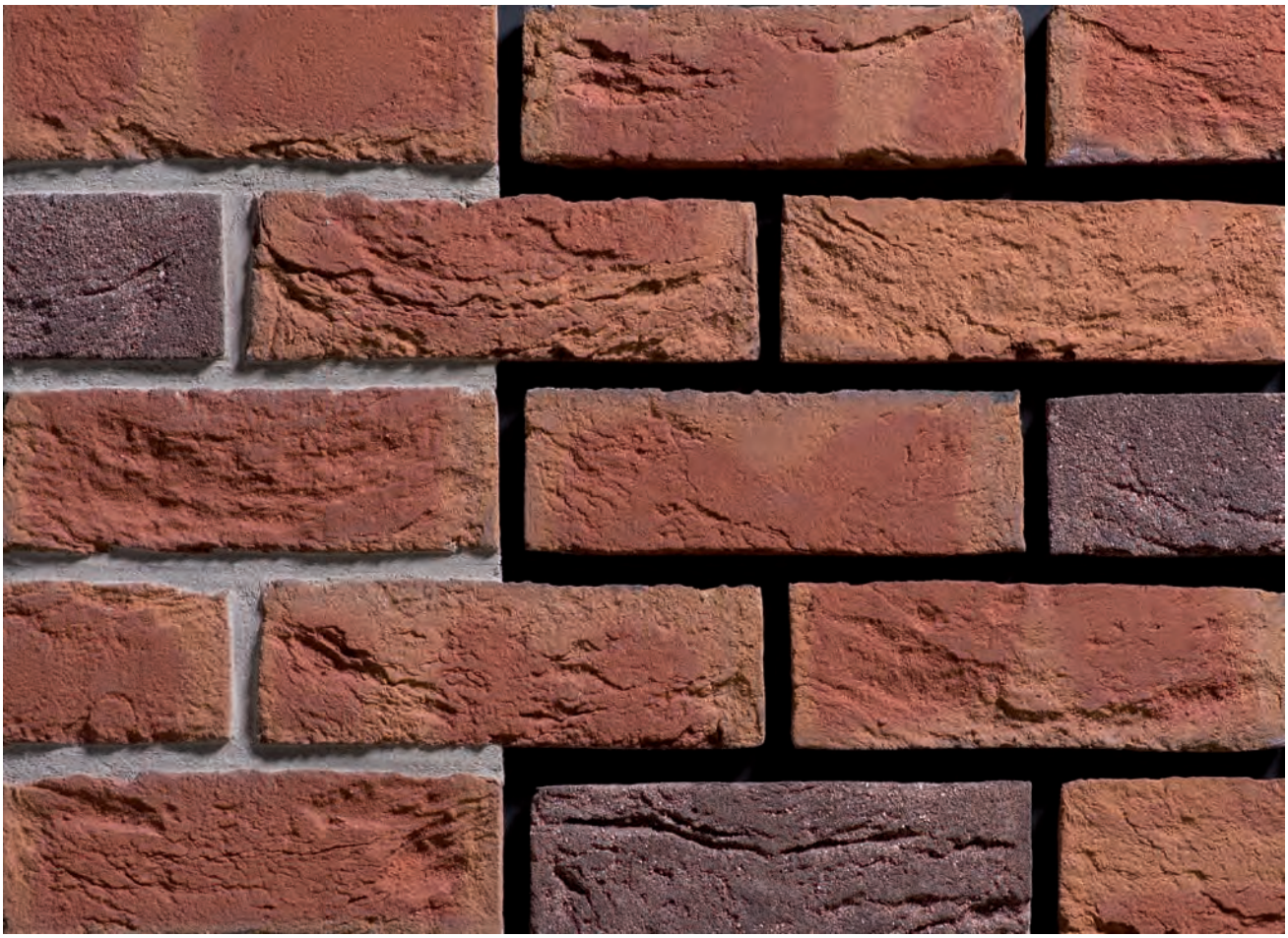

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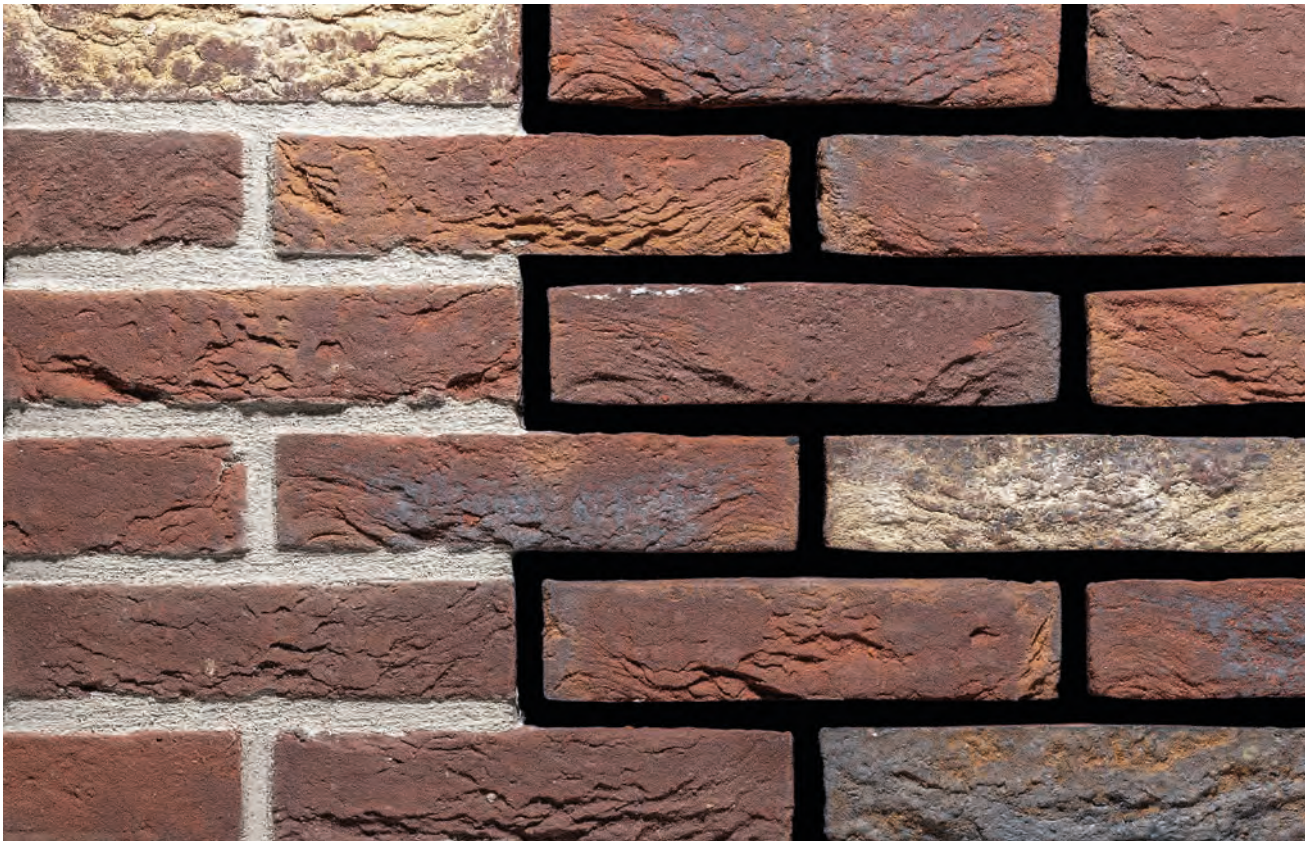

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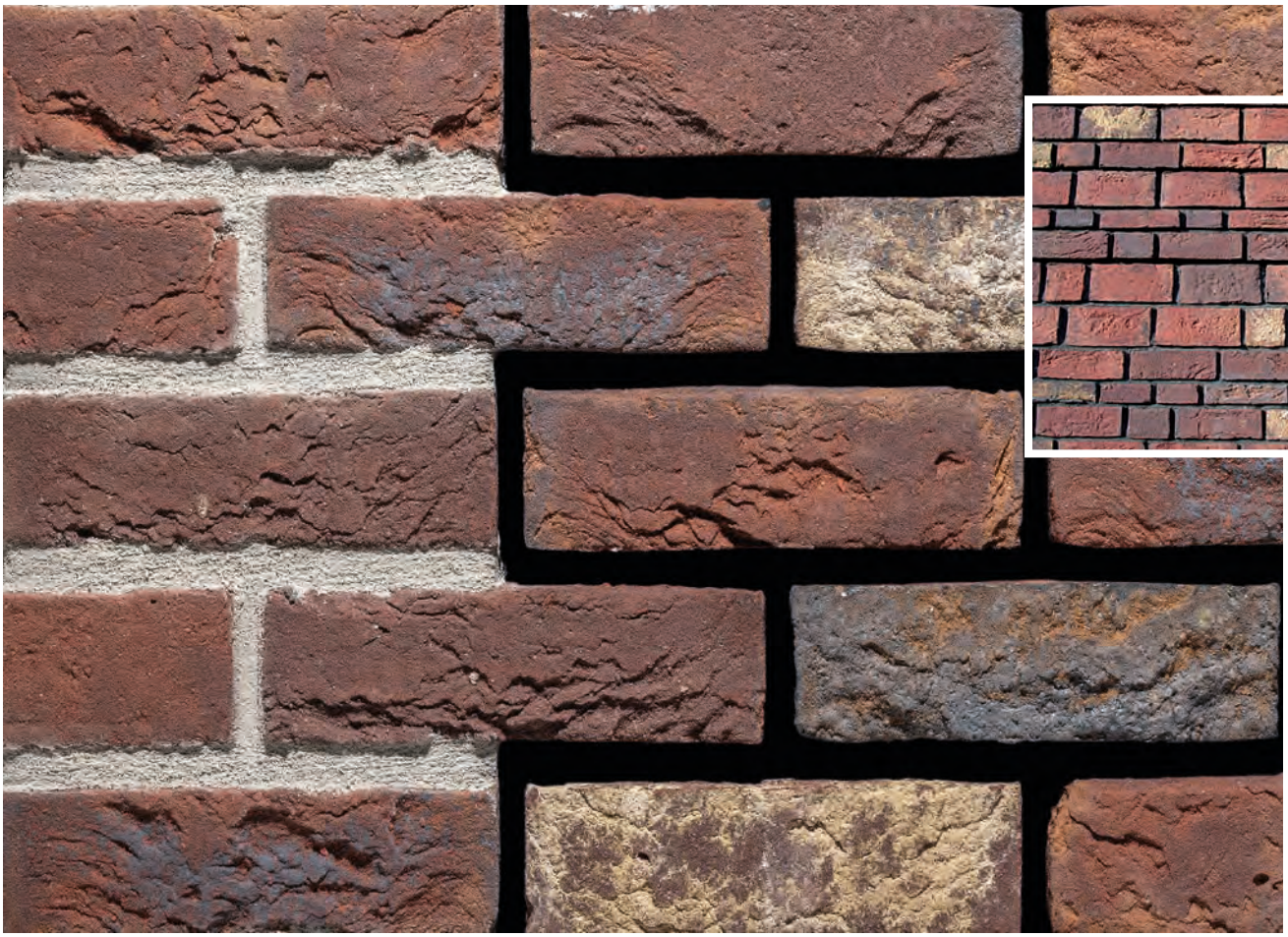

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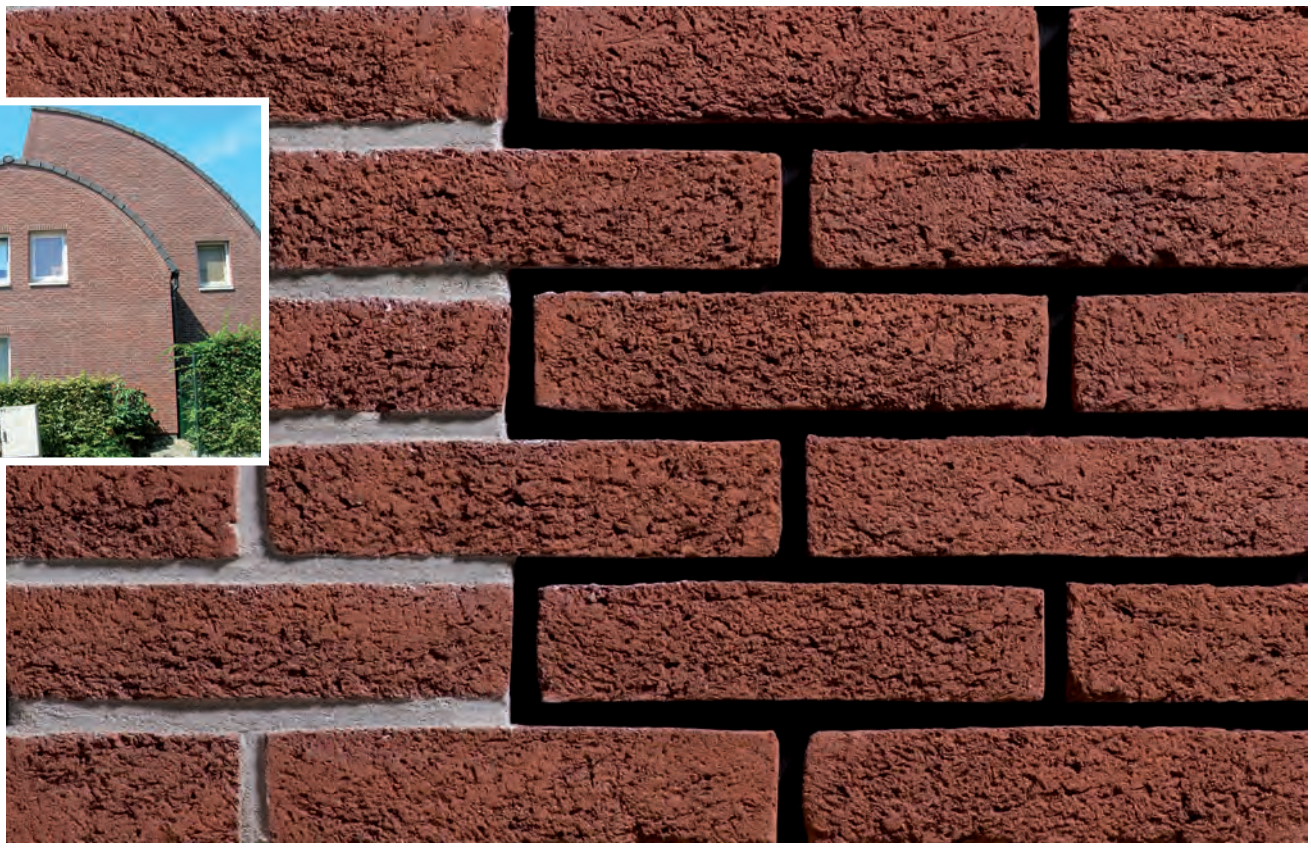

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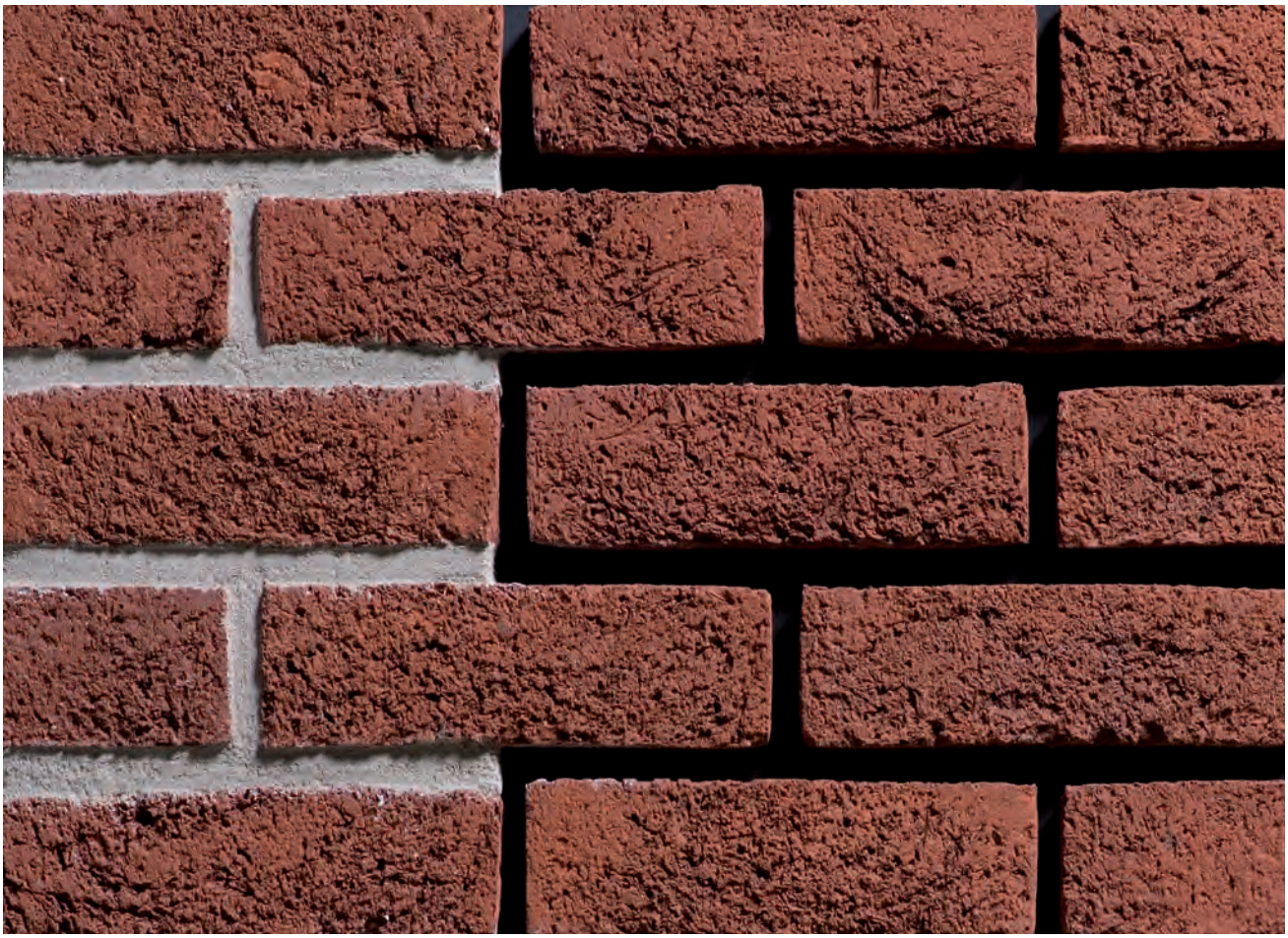

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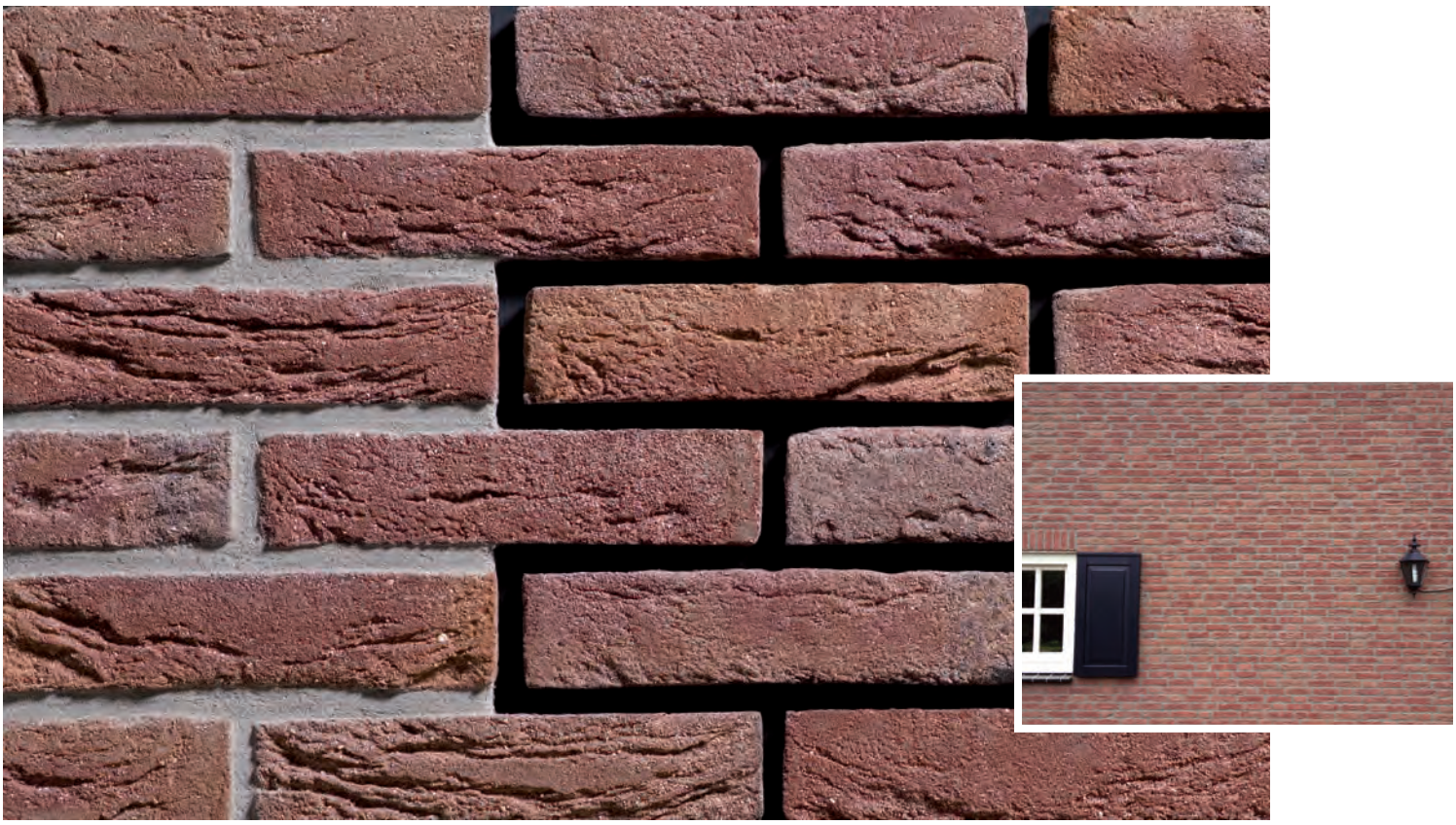

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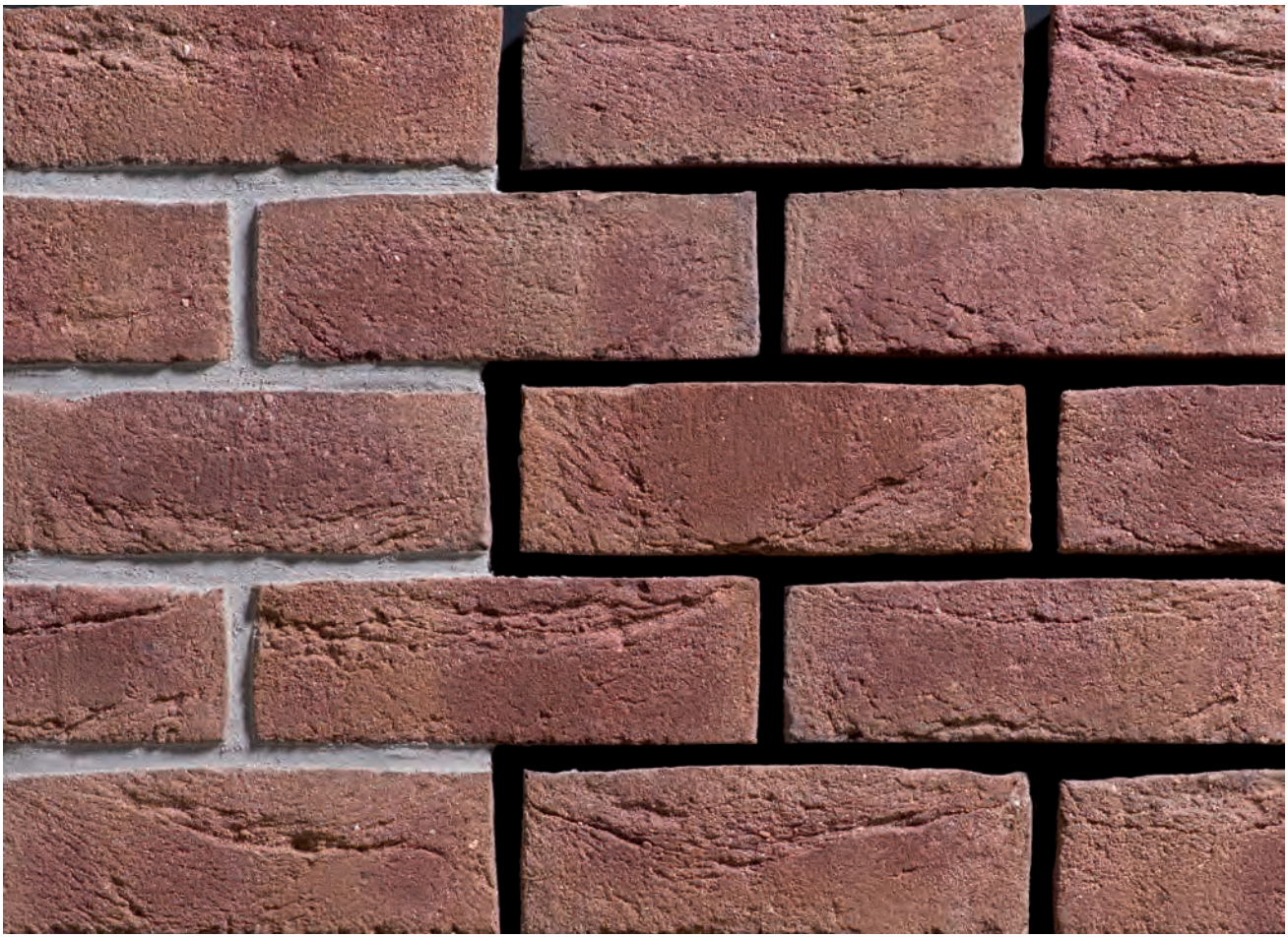

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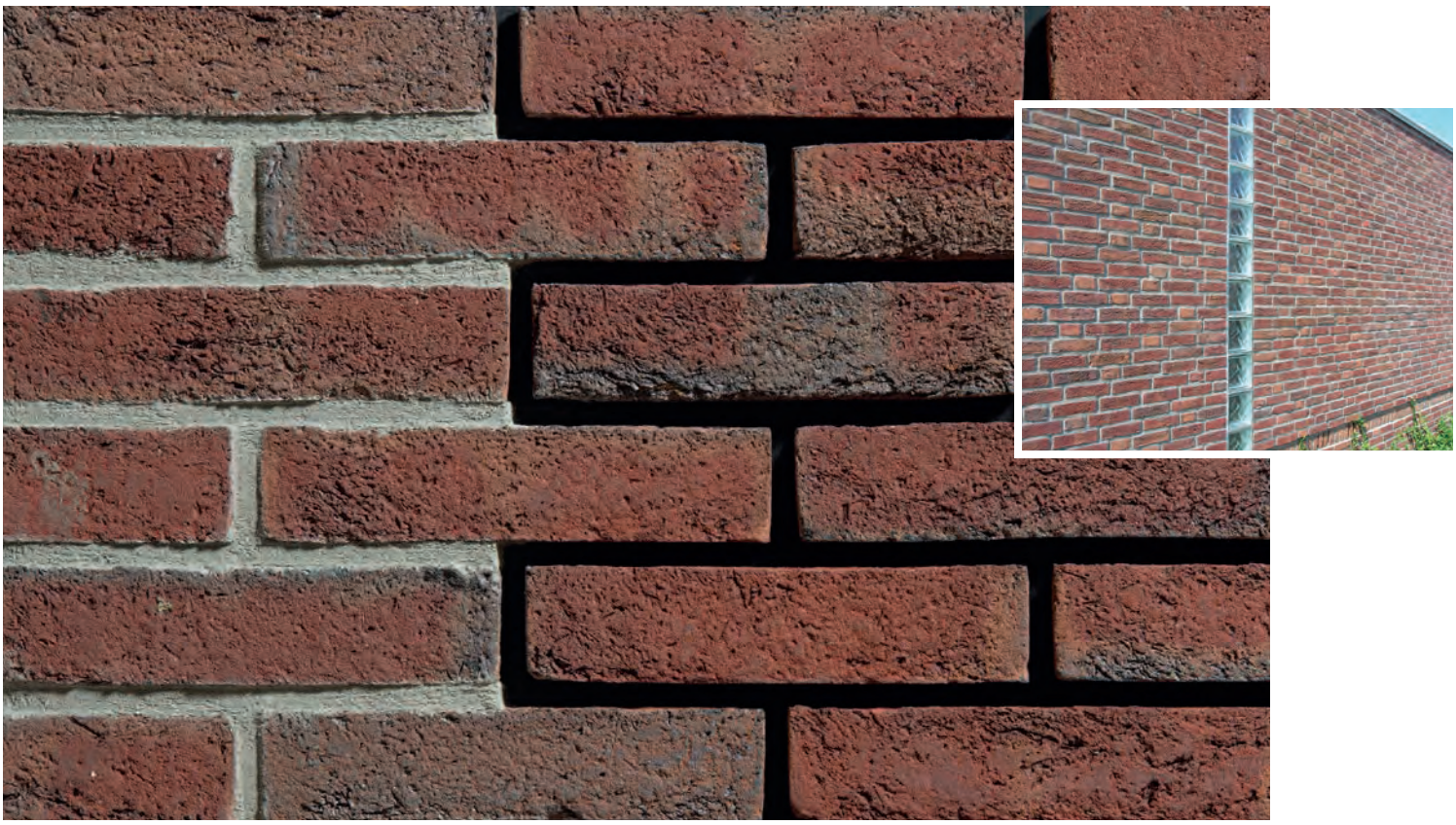

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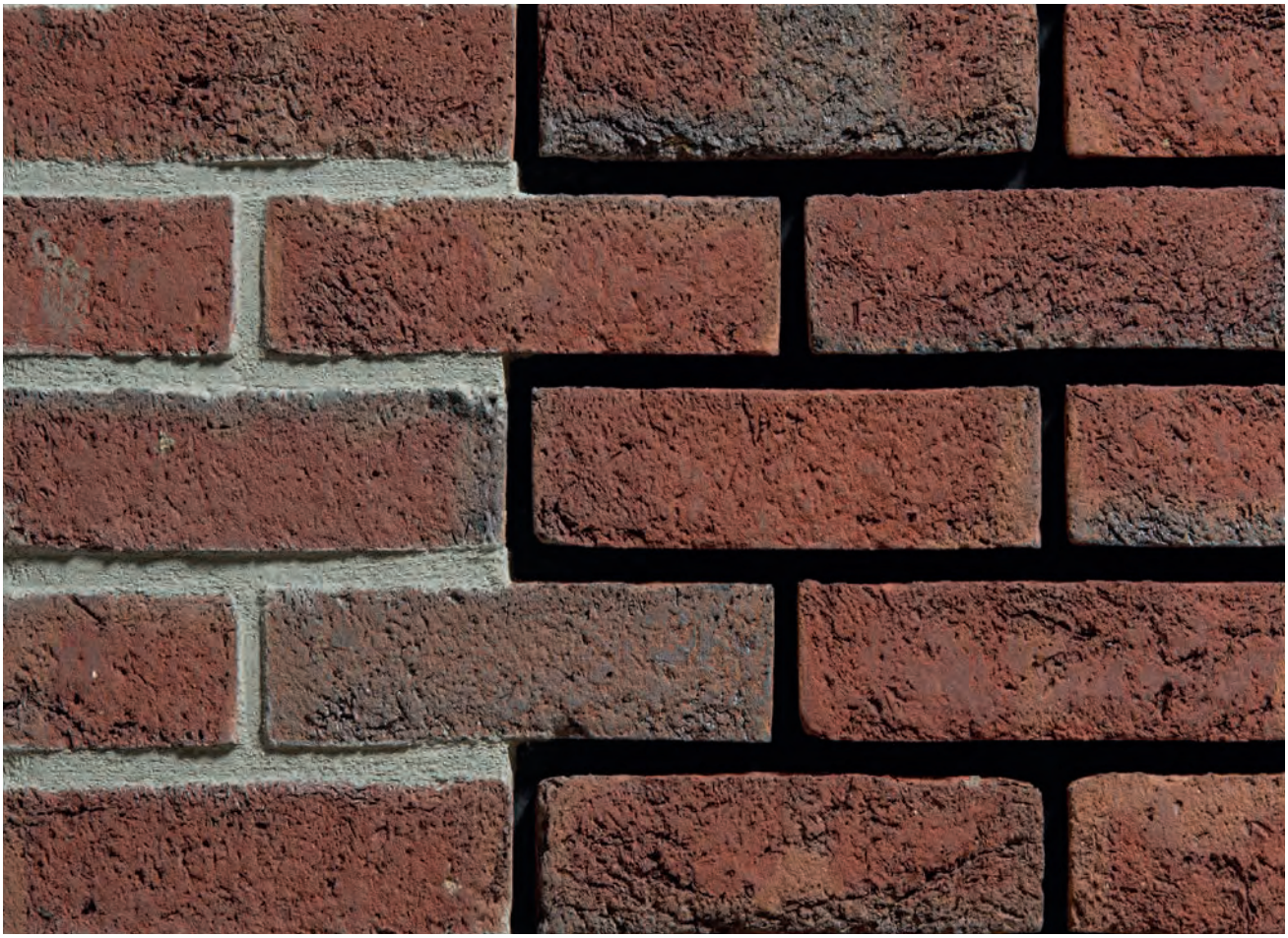

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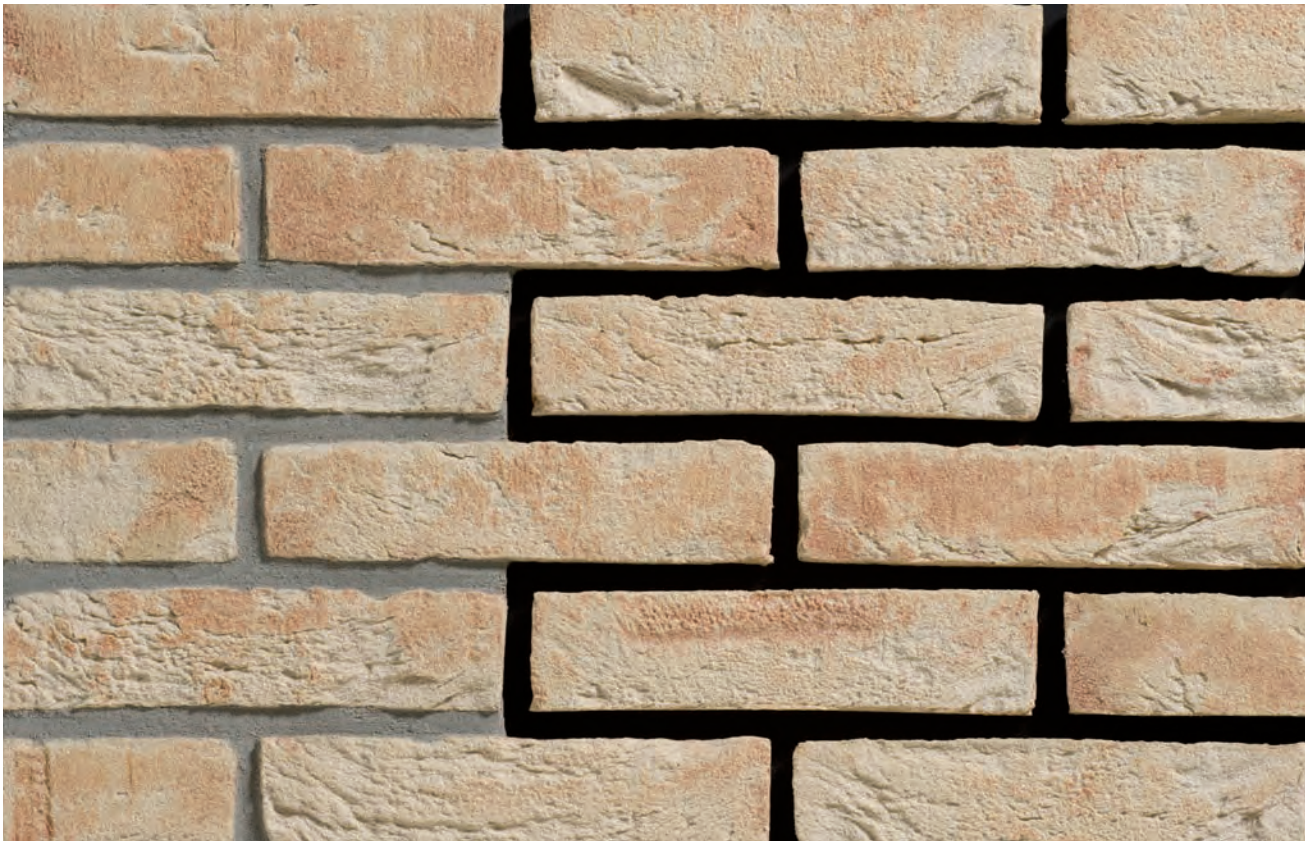

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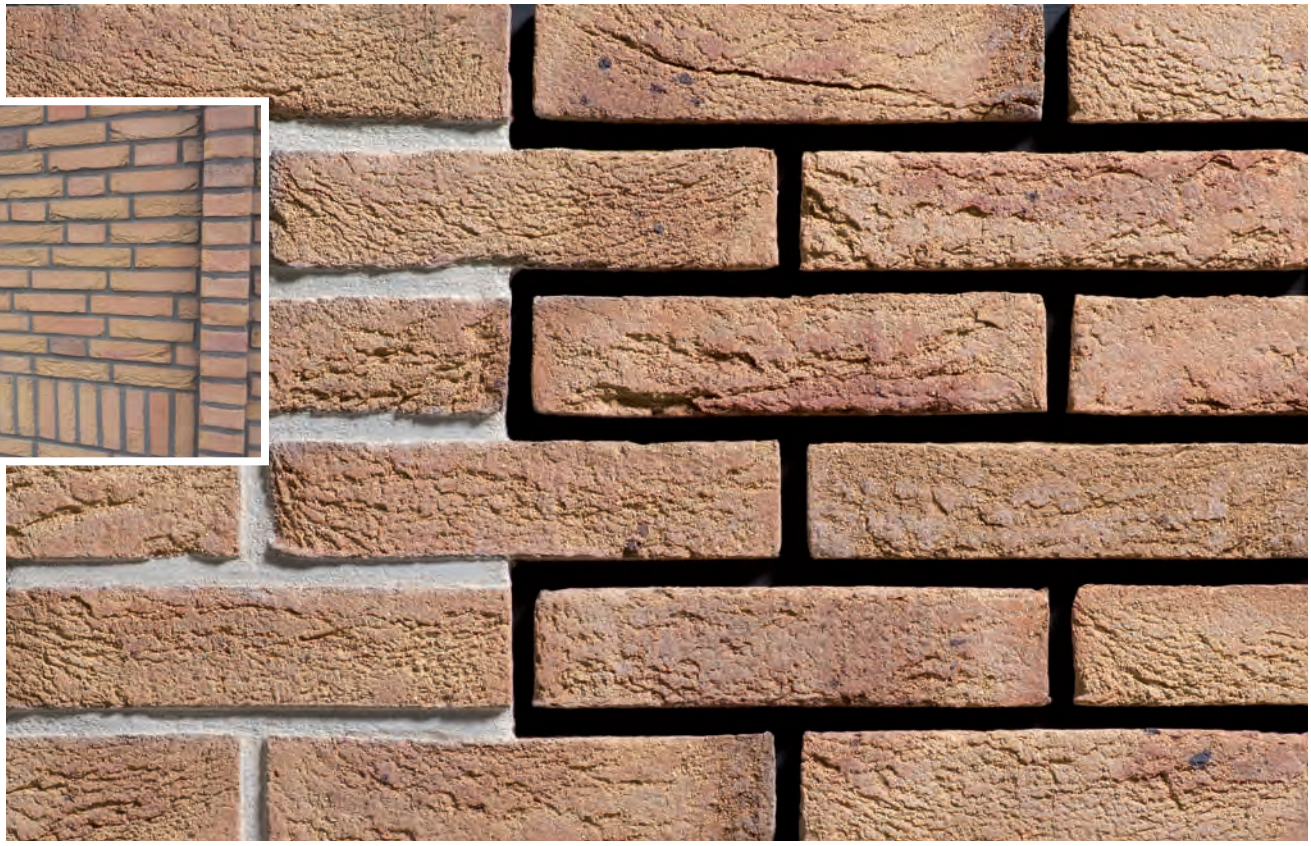

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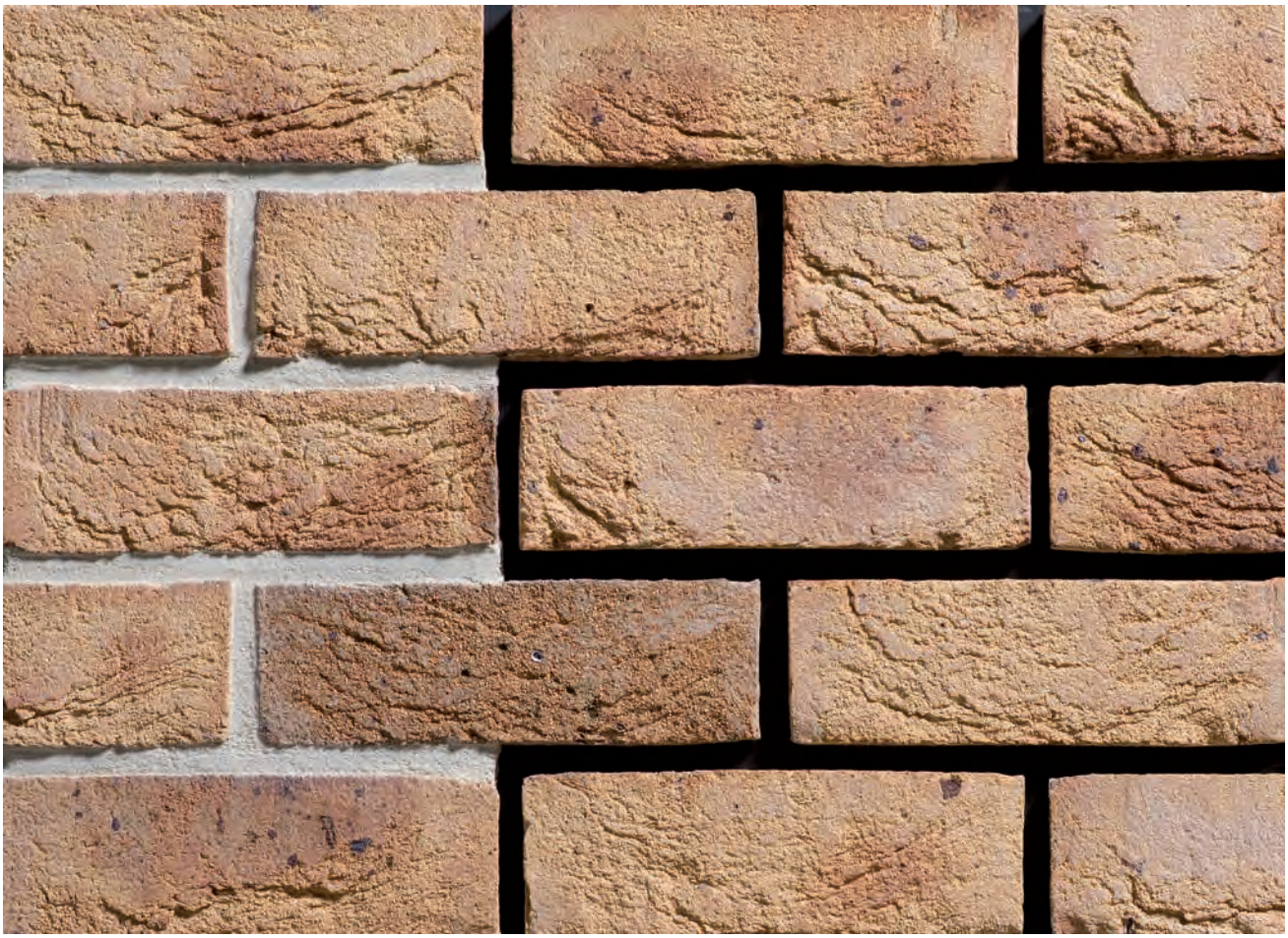

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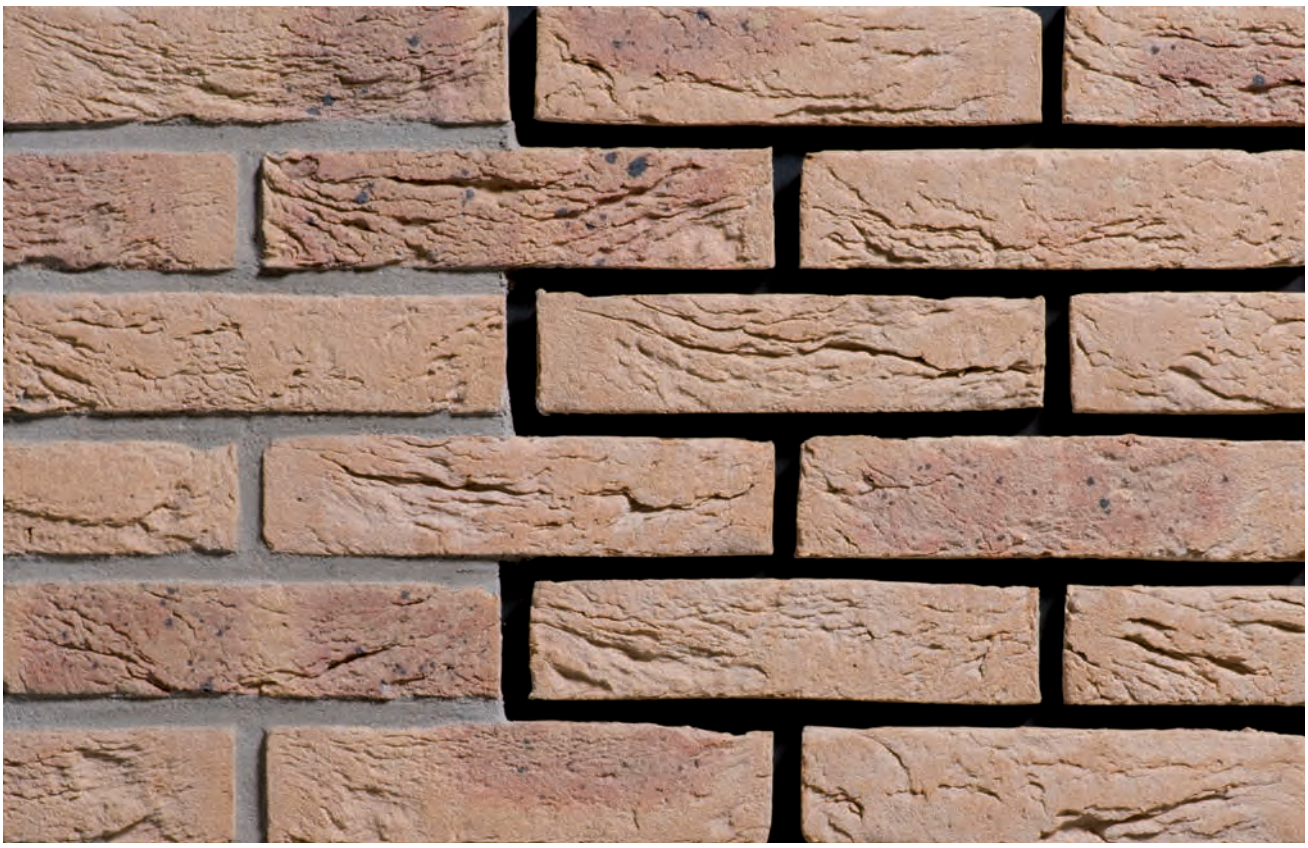

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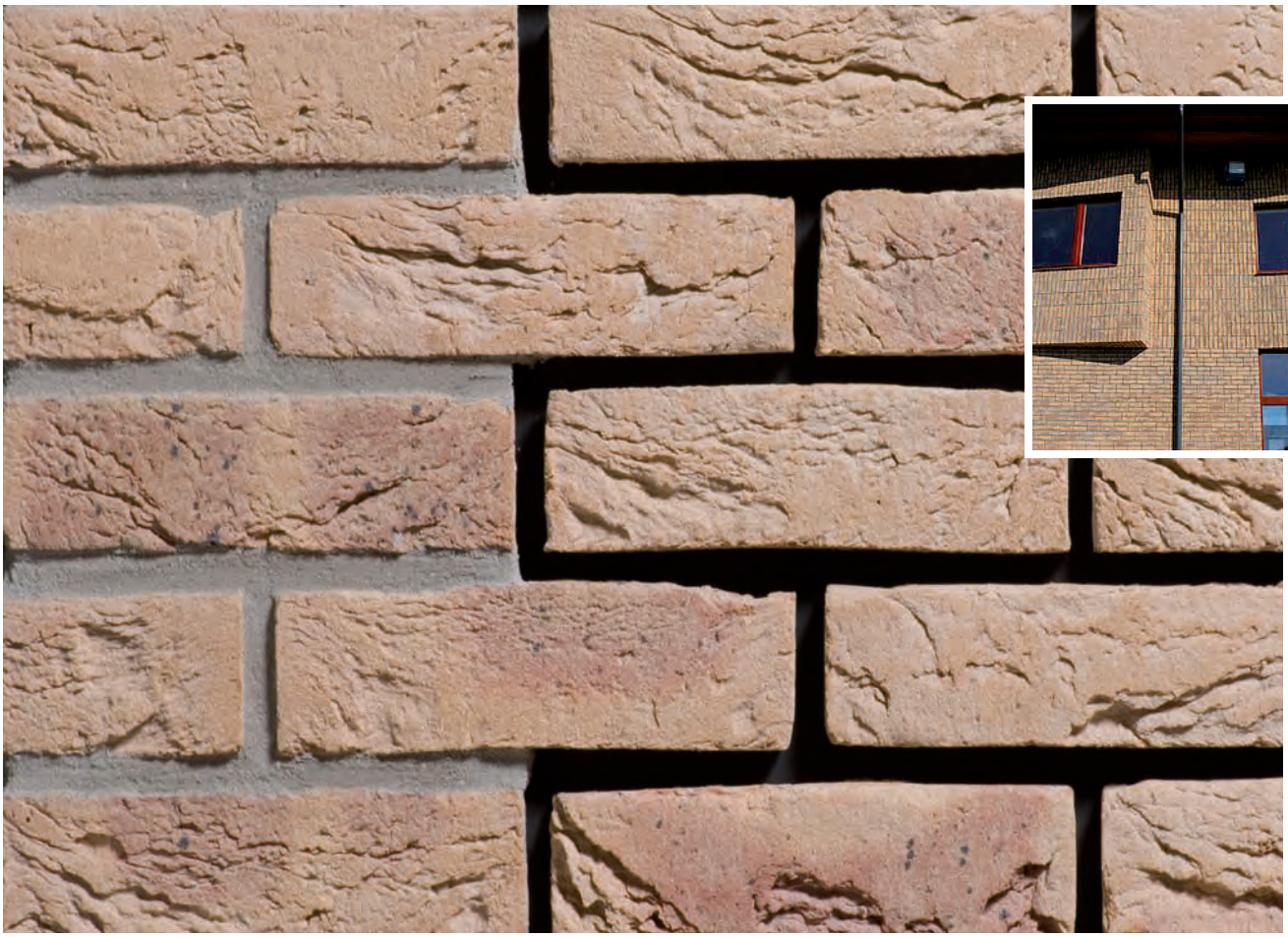

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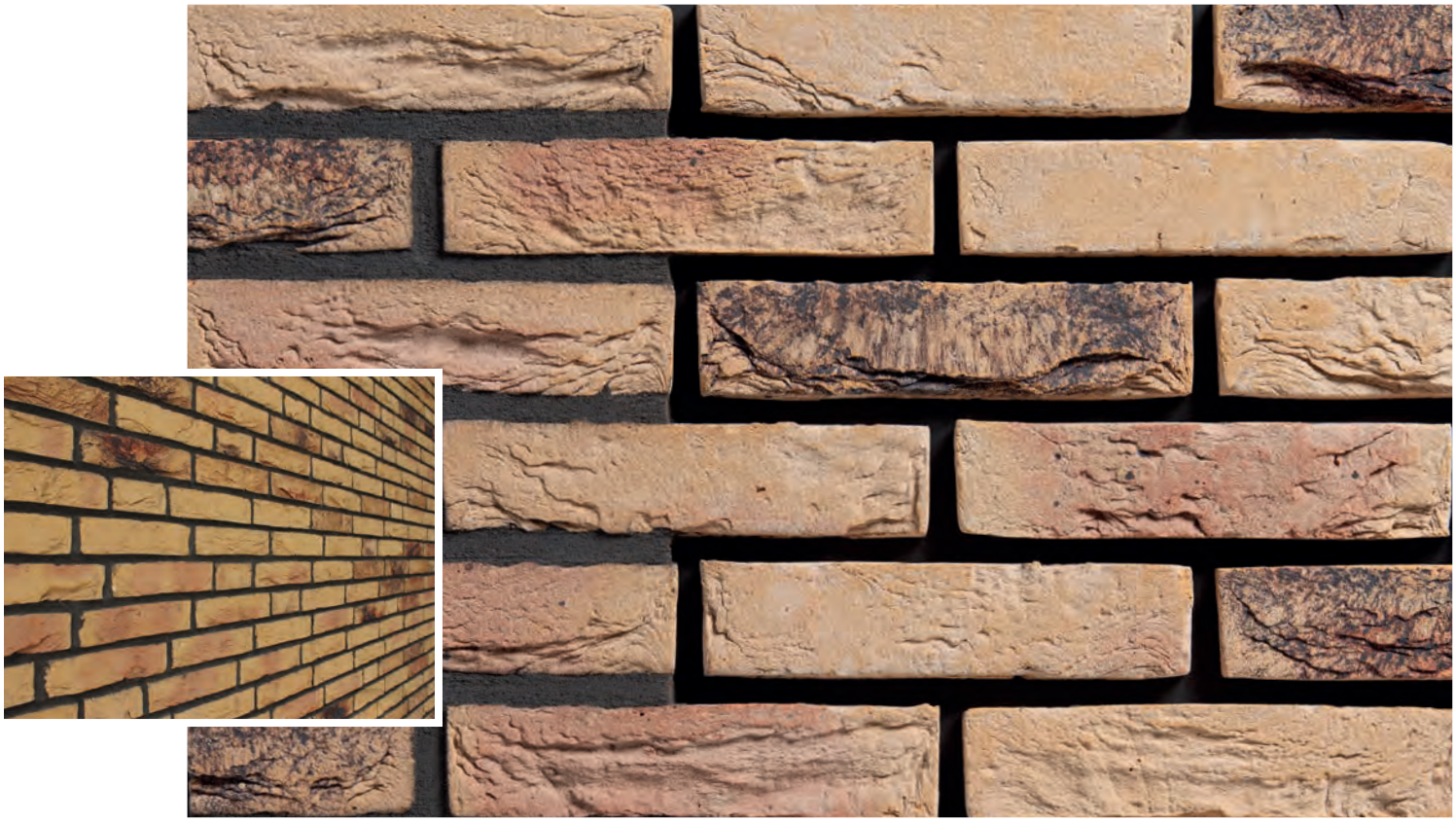

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CARTHAGO CARRERA

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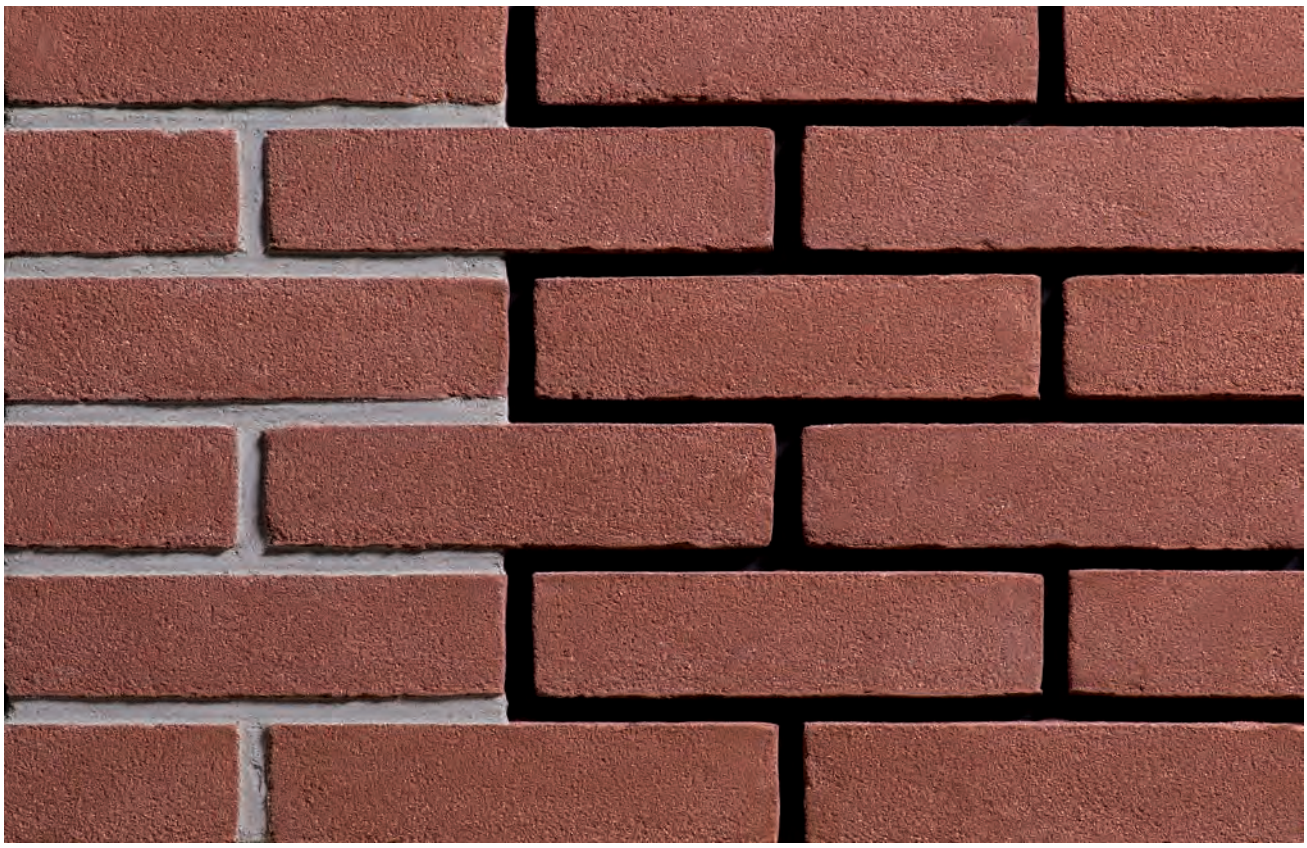

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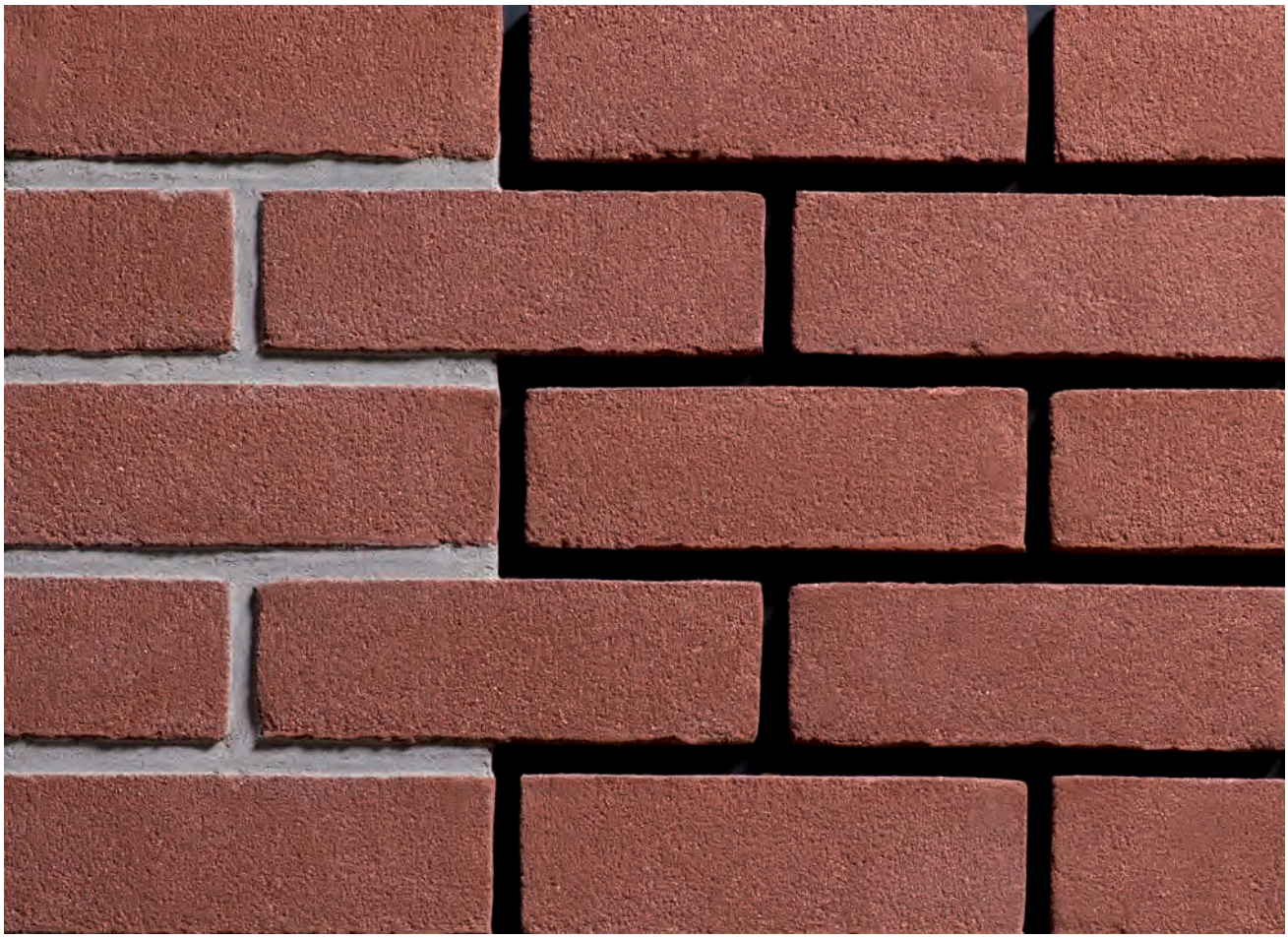

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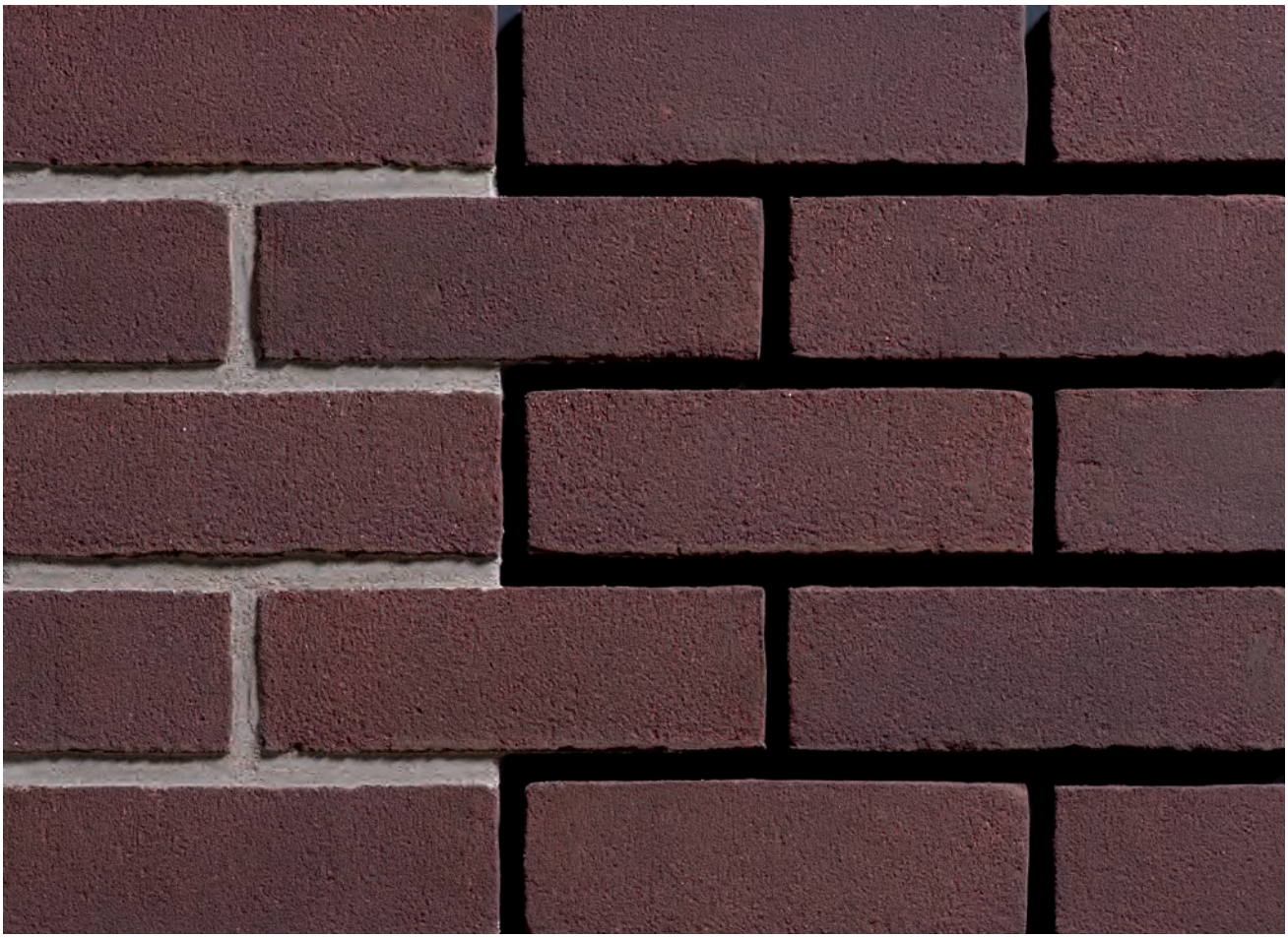

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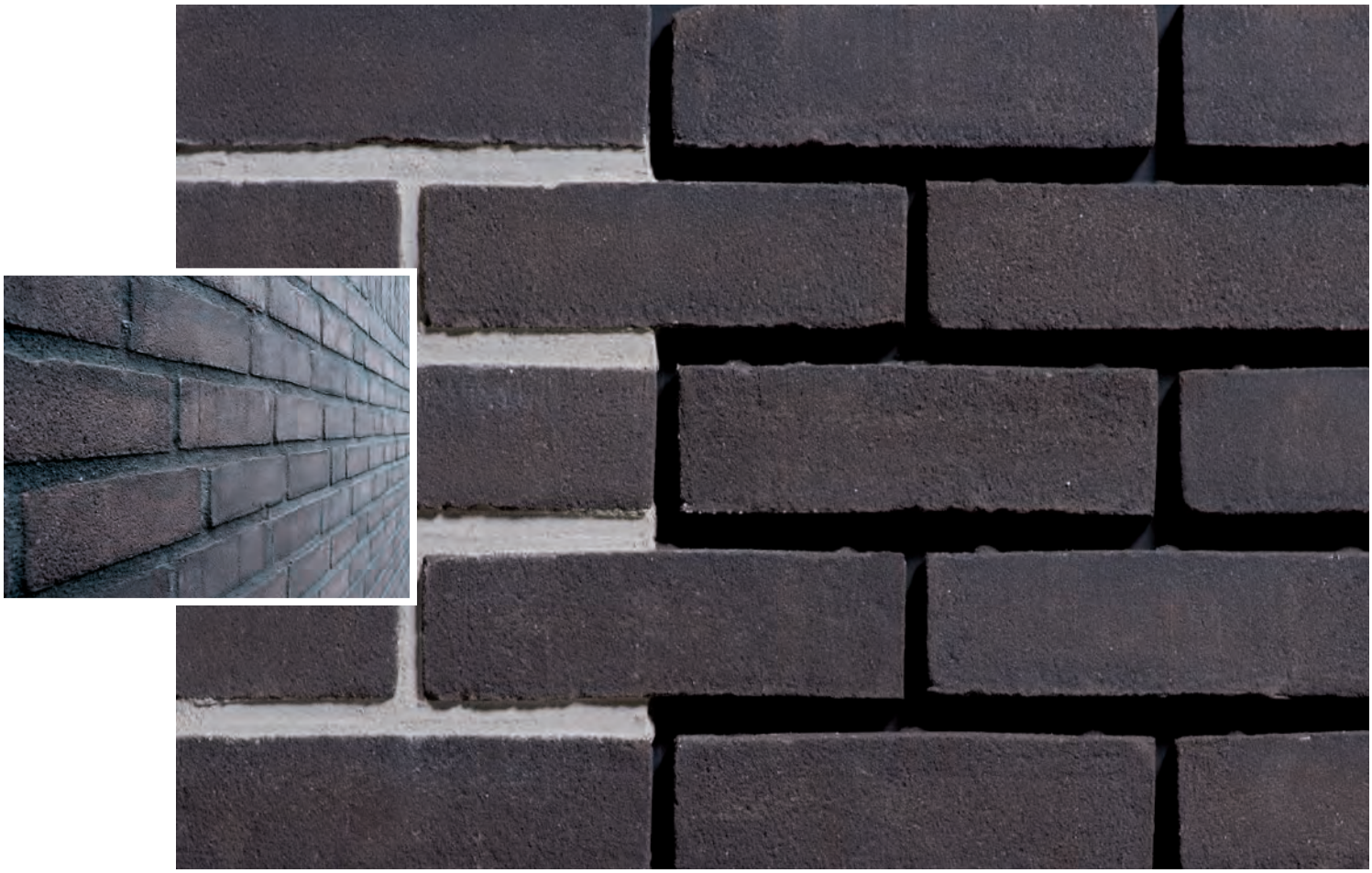

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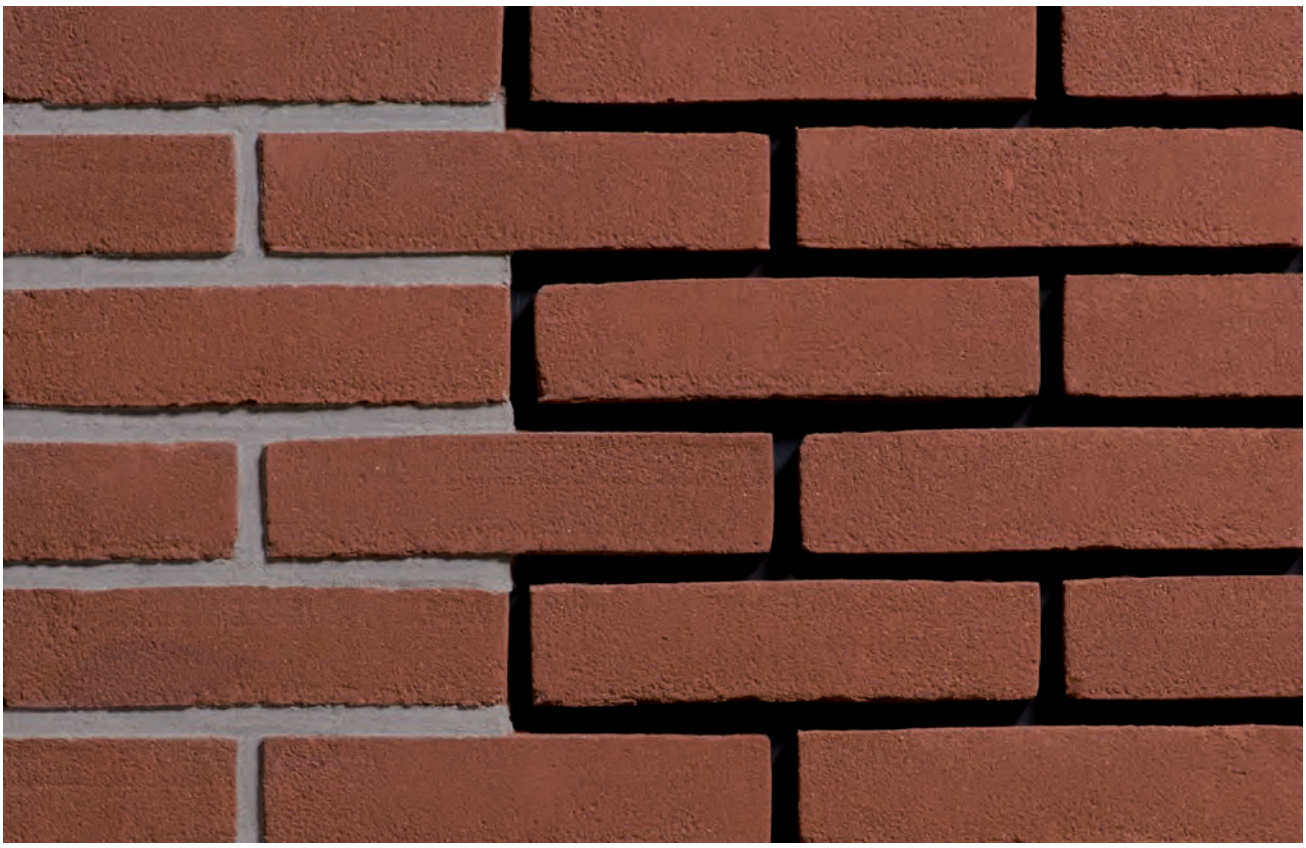

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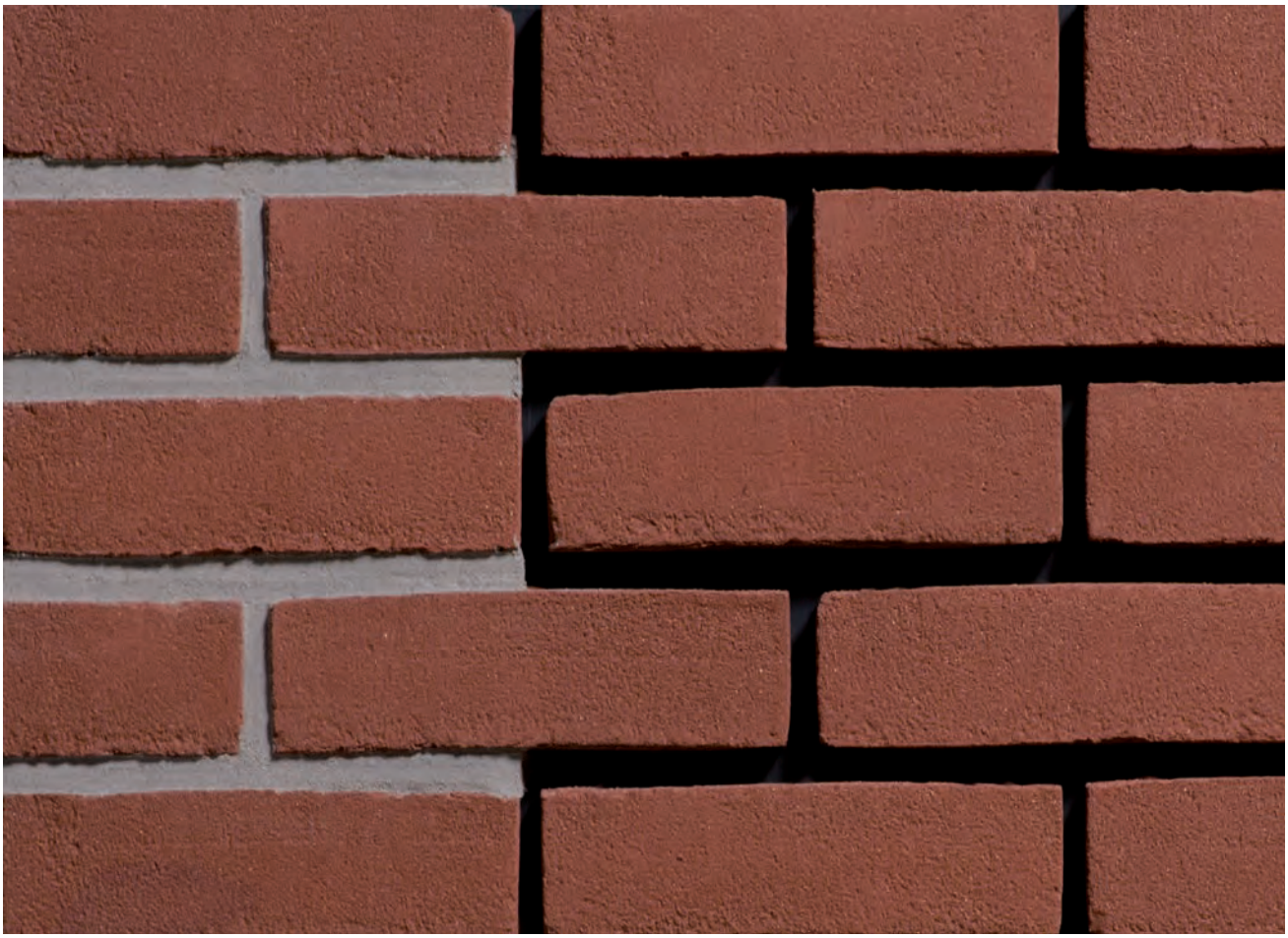

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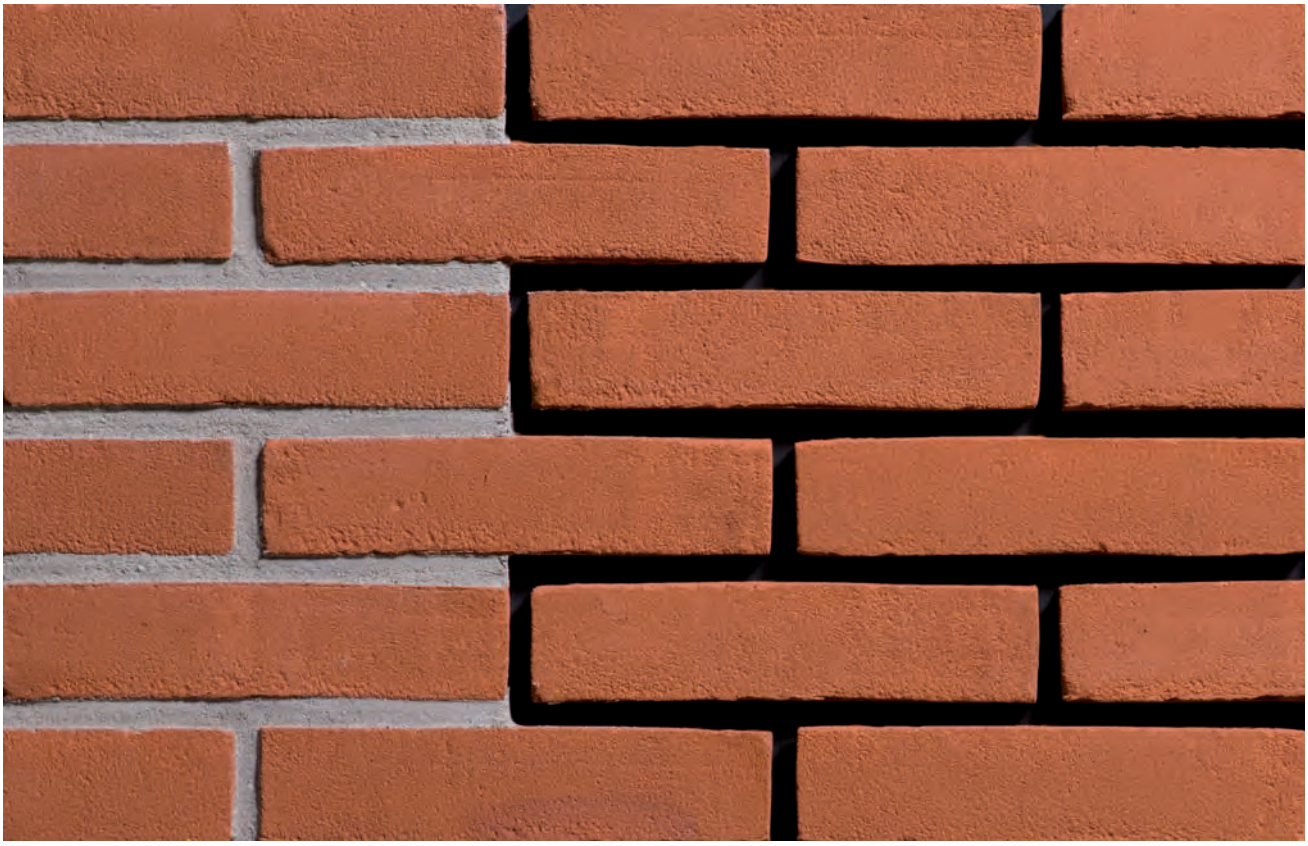

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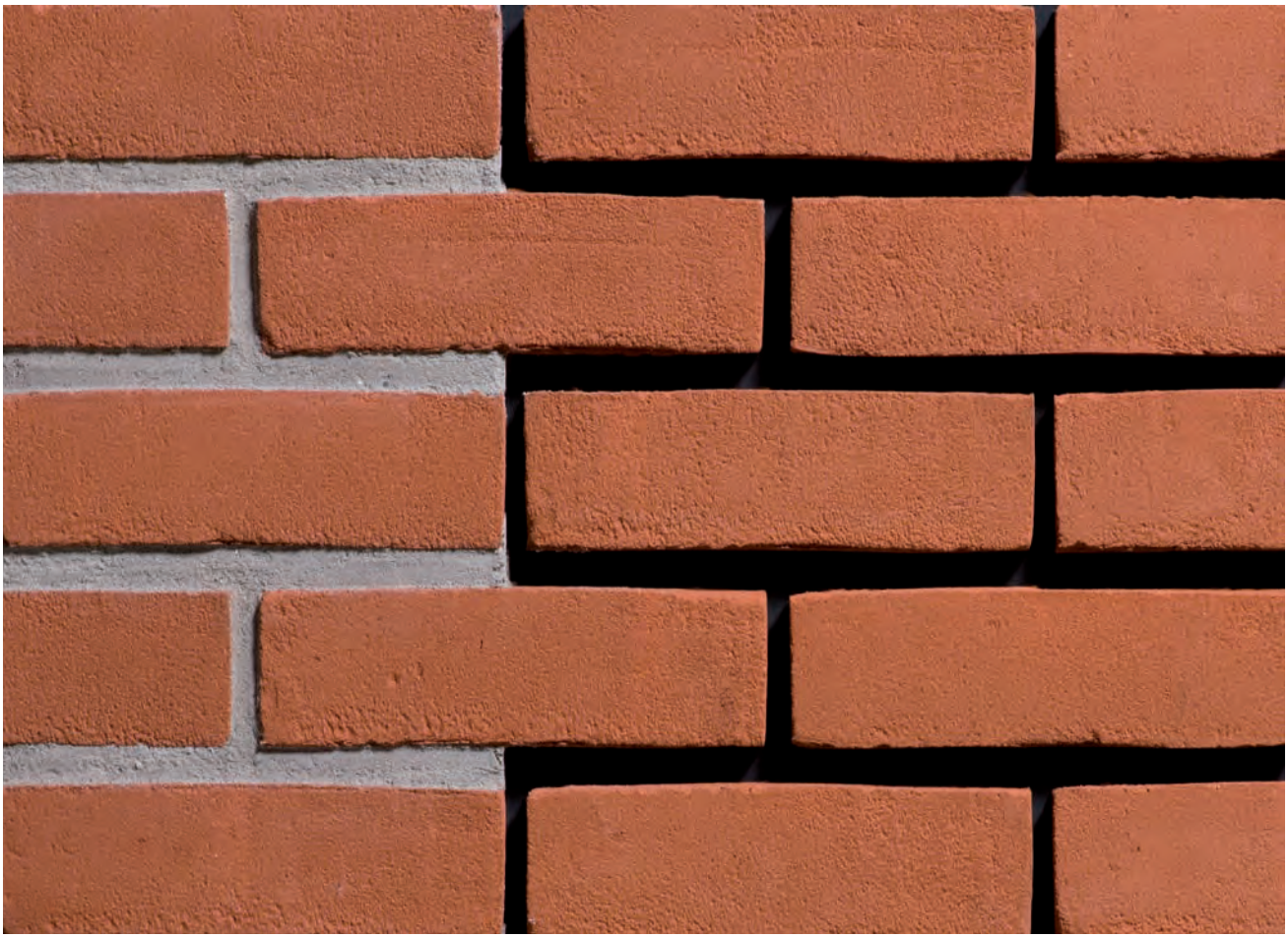

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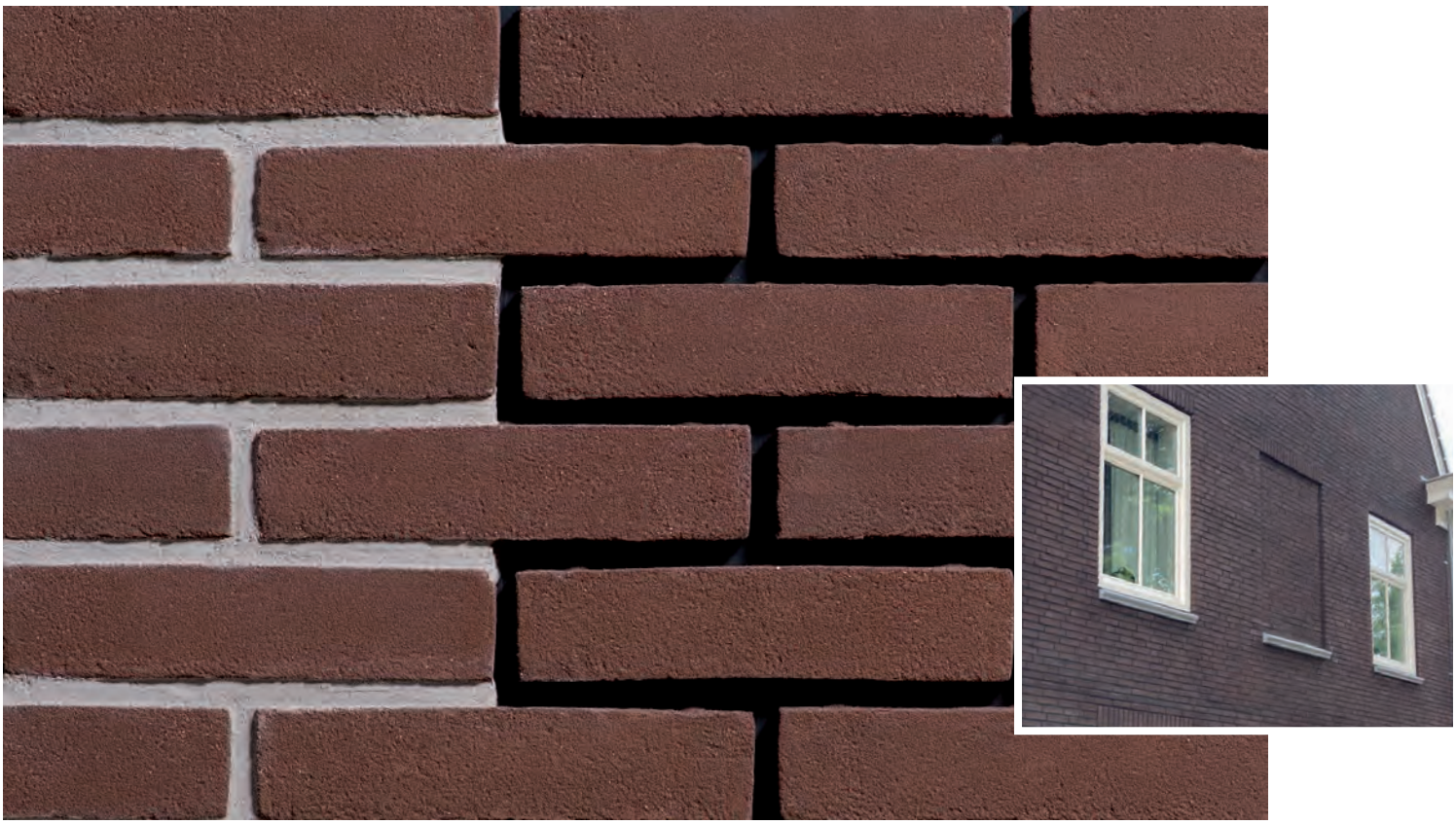

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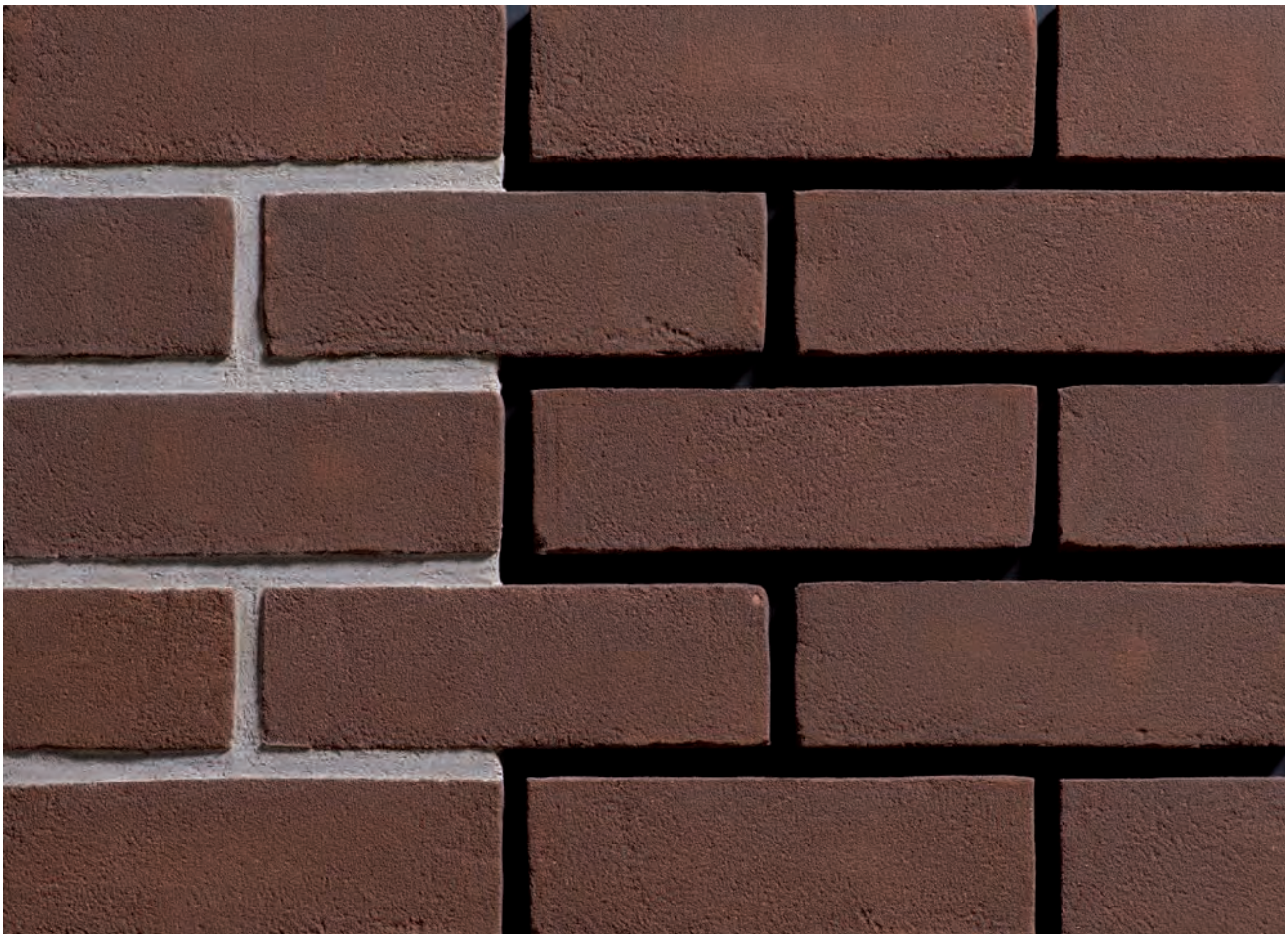

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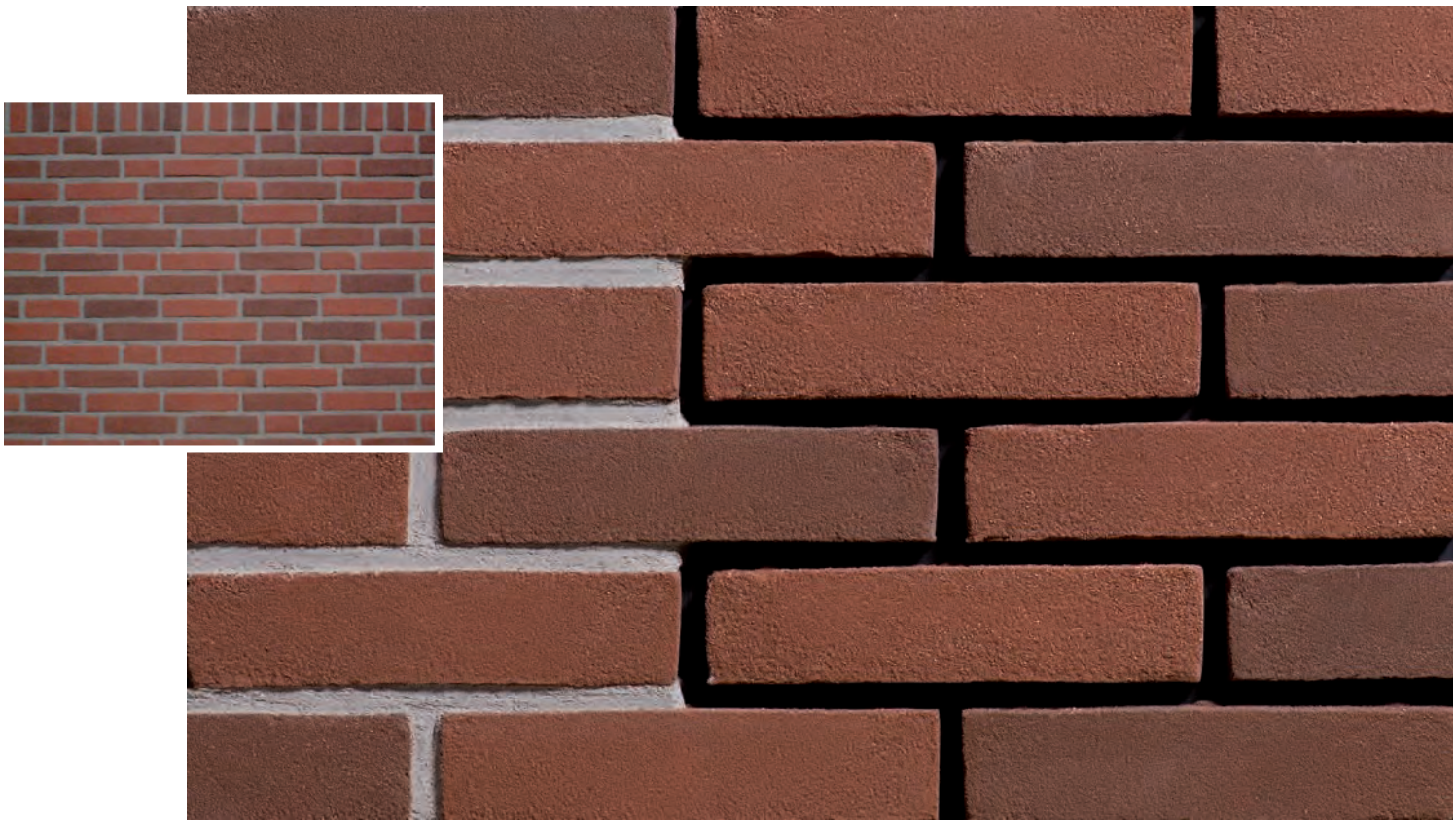

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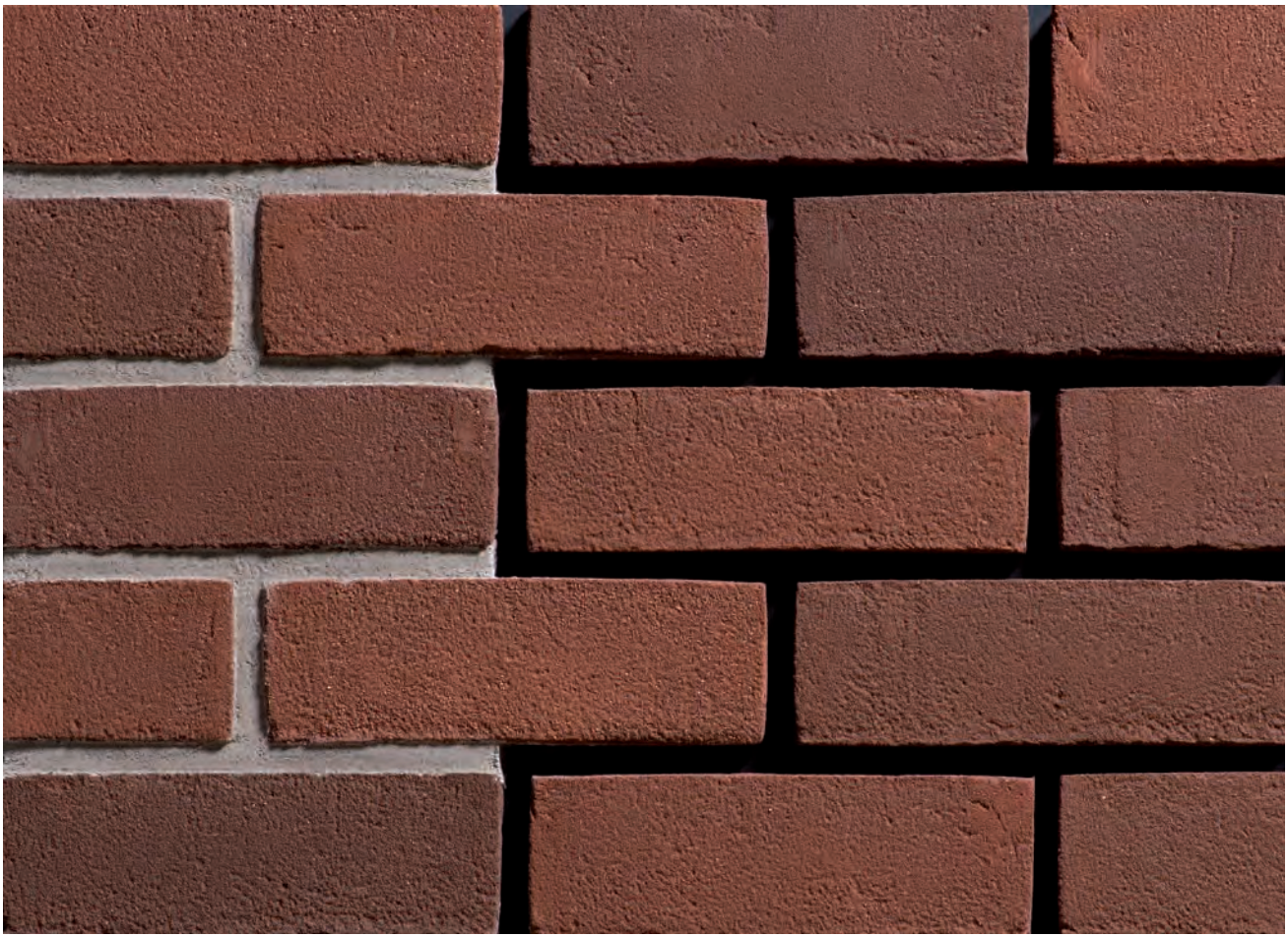

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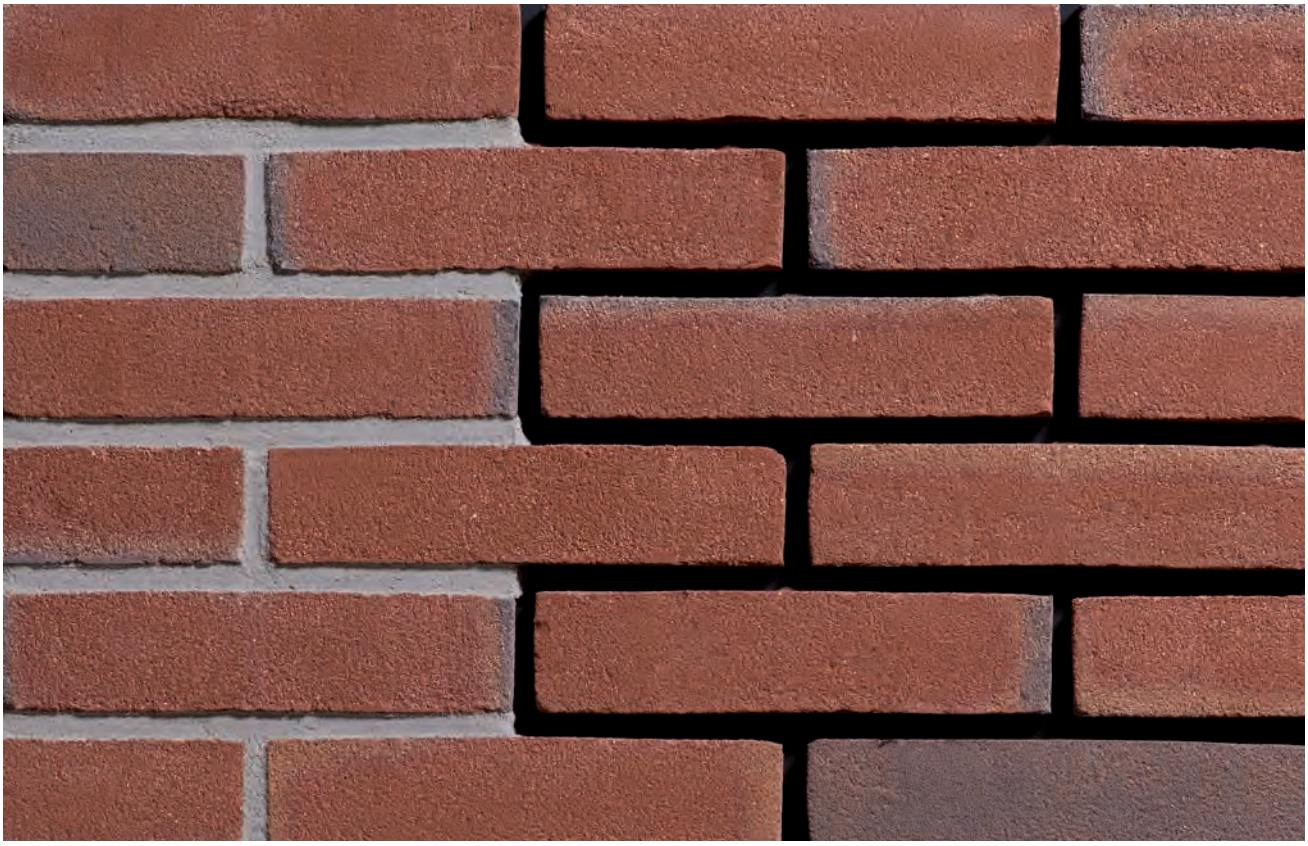

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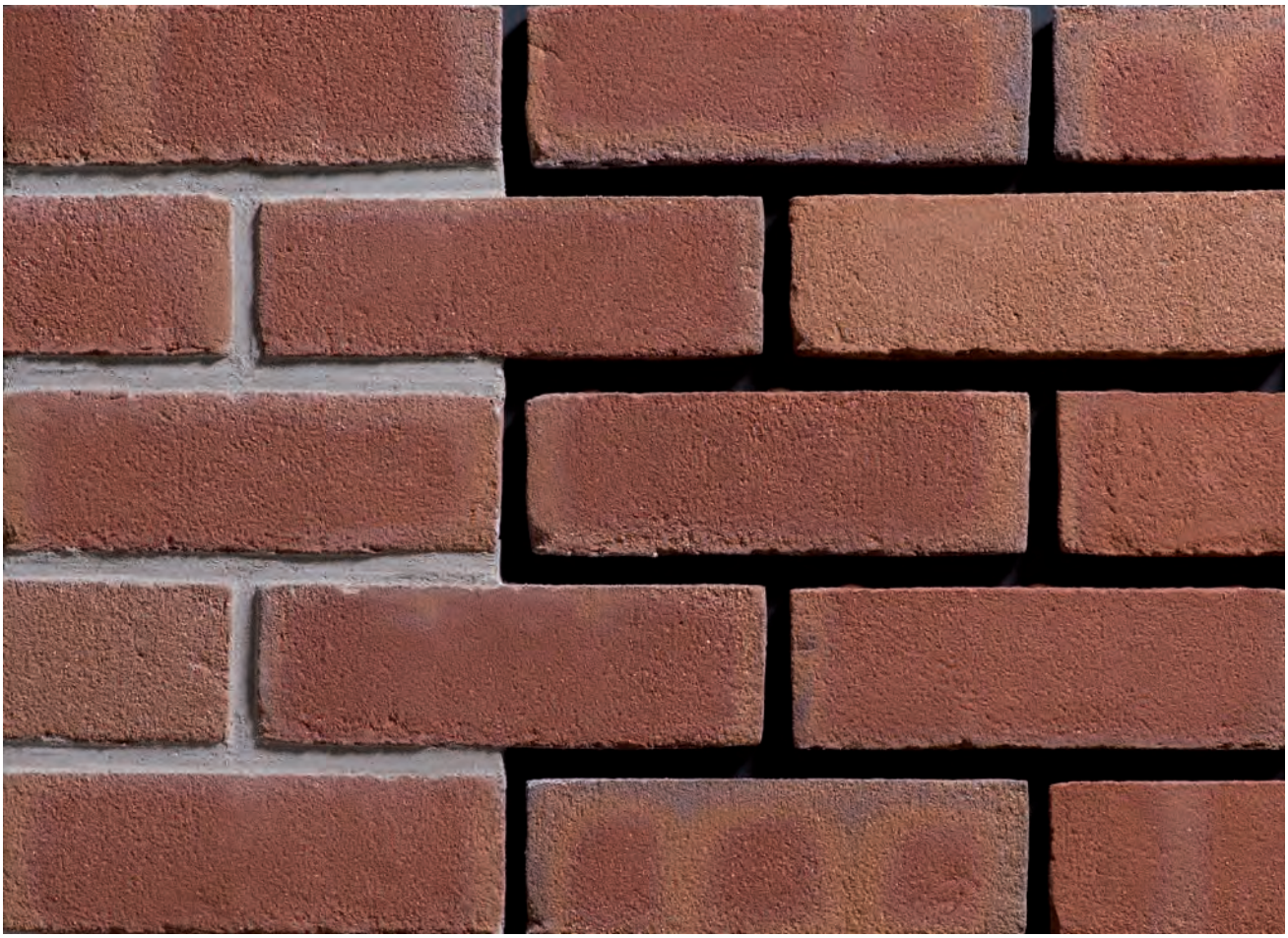

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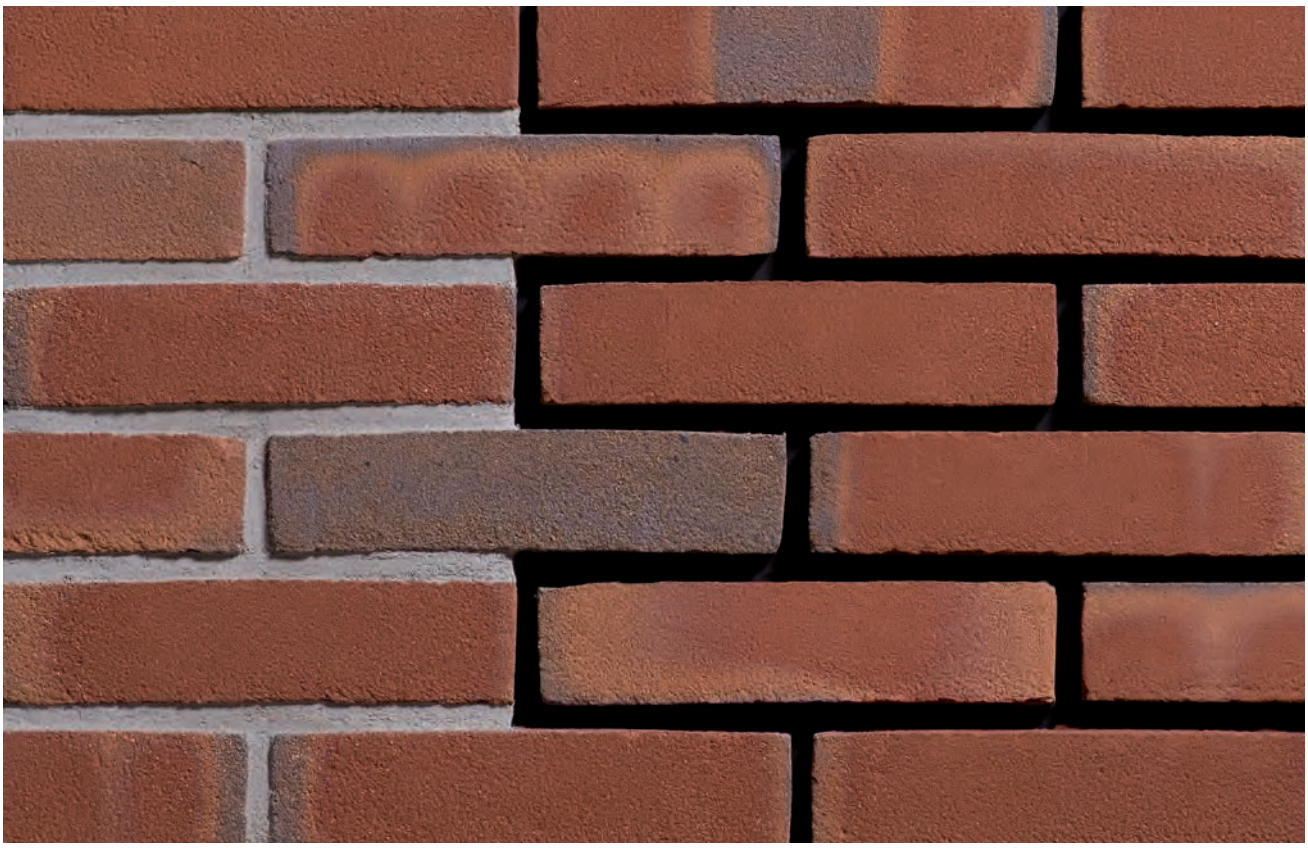

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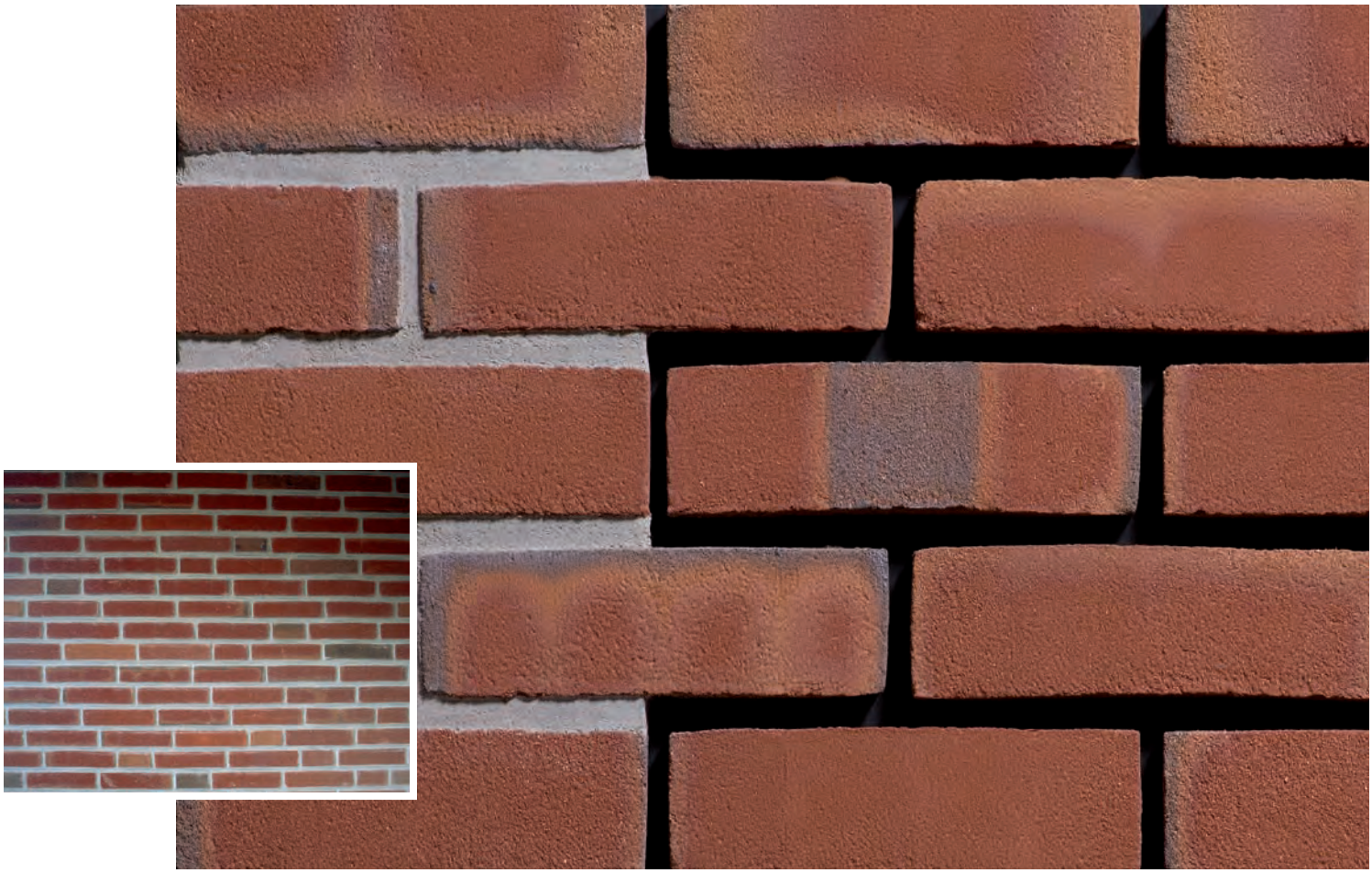

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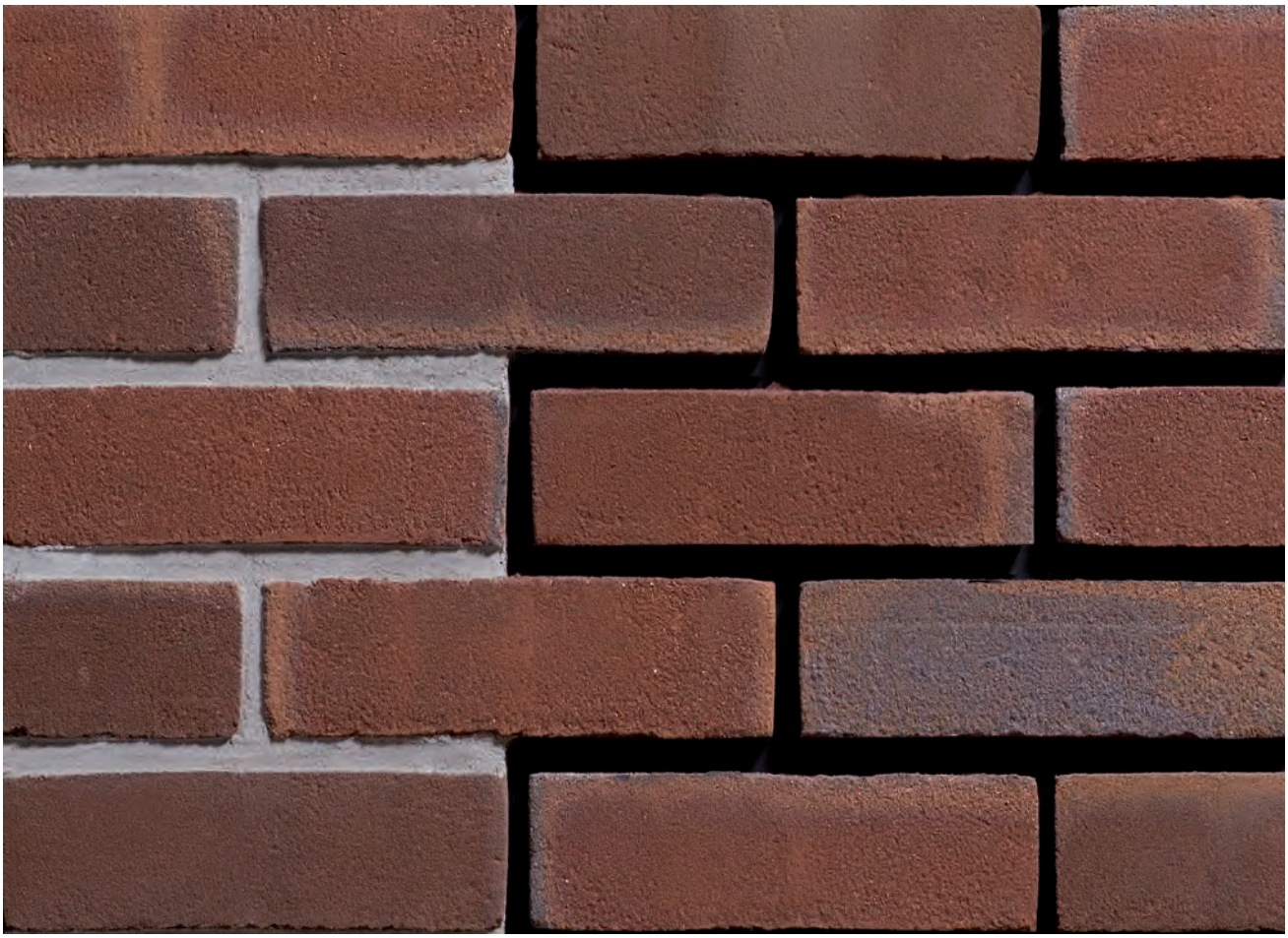

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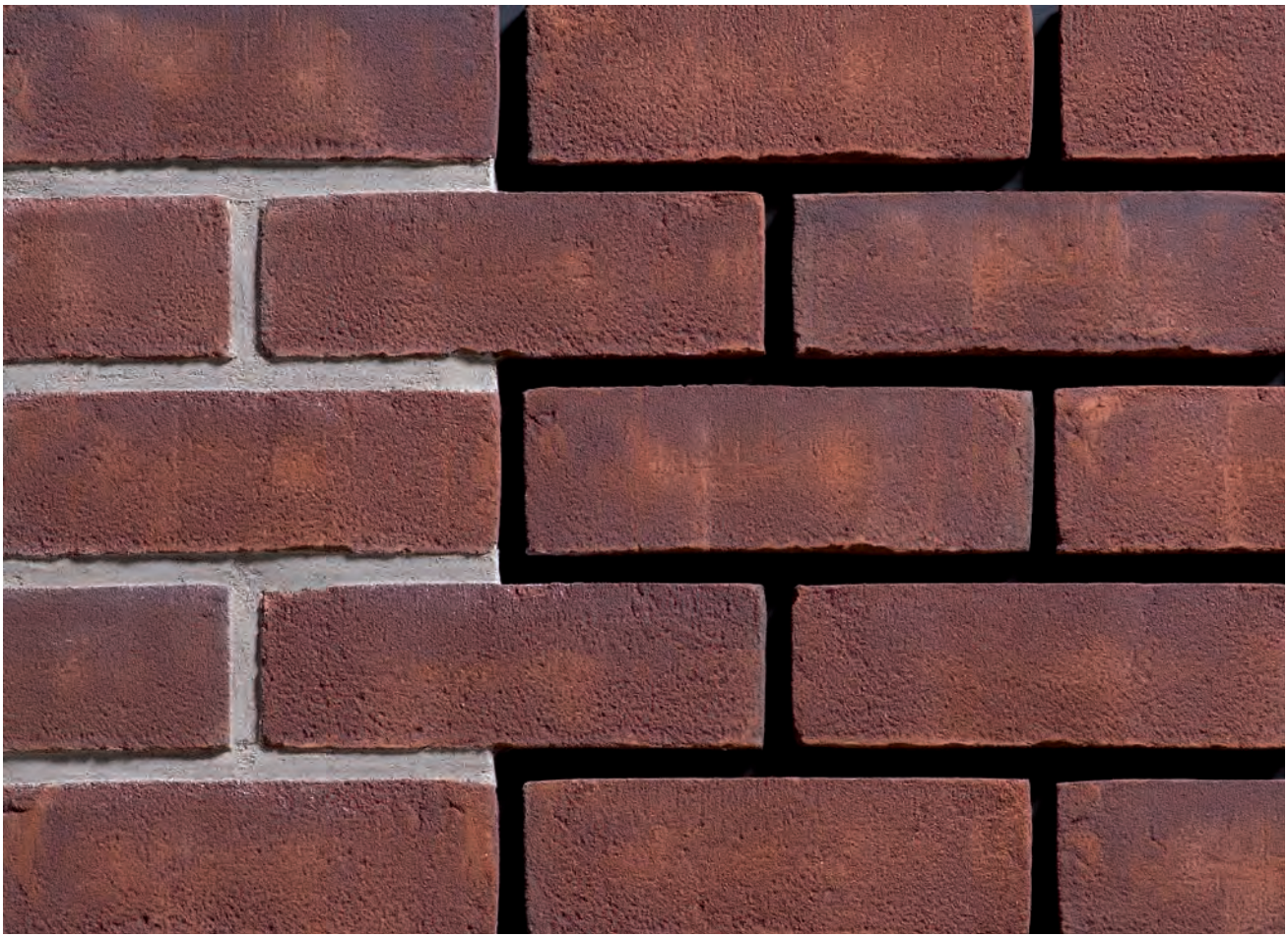

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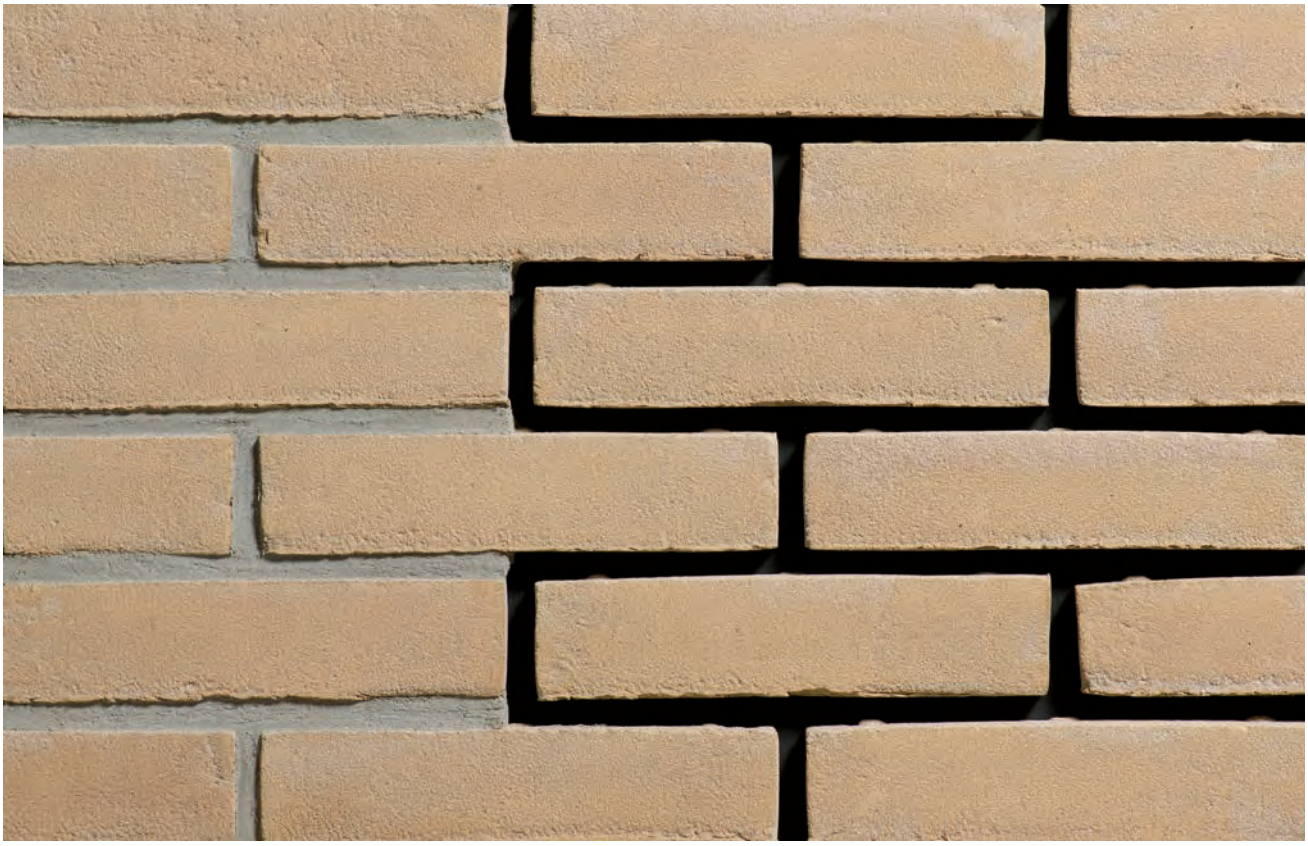

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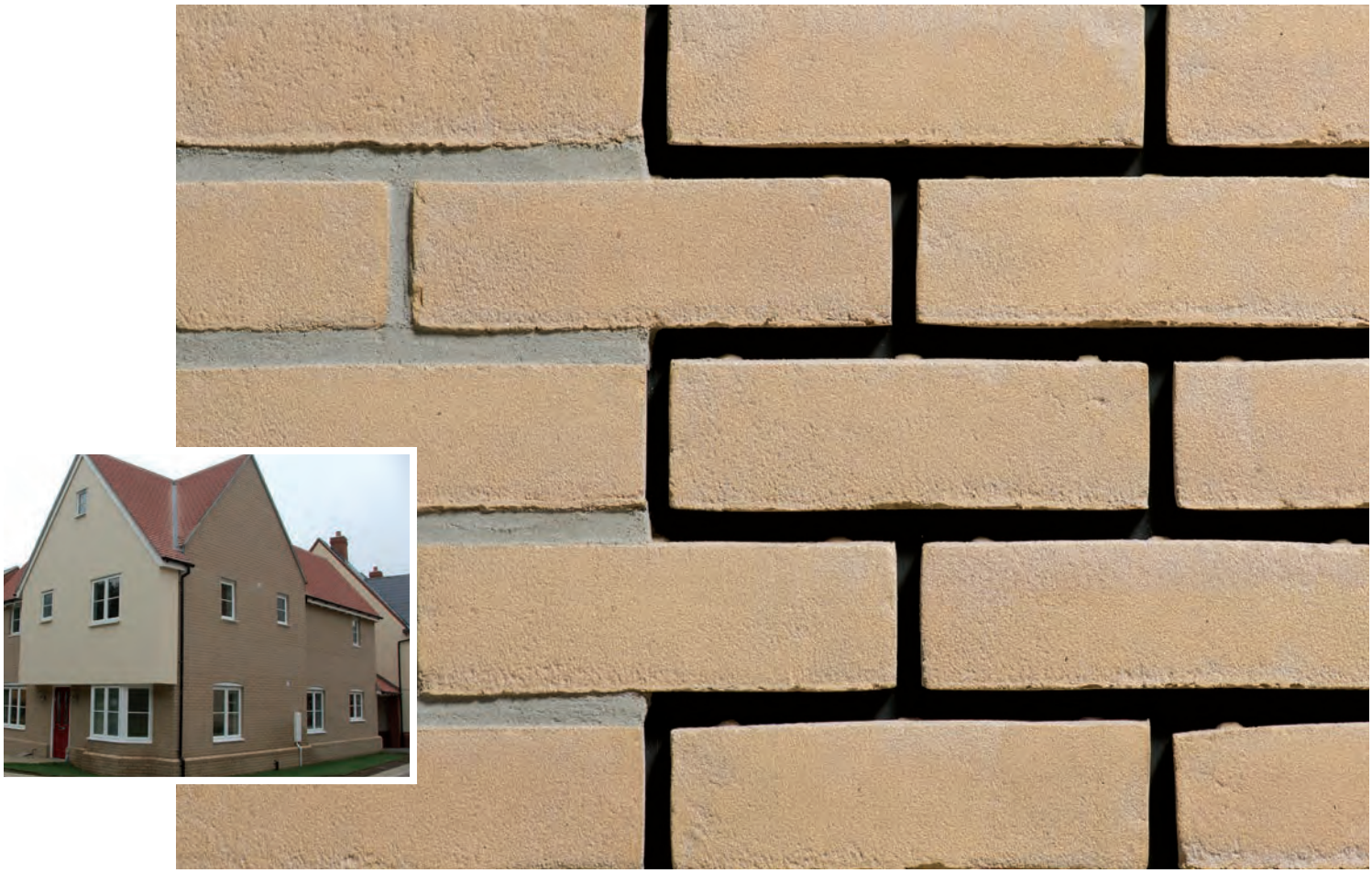

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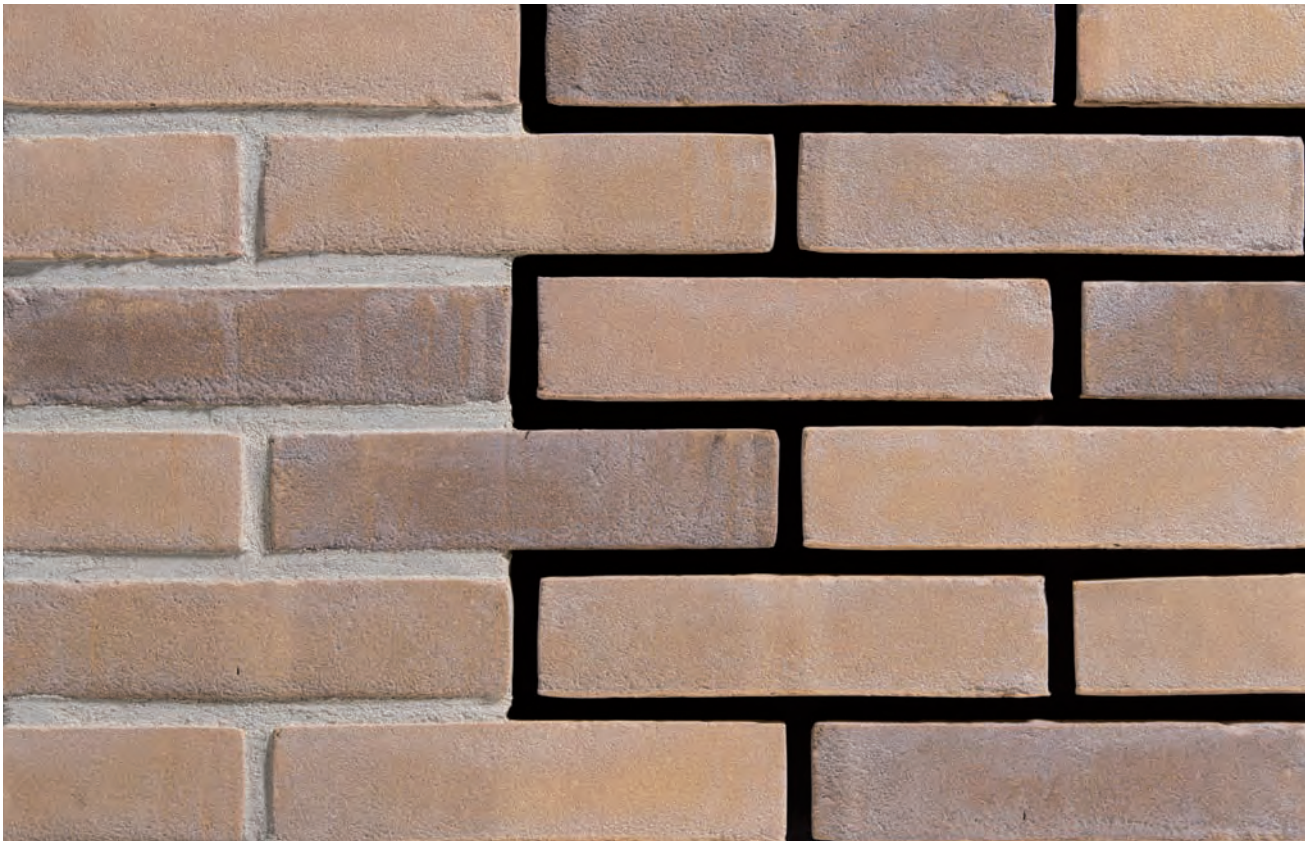

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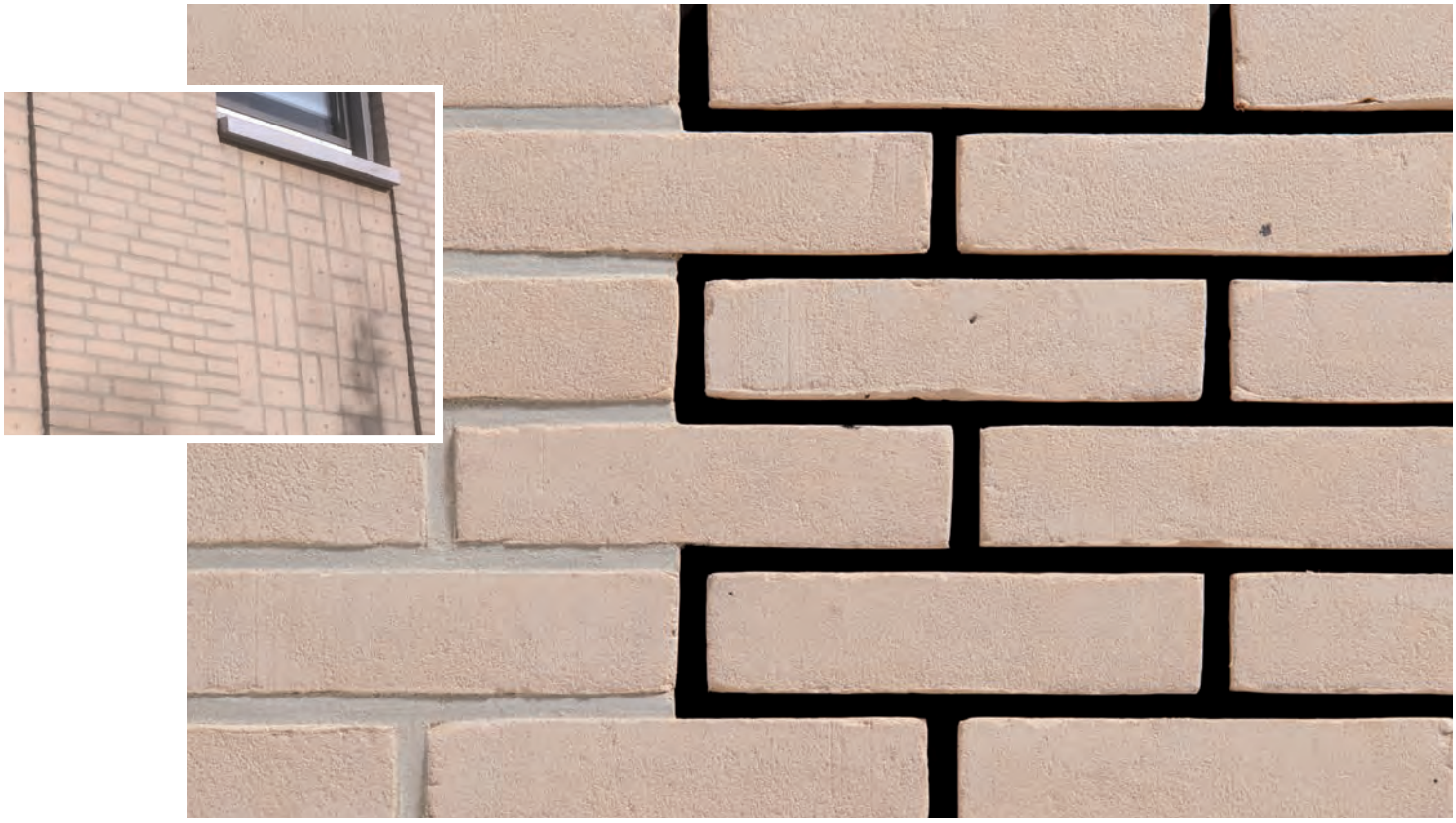

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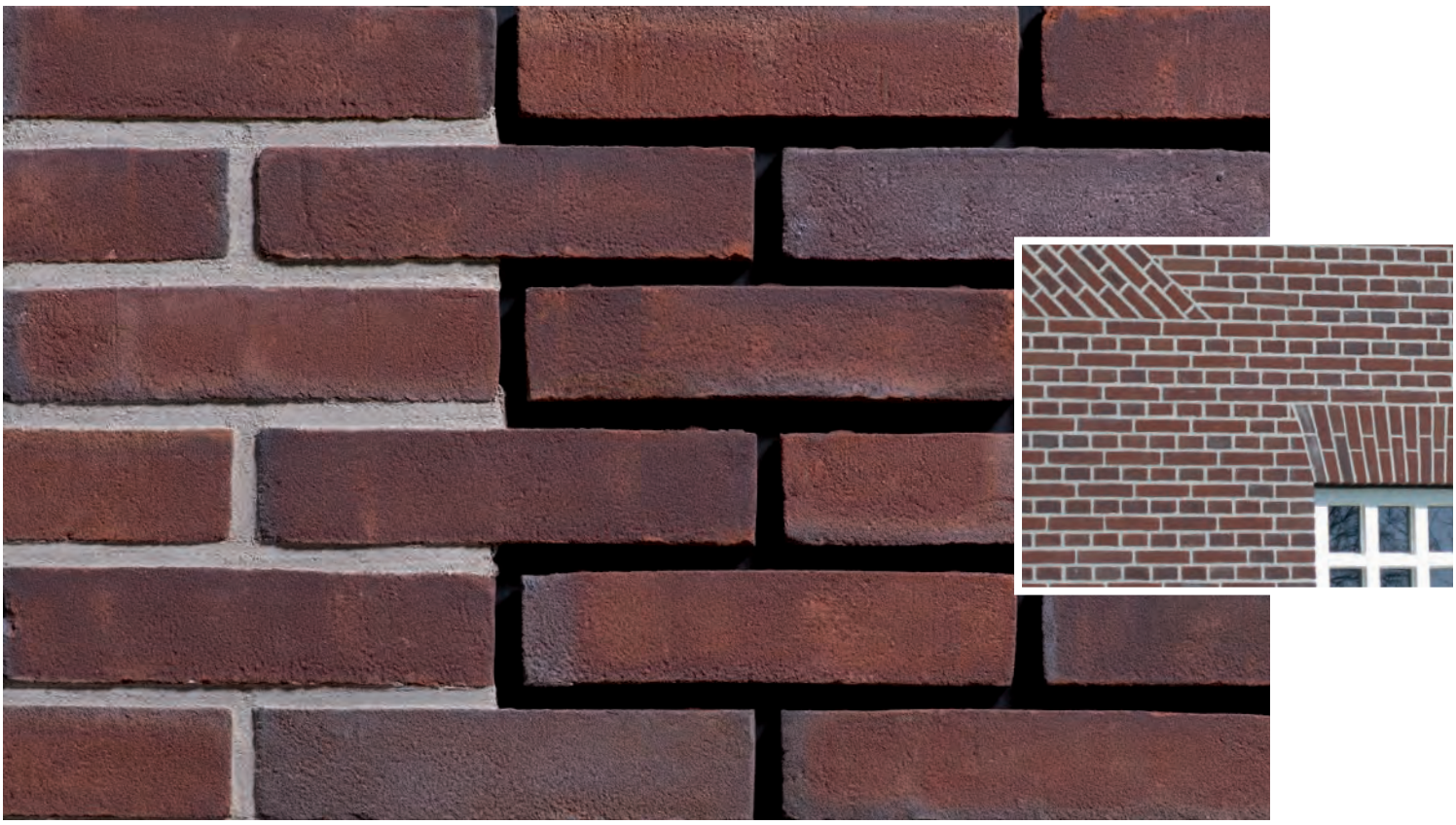

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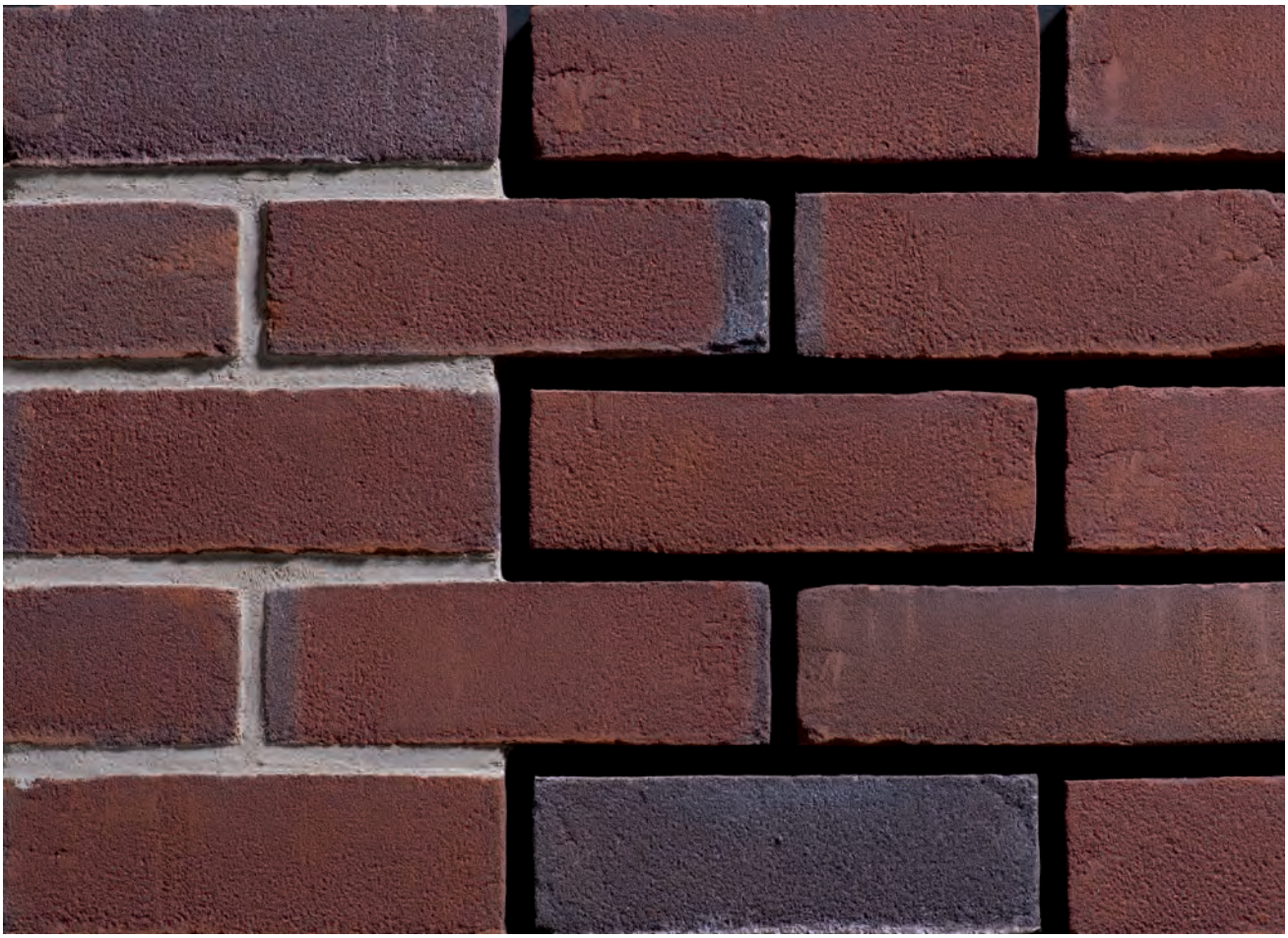

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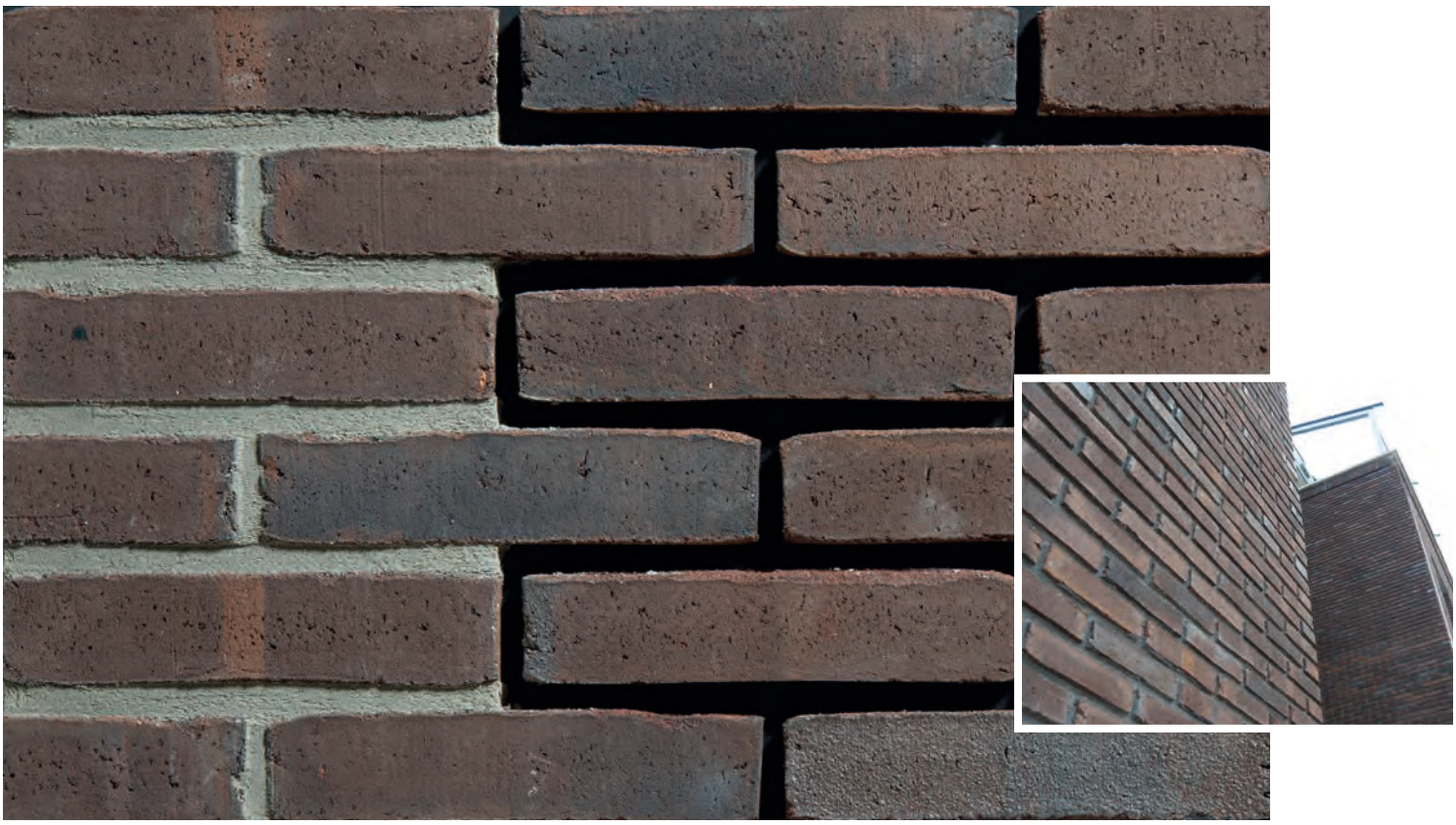

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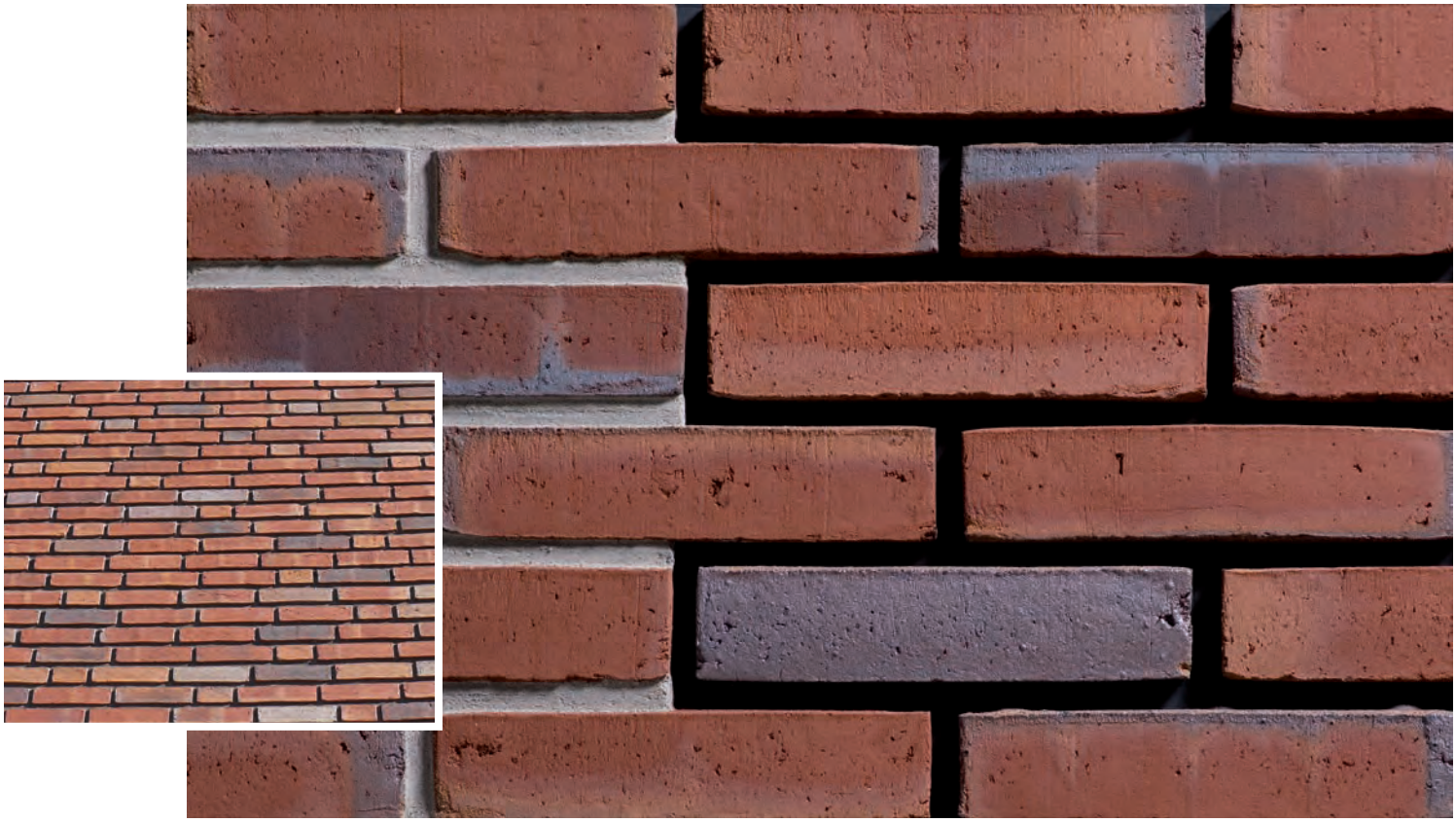

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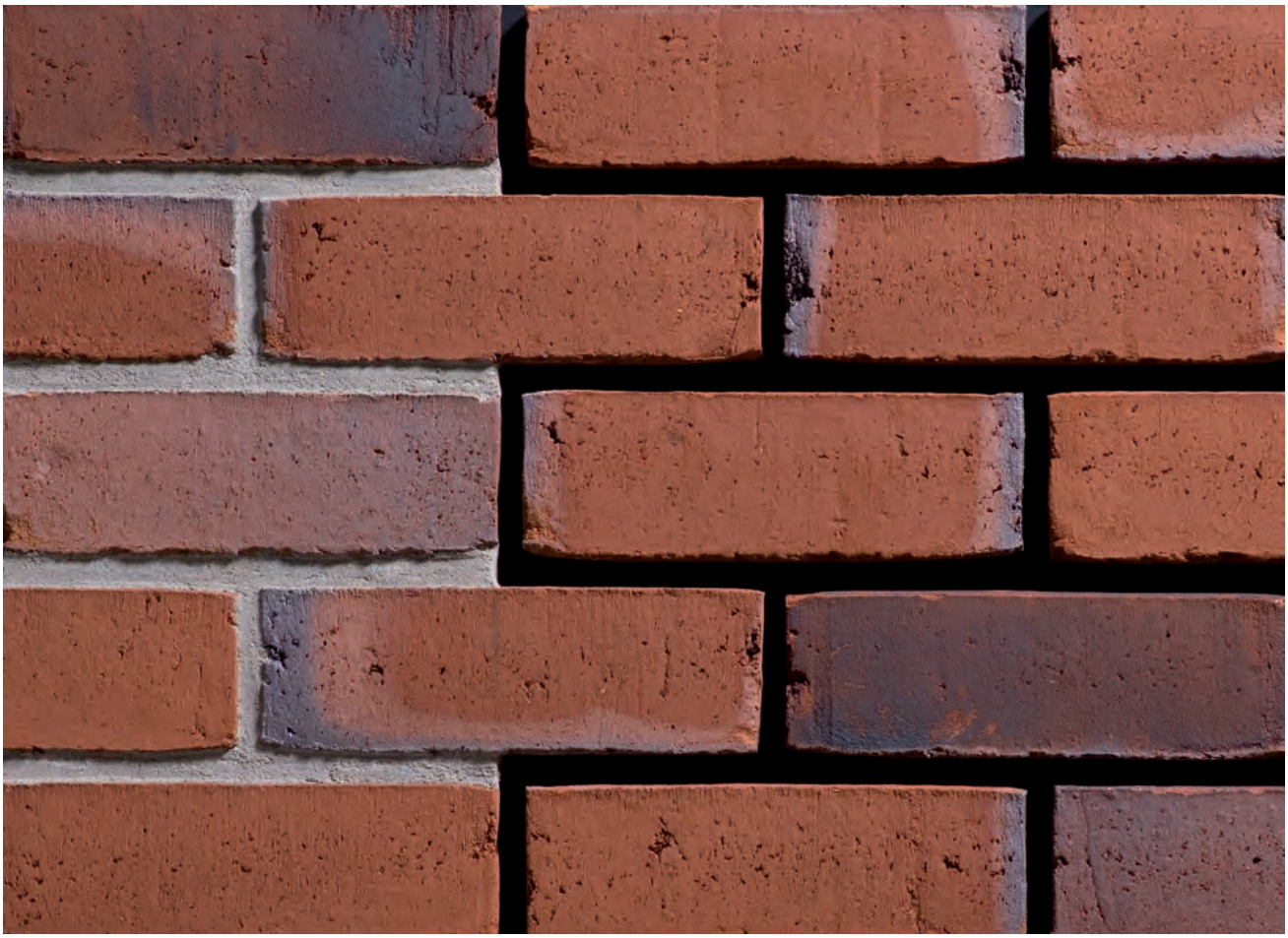

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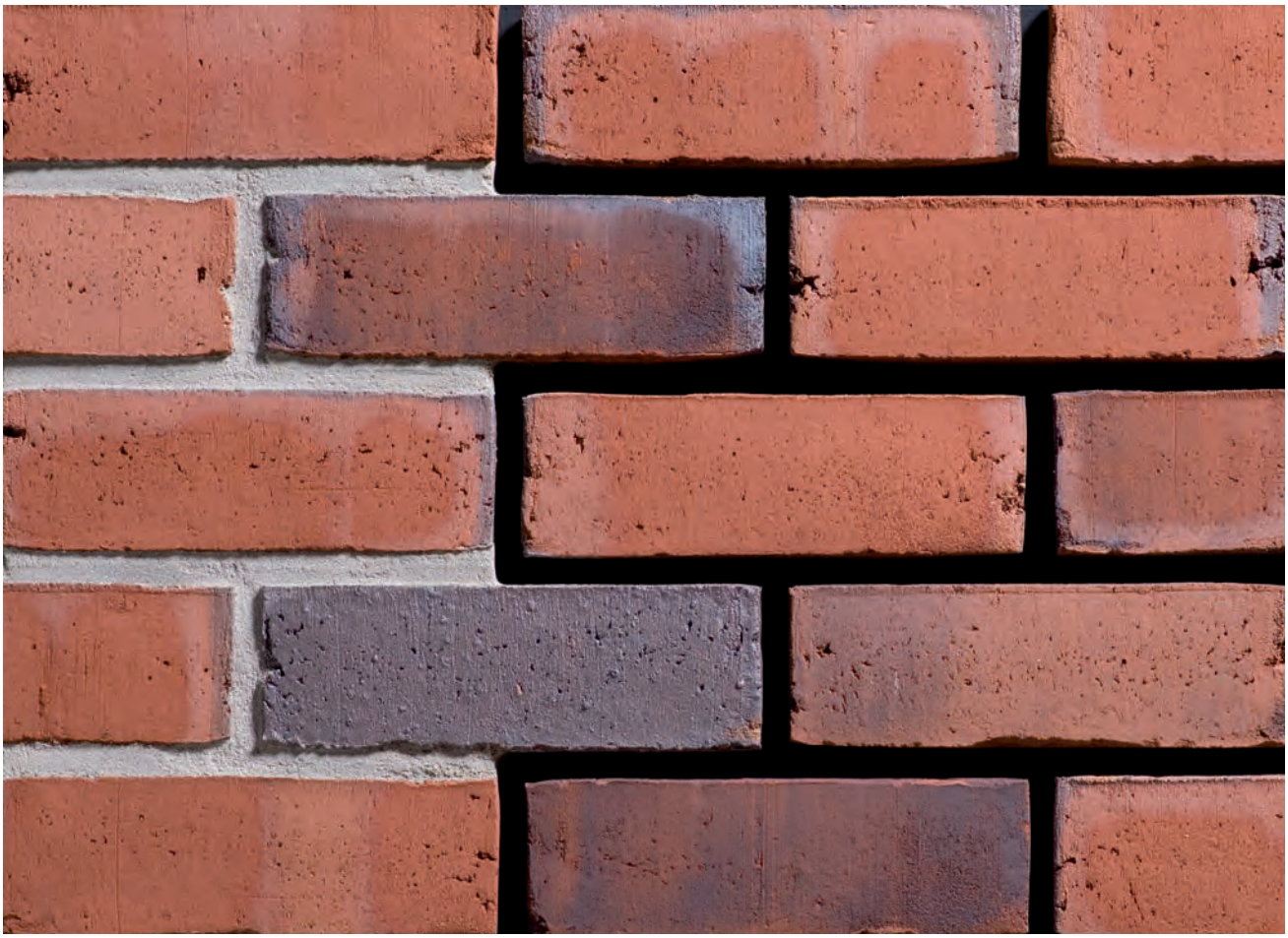

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POLAR

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THAR

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YELLOWSTONE

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MOSAGAAT-SMOOK

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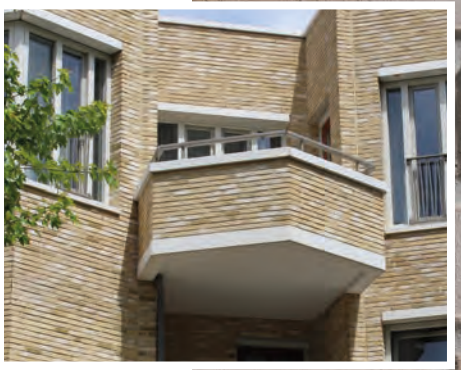

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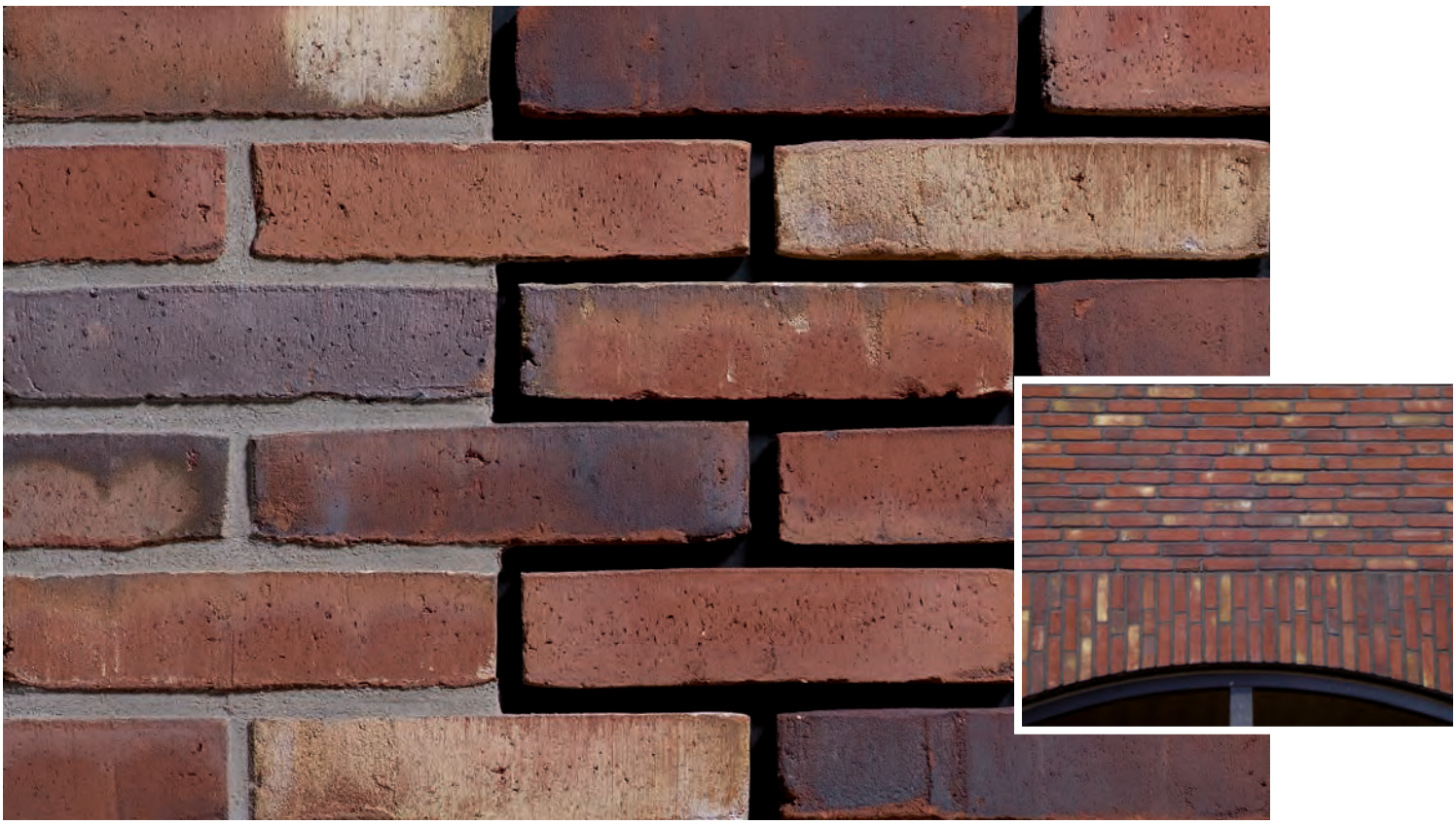

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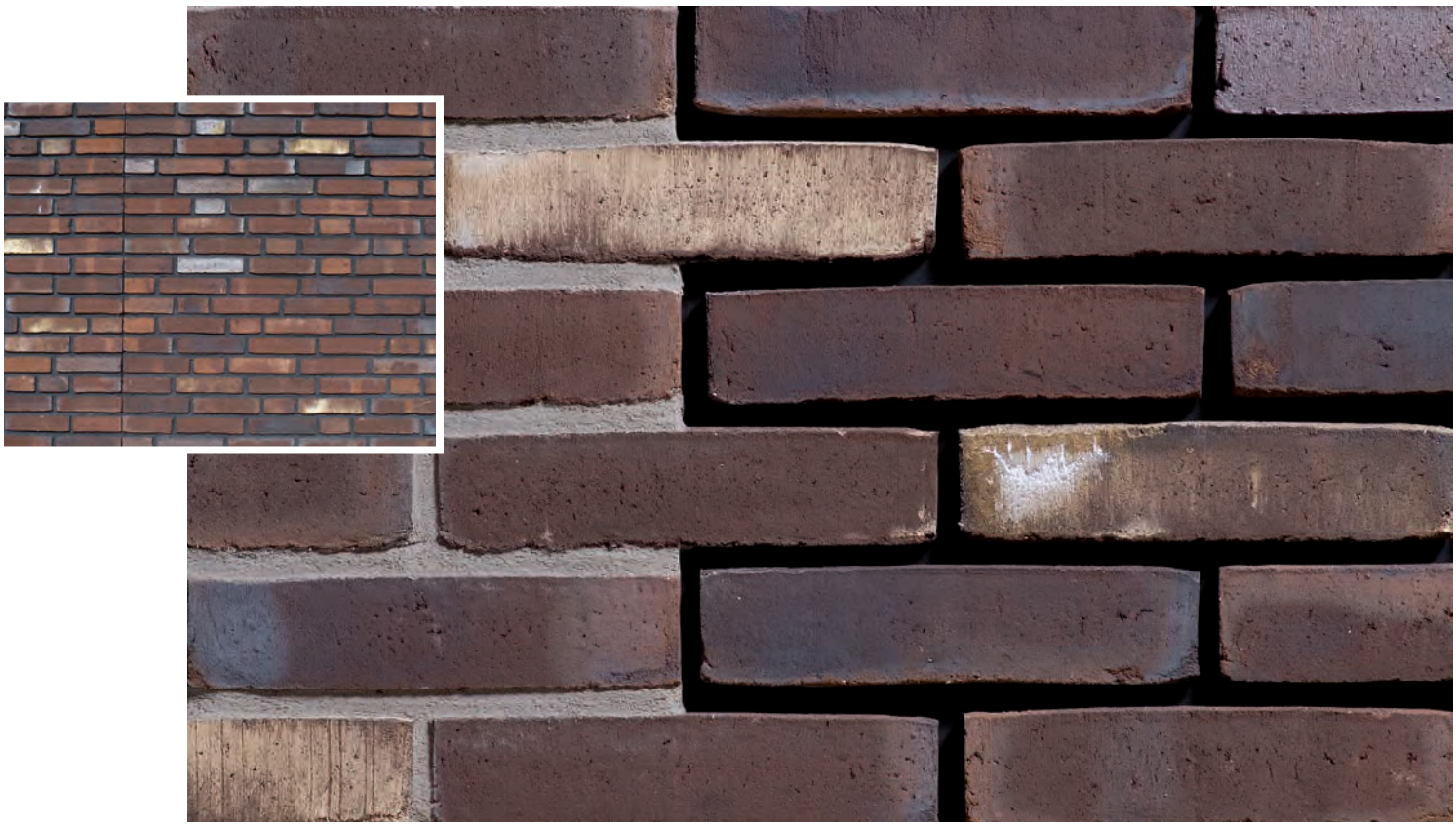

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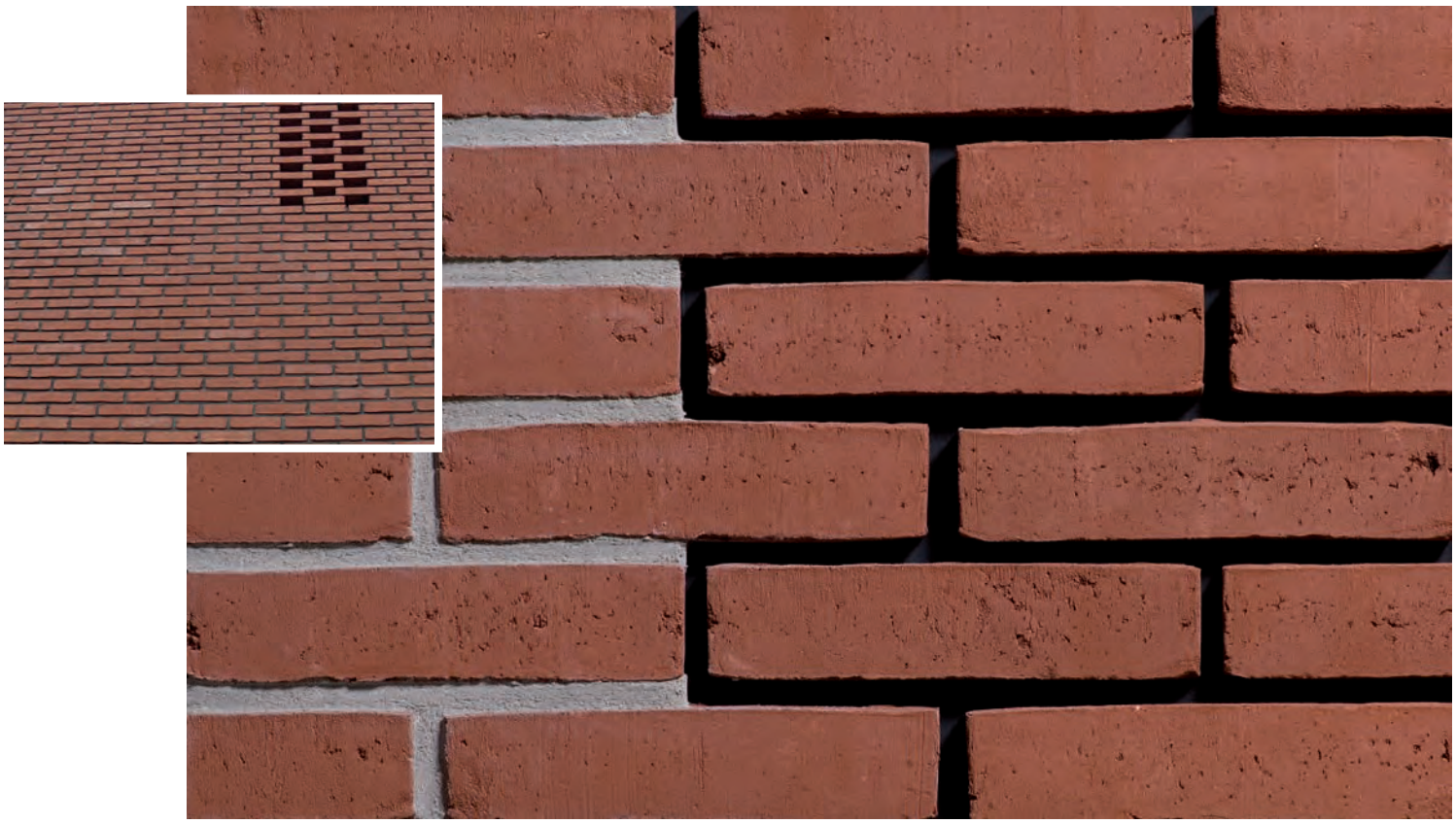

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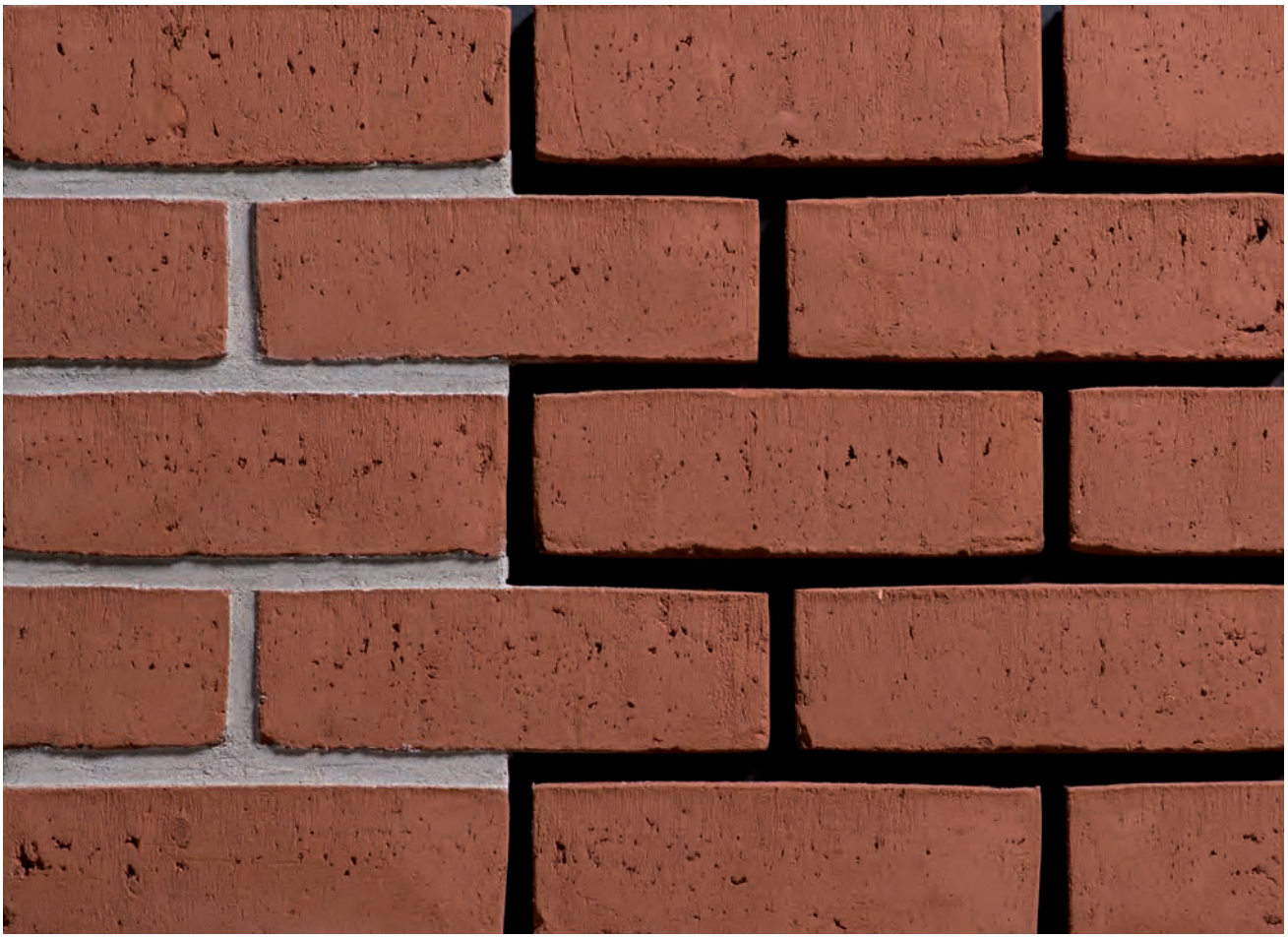

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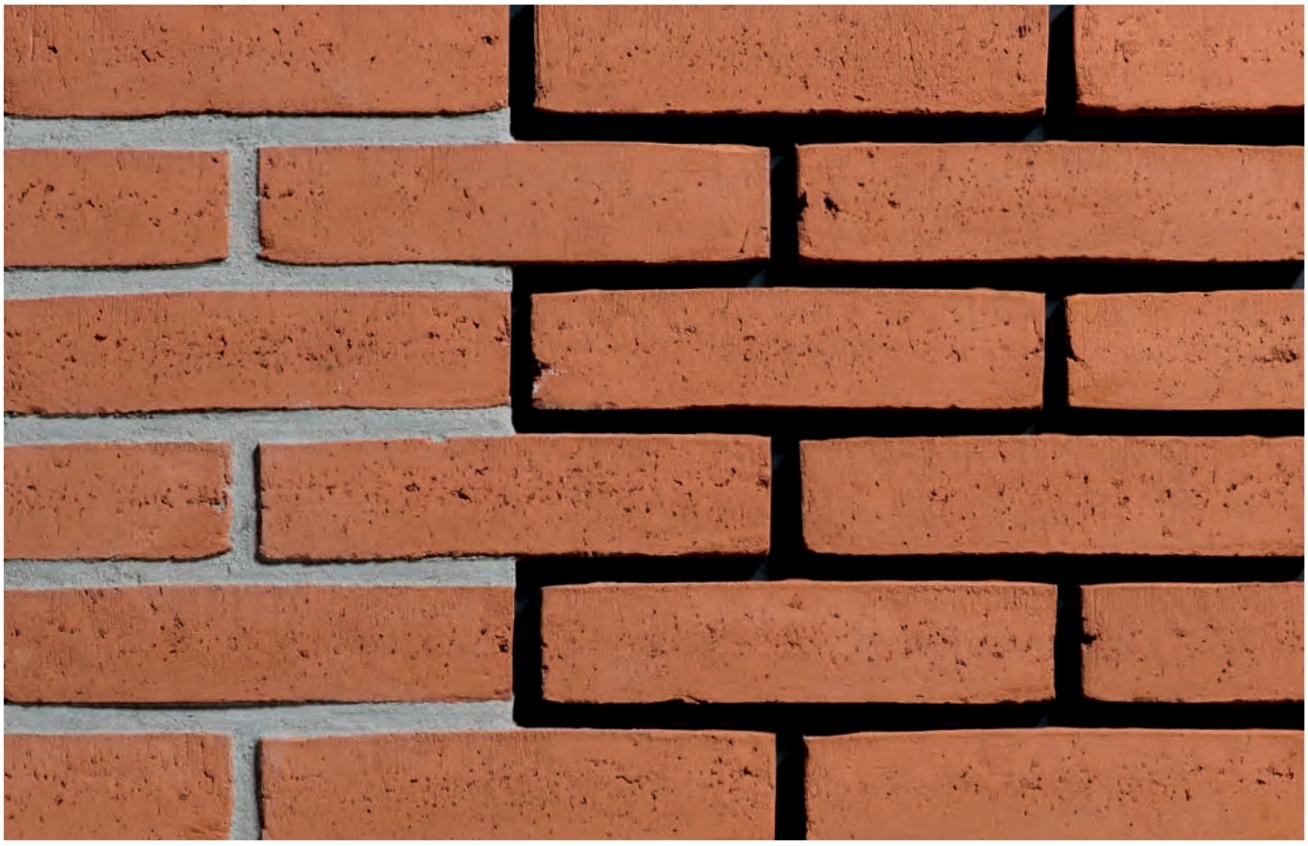
CEDRO



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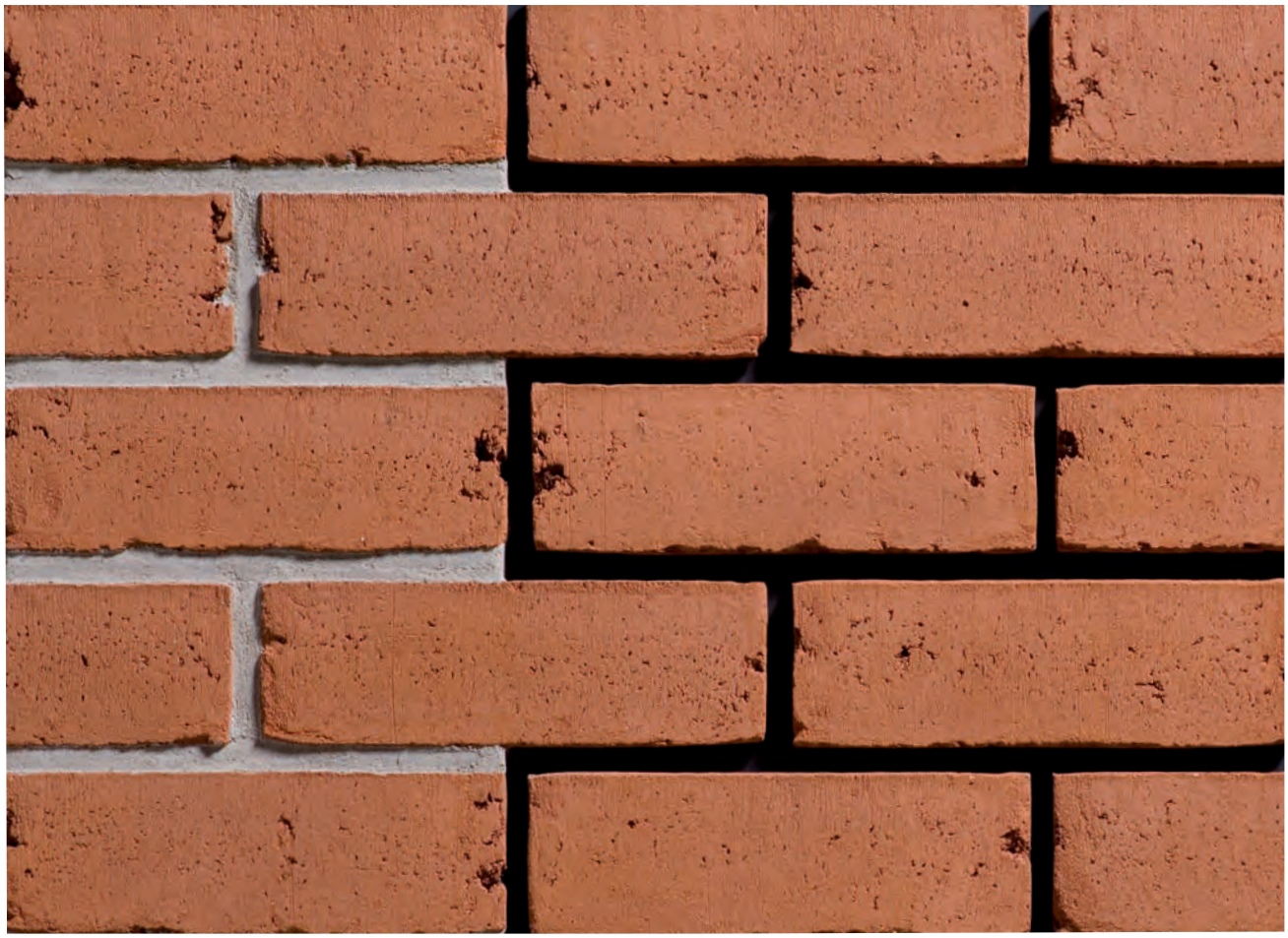

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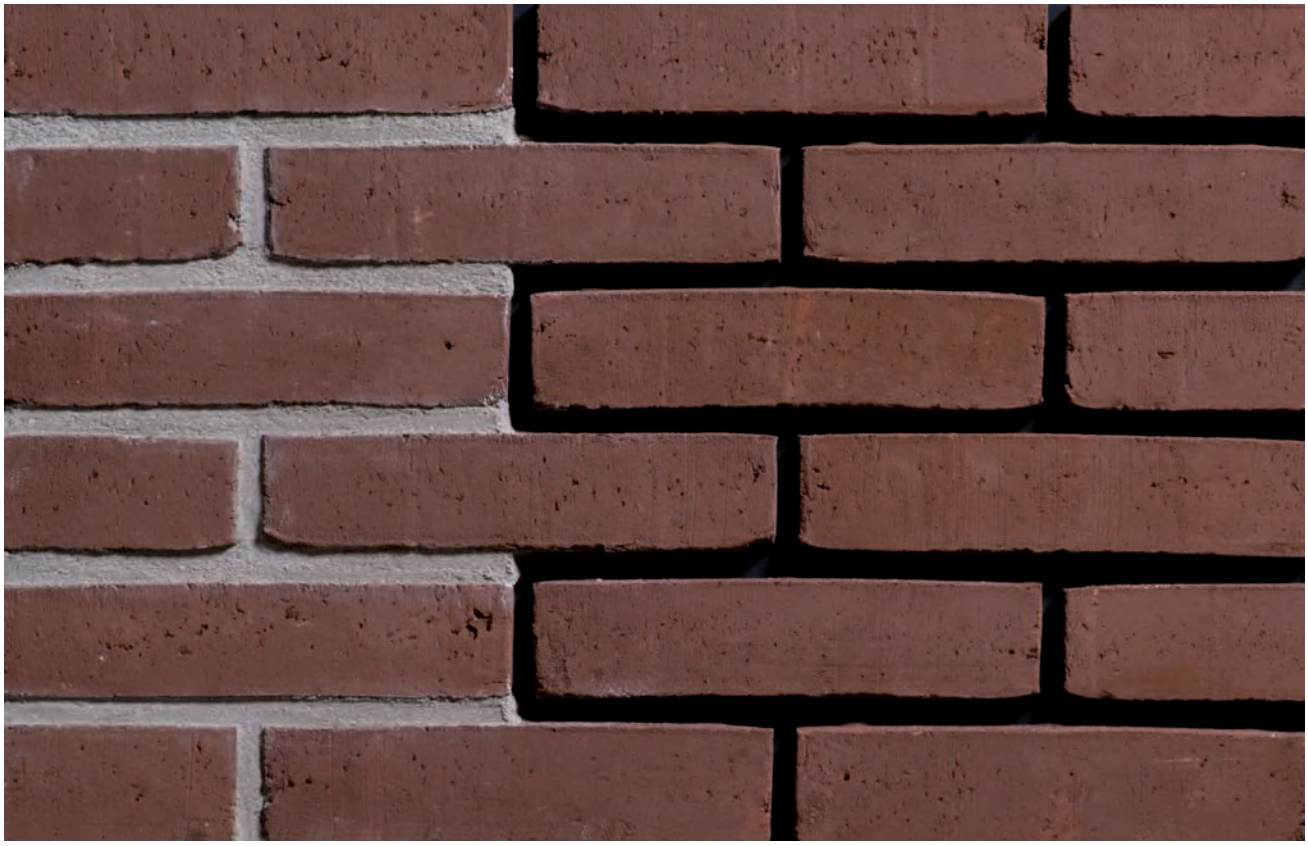

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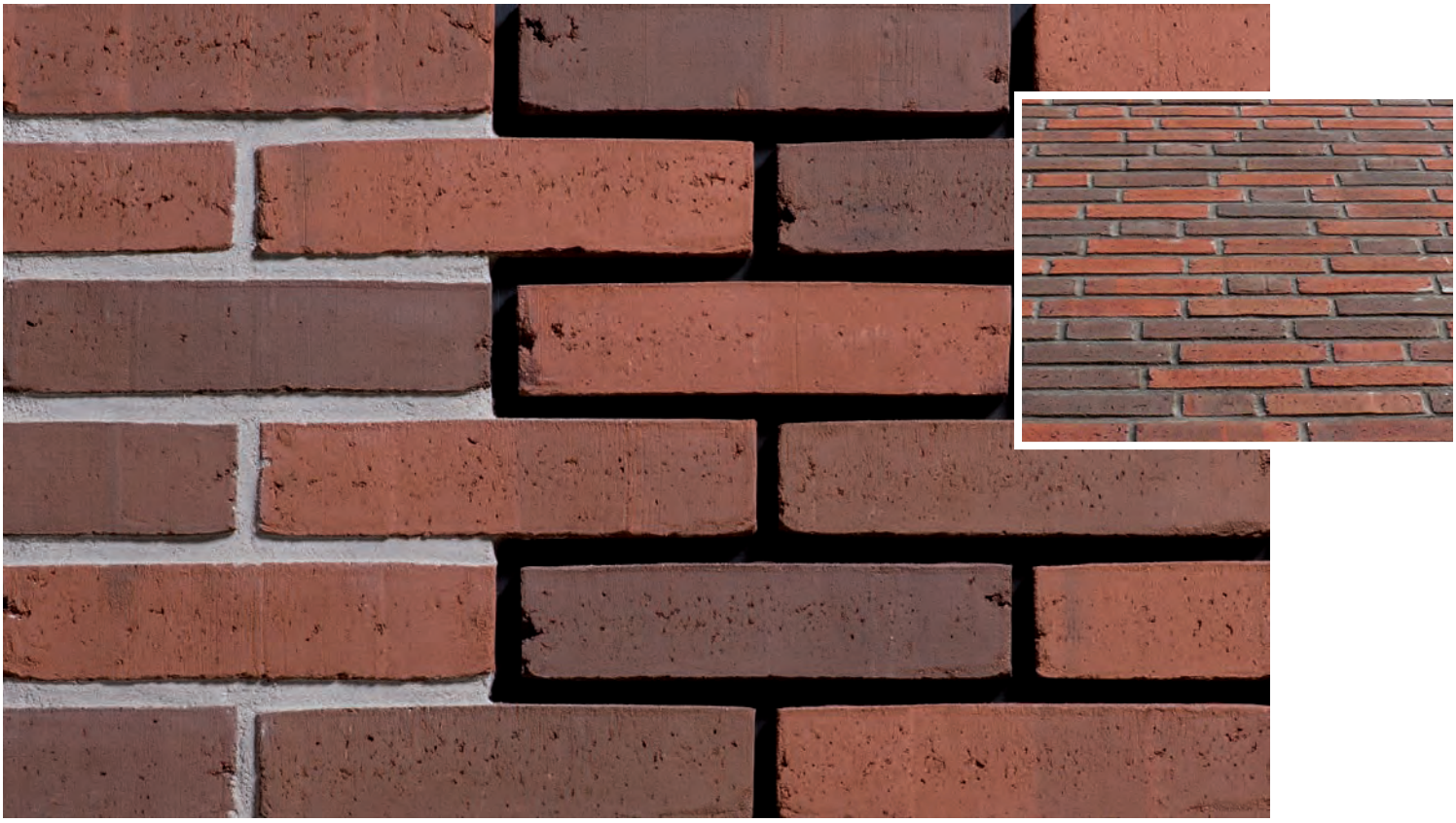
TEAK



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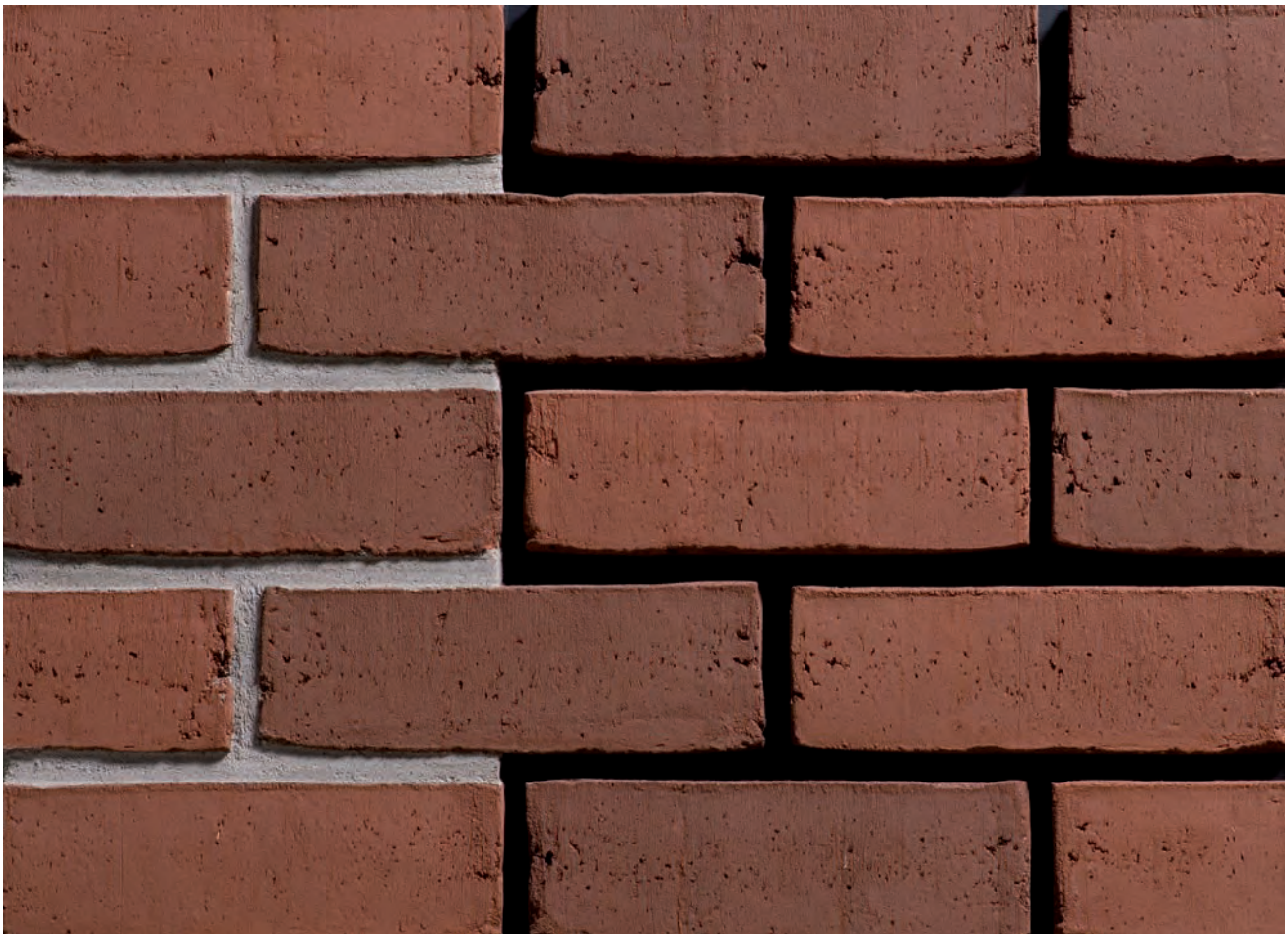

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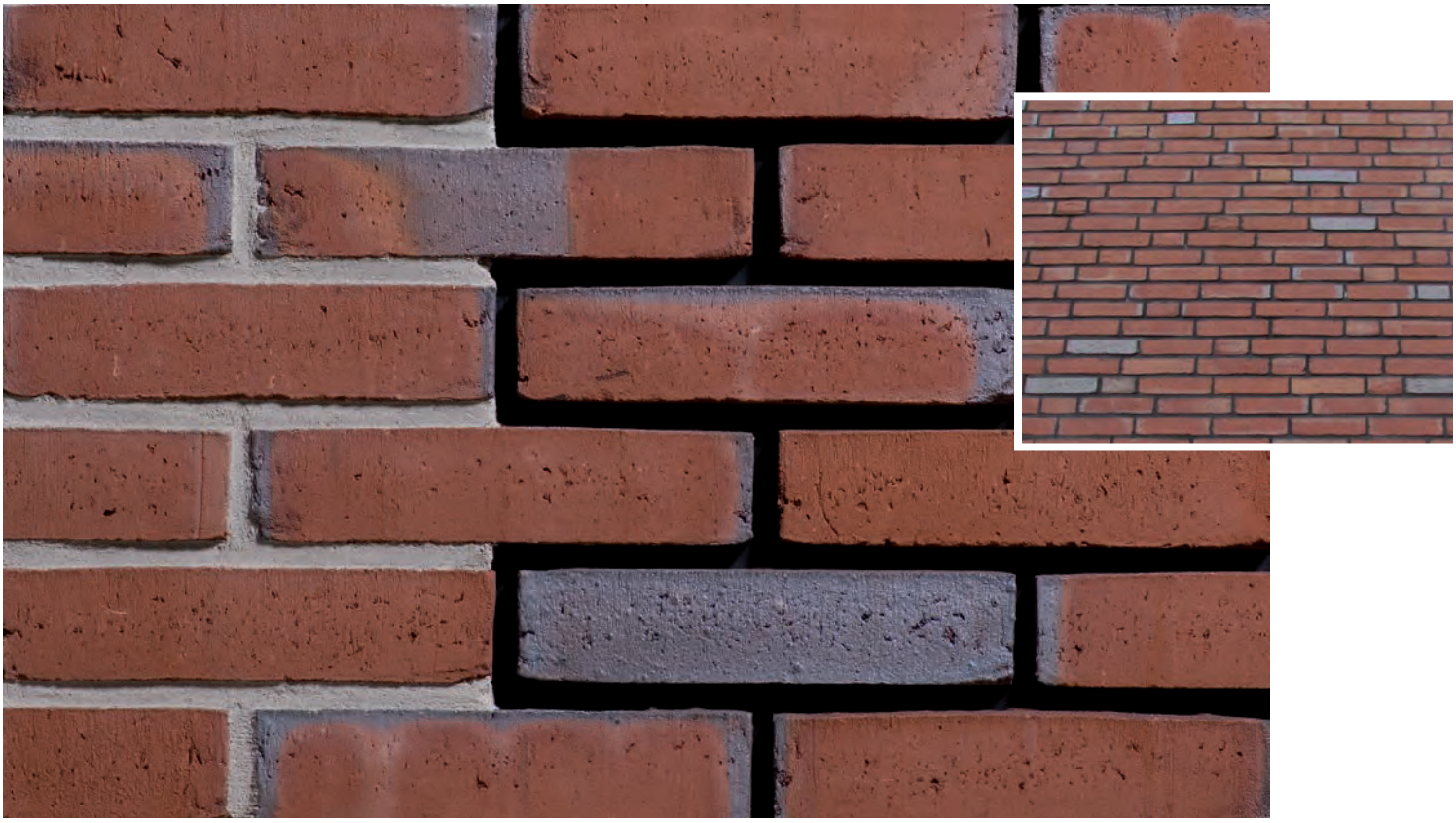
GABBRO

25047401

25147401

FUMÉ



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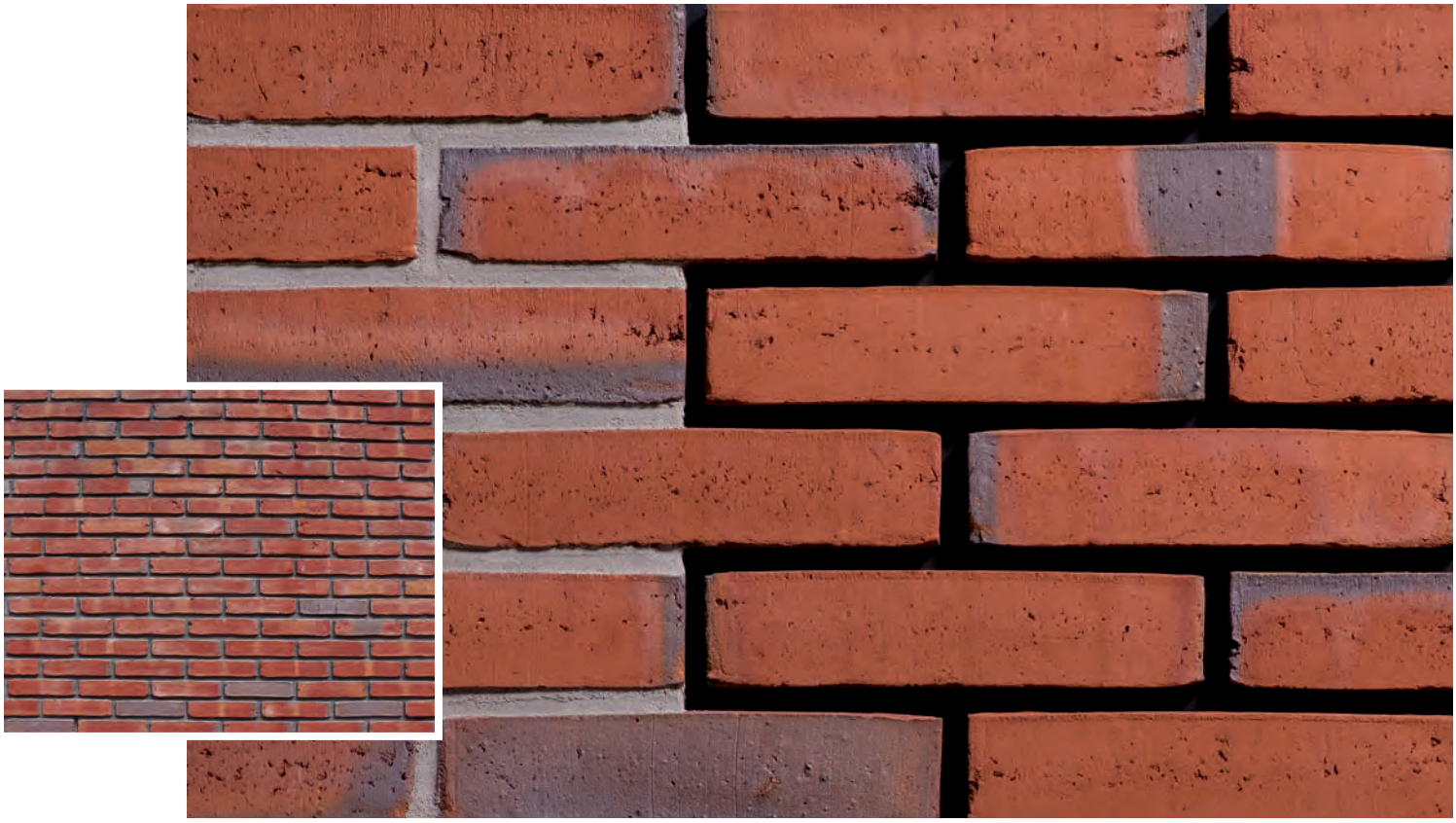

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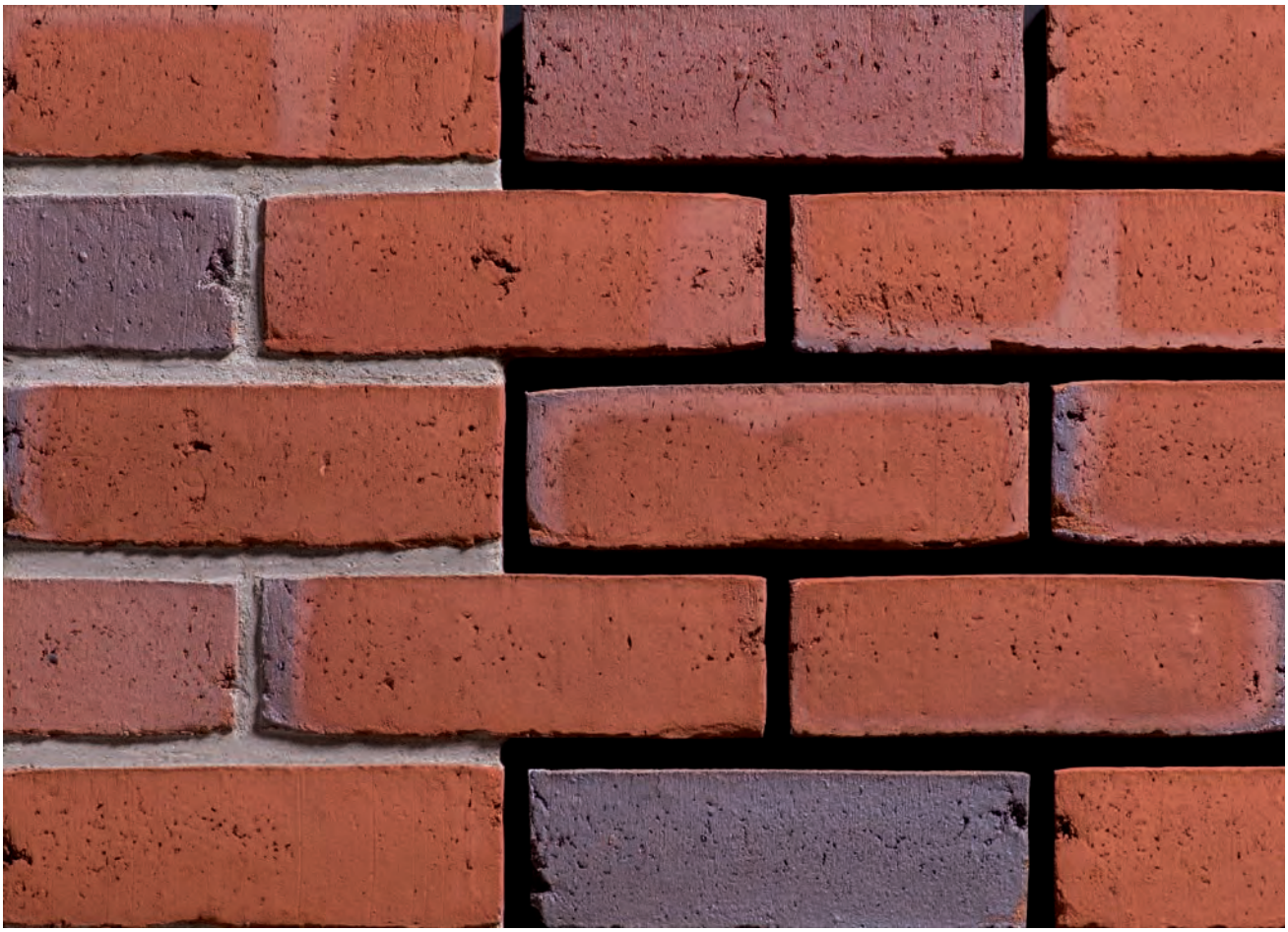

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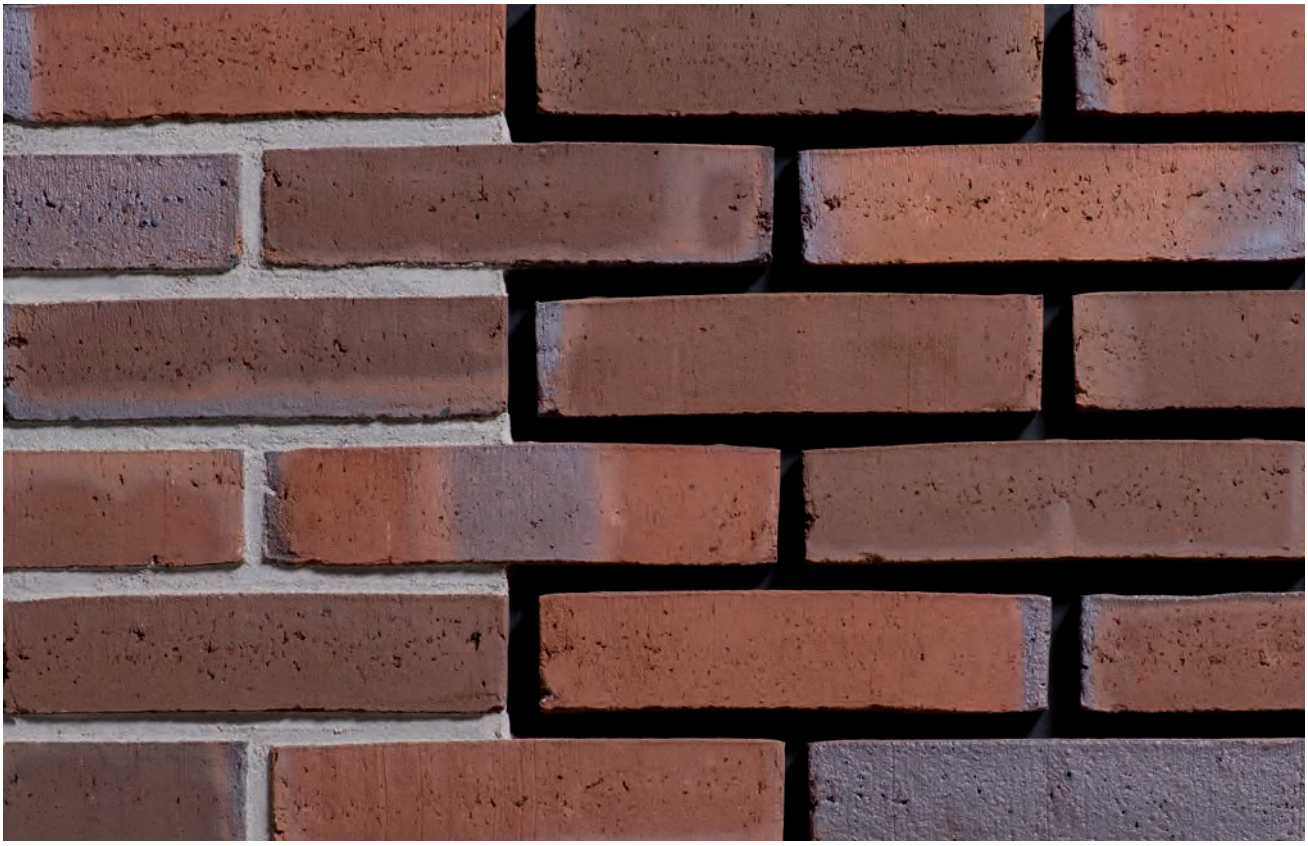
IROKO

25047701

25147701



25047801

25147801

Blauw paars antiek WF | 16055301

Camarque Carrera WF | 16059299

Oranje blauw bont WF | 25047801

Carthago Carrera WF | 16049399

Kempen Antiek WF | 16044369

Tiffany WF | 16044601

Barnsteen WF | 16049509

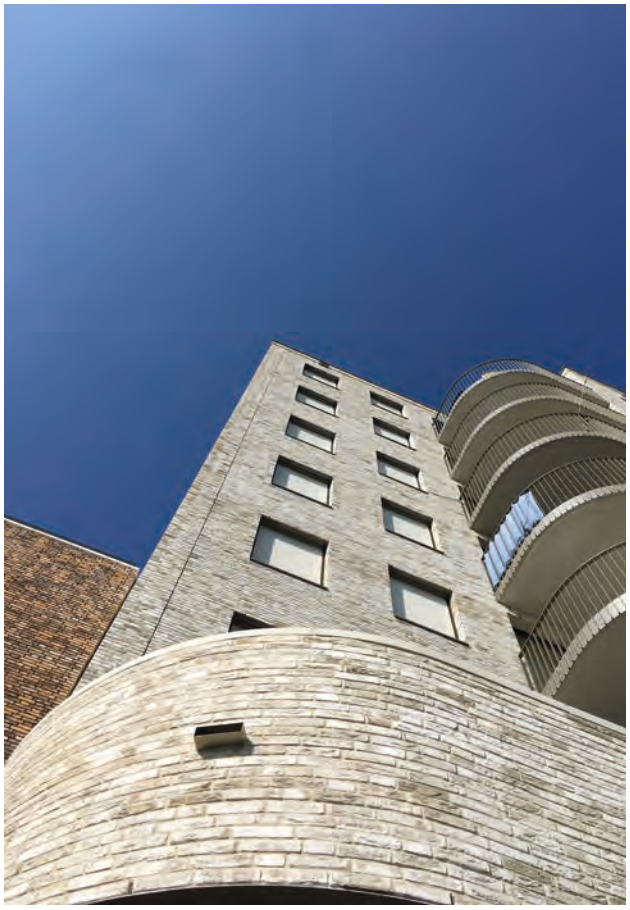
Avondgloed WF | 16053401

Onega WF | 16058201

Ohrid WF | 16058601

Mosagaat-smook WF | 25040621

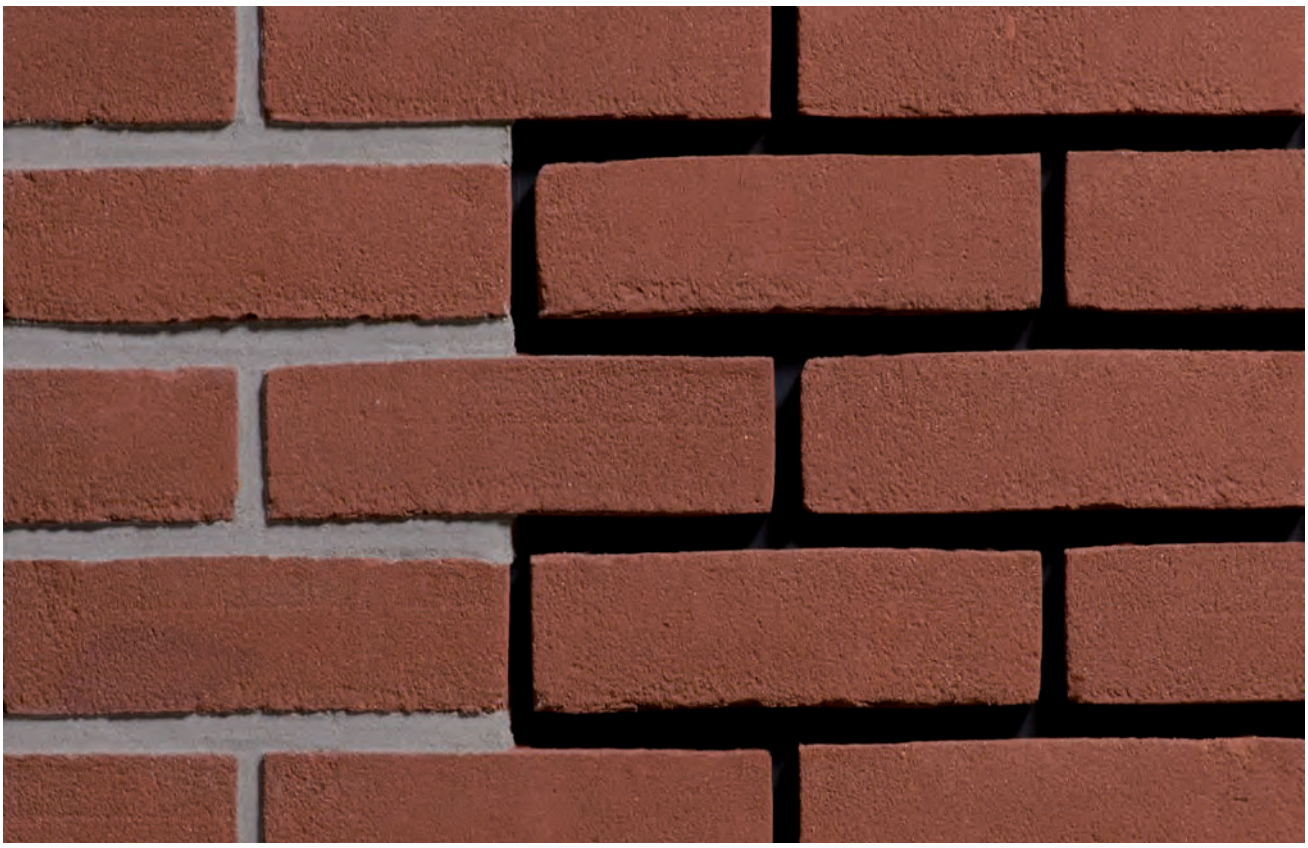
Ferro WF | 25041801



Carthago Carrera WF | 16049399

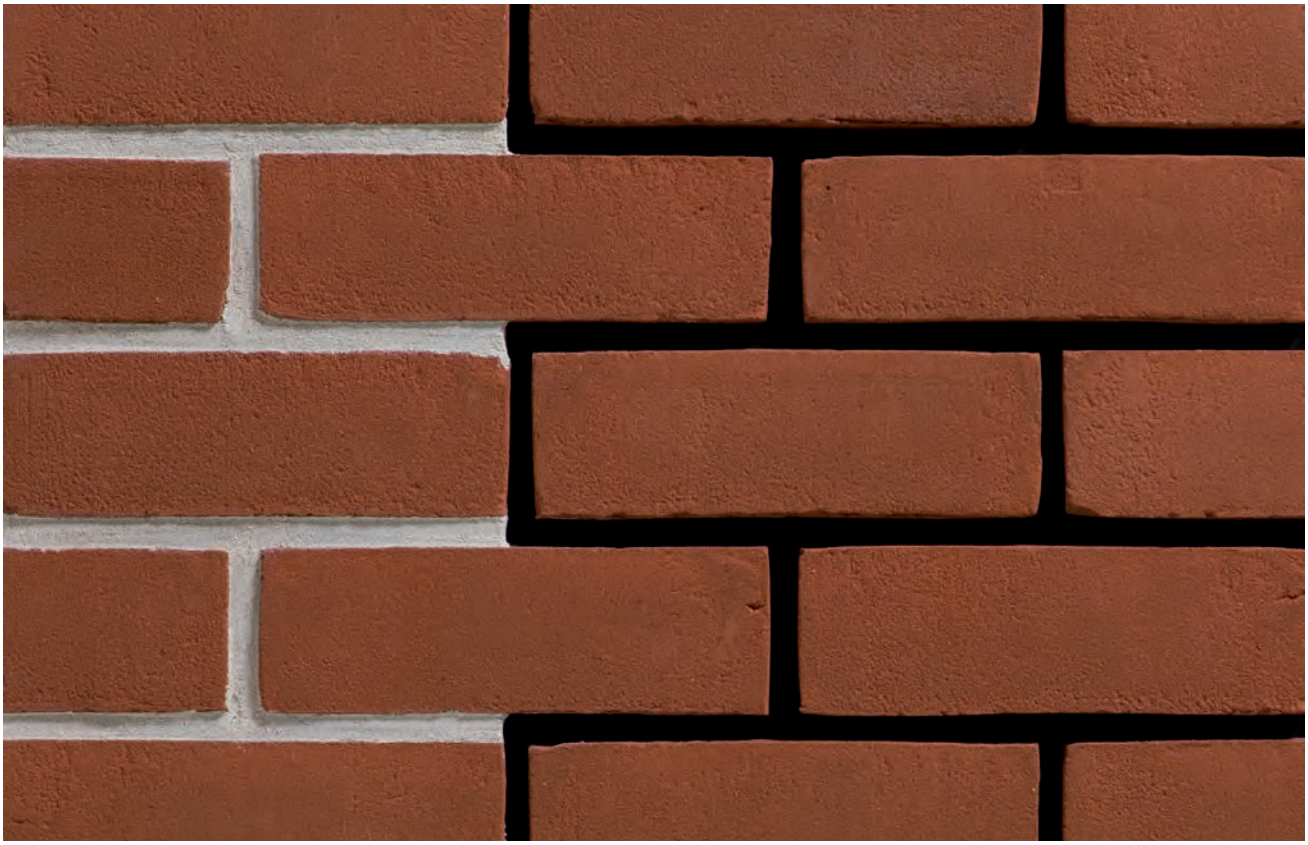
Kalahari WF | 25040581

LANGLEY RED



24152501

WITHAM RED



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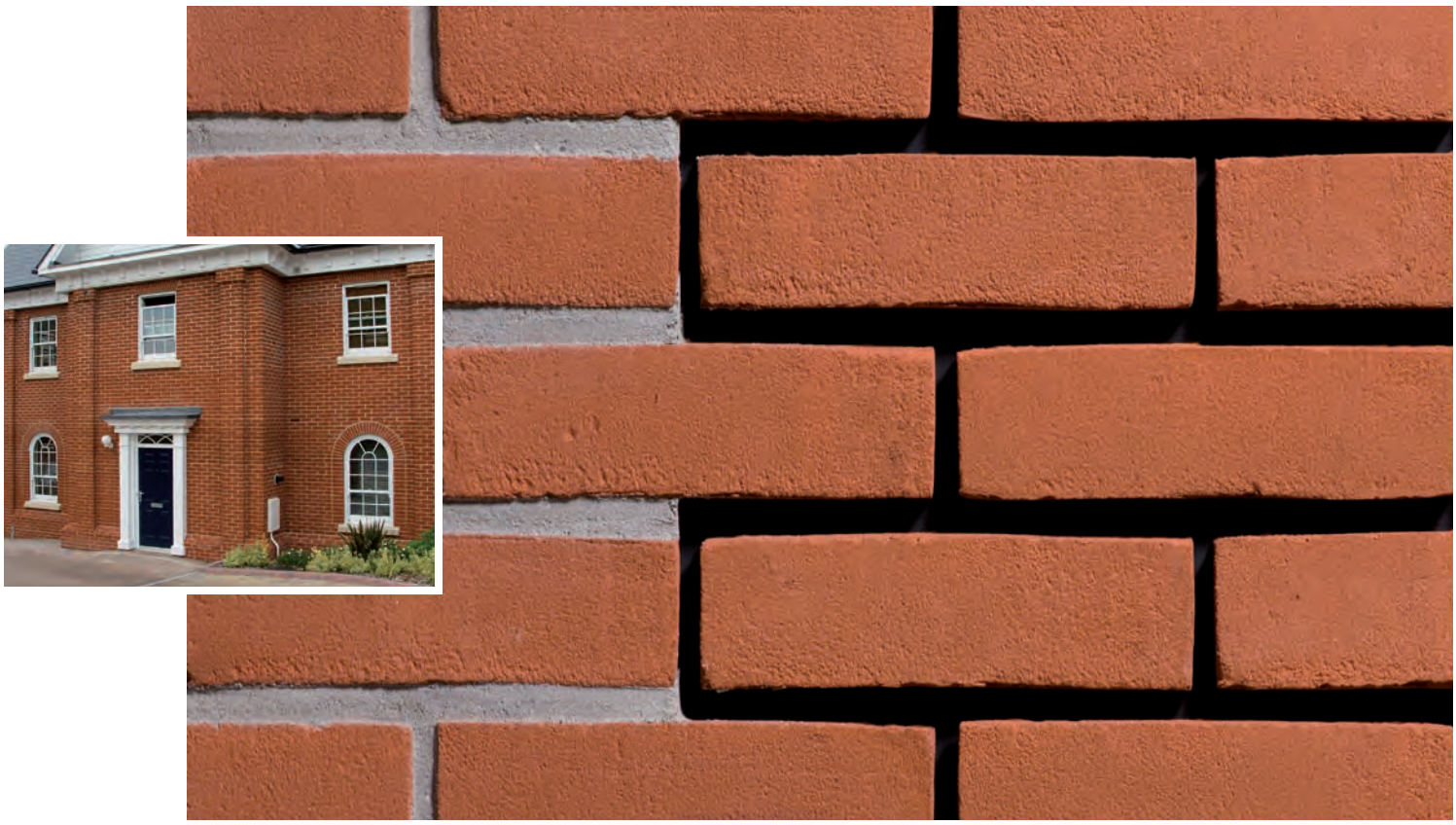
WESTLEY RED



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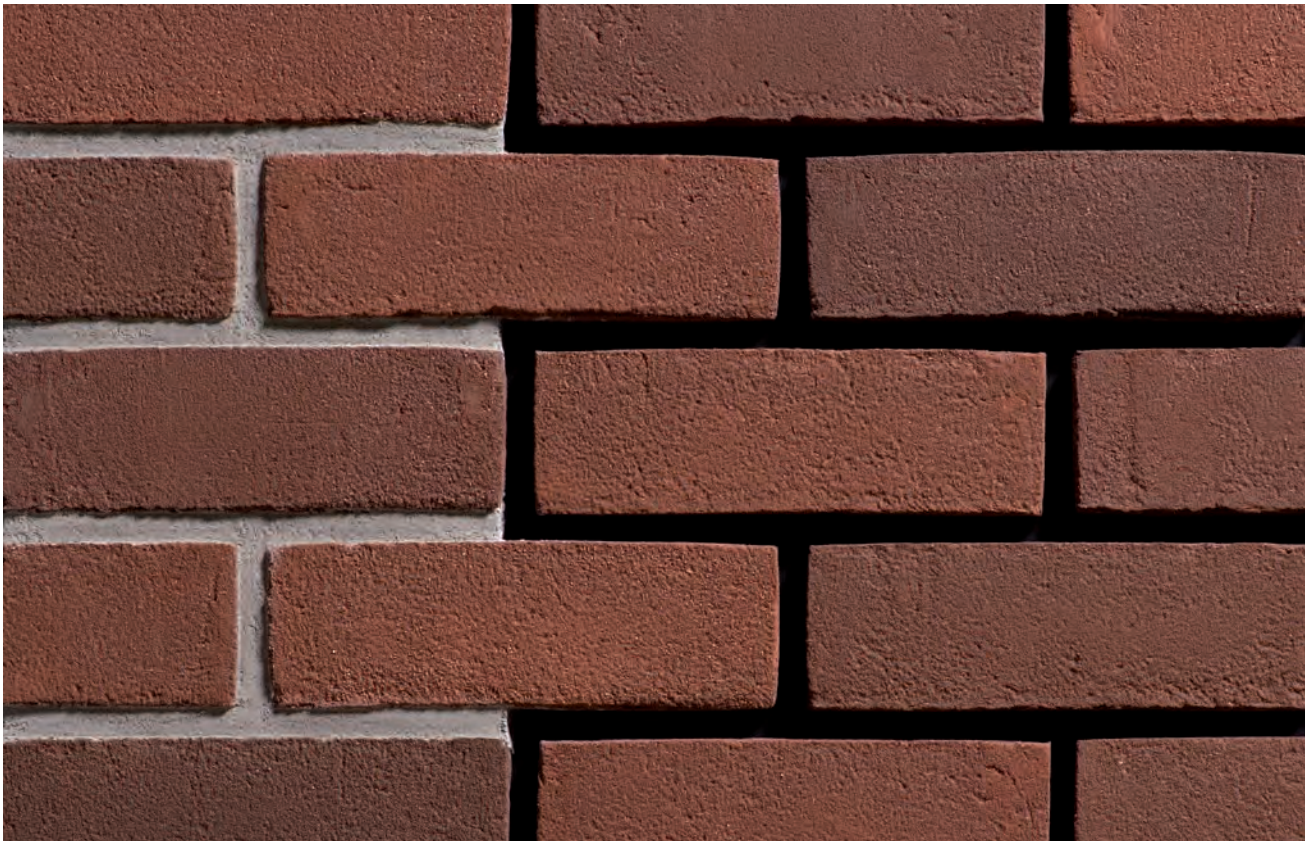
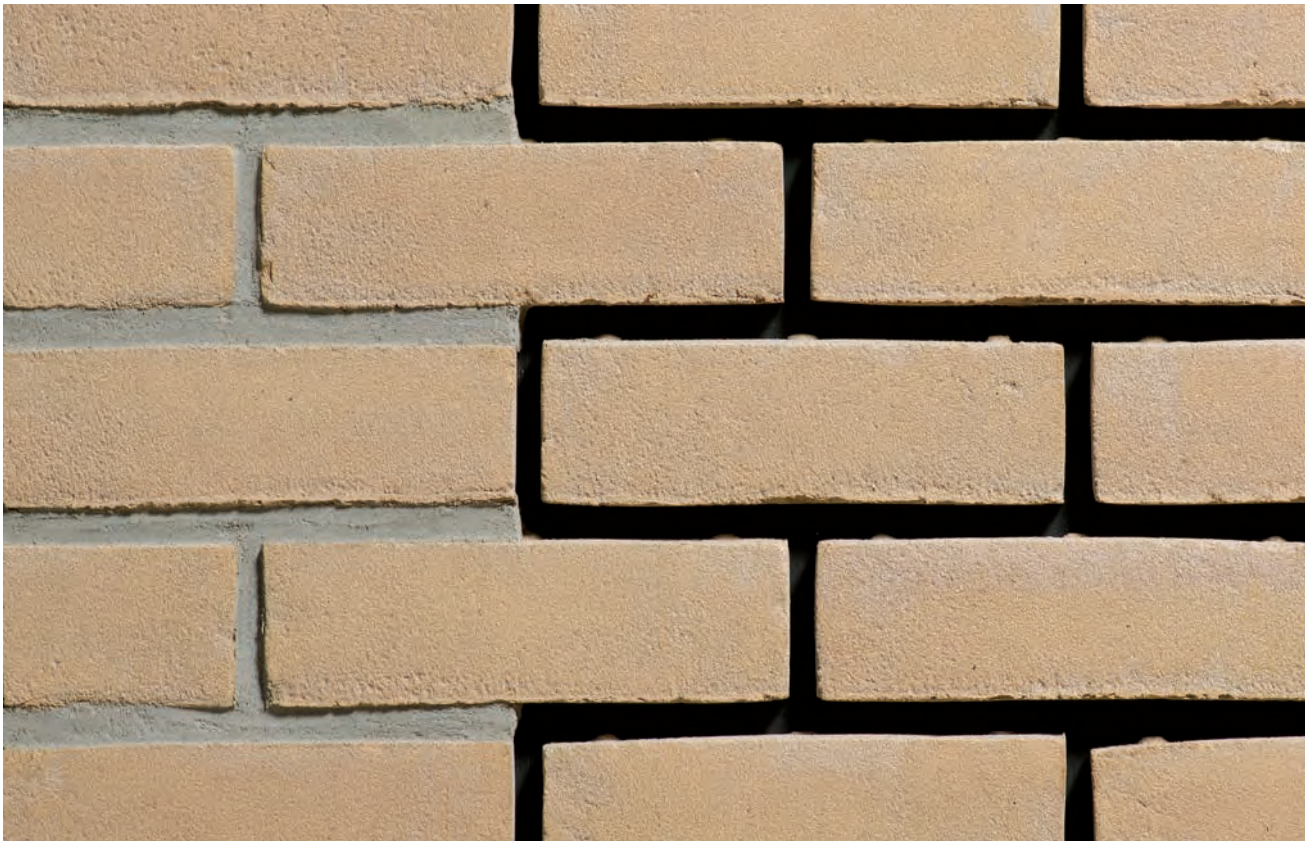


24152801

HIGHGROVE YELLOW

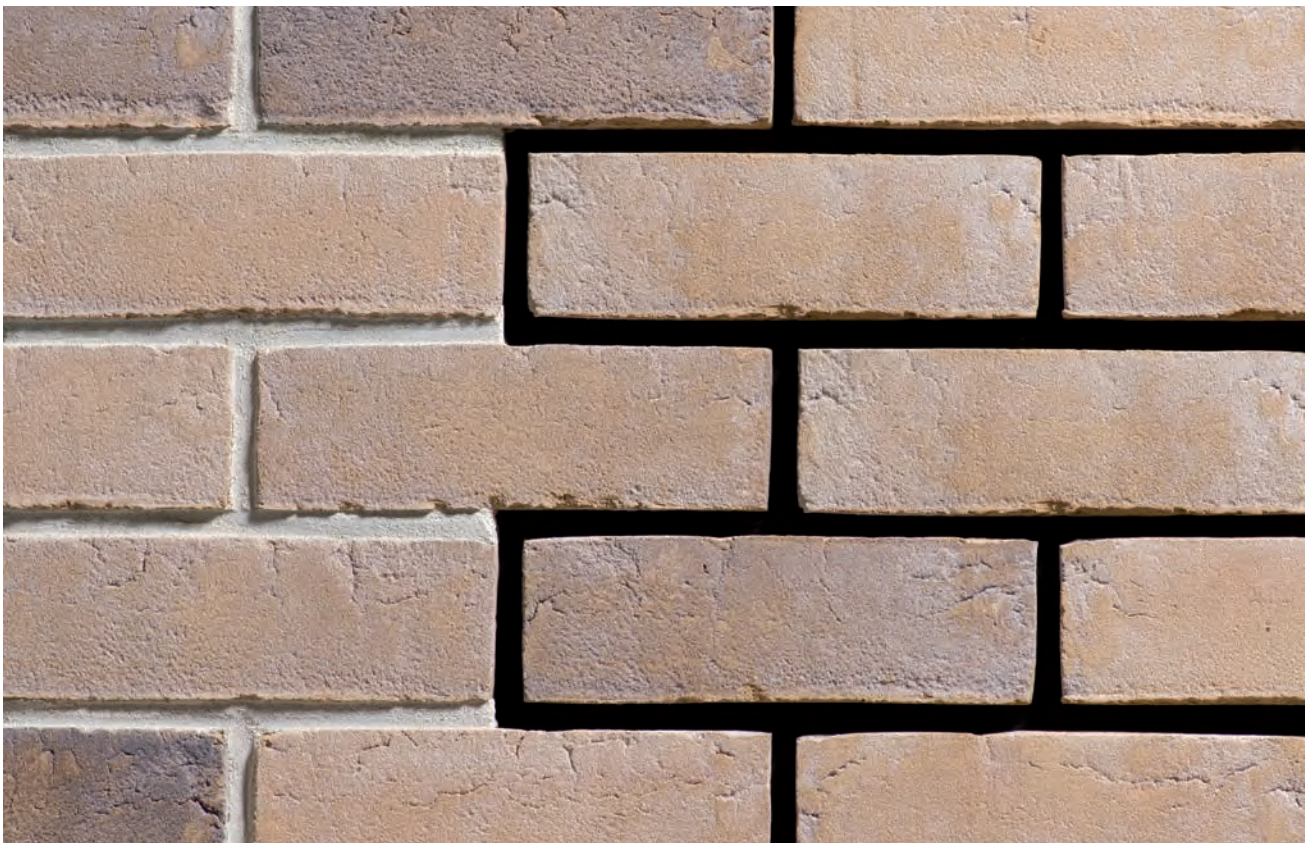
16258921

CROMWELL BUFF



24158301

OLD ENGLISH BUFF MULTI

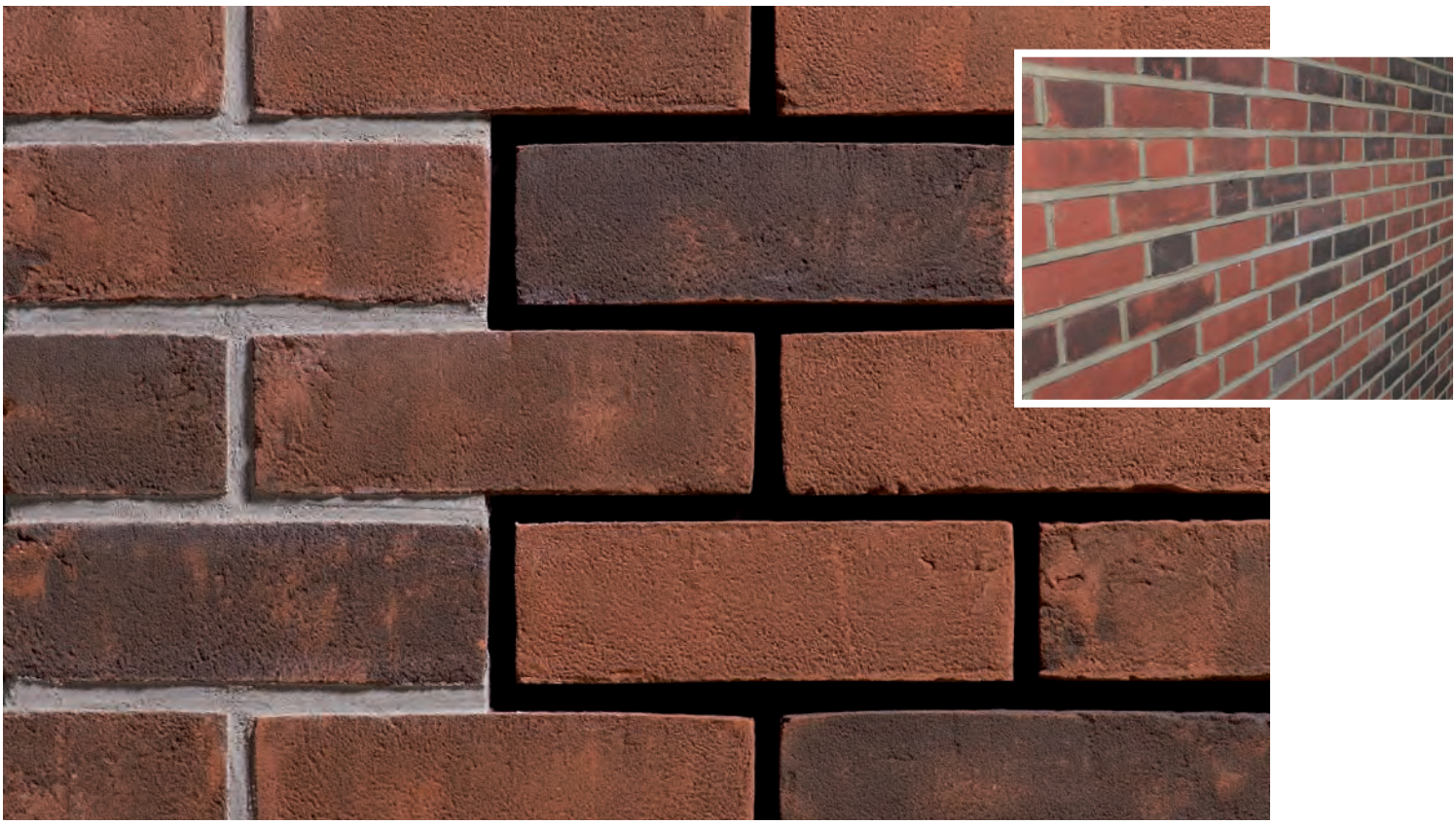


24158401

OLD DUTCH MULTI

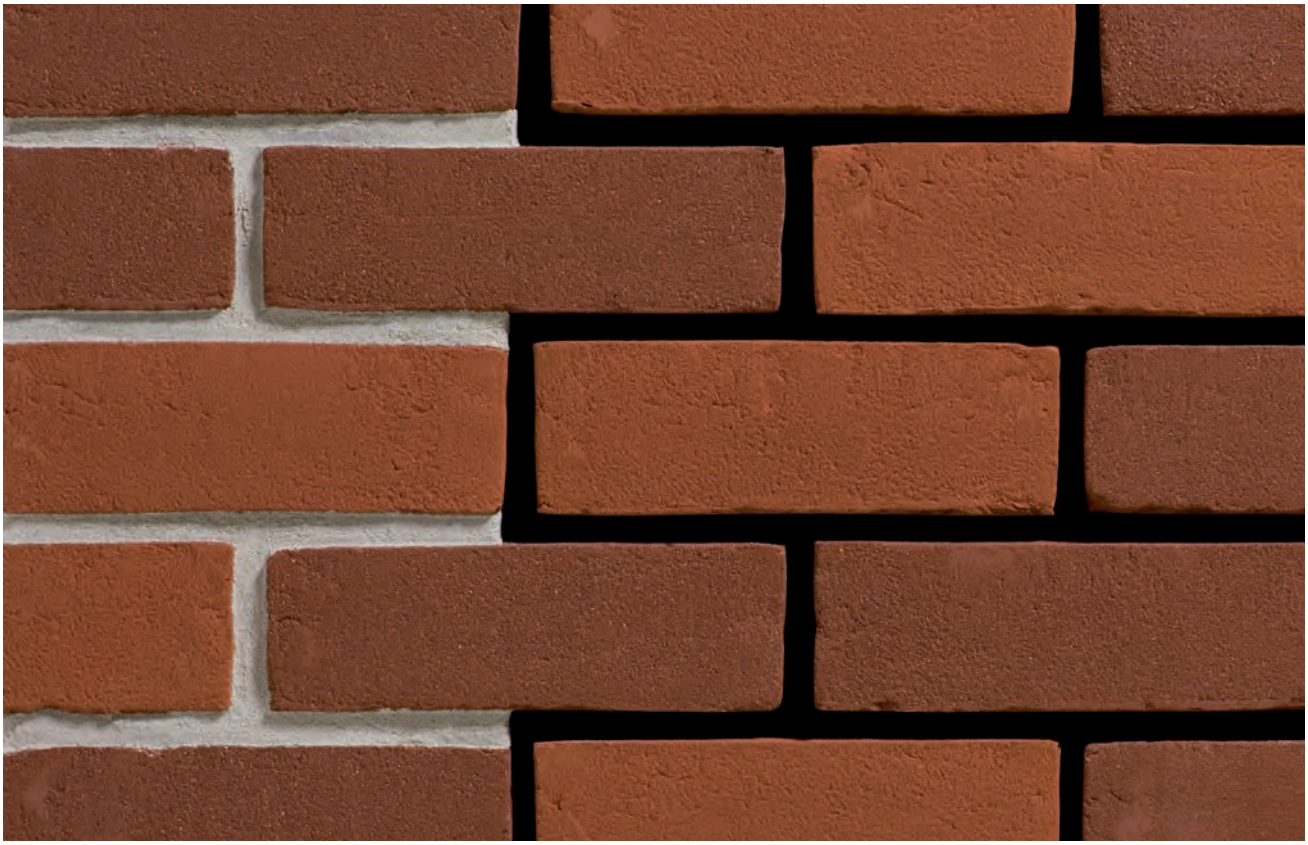
26145041

OLD ENGLISH RED MULTI



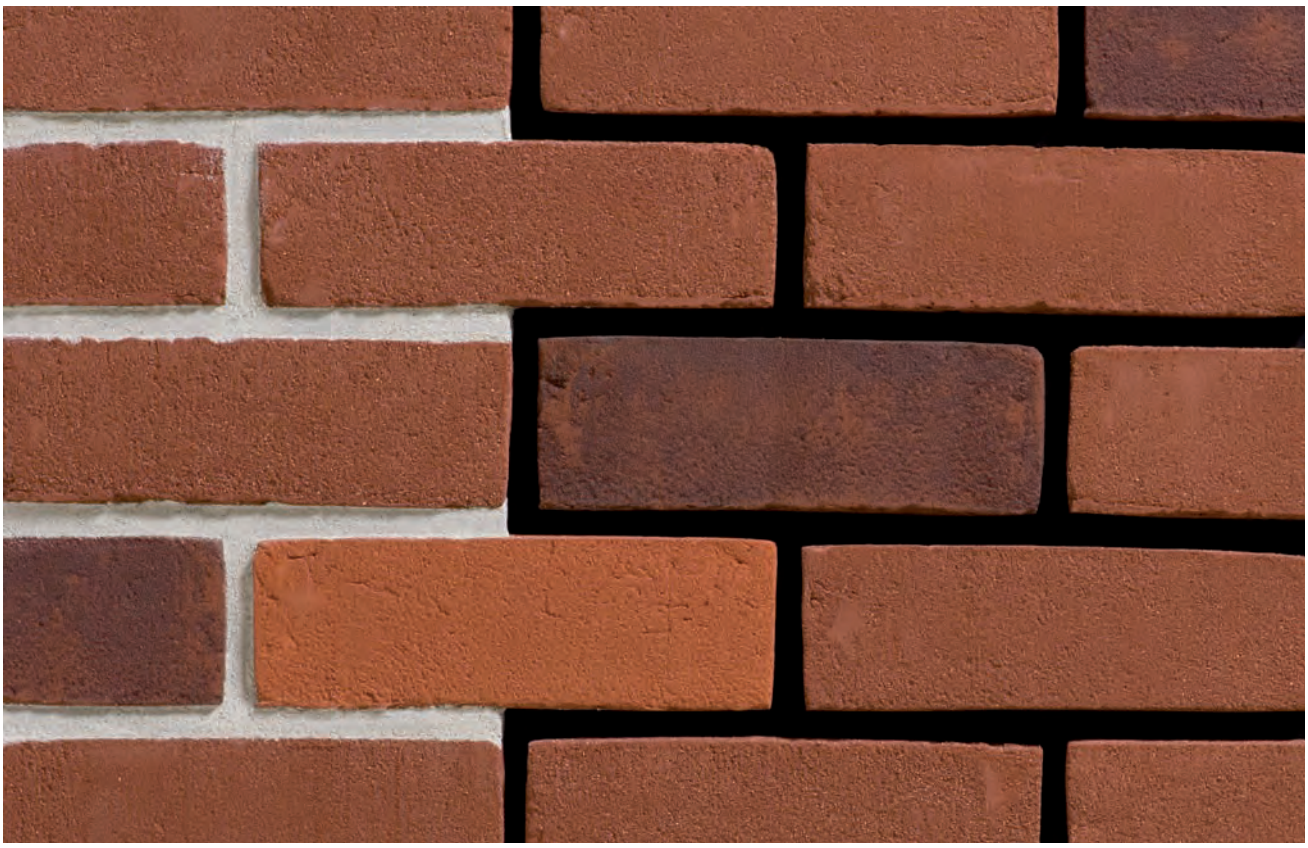
24158601

WAVENY RED BLEND



24159759

OLD HANBURY BLEND



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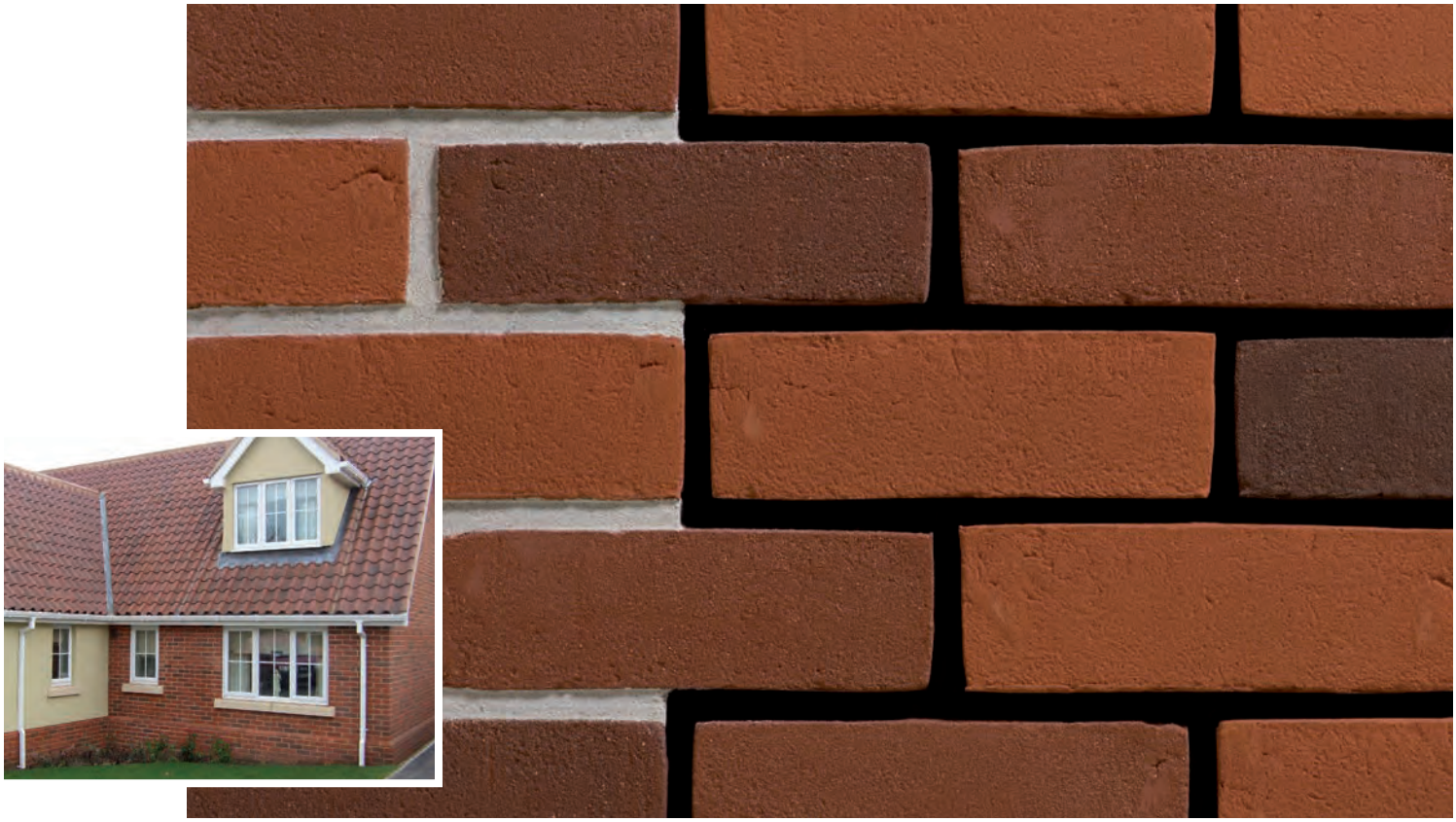
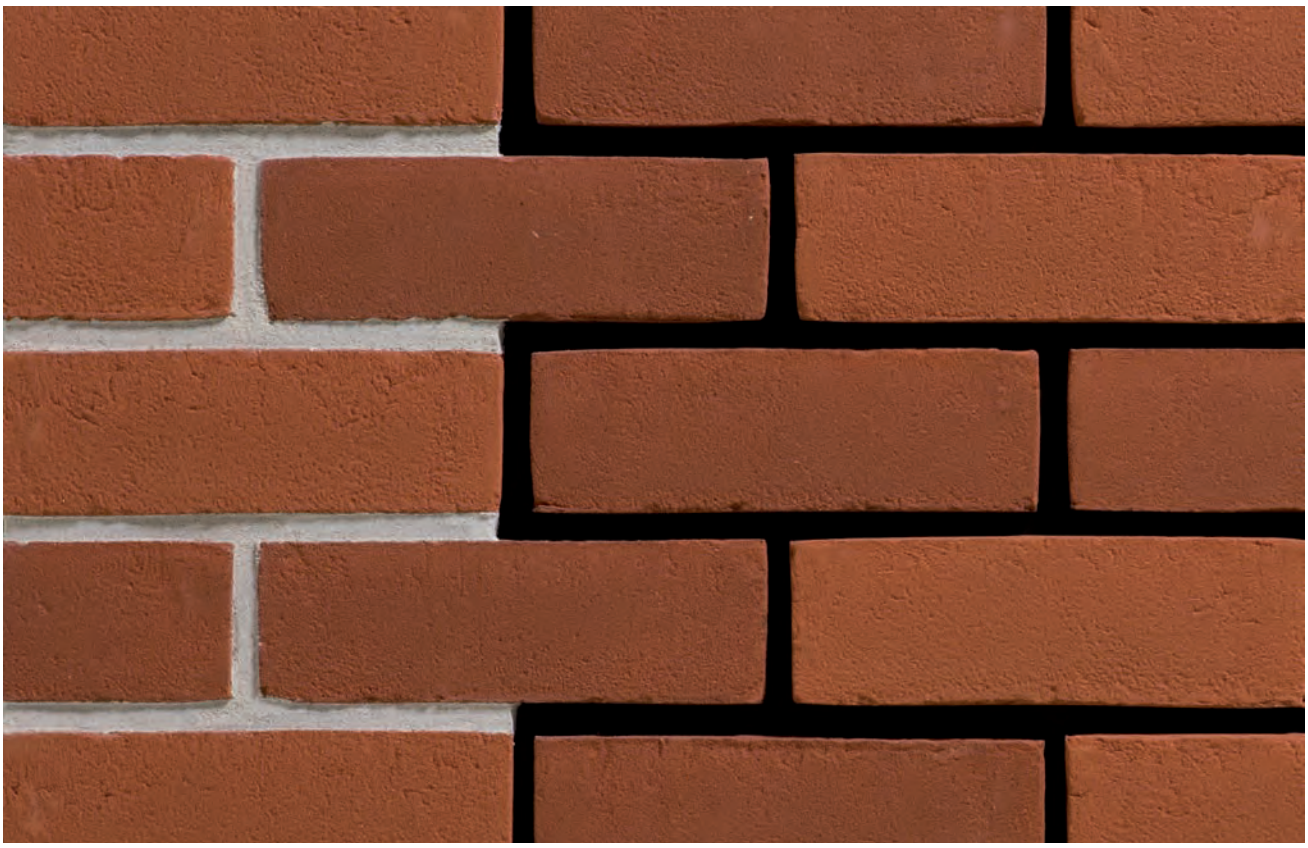
MORETON RED MULTI



24159779

WENSUM RED BLEND



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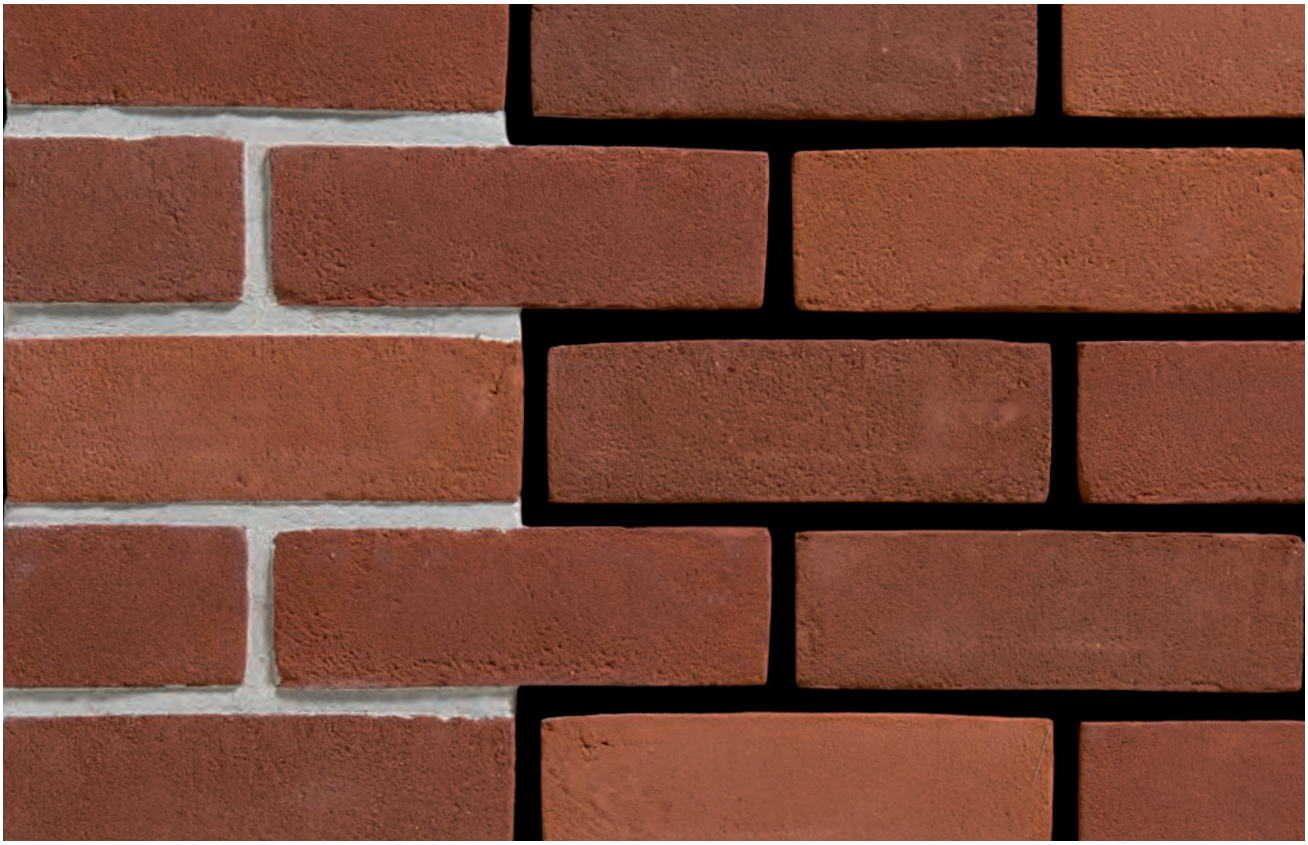
SANDRINGHAM RED BLEND



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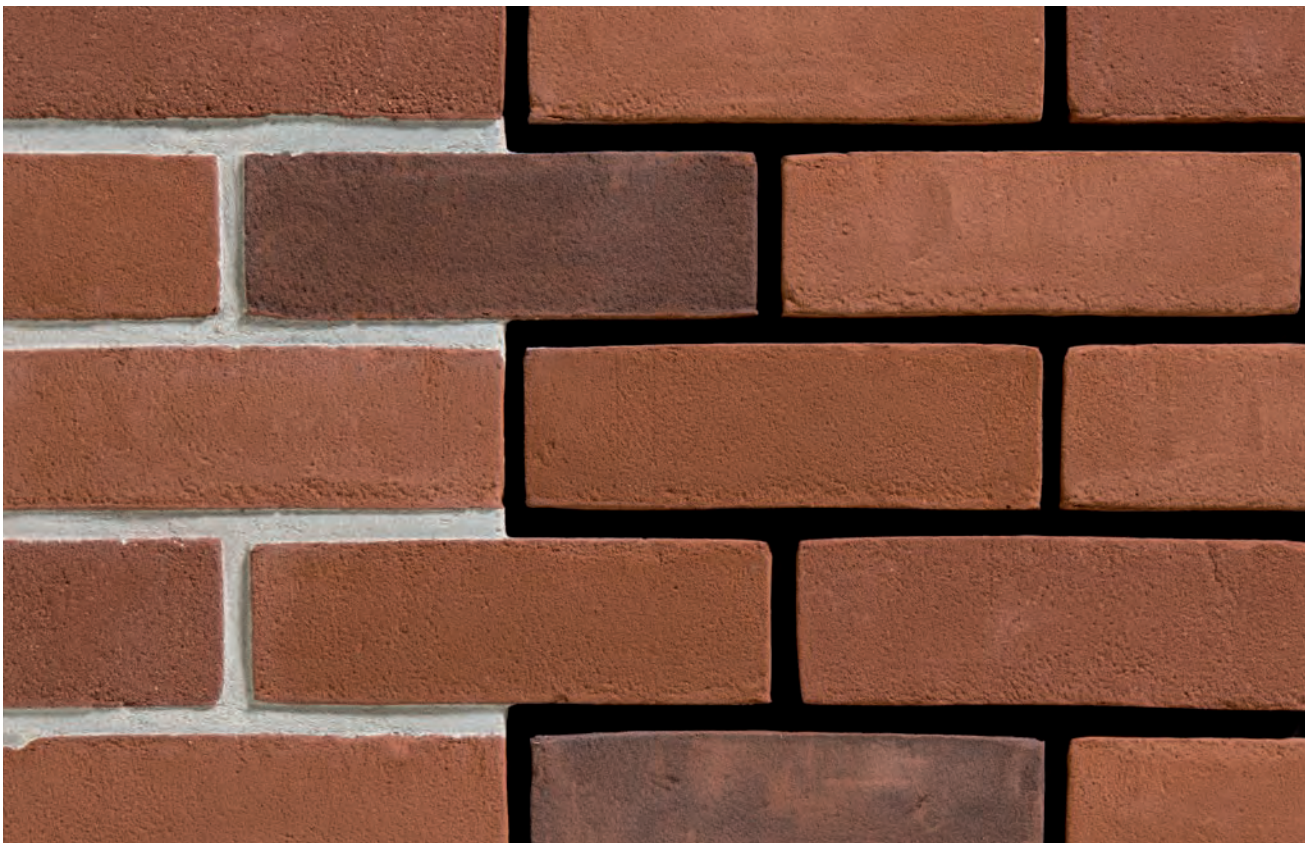
BURE VALLEY BLEND

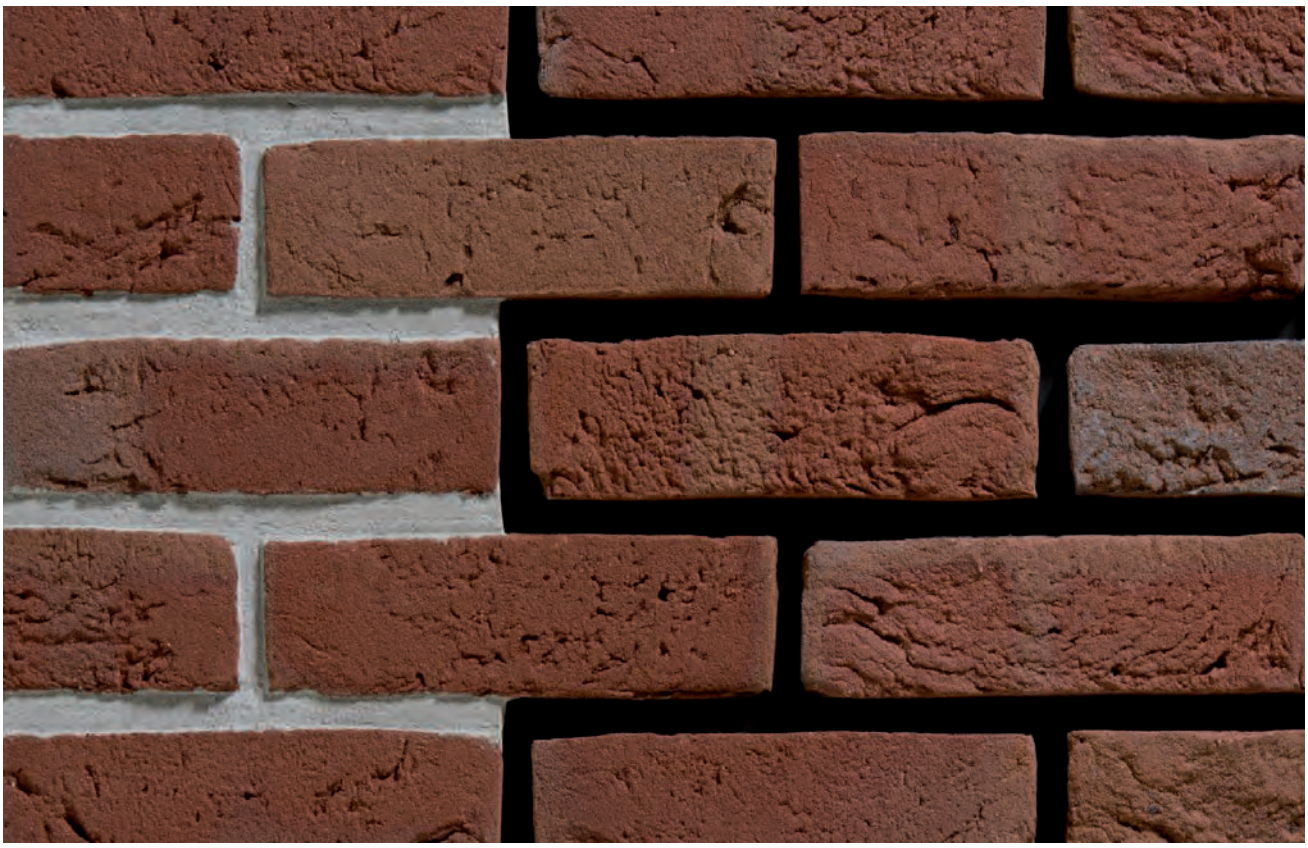


24159829

BROOKMILL BLEND

26152021

STOCKWELL ANTIQUE

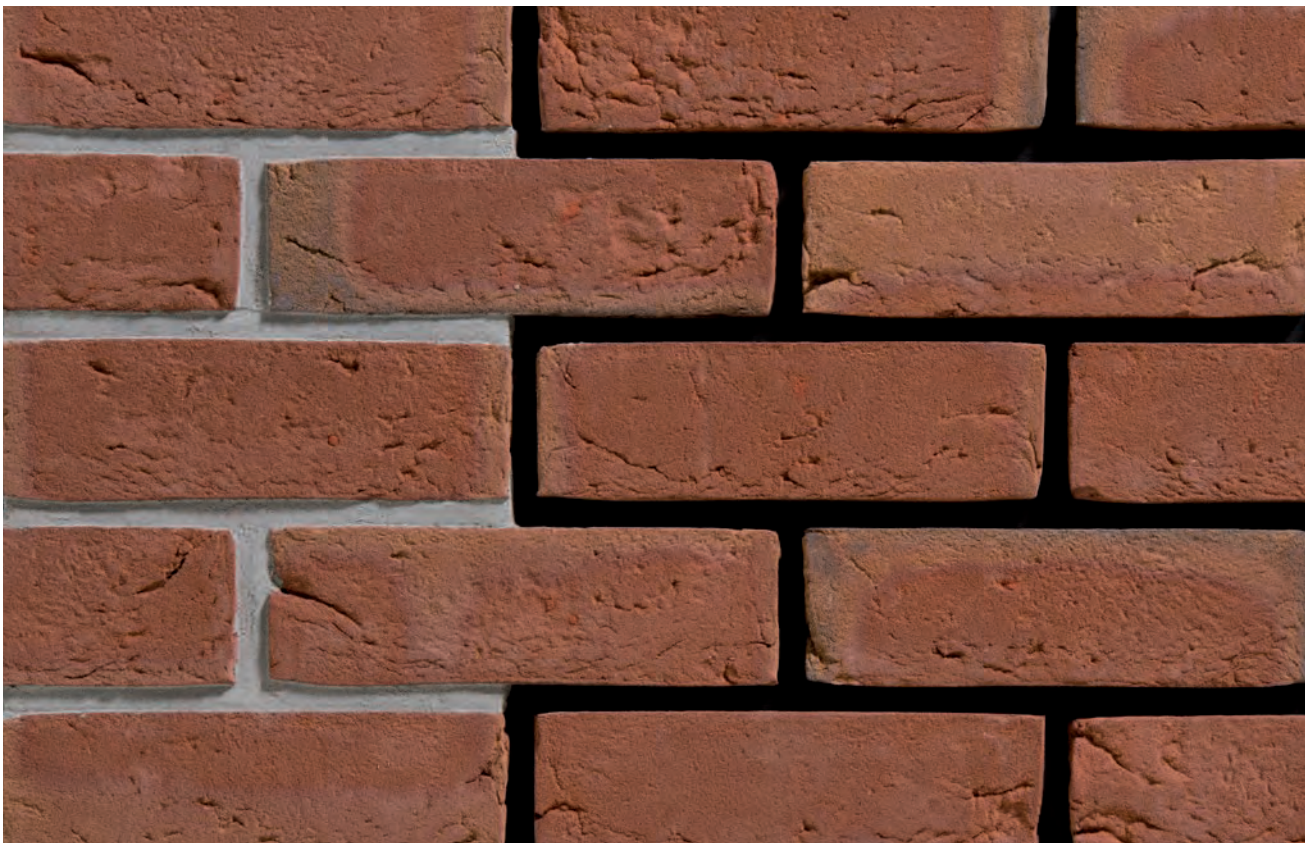


26152071

ALTON RED MULTI

26152081

WENTWORTH RED



26152091

OLD COTTAGE RED

26152121

ST. ANDREWS MULTI

26155011

Old Dutch Multi WF | 26045041

Burcht WF | 25040071

Tatra WF | 26045011

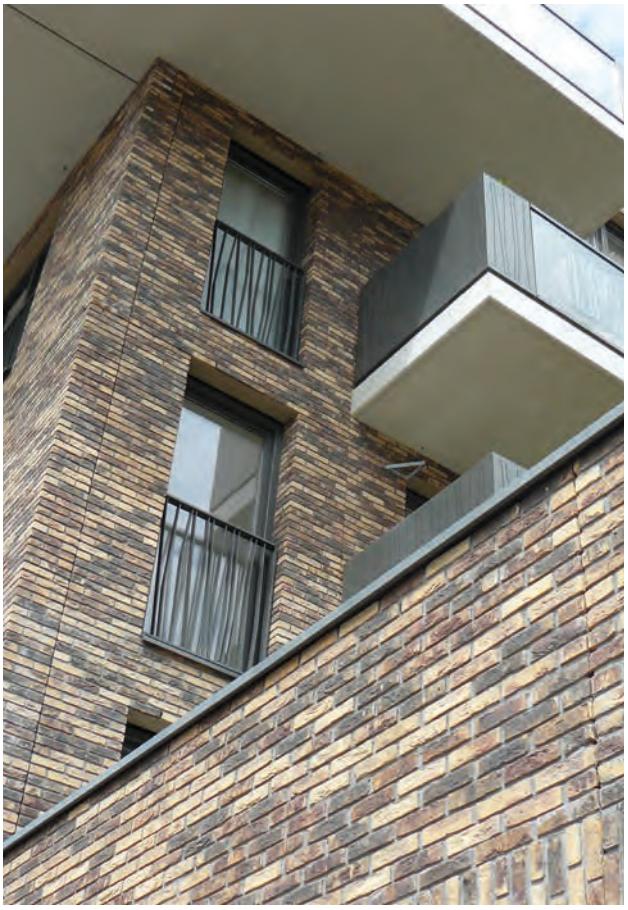
Etosha WF | 24040831

Ladoga DF | 16258301

Granito WF | 2514780

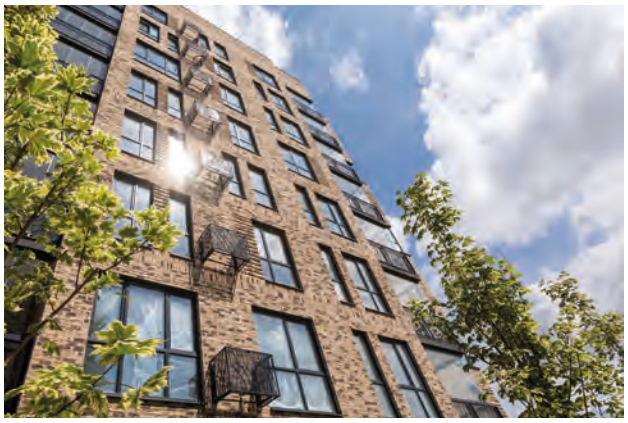
Cerite WF | 25044271

Camarque Carrera WF | 16059299



Esja WF | 26044041

Koper Roodbont DF | 16254501



Ladoga DF | 16258301

Como DF | 16257701

Katmai WF | 26042041

Colima WF | 26042091

Ok WF | 26042121

FUJI ANTIEK

16040299

16250299

KEMPEN ANTIEK

16044369

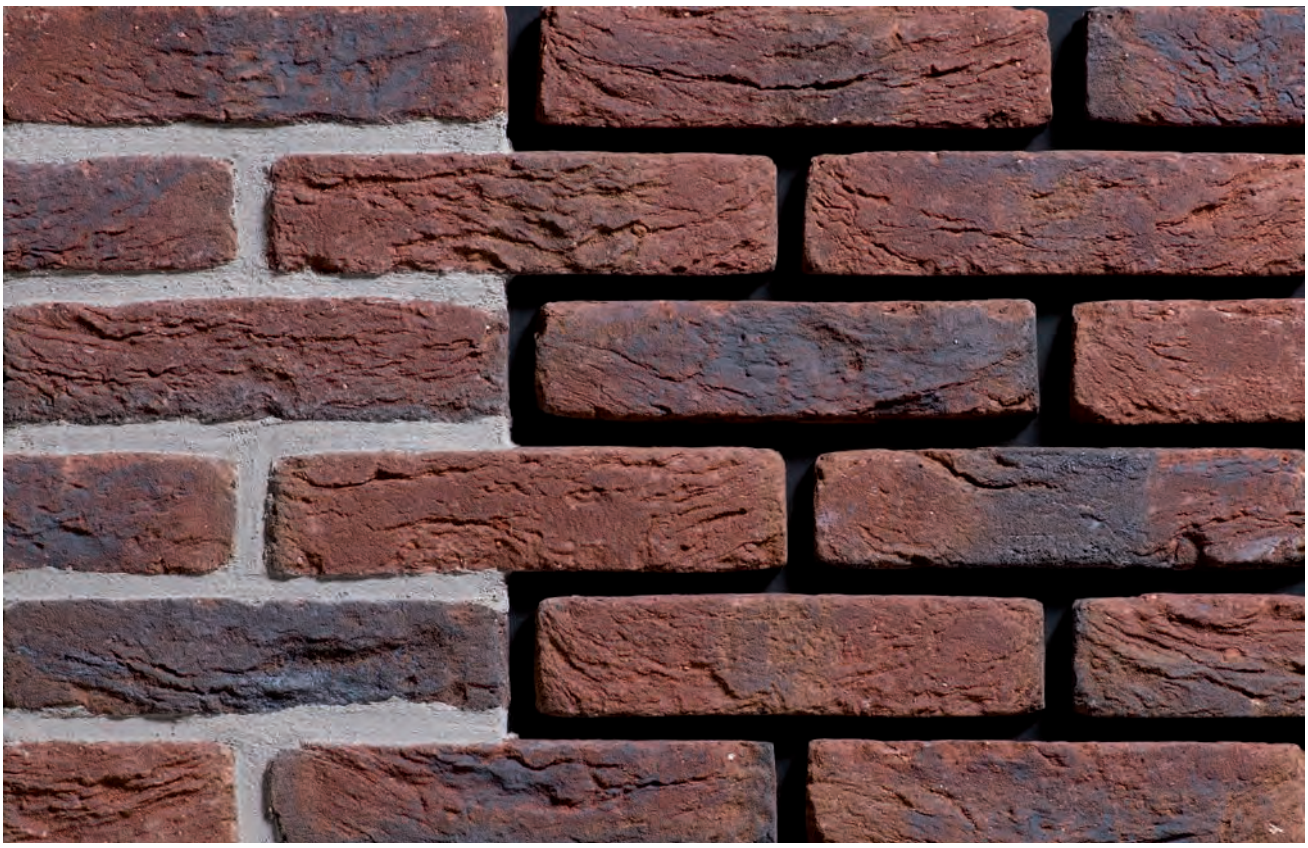
16254369

TIFFANY ANTIEK

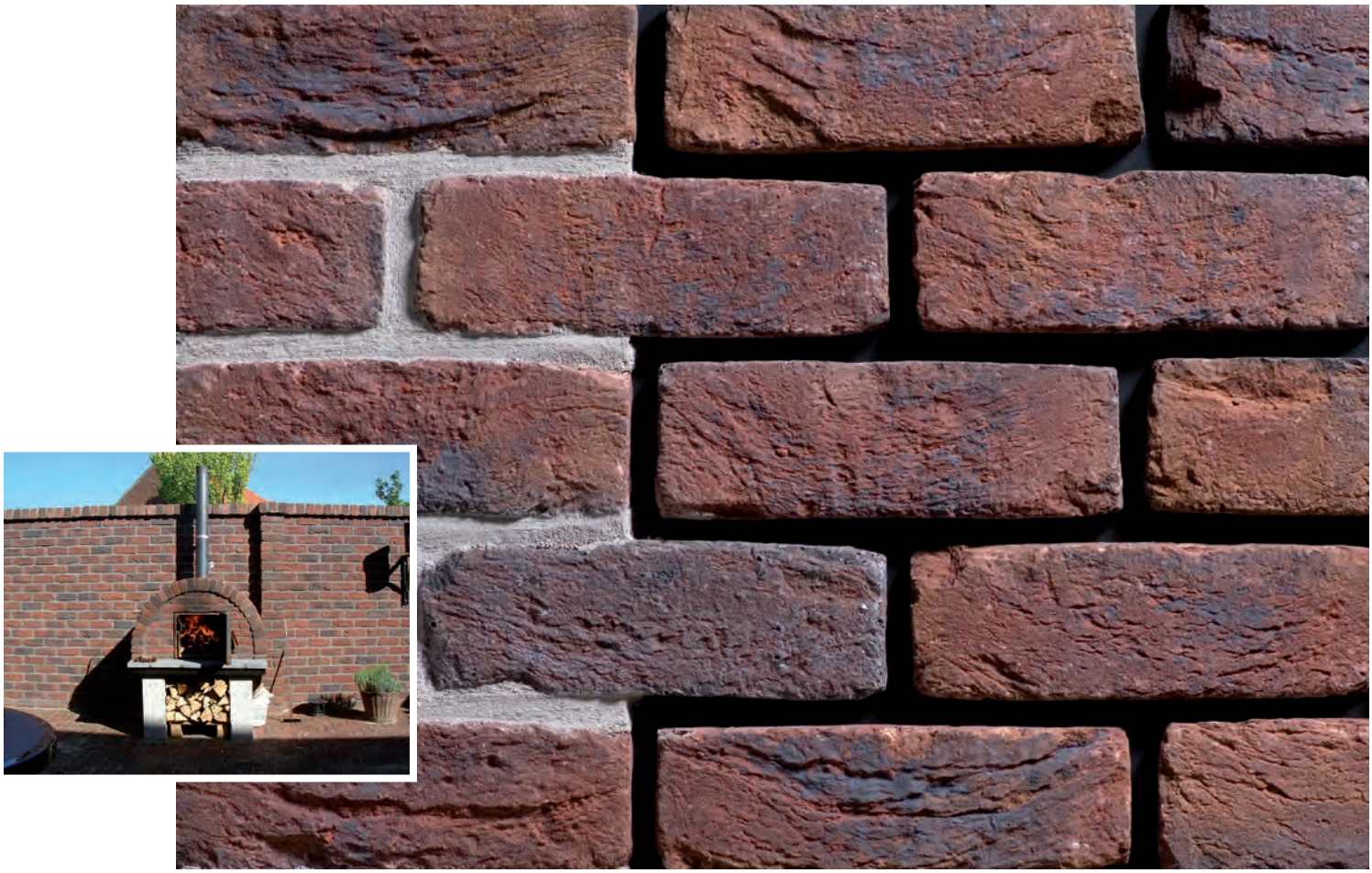
16044669

16254679

POMPEii ANTIEK



16045369



16255379

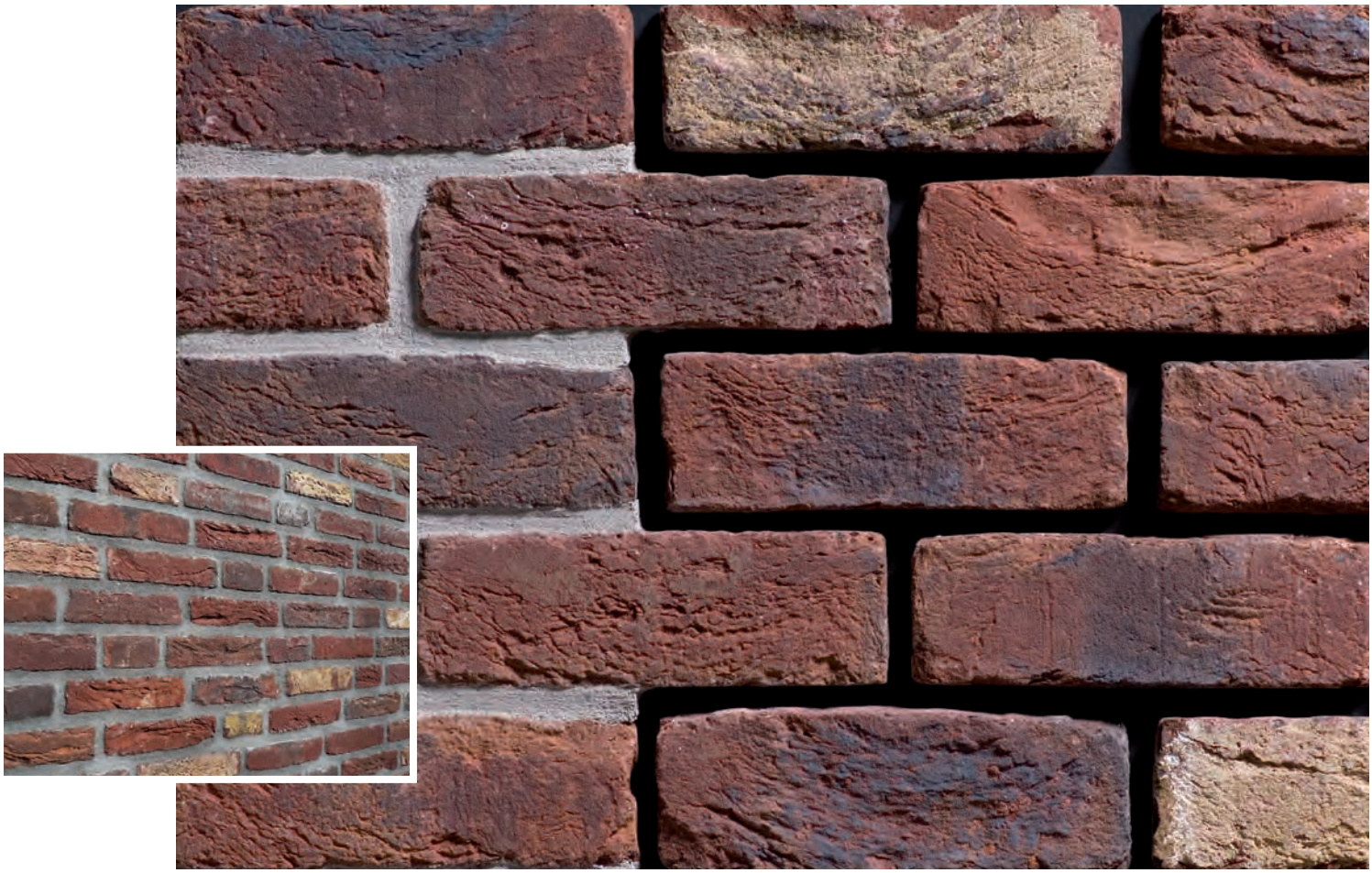
HERMITAGE ANTIEK

16045569

16255579

RENAISSANCE ANTIEK

16046069



16256079

OUD KELTEN

16056569

16256569

TOSCANE ANTIEK

16049469

16259479

Cerite & Ogenagaat | 25044271 & 25044261

Bruin WF | 24042701

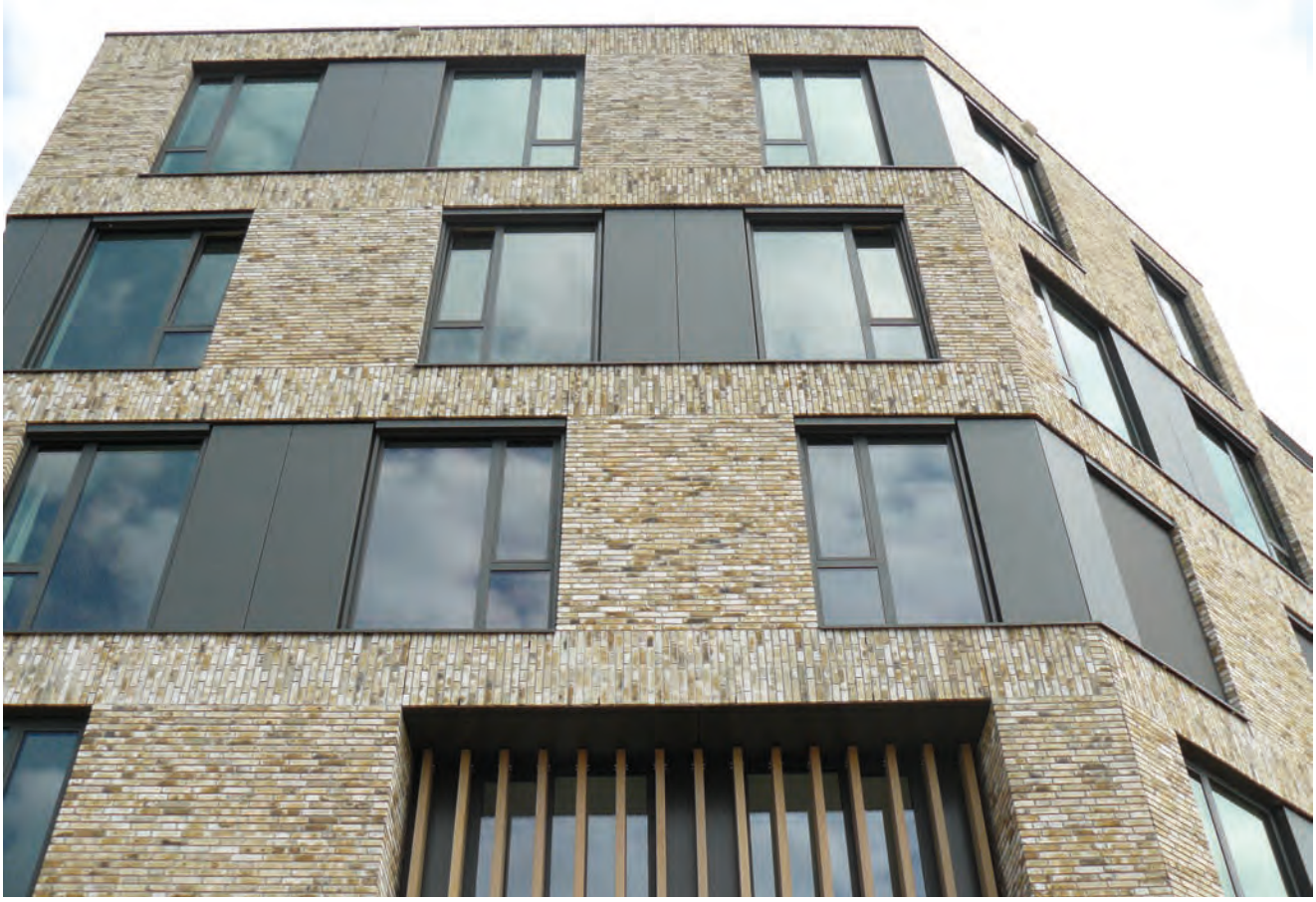
Onega DF | 16258201

Kameleon & Toendra | 16046001 & 16055441

Amarante WF | 25044701

Esja WF | 26044041

Salina WF | 26044031



Eldorado WF | 24049601

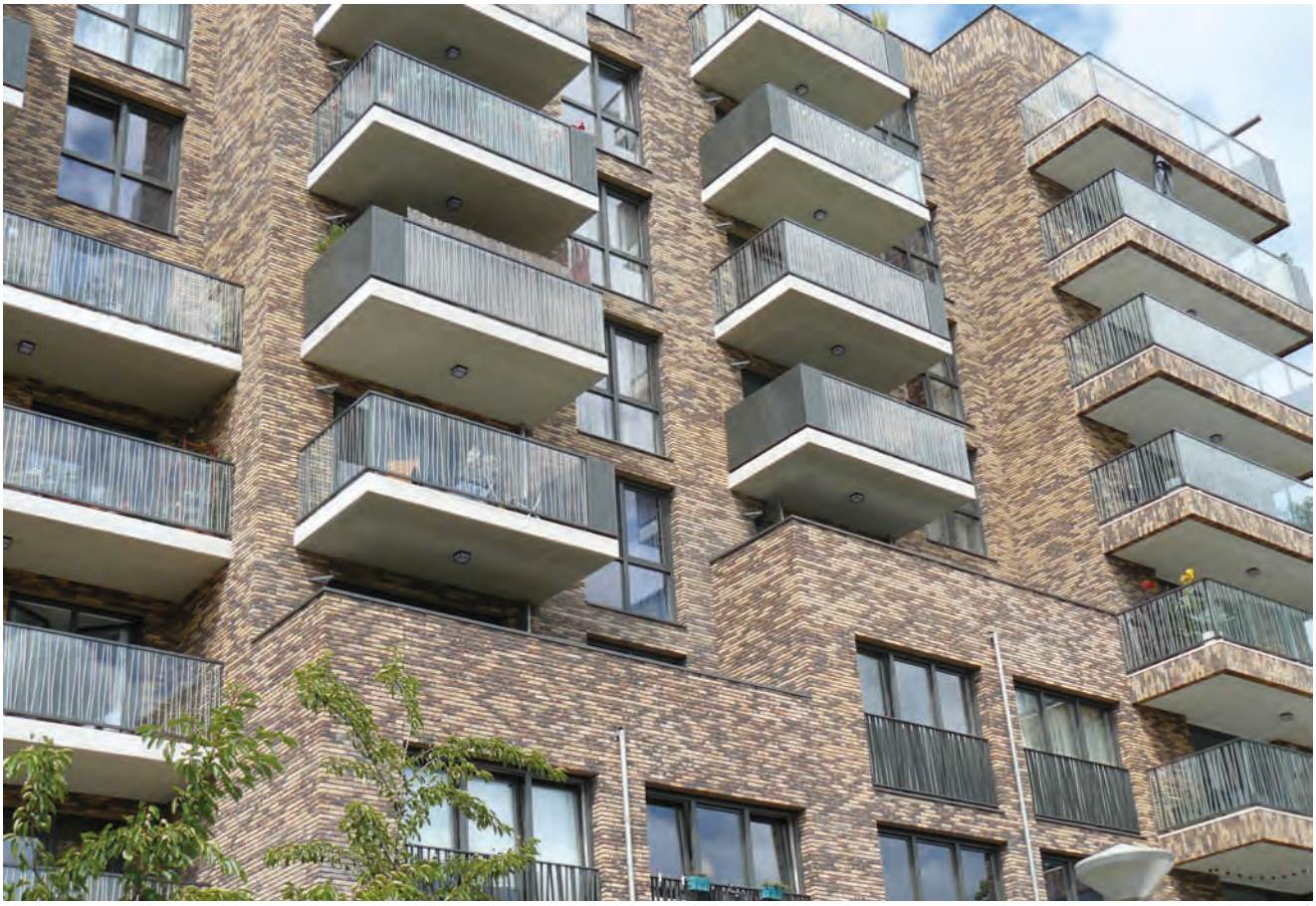
Salina DF | 26144031

Chiara WF | 25041901

Mojave WF | 25045289

Zagora WF | 25044402

Rood bruin genuanceerd WF | 24042801



Esja WF | 26044041

Ogenagaat WF | 25144261

Zagora WF | 25044402

Colima WF | 26042091

Yellowstone WF | 25043821

Mystique DF | 16259209

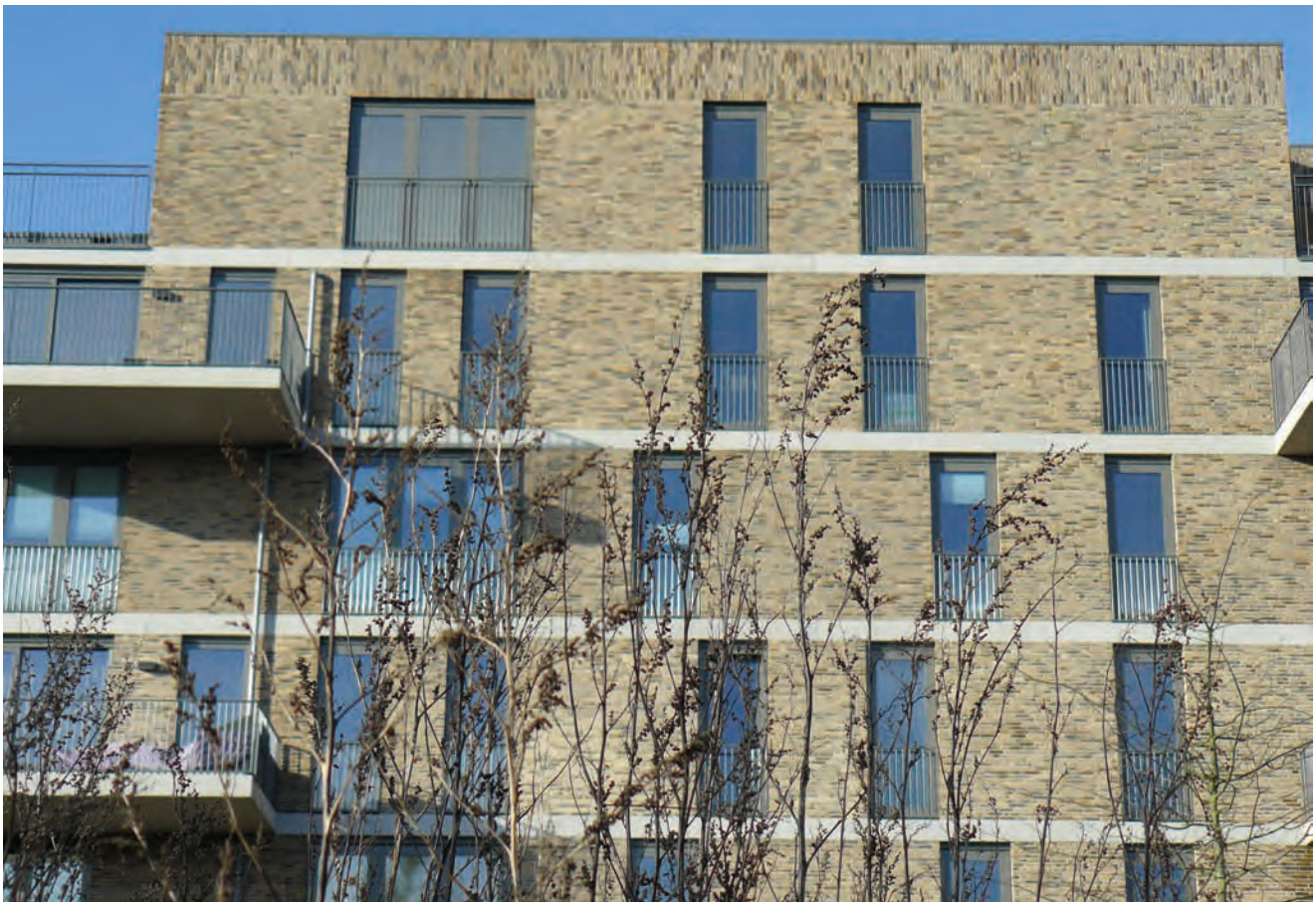
Eldorado WF | 24049601

Purper bont gereduceerd WF | 25040781

Sardonyx WF | 25044901

Fogo DF | 26142011

Guntur WF | 26044021



Ogenagaat WF | 25044261

Rookkwarts WF | 25044801

Tharsis WF | 26042021

Mystique DF | 16259209

Grisea-smook WF | 24048201

Bruin WF | 24042701

Sardonyx | 25044901

Amarante WF | 25044701

Oxydo WF | 25044501

Mosagaat-smook WF | 25044201

Mojave WF | 25045289

Mosagaat-smook WF | 25044201

Koperroodbont WF | 16054501

Avondgloed WF | 16053401

Teak WF | 25046801

Tiffany WF | 16044601

Royal Emmerald WF | 16058901

Zagora WF | 25044401

Guntur WF | 26044021

Carthago Carrera WF | 16059399

Ok WF | 26042121

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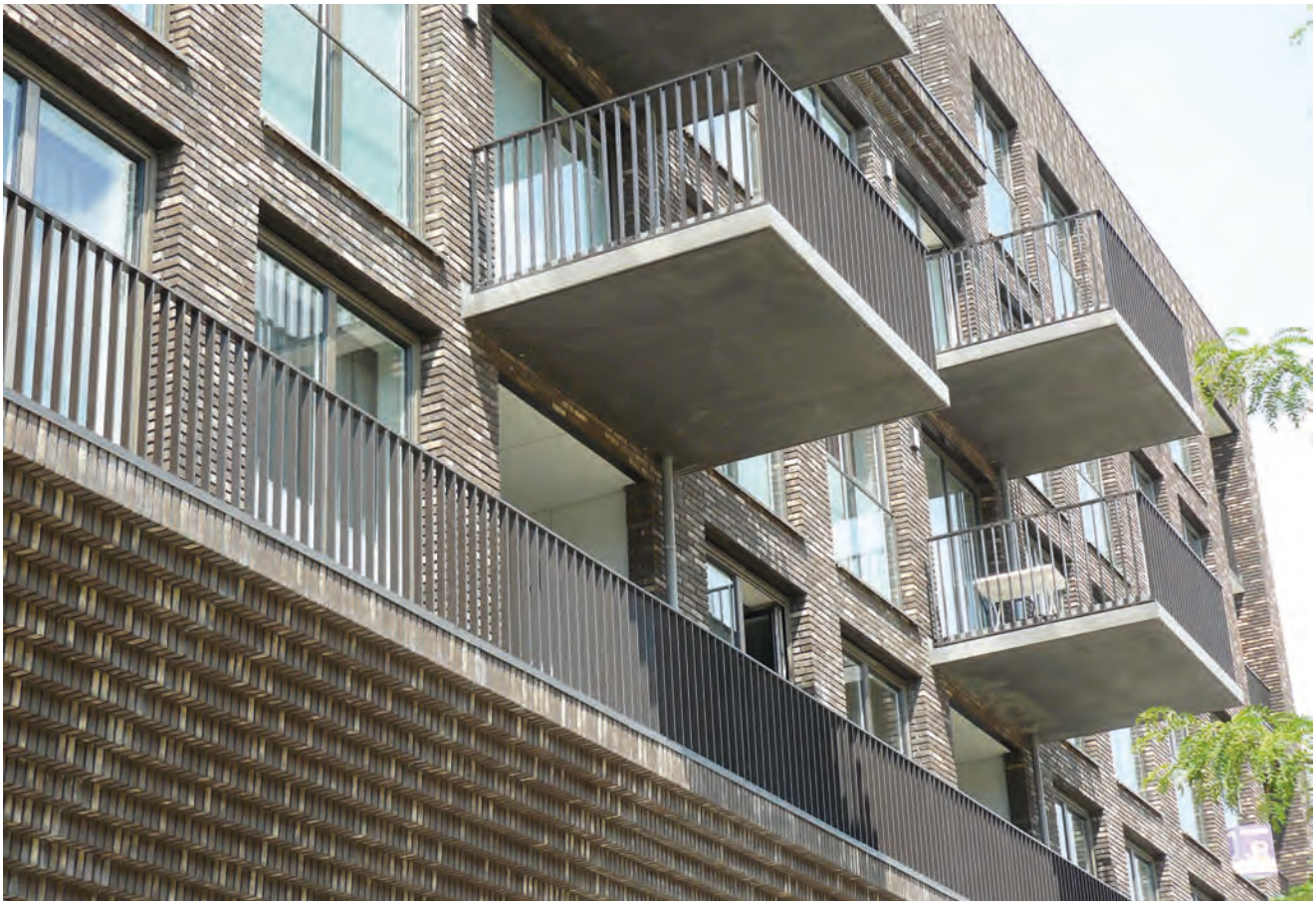
Como DF | 16257701

Ladoga DF | 16258301



Grafiet geel wit genuanceerd WF | 25040511

Katmai WF | 26042041

Blauw paars antiek WF | 16055301

Grisea-smook WF | 24048201

Barnsteen WF | 16049509

Guntur WF | 26044021

Tiffany antiek WF | 16044669

Pallet zonder deling

Halve pallet in 2-deling

Pallet in 4-deling

Hulopallet in 2-deling

Steigerpallet zonder deling

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NOTITIEBLAD

NOTITIEBLAD

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ENGELS
BAKSTEEN

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